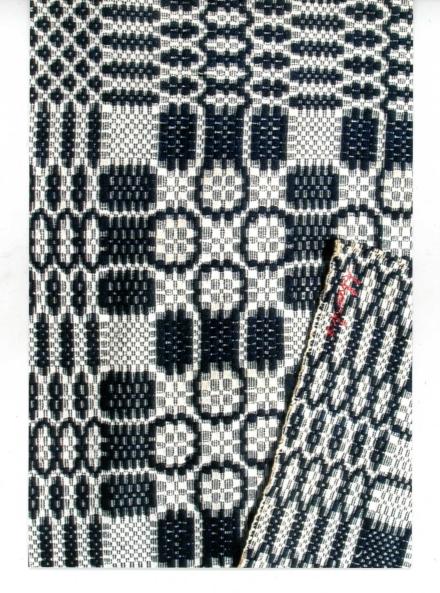
Charles Irvin Crushot Coverlet c 1850 Peel County Weaven. Blue wood west- halural lotton warp Single Chariot Wheel or Ref. Keep me Marmon Night Burnhams #313 Signed Charles in read for the weaver aron Crarlie The Confortable Arts - Burnham # 116 Ere in certainly one of the most important pieces in the collection since it camewick extensive Broography since family history and direct provenance from the ofvanddaughter of the weaver Charles Irvin It was purchased for David Wells, Some Otherhomes. antiques, Shetwrele He required it from her neighbour mus Hengile works was a direct clessendent of the The weaver Charles Levin. The wove in what is now. north last Thississanga The NE. of the Mury and Difie Road Intersection Charles Simin is surred in the proneer cometery bearde his farm. Ine name charles Ivin became public When his loom was perahased for the Waver shed restoration at Black Creek Pronen Village o 1770. They were able to acquire one coverlet (rust red) also for. in the Comfortable Outo - natural Sullary of Canada Horerey exhibition in 1981. The Rom does not have one in their Collection. This is the only the second one known. The pattern variation is Single Chariot Wheel, It is a dramatic weave not often seen the Black breek example is a time Roses variation (also here in the taken) This is the only known example with the trame Charlie" confully stitched with the top left front. Condition: Exceptional - unused tendition Source: Direct family line - through theoryer Structurille Source Sine Time Contigues Streetwille miss thewayer eved next door to David Wills owner of the shop Klimensions 69" (175.5 cm) Quele × 79" (201cm.) & not mil. fringe Sreat franze and quality warny



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Tharlie Agned contradered

name on the Charles Irvan Chales Ivan

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Sone Other Irvin antiques · Savid Wells

purchased This attributed Correlat.

Jam Lis neighbour miss Kewguel

in Strutoville a discendent of.

Charles Ivan

Charles Ivan

Charles Irvin (e) (1793-1862)
Weaver ar yeo man of Mt. Charles
upper Canada
MT. Charles at Chirie Rosas Llery Rd Corner
2 miles west of Malton William Irvine (1796 - 1860) batchelor Cabinet Maker on yeoman of mit Charles Both born in N. Ireland Both sent to Briston Lancashire England for training in their respective trades after their father Charles Irvine a cavalry officer with the British army in N. Irland was accidently killed. Emigrated to New york in 1826. In new york Charles him set up a wearing business. He spent some six years there as a manufacturer at 153 Eighth avenue In 1832 Charles followed his brother William to Uppen Canada Each brother established himself n 100 gere lots at mil Charles The Charles Irvin (e) loom, set up in the house (3rd line lot 12 and finished in 1837), wove many yards of material for settlers in the district. The account books of charles Irvin record The accounts with these people from/833 to 1855. William hime bult several house in malton flots 13 × 14) flots 153 x 154) as mentioned in two will dated the 29, 1859. Several pieces of furniture he made are tell with the family. Charles driving died in 1862. He and many descendants are buried in mit Charles cemeter. William I wine who ched in 1860 is also louried there.

The Irvine form hower in nov. 1923.

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as the 4th Con Town to Town hip East of Africantaris ST 100 acres more who Charles Inini (recent) Preston England Trained born in N. Inland 1793 Thin Pisterse taken by Fither frome grandomy Charles 1723 Avine Farm house as see, From lane at my tenh - the start of long wandale Front wing added at n. 1. 1880 Extreme let lange dring when. Farm Fire & diginal part frucher 1837 brutty Charles Sinne a delition port on about 1880 by Mrs Charles Sinne (Harriet Barlow) Chief 1842 some the track the deed some South Exit South Page 172

tomby seas settles to Charles Devin

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1832

Cast of Her metans Shut Inne France | 3 miling Llipie Rd, mtcharles This picture take by Arthur Irvine nov. 1923

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Pesterse Taken in Nov 1923 by anher Frice Inine grand on fichale Irons

Old structure is the central part large chim -Tront wing added do \$ 1880 -Estrum left large driving shed

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East of Hurontario Strat"

Picture taken by arthur Irvine 1/2 1923

## Weaver's Shop

by

R. Cooper



Warping the rag rug loom is a slow and tedious job which requires lots of patience and a good working knowledge of looms.

RESEARCH FOR CREATING an 1867 weaver's shop is an intriguing proposition, and one learns that a flying shuttle is not an air commuter service between Toronto and Montreal, and the pick is not the ice pick which one uses to do away with one's mother-in-law. To put it quite simply, a flying shuttle was the invention that made possible the eventual mechanization of the loom, and its development forecast the end of the cottage weaving industry. The pick is a little piece of wood with a leather attachment which is used to propel the flying shuttle as it speeds on its way busily weaving cloth.

Each year at Black Creek Pioneer Village, in Metro Toronto, we open at least one new building, and in 1972 we decided that we should unveil an 1867 weaver's shop. It seemed impossible to find a building which was used at that period as a weaver's shop, and so we decided to use a section of a building which had originally stood in Kettleby and was built as a Temperance Hall. The area involved was not large, but we thought it would be sufficient to show the activities of a weaver in a village with a population of approximately 200 people.

One of the first problems of course, was to make sure that the room could cope with well over 250,000 visitors a year, and at the same time, not destroy the appearance of authenticity which is so important in a living historical village. The room which had been decided upon was ideal for visitors in that there are two doors which means there could be a constant traffic flow in and out. By slightly redesigning a store counter, which had been purchased from a dealer in Baden, we were able to create a traffic flow pattern which has worked out well.

The colour decor in a weaver's shop is most important because the room must be kept as light as possible in order to save the eyes of our 1972 weavers. Of course, colours must be authentic and we picked a mustard yellow for the walls, but left the ceiling almost a natural

white. The counter top which is solid walnut, was finished with a dark stain.

While the building was being prepared, the Village research staff was busy finding out every conceivable detail that was available about 1860 weavers' shops. This was a time consuming project under the direction of Miss Lorraine Sewell. Sources such as contemporary and modern authors, newspapers and periodicals, and of course, deeds, wills and bankruptcy notices of Ontario weavers had to be researched. It was difficult finding anything resembling an inventory, but eventually Miss Sewell was able to locate a bankruptcy notice in the Street papers at the Provincial Archives. This produced an interesting list, but it was handwritten, and took considerable time and stamina to decipher it.

Contemporary books of the period were great, however most of the authors assumed that the reader had some knowledge of weaving at that time, and neglected to give the basic information which we required. We were able to learn many interesting facts about the weaving profession in the middle of the 19th century. As an example, the Canadian Classified Directory of 1865-66 listed the incredible number of 630 persons registered as weavers who were working in rural Canada West. Canadian author, Catherine Parr Traill, verified that rag rugs were being woven in 1853, and we decided right from the first that one of the looms in the Village should be used for this purpose.

From contemporary newspapers we found out the approximate layout for advertising signs in a weaver's shop and what the wording on these signs should be. Newspapers also gave us some idea of the costs and values associated with a weaver's business and we were able to confirm something of which we were almost positive—that the weaver was deeply involved in barter with his customers.



The creel in the foreground holds 48 spools. The man on the left turns a large pully which winds the warp on to the mill.

experienced operator working a flying shuttle loan can weave about three times as fast as on the conventional loom but she requires good co-ordination of hands and



From another source we were able to find that cotton warp was readily available in the very early 1800's. One paper also verified that the spinning wheel was an integral part of a weaver's shop, and that the weaver oftentimes took in raw wool and had it spun on his premises.

Once the research was completed, the next step was to decide on the equipment, and as mentioned earlier, we

had already decided on a rag rug loom. The logical one was used by a weaver in Newcastle and was presented to us a number of years ago by the Francis Jose family. It was more difficult deciding upon the second loom. The first one we looked at was a counter marche loom, and after getting our workmen to put it together, we decided that although this type of loom was used in our period, the particular one in our possession had been made well after 1867. We knew that there was a flying shuttle loom in storage and we decided to try it next.

It had been acquired in Oakville about ten years ago and we had no further information on it. The unfortunate part of it, was that the loom was in pieces when we picked it up and hadn't been used for at least thirty years prior to that. The problem of putting it together was interesting in that we could not find anyone in the Toronto area who had ever operated or knew anything about the flying shuttle loom of 1867. There are at least two or three experts who are using modern flying shuttle looms, and although they were only too willing to help us put it together, they were unable to tell us about some of the mechanical idiosyncrasies. It soon became obvious hat we had a few parts missing, and we were left with some very nagging problems.

When research fails and the experts are unable to help, the only thing to do is to go back to plain old logic. By method of trial and error, we eventually, after countless hours, came up with a working loom. The basic problem was developing a mechanical method of turning the rollers to advance the warp.

For the uninitiated, there are, on every loom, two large rollers known as beams, one at the back to hold the warp, and one at the front to hold the finished weaving. We had to design simple mechanical devices which would allow the weaver to move both of these rollers without moving from his bench. We finally devised a system using ropes, weights and springs, which works very satisfactorily, and we are quite sure that our final design is almost identical to that used by the weaver who first used this loom.

One of the next problems was to get the two picks which control the flying shuttle into working order. The leather pieces had considerably altered over the years from their original state, and we went back to the research books to find out what type of leather should be used. Finally, one book mentioned buffalo hide—naturally we assumed that it was the native Canadian buffalo which is actually a bison. However, when we went to the leather suppliers to find out about buffalo hide, we found that it wasn't a Candian bison at all that we were looking for, but the hide of the African water buffalo. This is a hard thickish leather which can be cut with a saw and shaped with a file—another problem had been solved.

Once the loom had been completed, the next job was to get it warped. We found that an ancient warping mill had been picked up with the flying shuttle loom, but again in many pieces and the problem was to make it work. There is an excellent book on weaving written about the turn of the century, by Luther Hooper entitled "Hand-Loom Weaving Plain and Ornamental". It contains a great deal of information about warping mills. After a great number of trials and errors, we were able to put the mill-together. Then came the problem of making it work.

The principle is very simple—spools filled with thread are placed on a bobbin frame or creel, and from there they are threaded through a heck and then wound around a large circular frame which is capable of holding hundreds of yards of thread. The heck is a simple device for separating the odd numbered threads from the even threads. The separted threads are then placed over pegs on the warping frame in such a manner as to create a cross. When the warp is transferred to the loom, this cross makes it much easier for the weaver to control the threads. This sounds complicated doesn't it—and it really is, but weavers understand it perfectly.

Finally, we had the three large pieces of equipment working, and all we had to do was to find three other small machines known as-a quill winder, a bobbin winder, and a flax spinning wheel. Of course, the flax spinning wheel was quite simple to secure, as we had some in the Village collection, and in no time we were able to put one in working order. The bobbin winder required a little more preparation, but we had no real difficulty in getting it to work and loading enough bobbins to produce a warp. However, winding the bobbins by hand is not nearly as speedy as using a little electric motor which is used by modern weavers. The quill winder resembles a spinning wheel in many respects, and we have seen them sold as such at auction sales. The one we decided to use did not have a spindle, but one was found on the head of May/June 1973



This little machine winds spools used in making a warp. It consists of three pulleys connected from two circular leather belts. Turning the handle one revolution makes the spool turn 16 times and winds on approximately 45 inches of thread.

an old walking wheel and it served the puprose quite satisfactorily. The winding of quills for the flying shuttle is an art in itself and we had some help from a couple of expert modern-day flying shuttle weavers.

The last week prior to an official opening of a Village shop is usually hectic, and it was no exception with the weaver's shop. The final panic is in "dressing" the shop. This includes putting in all the small things which a weaver would need. The finished result should give the appearance of a shop which was used on a daily basis in the 1860's, rather than a conventional museum display. Samples of weaving, wool, and textiles were taken out of storage and placed in logical locations. Advertising signs had to be nailed up, and a dozen other things attended to.

The grand opening was a great success and almost 200 people came out to see Premier William Davis cut a section of warp which officially opened the shop.

Almost five months later, Mrs. Helen Morrall from Ottawa, came into the Village to see a loom which was owned by her great-grandfather. We had long since given up any hope of finding detailed information regarding the history of our flying shuttle loom. As you have probably guessed, the loom that Mrs. Morrall was inquiring about was that same flying shuttle loom. Of course, the warping mill had come from the same source.

The original owner was Charles Irvin, who lived at Mt. Charles, a tiny village located between Malton and Brampton. Charles and his brother William, who was a cabinet maker, came from Lancashire, the great weaving county of England. After spending some time in New York, Charles arrived at Mt. Charles in 1832. One of Charles' specialties was weaving blue serge. Mrs. Morrall has two of his account books from the 1840 period listing sales of serge and other material, and she is going to give these to the Village.

Charles died in 1862, but the loom and weaving equipment remained in the house until the property was sold around 1930. One of the relatives took the loom and warping mill apart, and stored it at Oakville until it was turned over the Authority. Of course, we are now seriously thinking of naming the shop at Black Creek Pioneer Village after Charles Irvin.



Charled Linin Coom at Black Creek Pronew Veclage in action in the Weavers Thed.