

C-105 With J67 Engines Report #
Preproduction & Production 7-C400-05

WEIGHT SUMMARY

SECRET

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 001 Issue 2

AIRCRAFT:

C-105 With J67 Engines

INTRODUCTION

SECRET

PREPARED BY

DATE

P. Kubicki

May 1954

CHECKED BY

DATE

This Weight Summary represents a revised Weight Estimate of the C-105 Aircraft based on all drawings and stress information in being on the 5th May 1954.

NOTES ON ESTIMATES:-

1. STRUCTURE AND LANDING GEAR:-

These weights are based on the latest design ideas under consideration by the Design Office with sizes derived from preliminary stressing.

2. ENGINE AND EQUIPMENT SYSTEMS

These figures are based on actual layout proposals by the Design Office and on lists of Equipment prepared by AVRO Specialist Engineer. Weights for piping, wiring and mountings based on statistical information have been added.

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 002 Issue 2

AIRCRAFT:

C-105 With J67 Engines
PRODUCTION

WEIGHT AND C. G.
SUMMARY

PREPARED BY

DATE

P. Kubicki

May 1954

CHECKED BY

DATE

PAGE No.	DESCRIPTION	WEIGHT lb	H. ARM X ins.	V. ARM Z ins.	WEIGHT CHANGES
	STRUCTURE	16,111.0	15,605	+ 506	
10	Wing	9,560.0	8557	+ 1003	
20	Fin & Rudder	791.0	900	- 109	
30	Body	5,760.0	6148	- 388	
40	LANDING GEAR	2,105.0	2,109	- 1	
41	Main Undercarriage	1,780.0			
42	Nose Wheel	325.0			
50	POWER PLANT AND SERVICE	11,616.0	10,322	+ 1,294	
51	Engines	10,464.0			
52	Pneumatic Engine Starting System	70.0	9502		
53	Engine Mountings	125.0			
54	Engine Controls	20.0	20		
55	Accessory Gear & Drive	150.0	15		
56	Fuel Tanks	177.0	720		
57	Fuel Systems	545.0			
58	Fire Extinguishers	65.0	65		
60	EQUIPMENT	6,522.5	5,632	+ 890.5	
61	Instruments	49.0	50		
62	Probe	15.0	50		
63	Surface Controls	750.0	700		
64	Hydraulic Systems	1,295.0	680		
65	Electrical System	781.2	700		
66	Radar and Electronics	2,112.0	1,800		
67	Armament Provisions	184.0	410		
68	Ejector Seats	221.0	132		
69	Emergency Provisions	16.8	15		
610	Oxygen System	53.5	20		
611	Air Conditioning	605.0	625		
612	Anti-Icing System	300.0	300		
613	Brake Parachute	65.0	75		
615	Furnishings	75.0	75		
	EXL. Finish				
	AIRCRAFT WEIGHT EMPTY	36,354.5	33,668	+ 2,686.5	

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-0400-05

SHEET No. 10-1 Issue 2

AIRCRAFT:

C105 With J67 Engines

WING

PREPARED BY

DATE

J. Daniels

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

WING WEIGHT SUMMARY (BOTH SIDES)

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>ins.</u>	<u>V. ARM</u> <u>ins.</u>
<u>Inner Wing</u>			
Leading Edge	332.40		
Main Undercarriage Doors	219.88		
Main Undercarriage Mountings	104.00		
Front Spar to Main Spar Structure	690.50		
Front Spar	199.20		
Main Spar to Rear Spar			
a) Skin	2,120.00		
b) Stringers	487.30		
c) Spars	437.00		
d) Ribs	403.00		
Transverse Spar	129.00		
Re-inforcement of skin 57.4 Station Rib	67.00		
Elevator Control Box	405.10		
Elevators	436.00		
Structure after Rear Spar inside Fuselage	346.70		
<u>Outer Wing</u>			
Leading Edge	100.60		
Skin	906.53		
Stringers	207.56		
Spars	217.10		
Ribs	65.41		
Ailerons Control Box	244.86		
Ailerons	252.00		
Fuselage Fairing (dorsal)	75.00		
Wing Jointing	1,063.20		
Engine Mounting Brackets	50.00		
	9,559.40	637.5	+ 22.2

A. V. ROE CANADA LIMITED
MALTON, ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 20-2 3

AIRCRAFT:

C105 With J67 Engines

RUDDER

PREPARED BY

DATE

P.J.C. King

April 1954

CHECKED BY

DATE

P. Kubicki

April 1954

The following set of calculations is based on drawing No. 7-0184-0001 correct to the latest issue. i.e. To information available to May 1st.

This weight of 101 lb. can be considered to be pessimistic.
All hinges, bolts etc. for mating with Fin are included in Fin figures.

<u>ITEM</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>H. MOMENT</u> <u>ins. lb.</u>	<u>V. ARM</u> <u>Z ins.</u>	<u>V. MOMENT</u> <u>ins. lb.</u>
Skins	45.89	809.0	37,125.01	91.0	4,175.99
Root Rib.	1.05	773.8	812.49	45.0	47.25
Outer Rib.	0.20	859.0	171.80	158.0	31.60
Intermediate Ribs	8.80	809.0	7,119.20	91.0	800.80
Control No. 1	3.26	777.6	2,534.98	67.0	218.42
Control No. 2	2.50	794.0	1,985.00	87.0	217.50
Control No. 3	1.99	817.0	1,625.83	115.5	229.85
Main Spar	3.70	815.5	3,017.35	99.8	369.26
T/E Extrusion	6.38	838.0	5,346.44	96.0	612.48
L/E Extrusion	25.62	796.0	20,393.52	96.0	2,459.52
Allowance for bolts & Misc. Brackets.	1.61	806.2	1,297.98	92.2	148.44
	101.00	806.2	81,429.60	92.2	9,311.11

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 30-2 Issue 2

AIRCRAFT:

C-105 With J67 Engine

FRONT FUSELAGE

PREPARED BY

DATE

D. Gildea

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

Front Fuselage Structure Complete from Nose to
Transport Joint (Station 564)

<u>ITEMS</u>	<u>WEIGHT</u> <u>LB.</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Skins	462		
Stringers	111		
Longerons	216		
Formers and Bulkheads	794		
Cockpit Decking and Flooring	107		
Missile Bay Flooring	110		
Nose Wheel Pick Up and Doors	87		
Equipment Doors (front fuselage)	62		
Misc. Structure	64		
Air Ducts Arrangement	1,067		
Windscreen	150		
Pilot Canopy and Support Structure	252		
Navigator Canopy and Support Structure	148		
Radar Nose	74		
Sealing Compound (Cockpit)	20		
Missile Bay Structure and Doors	599		
Joint and Strap Plates	50		
Dive Brakes	110		
Structure to Accommodate Dive Brakes	20		
FRONT FUSELAGE TOTAL	4,500		

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 30-3 Issue 2

AIRCRAFT:

C-105 With J67 Engine

REAR FUSELAGE

PREPARED BY

DATE

CHECKED BY

DATE

P. Kubicki

May 1954

Based on actual design and stress sizes.

REAR FUSELAGE

(From Station 564 to Station 742.65)

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Outer Skin .051 & .032 thick	168.0		
Light Formers .04 & .032 thick	167.0		
Strong Frames Angles	103.0		
" " Webs	26.0		
" " Wing Aft. Fittings	16.0		
" " Struts	12.0		
Top Wing Member	25.0		
Longerons & Stringers	70.0		
Titanium Tunnels Skin	145.0		
Top Re-inforcing Rings	33.0		
Access Doors Allowances	80.0		
Engine Duct (564 St. to Engine Entry)	40.0		
Structure to Accommodate Bumper	35.0		
REAR FUSELAGE	920.0		

DETACHABLE FUSELAGE END

(From Station 742.65)

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Outer Skin .032 thick	65.0		
Frames & Stringers	115.0		
Inner Skin Titanium	82.0		
Detachable Joint Arrangement.	28.0		
Structure to Accommodate Parachute	25.0		
DETACHABLE FUSELAGE END	315.0		

A. V. ROE CANADA LIMITED
MALTON ONTARIO
TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. **7-0400-05**

SHEET NO. **41-2 Issue 2**

AIRCRAFT:

C105 With J67 Engines

NOSE WHEEL

PREPARED BY

DATE

CHECKED BY

DATE

P. Kubicki

May 1954

NOSE WHEEL WEIGHT SUMMARY

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Nose Wheel Body	65.0		
Steering Member	45.0		
Lever	30.0		
Shock Absorber	25.0		
Steering Motor Assy.	25.0		
Wheel Assy. Couples	55.0		
Axle	12.0		
Struts	24.0		
Bearings	10.0		
Bolts	12.0		
Fairing	22.0		
U/C Up		168.0	- 20.0
NOSE WHEEL TOTAL	325.0		
U/C Down		216.0	- 77.4

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-C400-5

SHEET NO. 53-1

AIRCRAFT:

C105 With J67 Engines

ENGINE MOUNTINGS

PREPARED BY

P.J.C. King

DATE

April 1954

CHECKED BY

DATE

The following summary is the result of a Preliminary Investigation of the J67 Engine Mountings.

It incorporates the latest information available up to May 1st.

<u>ITEM</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>H. MOMENT</u> <u>ins. lb</u>	<u>V. ARM</u> <u>Z ins.</u>	<u>V. MOMENT</u> <u>ins. lb.</u>
Rear Engine Mountings	22.50	706.26	15,890.85	+ 21.0	+ 472.50
Front Engine Mountings	16.00	626.0	10,016.00	+ 14.0	+ 224.00
Main Engine Mounting	43.00	626.0	26,918.00	+ 19.5	+ 838.50
Guide Rails	40.00	666.0	26,640.00	+ 21.0	+ 840.00
Rollers and Mounting	3.50	666.0	2,331.00	+ 19.0	+ 66.50
TOTAL ENGINE MOUNTINGS	125.00	654.40	81,795.85	+ 19.50	+ 2,441.50

It is possible that the Guide Rails might be charged to the Wing Weight at a later date.

An allowance has been made in the Wing Weight of 50 lb for Engine Mounting Brackets.

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 56-1 Issue 3

AIRCRAFT:

C105 With J67 Engines

FUEL TANKS

PREPARED BY

DATE

D. Waltman

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

WEIGHT SUMMARY OF TANKS

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z-ins.</u>
Fuselage Tanks Structure	140.0	389.13	24.00
Fuselage Tanks Fittings	17.0	393.84	23.46
Tank Seal (Scotch Weld)	20.0	594.58	27.95
TOTAL TANKS	177.0	412.80	24.39

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-C400-05

SHEET NO. 57-1 Issue 3

AIRCRAFT:

C105 With J67 Engines

FUEL SYSTEMS

PREPARED BY

DATE

D. Waltman

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

SUMMARY OF SYSTEM

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>ins.</u>	<u>V. Arm</u> <u>ins.</u>
Equipment in Wing	237.75	572.00	24.44
Piping in Wing	122.25	594.96	25.39
Equipment in Fuselage	72.75	507.82	24.96
Piping in Fuselage	112.25	527.13	27.74
TOTAL FUEL SYSTEM	545.00	559.34	25.40

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-0400-05

SHEET NO. 57-2 Issue 2

AIRCRAFT:

C-105 With J67 Engine

FUEL SYSTEM

PREPARED BY

DATE

D. Waltman

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

EQUIPMENT SUMMARY

	WEIGHT lb		
	WING	FUSELAGE	TOTAL
<u>SUPPLY & TRANSFER:</u>			
Slide Valves	-	28.50	28.50
Check Valves (Include in Fuel-No-Foam Valves)			
Fuel-No-Foam Valves	37.60	9.40	47.00
Fuel Booster Pumps	96.00		96.00
Flow-Proportioning Valves	9.00		9.00
<u>REFUELING:</u>			
Refueling Adaptor, Cap & Tee Equip		3.50	3.50
Servo-Operated Shut-Off Valve	14.28	4.76	19.04
Servo-Valves	21.60	7.20	28.80
Refueling-By-Pass Valves	3.00		3.00
Gravity Filler Cap	3.00		3.00
<u>PRESSURIZATION:</u>			
Automatic Restrictors	5.00	2.00	7.00
Pressure Reducing Valves		3.20	3.20
Float Operated Vent Valve	4.50		4.50
<u>MISCELLANEOUS</u>			
Access Doors, Clamp, Brackets, Gaskets, Mountings, Seal	28.77	8.94	37.71
Bolts, Nuts, Rivets, etc.	11.00	4.00	15.00
<u>DEVELOPMENT ALLOWANCE</u>	4.00	1.25	5.25
TOTAL EQUIPMENT	237.75	72.75	310.50

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-C400-05

SHEET NO. 61-1

AIRCRAFT

C-105

With J 67 Engines

INSTRUMENTS

PREPARED BY

P.E. French

DATE

Jan. 15/54

CHECKED BY

P. Kubicki

DATE

Jan. 19/54

WEIGHT
lb.

H. ARM
Ins.

V. ARM
Ins.

MAIN INSTRUMENT PANEL

Trim Indicator	1.0		
Altimeter	1.3		
Air Speed Indicator	1.2		
Rate of Climb Indicator	1.2		
Canopy Lock Indicator	0.6		
Machmeter	1.8		
Radar Control Indicators	1.0		
Accelerometer	0.7		
Cross-Point Indicator	1.2		
Turn and Bank Indicator	1.6		
Clock	0.8		
Tachometer (2)	1.8		
Oil Temperature Indicator (2)	1.2		
Oil Pressure Indicator (2)	1.2		
Fuel Contents	1.5		
Exhaust Temperature (2)	1.5		
Fuel Pressure Indicator	1.2		
Fuel Booster Pumps Indicators	1.0		
Main Panel and Fittings	3.0		
Sub-Total	24.8	143.0	+ 21

L. H. Console

Hydraulic, Pneumatic Pressured Panel and Fittings	3.6 2.5		
Sub-Total	6.1	150.0	+ 16

R. H. Console

Electrical Power Indicators	1.0		
Cabin Pressure Indicator	1.0		
Panel and Fittings	2.5		
Sub-Total	4.5	150.0	+ 16

Navigators Panel

Altimeter	1.3		
Outside Air Temperature Indicator	0.8		
Panel and Fittings	3.5		
Sub-Total	5.6	200.0	+ 21

Pitot System

4.0 48.0 - 12

Contingency Allowance

4.0 150.0 + 16

INSTRUMENTS TOTAL

49.0 143.8 + 16.8

H. MOMENT 7,048.4 in. lb.

V. MOMENT 824.0 in. lb.

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-6400-05

SHEET NO. 63-1 Issue 2

AIRCRAFT:

C-105 With J67 Engines

FLYING CONTROLS

PREPARED BY

DATE

P. Kubicki

May 1954

CHECKED BY

DATE

Flying Controls from Pilot, Cockpit to Jacks.

<u>ITEM</u>	<u>WEIGHT</u> <u>lb.</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Control Column and Pedals	27.0		
Quadrants in Pilot's Cockpit	28.0		
Cables	22.0		
Pulleys & Brackets & Bolts	26.0		
Quadrants at Jacks	31.0		
Sub-Total	134.0		

Feeling System

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Feel Units Assy.	12.0		
Trim Actuator & Wiring	11.0		
Trim Actuator Assy. Brackets	4.0		
Sub-Total	27.0		

Total Flying Controls System Less Jacks

<u>ITEMS</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>X ins.</u>	<u>V. ARM</u> <u>Z ins.</u>
Flying Controls from Pilot's Cockpit to Jacks	134.0		
Feeling Systems	27.0		
Mechanical Linkage between Jacks and Control Surfaces	589.0		
TOTAL	750.0		

A. V ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-C400-05

SHEET NO. 64-1

AIRCRAFT:

C105 With J67 Engine

HYDRAULIC SYSTEM

PREPARED BY

DATE

P.J.C. King

May. 1954

CHECKED BY

DATE

P. Kubicki

The following summary embodies all information available up to May 1st. 1954

All the Jacks are included with the exception of the Steering Motor for the Nose-Wheel.

The Brake Units are not included.

	WEIGHT <u>lb.</u>
1. Total Fuselage Hydraulics	601.5
2. Total Wing Hydraulics	650.5
3. Hydraulics in Fin	48.0

TECHNICAL DEPARTMENT (Aircraft)

REPORT No. 7-C400-05

SHEET No. 64-2 Issue 2

AIRCRAFT:

C105 With J67 Engines

HYDRAULICS

PREPARED BY

DATE

P.J.C. King

May 1954

CHECKED BY

DATE

1. Fuselage Hydraulics
Comprising:-

601.5 lb

<u>ITEMS</u>		<u>WEIGHT</u> <u>lb</u>
Nose Wheel Undercarriage Jack	(1 off)	12.5
Canopy Jacks	(2 off)	11.0
Tail Bumper Jack	(1 off)	6.5
Missile Jacks	(8 off)	66.0
Dive Brake	(2 off)	30.0
Total Jacks in Fuselage	(14 off)	126.0
Pumps for Flying Controls	(4 off)	88.0
Pump for Missiles	(1 off)	20.5
Pump for Utilities	(1 off)	20.5
Total Pumps	(6 off)	129.0
Total Equipment in Fuselage		212.0
Total Piping (inc. Fittings & Fluid) In Fuselage		134.5

2. Wing Hydraulics
Comprising:-

650.5 lb.

<u>ITEMS</u>		<u>WEIGHT</u> <u>lb</u>
Main Undercarriage Jacks	(2 off)	50.0
Main Undercarriage Door Jacks	(4 off)	40.0
Aileron Jacks	(2 off)	120.0
Elevator Jacks	(2 off)	150.0
Total Jacks in Wing	(10 off)	360.0
Total Equipment in Wing		49.5
Total Piping (Inc. Fittings & Fluid) in Wing		241.0

3. Hydraulics in Fin
Comprising:-

43.0 lb.

<u>ITEMS</u>		<u>WEIGHT</u> <u>lb</u>
Rudder Jack	(1 off)	30.0
Total Piping (Inc. Fittings & Fluid)		13.0

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-C400-05

SHEET NO. 65-2 Issue 2

AIRCRAFT:

C105 With J67 Engine

ELECTRICS

PREPARED BY

DATE

P. E. French

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

<u>GROUP</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>ins.</u>	<u>H. MOMENT</u> <u>ins. lb.</u>	<u>V. ARM</u> <u>ins.</u>	<u>V. MOMENT</u> <u>ins. lb.</u>
<u>AIR CONDITIONING</u>					
a) General	20.0	285.0	5,700.0	+ 4.0	
b) Cabin Pressure Warning	3.0	165.0	495.0	+ 6.0	
<u>JUNCTION BOXES</u>	62.5	284.0	17,750.0	+ 12.0	
<u>PANELS</u> (Cockpit)	10.0	163.0	1,630.0	0	
<u>STRUCTURE CONTINGENCY</u>					
a)	20.0	340.0	6,800.0	+ 24.0	
b)	20.0	512.0	10,240.0	+ 6.0	
	781.3	449.96	351,559.4	+ 0.65	509.22

Notes:

Afterburner Controls considered as included in
J67 Engine Weight.

Alternator System (40 KVA + 5 KVA) Located by J67
Engine Installation.

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-C4-00-05

SHEET NO. 65-3 Issue 2

AIRCRAFT:

C105 2 Crew
with J 67 Engine

ELECTRICS

PREPARED BY

DATE

P. E. French

April 1954

CHECKED BY

DATE

P. Kubicki

April 1954

ALTERNATOR SYSTEM FOR J67 Engine

<u>UNIT</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>ins.</u>	<u>H. MOMENT</u> <u>ins. lb.</u>	<u>V. ARM</u> <u>ins.</u>	<u>V. MOMENT</u> <u>ins. lb.</u>
Alternator 40 K.V.A.	90.0	577.0		- 6.0	
Sundstrand Drive	90.0	577.0		- 6.0	
1.5 gal. Oil Reservoir & Piping	15.0	591.0		- 25.5	
Alternator 5 K.V.A.	30.0	577.0		- 6.0	
Sundstrand Drive	30.0	577.0		- 6.0	
.75 gal. Oil Reservoir & Piping	11.0	591.0		- 25.5	
Balance of Control Equip.	261.9	419.21	109,791.0	- 1.97	
Totals	527.9	499.41	263,637.1	- 4.96	- 2,618.9

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-0400-05

SHEET NO. 66-1 Issue 2

AIRCRAFT:

C-105 With J67 Engine

RADIO AND RADAR

PREPARED BY

DATE

P. E. French

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

GROUP	WEIGHT
<u>RADAR AND FIRE CONTROL</u>	
a) Radar	322.0
b) Computer & Fire Control	153.3
c) Missile Equipment 1)	293.7
(054) 2)	200.0
d) Auto-Pilot Tie-In	67.0
e) Power Supplies	114.0
f) Control & Display	
1. Front Cockpit	25.8
2. Rear Cockpit	28.5
g) Optical Fire Control	42.1
h) Misc. Components	15.0
<u>IDENTIFICATION SYSTEMS</u>	
a) Air to Air Interrogator	43.5
b) Air to Air Transponder	46.0
c) Air to Ground Transponder	58.7
<u>NAVIGATION / COMMUNICATION</u>	
ARC 34 a) U.H.F.	60.0
AIC 10 b) Interphone	15.0
c) Data Link	34.0
ARN 21 d) OMNI DME	39.0) Alternatives
h) R0 & Doppler	135.0)
e) Flare Out Altimeter	15.5
ARN 6 f) Radio Compass	76.5
j) Auto Pilot	65.5
<u>EQUIPMENT TOTAL</u>	
a) With R0 & Doppler	1,831.7
b) With ARN 21	1,735.7
<u>SYSTEM TOTALS</u>	
a) With R0 & Doppler	
Fuselage Door & Rack	50.0
Equipment	1,831.7
Cable & Structure	326.0
	20.0
	2,227.7
b) With ARN 21	
Fuselage Door & Rack	50.0
Equipment	1,735.0
Cable &	326.0
Structure	20.0
	2,112.0

Note:

This estimate based on allowance of Cables & Mountings as 20% of Equipment Weight

Allowance for Cables Connectors and Mountings =
20% of (Equipment Total
- 200 lb for
Missile Equipment
(054) on Missile)
+ 20 lb = 10% of 200 lb
for wiring on 054 Units.

FUSELAGE DOOR & RACK 50 lb.

A. V. ROE CANADA LIMITED
MALTON - ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-04-00-05

SHEET NO 67-1

AIRCRAFT

G-105
2 Crew
With J67 Engines

ARMAMENT PROVISIONS.

PREPARED BY

DATE

P. E. French

Jan./54

CHECKED BY

DATE

P. Kubicki

Jan./54

<u>ITEM</u>	<u>WEIGHT</u> <u>lb.</u>	<u>H. ARM</u> <u>ins.</u>	<u>H. MOMENT</u> <u>ins. lb</u>	<u>V. ARM</u> <u>ins.</u>	<u>V. MOMENT</u> <u>ins. lb.</u>
Levers	52.0	383.9	14,462.8	- 13.5	- 702.0
Struts	8.0	350.6	2,804.8	- 17.5	- 140.0
Bolts	22.0	368.2	8,100.4	- 16.3	- 358.6
Door Actuators	36.0	350.6	12,621.6	- 17.5	- 630.0
Brackets	40.0	328.1	13,524.0	- 14.6	- 584.0
Misc.	26.0	360.8	9,380.0	- 15.2	- 395.2
	184.0	360.8	66,394.4	- 15.2	-2,809.8

TECHNICAL DEPARTMENT (Aircraft)

REPORT NO. 7-G400-05

SHEET NO. 611-1 Issue 2

AIRCRAFT:

C-105 With J67 Engine

AIR CONDITIONING
& LOW PRESSURE
PNEUMATICS

PREPARED BY .

DATE

P.E. French

May 1954

CHECKED BY

DATE

P. Kubicki

May 1954

Case 1.

Normal Mission

UNIT	WEIGHT lb	H. ARM ins.	H. MOMENT ins. lb.	V. ARM ins.	V. MOMENT ins. lb.
<u>Air Conditioning</u>					
Equipment	255.0	293.0	7,471.5	+ 9.22	2,352.0
Valves	55.0	327.2	17,955.0	0	0
Temp. Controls	5.0	190.0	950.0	+ 15.0	75.0
Rubber Fittings	5.0	290.0	1,450.0	0	0
Piping	85.0	380.6	32,351.0	- 6.0	- 510.0
Mountings	40.0	295.5	11,820.0	+ 7.7	+ 308.0
Clamps	25.0	380.6	9,515.0	- 6.0	- 150.0
<u>L. P. Pneumatics</u>					
Canopy Seal	20.0	190.0	3,800.0	+ 30.0	+ 600.0
Anti. G	10.0	190.0	1,900.0	+ 12.0	+ 120.0
Misc. Piping	20.0	230.0	4,600.0	0	0
Windscreen, Demist	10.0	125.0	1,250.0	+ 18.0	+ 180.0
Cooling Equipment					
For Fuel, Oil, Pneumatics	75.0	550.0	41,250.0	0	0
TOTAL	605.0	333.2	201,575.0	+ 4.28	2,696.9

Case 2

For Mission assuming 20 min. at 70,000 ft. Requiring 6 lb Water/min.

Add:

Water	130.0	300.0	39,000.0	+ 5.0	+ 6,500
TOTAL	735.0	327.3	240,570.0	+ 4.55	3,347.0

For Landing Condition in Case 2, assume all water as expendable and discharged from aircraft, therefore, use figures for Case 1.

