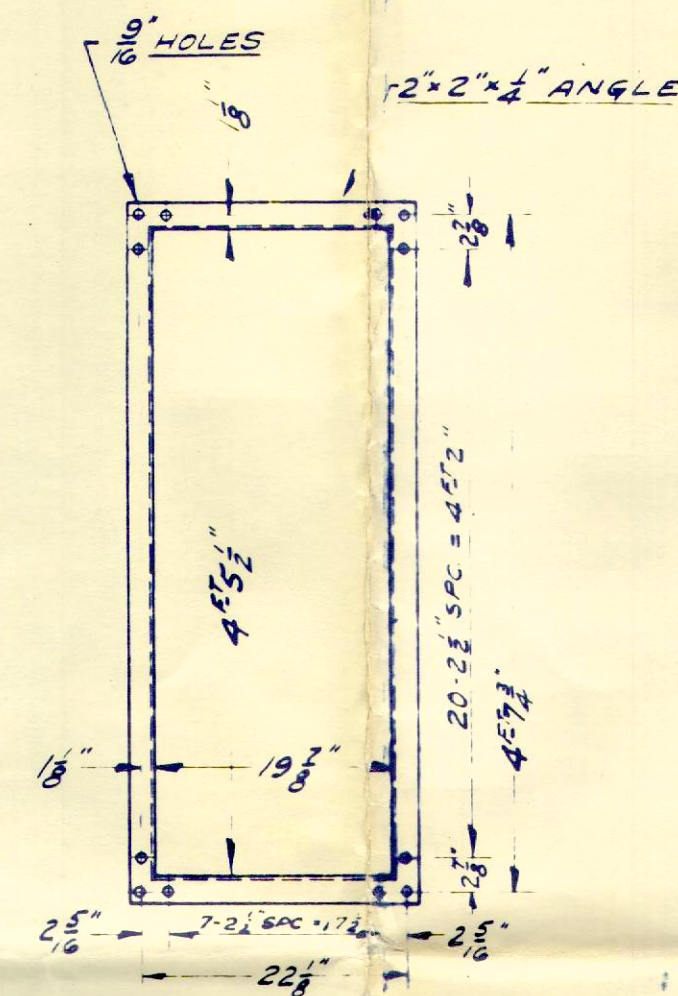
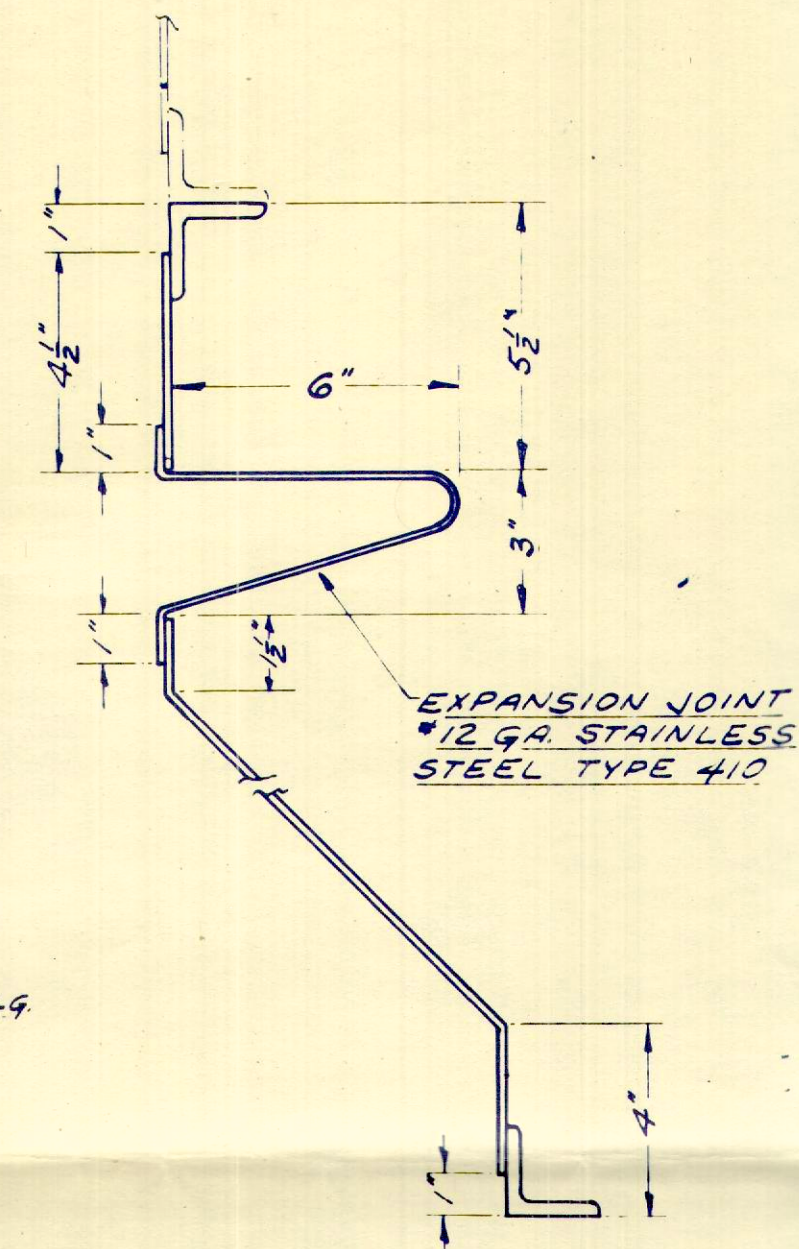
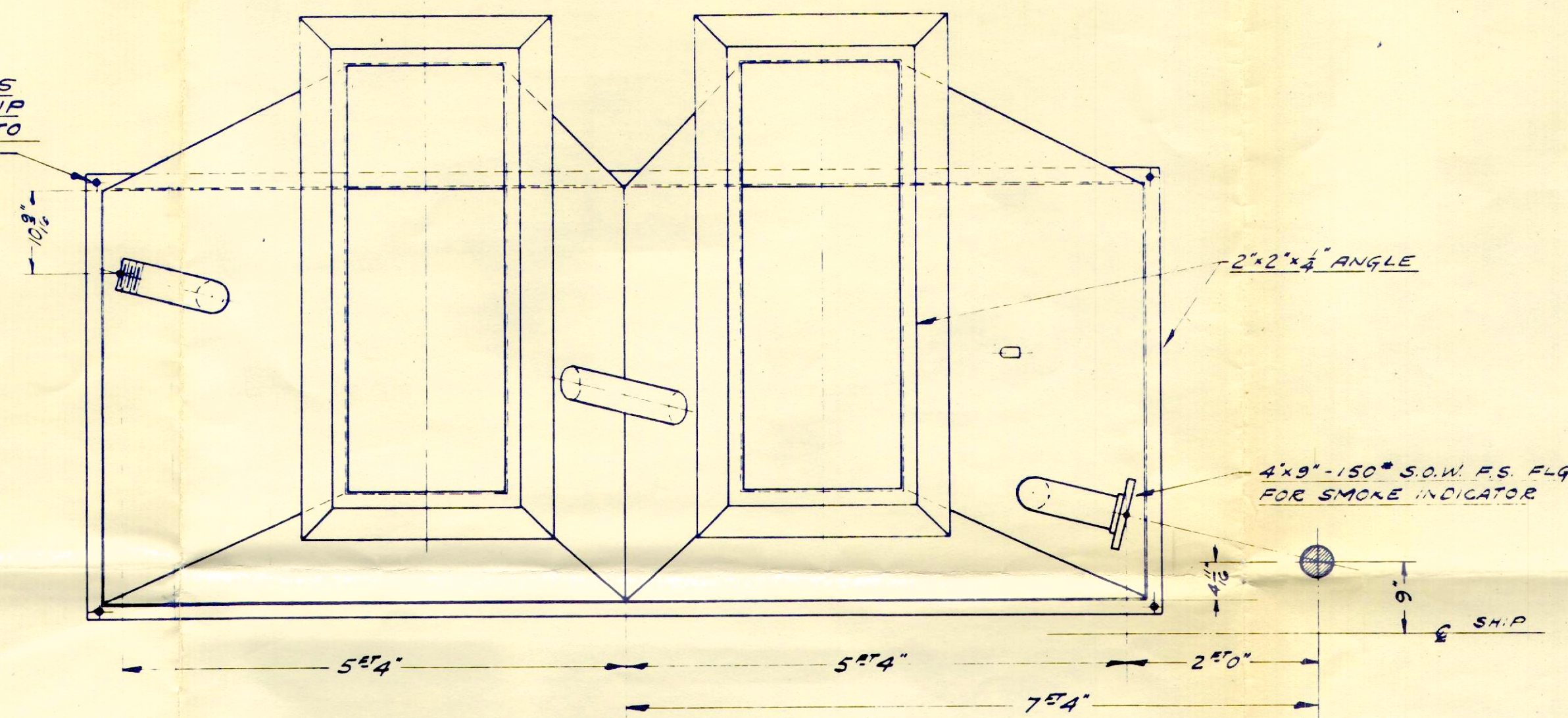
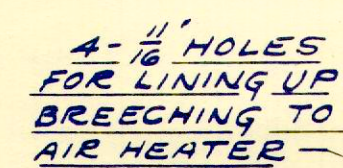
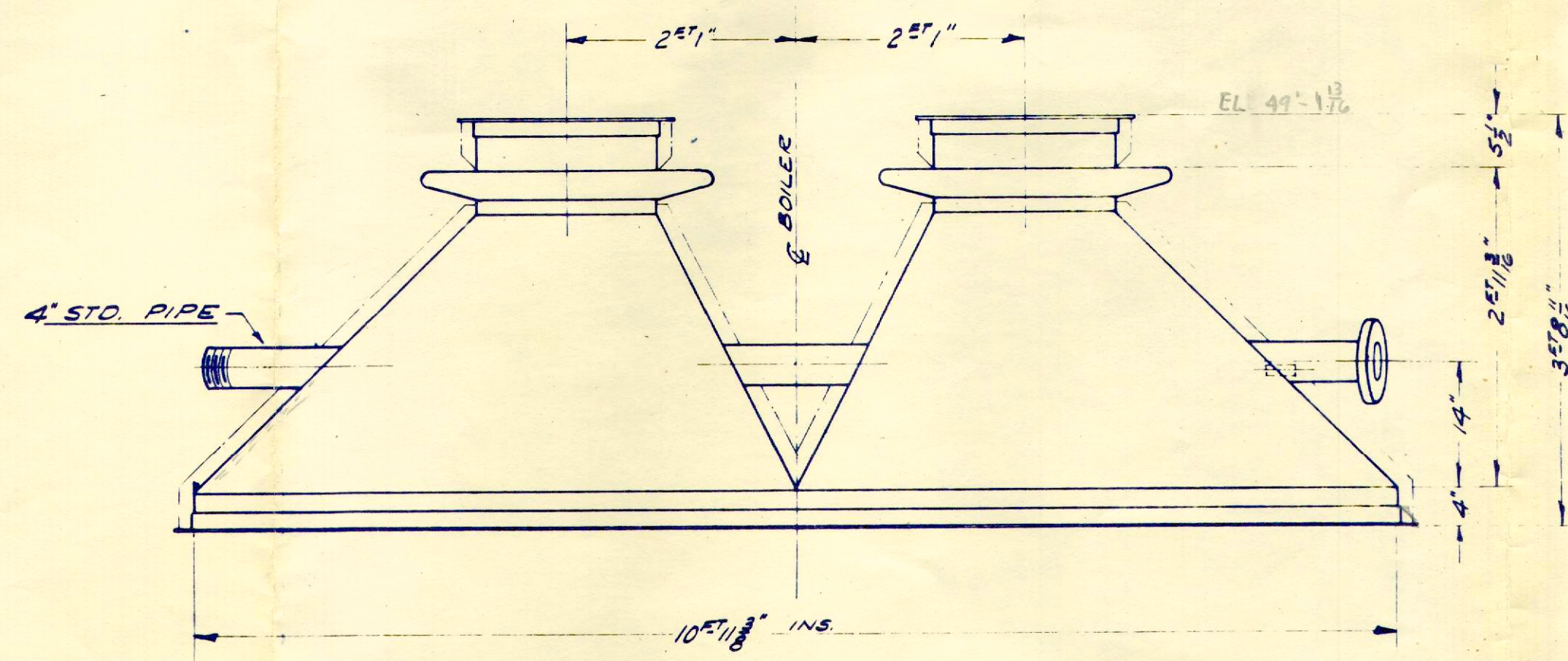
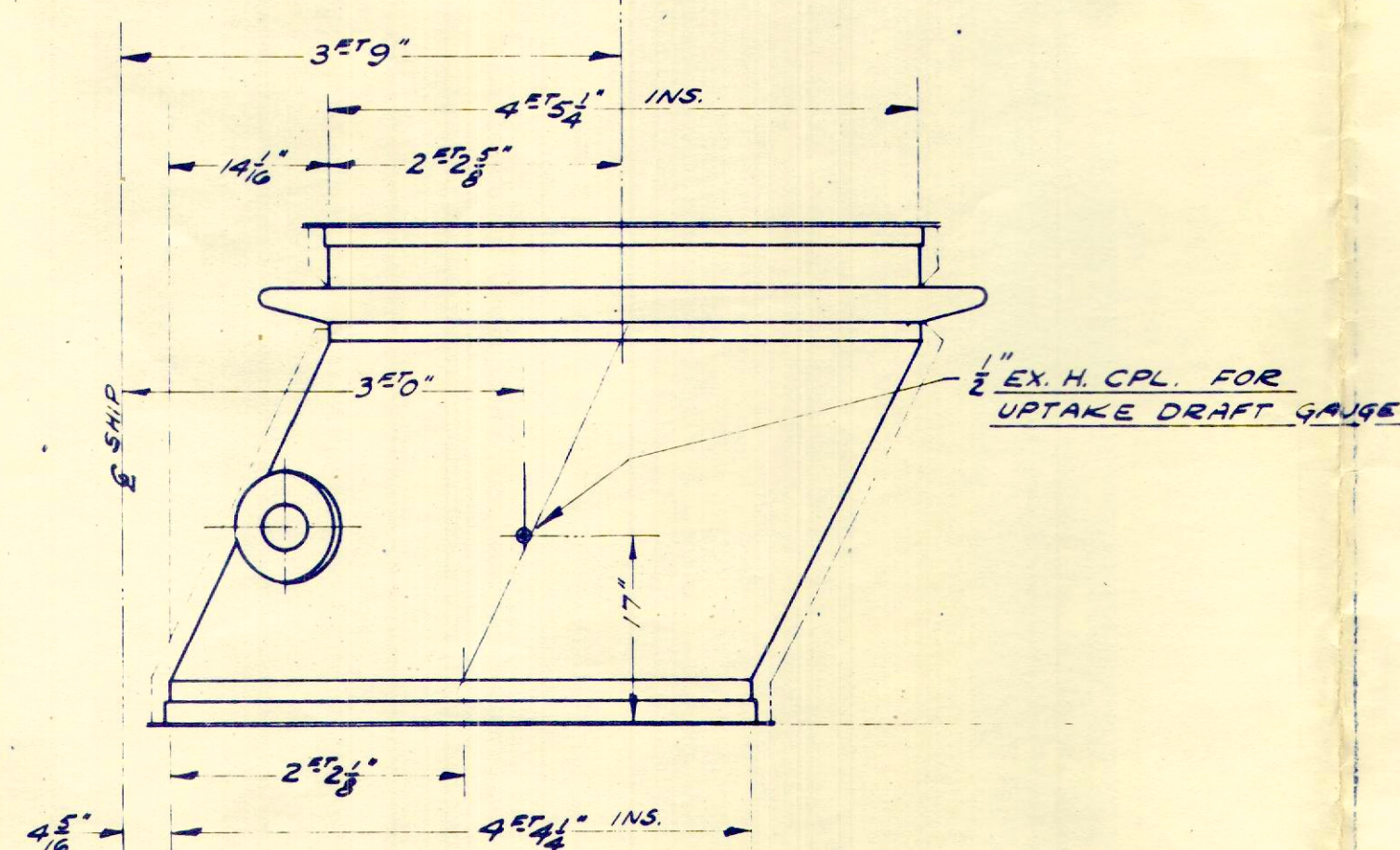




DETAIL OF DRILLING.
OUTLET FLANGE



ELEVATION PORT BOILER
LOOKING TO PORT
WEIGHT OF ONE ASSEMBLY = 1140 LB.



NOTE:

1. ALL SHEET METAL #12 GA.
2. BREECING WELDED TO
AIR HEATER
3. INSULATE BREECING WITH
1" MAGNESIA PLUS 1/2" CEMENT
4. 2-REQD-ONE AS SHOWN FOR
PORT BOILER
ONE TO OPPOSITE
HAND FOR STBD
BOILER.

[illegible]

BREECHING UPTAKES

FROM BOILER TO I.D. FAN

Great Lakes Engineering Works

DRAWN *DEBRUIN* DETROIT, MICH. APPROVED _____
 TRACED *[Signature]* ENGINEERING DEPT. APPROVED _____
 CHECKED *[Signature]* SCALE $\frac{3}{4} \text{\"} = 3\text{'}$ - 1 FOOT DATE *JUNE 8-57*

DWG N^o 78-30

1392-3
REF PLAN