

QC
Avro
C-105
Rev.
Iss.

QCLX
Avro
CF105
R-7-0400-34
Iss-16

FILE IN VAULT

ARROW 2 Report # 7-0400-34
Prod. A Issue 16
~~UNCLASSIFIED / NO~~
WEIGHT & C.G. STUDY
NAB
NEA Feb. 1/58
~~SECRET~~



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DATE

Report no.: QCX-AVRO-CF105- R-7-0400-34- ISS-16 **JAN 07 1993**

has been ☐ downgraded to: _____

☒ de-classified

by (Name): Michel W. Drapeau

(Dept.): A/DND Coordinator, Access to Information

Date: Dec. 7, 1992

R. Auger
Signature

AVRO AIRCRAFT LIMITED
INTER-DEPARTMENTAL MEMORANDUM

UNCLASSIFIED
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Ref. 5865/11/J
Date February 1st, 1958
To See Distribution
From Mr. E. F. Burnett
Subject ARROW 2 PRODUCTION A/C WEIGHT & C.G. SUMMARY - Report # 7-0400-34 Iss. 16

Attached is a copy of Weight and C.G. Summary Report # 7-0400-34
Issue 16, dated February 1st, 1958 for your retention.

This report is revised monthly and is issued complete on the
1st of each month.

Classification ^{confirmed as} ~~canceled~~ changed to: UNCLASSIFIED

By authority of: DRDA 7/DARFT 5-8/DAS Eng 6-4-5

Date: 5 Nov 1992

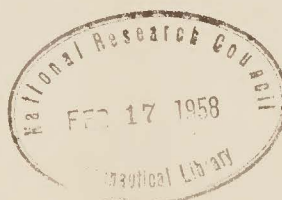
Signature: B. Aubrey

Unit / Rank / Appointment: DSIS 3, Secretary CRAD HQ DRP

amc.


E. F. Burnett
Weights Supervisor

Messrs.	J.C. Floyd	F. Brame
	R.N. Landley	W. Czerwinski
	J.A. Chamberlin	J. Lucas
	R. Marshall	S. Kwiatkowski
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	A. Buley	C. Marshall
	J. Ames	J. Zurakowski
	B.C. Alford	A.D. Crust (5) for RCAF
	D. Wade	N. Ring
	R. Vale	D. Inglis
	E. Kosko	D. Moore
	H. Shoji	K. Wreghitt
	D. Hayward	R. Cairns
	D. Scard	G. Eves
	J. Booth	



52356

Date: February 1st, 1958
Aircraft: ARROW 2
PRODUCTION A/C

UNCLASSIFIED / NON CLASSIFIÉ

Report # 7-0400-34 Iss. 16

I N D E X

<u>Sheet #</u>	<u>Content</u>
1-1 to 1-4	Introductory notes and explanation of Weight Changes.
2-1 to 2-2	Weight & C.G. Summaries
3	Horizontal C.G. plot showing basic fixed points on flight envelope. The variation of C.G. with fuel used has been omitted until such time as a fully approved fuel sequencing is established.
4-1 to 4-15	I.B.M. Detail Sheets of Weights and C.G.'s.

Date: February 1st, 1958
Aircraft: ARROW 2
Production A/C

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Sheet # 1-1
NON CLASSIFIÉ

INTRODUCTION & WEIGHT CHANGES

The following is a Weight & C.G. Summary of the Arrow 2 Production Aircraft, based on the latest weight estimates available.

All Weight & C.G. changes are relative to issue 15 of January 1st, 1958.

The early Arrow 2 Aircraft # 25206 etc. will not be as this summary designates, but will be flight test aircraft with Instrumentation, Astra Minus Radar, Missile Pack Trial Installation and various equipment Trial Installations. Weight statements for these aircraft will be issued at a later date.

GENERAL:

- a) Orenda PS 13 Engines comprise the Power Plant (4,500 lb each, brochure weight, excluding Nose Bullet and Input Frame).
- b) A package containing 4 "semi-submerged" Sparrow II Missiles (432 lb each) forms the current Armament.
- c) The R.C.A. Astra I Radar System is installed. The basis for the weight and C.G. breakdown is from the latest information received from R.C.A., dated October 4th, 1957. No Sparrow III Auxiliaries are carried in the production aircraft.

Where later weights have been received from Minneapolis-Honeywell these have been incorporated. Allowances have also been added for the missile firing system, junction boxes and some AVRO installed antennae.

Initially it was understood that the R.C.A. weight was for the complete system installed, now, however, it appears that only intercompartment cables were allowed for by R.C.A. not junction boxes etc.

The Infra-red Tracker System seeker head is allowed for in its Fin Pod location. (Total weight of installed system = 3,249.5 lb, including missile actuation and firing system).

In addition to the above the Minneapolis-Honeywell M.H. 64 Damping System is installed.

Arrow 2 Aircraft # 25206 to # 25208 and # 25211 will have the "Astra Minus" System (Navigational and Communication equipment only).

- d) A considerable number of Arrow 1 parts, assemblies and equipment have now been weighed. Where these weights apply to the Arrow 2 Aircraft, they have been recorded in the Arrow 2 records.

On the I.B.M. Sheets in this report, immediately preceeding the item title, will be found a number varying from 0 to 100. This is the percentage actual weight recorded in that report.

1. STRUCTURE

WEIGHT (lb)

- a) Wings:

No Weight Change.

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Date: February 1st, 1958
Aircraft: ARROW 2
Production A/C

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Sheet # 1-2

INTRODUCTION & WEIGHT CHANGES

1. STRUCTURE (Continued)

WEIGHT (lb)

b) Fin & Rudder:

Fin I. R. Pod - Initial allowance made for seeker mounting pod	+ 10.75
<u>Weight Increase Fin</u>	<u>+ 10.75</u>

c) Front Fuselage fwd. Sta. 255"

Radome - new design approx. 12" shorter and walls .348" thick, were .38" thick.	- 18.71
Radar Nose Structure - addition of thrust angles on frame Sta. 82.25" to 84.25" for ballast installation	+ 0.42
Top Longerons - incorporation of E.C.N's and production drawing estimate of transverse beam Sta. 246.24"	+ 0.98
Aft. Upper Shear Panel - Arrow 2 production drawing estimates	- 0.73
Air Intakes - Actual weight of tip support casting and incorporation of design for production split	+ 3.84
<u>Front Fuselage Decrease</u>	<u>- 14.20</u>

d) Centre Fuselage Sta. 255" to 485"

Bulkhead Sta. 485" - Actual weight obtained of Vickers release mechanism for drop tank	+ 1.10
Fuselage Fuel Tank - miscellaneous production drawing changes, alterations to dished panel assys. etc.	+ 2.34
<u>Centre Fuselage Increase</u>	<u>+ 3.44</u>

e) Duct Bay Sta. 485"-591.65"

Dive Brake Accommodations - addition of stiffeners etc to Refuel and Limiter Access Door	+ 0.51
Dive Brakes - modifications to inner skin	+ 0.34
modifications to main lever design	+ 0.66
O/Skin and doublers - aluminum were magnesium	+ 5.40
<u>Duct Bay Increase</u>	<u>+ 6.91</u>

f) Engine Bay Sta. 591.65" to 742.5"

No Weight Change

g) Rear Fuselage Sta. 742.5 Aft.

O/Skins fixed R.F. - production drawing estimates made	+ 3.23
Formers Fixed R.F. - production drawing estimates of "U" bolt assys. etc.	- 2.35
Tailcones - production drawings of some components now estimated, buttstraps at Sta. 814" were omitted in error when scheme drawing estimates were made	+ 14.22
<u>Rear Fuselage Increase</u>	<u>+ 15.10</u>

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Production A/C

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INTRODUCTION & WEIGHT CHANGES

1. STRUCTURE (Continued)

WEIGHT (lb)

h) Fuselage "Marry-Up"

No Weight Change.

TOTAL STRUCTURAL INCREASE

+ 22.00

2. LANDING GEAR

Main Undercarriage - information from Messrs. Dowty is to the effect that the hoped for 25 lb/leg savings on the shortening mechanism has not been realized.

+ 33.32

LANDING GEAR INCREASE

+ 33.32

3. POWER PLANT & SERVICES

No Weight Change.

4. FLYING CONTROLS GROUP

No Weight Change.

In A/C # 25201 boosters have been added at the elevator and aileron quadrants to overcome excessive friction within the system. These together with associated valves, filters and piping account for a weight increase of approx. 77 lb. Some similar system of boosters will have to be built into the Arrow 2 Flying Control Hydraulic System but no information pertaining to details of the installation is yet available. The probable weight increase will be of the same order as that on A/C # 25201.

5. EQUIPMENT GROUP

Probe - amendment of estimate to include manufacturer's quote of sensor weight

+ 0.25

Radio & Radar Removable - R.C.A. previously omitted some antennae from their list; ARA 25 Antenna

+ 18.00

ARN 6 Loop Antenna

+ 8.50

Minneapolis-Honeywell have supplied weights for

parts sub-contracted to them: Stable platform and rack

+ 19.50

Platform repeater and rack

+ 11.00

Miscellaneous other equipment changes

+ 11.60

continued.

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Date: February 1st, 1958
Aircraft: ARROW 2
Production A/C

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INTRODUCTION & WEIGHT CHANGES

<u>5. EQUIPMENT GROUP (Continued)</u>	<u>WEIGHT (lb)</u>
Radio & Radar Fixed - Addition of missile firing system cables from pack to cockpit	+ 19.60
Junction boxes were not allowed for in R.C.A.'s previous installed weight of Astra I, these are: R 1	+ 36.20
R 2	+ 18.50
R 3	+ 2.70
further probable junction box	+ 5.00
Sparrow Pack Electronics Fixed - production drawings of Trial Installation pack boxes, installations and cables have been evaluated and where applicable similar allowances made for a production pack system.	+ 63.61
<u>EQUIPMENT GROUP INCREASE</u>	<u>+ 214.46</u>

SUMMARY

Weight Change - Aircraft Basic Weight

Structure	+ 22.00 lb
Landing Gear	+ 33.32 lb
Equipment	+ 214.46 lb
	<u>+ 269.78 lb</u>

Weight Change Operational Weight Empty

<u>Issue 15</u>	<u>Issue 16</u>	
<u>45,610.22 lb</u>	<u>45,880.00 lb</u>	<u>+ 269.78 lb</u>

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Date: February 1st, 1958
Aircraft ARROW 2
Production A/C

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Sheet # 2-1

WEIGHT & C.G. SUMMARY

DESCRIPTION	WEIGHT lb	H. ARM ins.	V. ARM ins.
STRUCTURE	19,066.88	567.04	137.43
Wings	10,012.03	642.54	142.22
Fin & Rudder	1,034.75	754.31	209.80
Fuselage - fwd. Sta. 255"	2,559.40	184.19	128.60
Sta. 255"-485"	1,695.27	375.45	130.63
Sta. 485"-591.65"	1,125.95	538.12	105.32
Sta. 591.65"-742.5"	1,550.20	661.04	110.51
Sta. 742.5" Aft.	1,036.95	805.24	128.71
"Marry-Up"	52.33	467.60	103.84
LANDING GEAR - RETRACTED	2,575.63	487.91	134.86
Main Landing Gear	1,934.94	539.49	141.00
Main Gear Doors & Fairings	282.34	537.60	138.37
Nose Landing Gear	333.81	170.80	99.70
Nose Gear Door & Fairing	24.54	162.24	88.23
POWER PLANT & SERVICES	10,800.67	671.41	121.32
Engines & Accessories PS 13	9,186.78	687.95	121.16
Gear Box & Drives on Fuselage	281.84	601.70	102.49
Engine Controls	32.43	375.76	118.61
Gear Box Starter & Drives on Engine	315.45	615.98	105.24
Engine Nose Bullet (Orenda Supplied)	70.00	587.17	116.00
Fire Extinguishing System	65.46	700.45	134.21
Engine Mountings	132.38	666.82	136.52
Fuel System	716.33	530.91	134.48
FLYING CONTROLS GROUP	1,792.80	683.95	140.43
Mechanical Flying Controls	944.53	684.69	148.25
Hydraulic Flying Controls	848.27	683.13	131.72
EQUIPMENT FIXED & REMOVABLE	8,855.26	332.16	113.98
Instruments	46.07	163.68	138.70
Probe	15.25	-23.71	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Oxygen System	26.07	240.54	156.70
Ejector Seats	339.06	204.43	134.10
Air Conditioning System	856.00	333.49	134.98
Hydraulics Main System	640.81	504.22	117.77
Cockpit Insulation	14.31	187.48	132.00
Drag Chute	91.07	786.68	143.19
Electrical System	1,276.26	434.44	112.66
Low Pressure Pneumatics	56.94	421.96	128.47
Surface Finish	100.00	591.52	140.20
Intake De-icing Boots	88.00	195.82	118.00
Canopy Actuation	64.92	221.99	154.35
Cabin Consoles	17.38	174.63	124.32
Radar Door Actuation	10.00	268.00	95.00
MH 64 Damping System	180.15	471.27	135.69
Radio & Radar Removable	2,079.90	207.28	108.22
Radio & Radar Fixed	767.00	231.73	116.90
Sparrow Pack Structure	890.19	381.67	97.60
Sparrow Pack Mechanisms	551.12	374.40	99.12
Sparrow Pack Hydraulics	331.94	373.52	99.00
Sparrow Pack Electronics Removable	185.50	331.91	100.00
Sparrow Pack Electric & Electronics fixed	217.11	335.24	110.00
Sparrow Pack Air Conditioning	5.21	305.50	102.50

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WEIGHT & C.G. SUMMARY

DESCRIPTION		WEIGHT lb	H. ARM ins.	V. ARM ins.	M.A.C. %
AIRCRAFT BASIC WEIGHT	U/C Up	43,091.24	545.07	128.54	
	U/C Down		547.31	124.83	
USEFUL LOAD (less fuel)		2,788.76	377.69	104.73	
Crew		390.00	194.00	136.50	
Oil		138.97	636.92	110.57	
Engine Fire Extinguisher Fluid		25.00	730.00	129.00	
Residual Fuel		218.40	553.98	134.04	
Missiles		1,728.00	389.29	88.30	
Oxygen Charge		13.39	259.68	159.91	
Water for Air Conditioning		275.00	268.00	131.75	
Operational Weight Empty	U/C Up	45,880.00	534.90	127.09	27.32
	U/C Down		537.01	123.61	27.91
Operational Weight Empty	U/C Up	44,152.00	540.60	128.61	28.90
Less Missiles	U/C Down		542.80	124.99	29.50
Normal Combat Mission Fuel *					
(2,237 gal. @ 7.8 lb/gal.)		17,450.00	-	-	-
Normal Combat Weight *		63,330.00	-	-	-
Half Combat Mission Fuel *					
(1,118.5 gal. @ 7.8 lb/gal.)		8,725.00	-	-	-
Combat Weight (half					
Mission Fuel)*		54,605.00	-	-	-
Maximum Internal Fuel					
(2,492 gal. @ 7.8 lb/gal.)		19,438.00	541.85	144.16	
A.U.W. Maximum Internal Fuel	U/C Up	65,318.00	536.97	131.98	27.89
	U/C Down		538.45	129.53	28.30
Maximum External Fuel (500 gals.					
@ 7.8 lb/gal + drop tank)		4,248.00	521.84	60.67	
A.U.W. Maximum Internal and	U/C Up	69,566.00	536.05	127.63	27.64
External Fuel	U/C Down		537.44	125.33	28.02

- N.B. 1) Aircraft Datum = 120" above an arbitrarily chosen ground line.
- 2) * Fuel weights in accordance with latest data issued by Aerodynamics November 19th, 1957. Centres of Gravity have temporarily been omitted until a fuel sequencing system is finally established.
- 3) With the increase of 270 lb in Operational Weight Empty the Normal Combat Mission fuel has increased by a further 80 lb.

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WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

PROJECT_____

[illegible]

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL
COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H
ENGINE GROUP	5000000			
PS 13 ENGINES	5010000		91722868	
			917228	
PS 13 ENGINES SERV ACCESS	5010100		145061	
			1450	
ACC GEAR BOX ON FUS D B	5020001	56	452457	
ACC GEAR BOX ON FUS E B	5020002	58	2366060	
			28184	
ENGINE CONTROLS	5030000			
ENGINE CONTROLS F F	5030001	52	145816	
ENGINE CONTROLS C F	5030002	54	26430	
ENGINE CONTROLS D B	5030003	56	50849	
ENGINE CONTROLS E B	5030004	58	101361	
			3243	
STARTER AND ENG GEAR BOX	5040000		3154561	
			31545	
ENGINE ANTI ICING	5050000		700058	
			7000	
FIRE EXT SYSTEM	5060000			
55 ENG FIRE EXT SYSTEM ENG	5060001	58	640070	
55 ENG FIRE EXT SYSTEM D B	5060002	56	14655	
			6546	
ENGINE MTGS AND BRACKETS	5070000			
ENGINE MOUNTS	5070001		842167	
ENGINE MTG ACCESSORIES	5070002		481764	
			13238	
FUEL SYSTEM	5080000			

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

PROJECT_____

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT _____

DESCRIPTION			REFERENCE NO.	COMP. NO.	WEIGHT	H.
FLYING CONTROLS GROUP			6000000			
MECHANICAL CONTROLS			6010000			
68	MECHANICAL CONTROLS	F F	6010001	52	9523	16
	MECHANICAL CONTROLS	C F	6010002	54	9543	8
70	MECHANICAL CONTROLS	FIN	6010005	83	12423	78
70	MECHANICAL CONTROLS	I W	6010006	62	40670	71
46	MECHANICAL CONTROLS	O W	6010007	64	30237	77
	MECHANICAL CONTROLS	C A	6010008		64670	
					94453	
FLYING CONTROLS HYDRAULICS			6020000			
	FLYING CONT	HYDRAULICS D B	6020001	56	2332	57
37	FLYING CONT	HYDRAULICS E B	6020002	58	39076	64
	FLYING CONT	HYDRAULICS R F	6020003	59	4875	
80	FLYING CONT	HYDRAULICS I W	6020004	62	26264	70
74	FLYING CONT	HYDRAULICS O W	6020005	64	11701	74
60	FLYING CONT	HYDRAULICS FIN	6020006	83	54067	6
					84827	

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

PROJECT _____

DESCRIPTION		REFERENCE NO.			COMP. NO.	WEIGHT			H.
FIXED EQUIPMENT GROUP		70000000							
INSTRUMENTS		70100000							
INSTRUMENTS		70100001	52			4407	16		
NAVIG TABLE AND STOWAGE		70100004	52			2002	22		
						4607			
COCKPIT SEALING		70200000	52			5001	18		
						500			
OXYGEN SYSTEM		70300000							
OXYGEN SYSTEM		70300001	52			2607	24		
						2607			
AIR CONDITIONING SYSTEM		70400000							
AIRCONDITIONING SYST F F		70400001	52			1232	122		
AIRCONDITIONING SYST C F		70400002	54			5752	329		
AIRCONDITIONING SYST D B		70400003	56			2074	51		
AIRCONDITIONING SYST C A		70400005				1236	56		
AIRCONDITIONING SYST ENG		70400006				1255	67		
AIRCONDITIONING SYST I W		70400007	62			6151			
						85600			
HYDRAULICS MAIN SYSTEM		70500000							
14	UTILITY HYDRAULICS F F	70500001	52			8415	20		
31	UTILITY HYDRAULICS C F	70500002	54			4272	43		
20	UTILITY HYDRAULICS D B	70500003	56			2733	855		
21	UTILITY HYDRAULICS E B	70500004	58			7240	60		
24	UTILITY HYDRAULICS I W	70500005	62			1351	155		
14	UTILITY HYDR NOSE U C	70500006	91			3251	19		
24	UTILITY HYDR MAIN U C	70500007	92			2980	54		
						64081			
CABIN INSULATION		70700000	52			1431	18		
						1431			
BRAKE PARACHUTE		70800000							
BRAKE PARACHUTE F F		70800001	52			4551	16		
BRAKE PARACHUTE R F		70800005	59			8528	82		

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

PROJECT _____

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
OPERATIONAL LOAD	9000000			
CREW MEMBERS	901000052		39000	19
			39000	
ENGINE OIL	9020000			
ENGINE OIL DRAINABLE	9020001		9290	65
ENGINE OIL TRAPPED ENG	9020002		1773	63
ENGINE OIL TRAPPED D B	902000356		1925	58
ENGINE OIL TRAPPED E B	902000458		909	59
			13897	
SPARROW MISSILES	903000094		172800	38
			172800	
OXYGEN CHARGE	9040000			
OXYGEN CHARGE F F	904000152		7220	
OXYGEN CHARGE C F	904000254		12672	6
			1339	
ENGINE FIRE EXT FLUID	9060000		250073	
			2500	
RESIDUAL FUEL	9070000			
RESIDUAL FUEL C F	907000154		4680	39
RESIDUAL FUEL I W	907000262		17160	59
			21840	
WATER FOR AIR CONDITIONING	910000054		26000	26
UNUSABLE WATER FOR AIRCOND	910000154		1500	26
			27500	

