

QCX
Arro
CF105
R-7-040034
Iss-15

FILE IN VAULT

ARROW 2 Report # 7-0400-34
Prod. A/C Issue 15

WEIGHT & C.G. SUMMARY

RCAF

~~UNCLASSIFIED~~

Jan. 1/58

21



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Report no.: QCX-AVR0-CF105-R-7-0400-34-ES.15 **JAN 07 1993**

has been ☐ downgraded to: _____

☒ de-classified

by (Name): Michel W. Drapeau

(Dept.): A/DND Coordinator, Access to Information

Date: Dec. 7, 1992

R. Drapeau
Signature

AVRO AIRCRAFT LIMITED
INTER-DEPARTMENTAL MEMORANDUM

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Ref. 5049/11/J
Date January 1st, 1958
To See Distribution
From Mr. E. F. Burnett
Subject ARROW 2 PRODUCTION A/C WEIGHT & C.G. SUMMARY - Report # 7-0400-34 Iss. 15

Attached is a copy of Weight and C.G. Summary Report #
7-0400-34 Iss. 15, dated January 1st, 1958 for your
retention.

This report is revised monthly and is issued complete
on the 1st of each month.

confirmed as
Classification ~~cancelled~~ / changed to: UNCLASSIFIED
By authority of: DRDA 7/DARET 5-8/DAS Eng 6-4-5
Date: 5 Nov 1992
Signature: *B. Aubrey*
Unit / Rank / Appointment: *OSIS 3, Secretary CRAD HQ DRP*

E. F. Burnett

amc.

E. F. Burnett
Weights Supervisor

cc: Messrs. J.C. Floyd
R.N. Lindley
J.A. Chamberlin
R. Marshall
F.P. Mitchell
G. Hake
A. Buley
J. Ames
J. Booth
D. Scard
B.C. Alford
D. Wade
H. Shoji
R. Vale
E. Kosko
D. Hayward.

N. Ring
D. Inglis
D. Moore
K. Wreghitt
J. Zurakowski
A.D. Crust (5) for RCAF
W. Czerwinski
F. Brame
A. Cornish
S. Kwiatkowski
J. Lucas
J. Hodge
C. Marshall
R. Cairns
G. Eves



51853

Date: January 1st, 1958
Aircraft: ARROW 2
PRODUCTION A/C

UNCLASSIFIED
Report # 7-0400-34 Iss. 15
UNCLASSIFIED

I N D E X

<u>Sheet #</u>	<u>Content</u>
1-1 to 1-4	Introductory notes and explanation of Weight Changes.
2-1 to 2-2	Weight & C.G. Summaries
3	Horizontal C.G. plot showing basic fixed points on flight envelope. The variation of C.G. with fuel used has been omitted until such time as a fully approved fuel sequencing is established.
4-1 to 4-15	I.B.M. Detail Sheets of Weights and C.G.'s.

Date: January 1st, 1958
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Production A/C

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Sheet # 144

INTRODUCTION & WEIGHT CHANGES

The following is a Weight & C.G. Summary of the Arrow 2 Production Aircraft, based on the latest weight estimates available.

All Weight & C.G. changes are relative to Issue 14 of December 1st, 1957.

The early Arrow 2 Aircraft # 25206 etc. will not be as this summary designates, but will be flight test aircraft with Instrumentation, "Astra Minus" Radar, Missile Pack Trial Installations, various equipment T.I.'s (e.g. Ram Air Turbine in Aircraft # 25206 and 25211) etc. Weight statements for these aircraft will be issued at a later date.

GENERAL:

- a) Orenda PS 13 Engines comprise the Power Plant (4,500 lb each, brochure weight, excluding Nose Bullet and Input Frame).
- b) A package containing 4 "semi-submerged" Sparrow II Missiles (432 lb each) forms the current armament.
- c) The R.C.A. Astra I Radar System is installed, Weight & C.G. breakdown being to the latest information received from R.C.A. dated 4th October 1957. No Sparrow III Auxiliaries are carried in the production aircraft. Some Avro installed antennae have been added. The Infra-red Tracker System is allowed for in its proposed location at the Fin. (Total Weight = 2,881.8 lb)

In addition to the above the Minneapolis-Honeywell MH 64 Damping System is installed.

Arrow 2 Aircraft # 25206 to 25208 will have the "Astra Minus" System (Navigational & Communication equipment only).

- d) A considerable number of Arrow 1 parts, assemblies and equipment have now been weighed. Where these weights apply to the Arrow 2 Aircraft, they have been recorded in the Arrow 2 records.

On the I.B.M. Sheets in this report, immediately preceeding the item title, will be found a number varying from 0 to 100. This is the percentage actual weight recorded in that report.

1. STRUCTURE

WEIGHT (lb)

a) Wing:

Ribs # 1 to # 9 I/Wing - redesign of Arrow 2 fabricated ribs, reductions in caps & Webs, also minor redesign in machined ribs	=	25.86
Spars I/Wing - production drawing estimates of C/Spar Aft F/Spar to M/Spar Struct I/W - redesign 2 point refueling door and gate valve operating mechanism	=	0.37
	+	3.27

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Production A/C

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INTRODUCTION & WEIGHT CHANGES

1. STRUCTURE

WEIGHT (lb)

a) Wing: (Cont'd.)

Strut Pick-up Fittings I/W - production drawing estimates of Engine Mountings redesign Front Centre Mounting fitting	+ 9.22
Elevator Control Box - Actual Weights of some applicable Arrow 1 parts	+ 1.21
<u>Weight Decrease Wing</u>	<u>- 12.53</u>

b) Fin & Rudder:

No Weight Change

c) Front Fuselage Fwd. Sta. 255"

Cockpit Formers - Production drawing estimates now made	- 2.70
Crew's Bulkheads - first Arrow 2 production drawing estimates	- 0.32
Cockpit Floor - addition channel supports at U/C Uplocks	+ 0.55
Pilot's Canopy - addition of insulation batting	+ 0.54
Radar Nose Structure - Production drawing re-issues	+ 1.22
<u>Front Fuselage Weight Decrease</u>	<u>- 0.71</u>

d) Centre Fuselage Sta. 255"-485"

Equipment Bay Structure - revision of estimate of Mounting tray	+ 0.17
Electronics Bay Structure - initial Arrow 2 scheme drawing estimates	+ 5.25
<u>Centre Fuselage Weight Increase</u>	<u>+ 5.42</u>

e) Duct Bay Sta. 485"-591.65"

No Weight Change

f) Engine Bay Sta. 591.65-742.5"

No Weight Change

g) Rear Fuselage Sta. 742.5" Aft.

Longerons Fixed R.F. - production drawing estimates	- 1.71
Removable Tailcones - previously estimated in Aug./57 to verbal information re gauges etc. now stress approved schemes and production drawings available. Outer skins and gauges increased from .025 to .032 and from .018 to .025 etc. also longeron cap strips changes from titanium to N155 etc. etc.	+ 39.34

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Production A/C

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INTRODUCTION & Weight CHANGES

1. STRUCTURE

WEIGHT (lb)

g) Rear Fuselage Sta. 742.5" Aft. (Cont'd.)

Removable Tailcones - Cont'd

Inner Skins - some gauge changes e.g. .025 to .028 for Aft Skins etc.	+	11.08
Latches - addition of 7 shear latches/ tailcone with associated structure.	+	12.20
Aft Ring - an extruded ring has now been added at the aft end.	+	29.42
Former Sta. 808.25 was .02 N155 channel section now .04 with .051 capping and doubler added.	+	23.12
Former Sta. 814 now .04 was .02, doubler added	+	6.70
changes to other formers, diaphragms, kink members, intercostals etc. too many to enumerate.	+	7.24
Total Weight change to Tailcones	+	129.10
<u>Rear Fuselage Increase</u>	+	<u>127.39</u>

h) Fuselage "Marry-Up"

No Weight Change.

TOTAL STRUCTURAL INCREASE

+ 119.57

2. LANDING GEAR

No Weight Change

3. POWER PLANT & SERVICES

No Weight Change

4. FLYING CONTROLS GROUP

Flying Control Hydraulics I/Wing - addition of surge dampers to Elevator jacks (mod. to jack)	+	1.50
Flying Controls Hydraulics O/W - addition of surge dampers to Aileron jacks.	+	1.50
Flying Controls Hydraulics Fin. - addition of surge damper to Rudder jack	+	0.75
<u>FLYING CONTROLS GROUP INCREASE</u>	+	<u>3.75</u>

5. EQUIPMENT GROUP

Electrics Air Intakes - Arrow 2 Production Drawing estimates	-	1.90
Electrics D.B. - Westinghouse proposal for Transformer- rectifier unit greater than previously re- corded Lucas Rotax Unit	+	9.00

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INTRODUCTION & WEIGHT CHANGES

5. EQUIPMENT GROUP

WEIGHT (lb)

Electrics E.B. - Westinghouse proposal for Alternator Wt. = 87 lb, Lucas Rotax was 82 lb	+ 10.00
Utility Hydraulics I/Wing - Dowty increase in weight of Main U/C Door jacks	+ 2.00
Radio & Radar Fixed Equipment - latest R.C.A. estimate	+ 54.00
Radio & Radar Removable Equipment - latest R.C.A. estimate, increase due primarily, so they state, to the fwd. nose estimate now backed by 85% Actual Weight.	+ 103.80
Missile Auxiliaries in Pack - latest R.C.A. estimate	- 12.50
Electrics & Electronics fixed in Pack - first complete estimate made for production pack, partially based on test pack information. (additional to R.C.A. equipment.)	
Actuation System	+ 4.20
Firing System - not previously included	+ 85.20
Missile Pack Mechanisms - addition of nylon liners in telescopic links	+ 2.77
Modifications to door actuation levers	+ 0.51
First detailed estimate of all installation details	+ 19.65
Production drawing estimates of launchers (approximately 61.5 lb each, previously 75 lb was allowed.)	- 54.38

EQUIPMENT GROUP INCREASE

+ 222.35

SUMMARY

Weight Change - Aircraft Basic Weight

Structure	+ 119.57 lb
Flying Controls	+ 3.75 lb
Equipment	+ 222.35 lb
	+ 345.67 lb

Weight Change - Operational Weight Empty (A/C less Fuel)

<u>Issue 14</u>	<u>Issue 15</u>	
<u>45,263.82 lb</u>	<u>45,609.49 lb</u>	+ <u>345.67 lb</u>

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Production A/C

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WEIGHT & C.G. SUMMARY

DESCRIPTION	WEIGHT lb	H. ARM ins.	V. ARM ins.
STRUCTURE	19,044.15	566.37	137.35
Wings	10,012.03	642.54	142.22
Fin & Rudder	1,024.00	754.25	209.28
Fuselage - fwd. Sta. 255"	2,572.87	183.01	128.43
Sta. 255"-485"	1,691.83	375.38	130.60
Sta. 485"-591.65"	1,119.04	538.28	105.41
Sta. 591.65"-742.5"	1,550.20	661.04	110.51
Sta. 742.5 Aft.	1,021.85	805.37	128.62
"Marry-Up"	52.33	467.60	103.84
LANDING GEAR - RETRACTED	2,542.31	487.09	134.78
Main Landing Gear	1,901.62	539.31	111.00
Main Gear Doors & Fairings	282.34	537.60	138.37
Nose Landing Gear	333.81	170.80	99.70
Nose Gear Door & Fairing	24.54	162.24	88.23
POWER PLANT & SERVICES	10,800.67	671.41	121.32
Engines & Accessories PS 13	9,186.78	687.95	121.16
Gear Box & Drives on Fuselage	281.84	601.70	102.49
Engine Controls	32.43	375.76	118.61
Gear Box, Starter & drives on Engine	315.45	615.98	105.24
Engine Nose Bullet (Orenda Supplied)	70.00	587.17	116.00
Fire Extinguishing System	65.46	700.45	134.21
Engine Mountings	132.38	666.82	136.52
Fuel System	716.33	530.91	134.48
FLYING CONTROLS GROUP	1,792.80	683.95	140.43
Mechanical Flying Controls	944.53	684.69	148.25
Hydraulic Flying Controls	848.27	683.13	131.72
EQUIPMENT FIXED & REMOVABLE	8,640.80	335.93	115.30
Instruments	46.07	163.68	138.70
Probe	15.00	38.14	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Oxygen System	26.07	240.54	156.70
Ejector Seats	339.06	204.43	134.10
Air Conditioning System	856.00	333.49	134.98
Hydraulics Main System	640.81	504.22	117.77
Cockpit Insulation	14.31	187.48	132.00
Drag Chute	91.07	786.68	143.19
Electrical System	1,276.26	434.44	112.66
Low Pressure Pneumatics	56.94	421.96	128.47
Surface Finish	100.00	591.52	140.20
Intake De-icing Boots	88.00	195.82	118.00
Canopy Actuation	64.92	221.99	154.35
Cabin Consoles	17.38	174.63	124.32
Radar Door Actuation	10.00	268.00	95.00
MH64 Damping System	180.15	471.27	135.69
Radio & Radar Removable	2,011.30	213.06	114.24
Radio & Radar Fixed	685.00	236.96	118.63
Sparrow Pack Structure	890.19	381.67	97.60
Sparrow Pack Mechanisms	551.12	374.40	99.12
Sparrow Pack Hydraulics	331.94	373.52	99.00
Sparrow Pack Electronics Removable	185.50	331.91	100.00
Sparrow Pack Electrics & Electronics fixed	153.50	340.74	95.00
Sparrow Pack Air Conditioning	5.21	305.50	102.50

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WEIGHT & C.G. SUMMARY

<u>DESCRIPTION</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>ins.</u>	<u>V. ARM</u> <u>ins.</u>	<u>M.A.C.</u> <u>%</u>
AIRCRAFT BASIC WEIGHT U/C Up	42,820.73	546.58	128.83	
U/C Down		548.81	125.13	
USEFUL LOAD (less fuel)	2,788.76	377.69	104.73	
Crew	390.00	194.00	136.50	
Oil	138.97	636.92	110.57	
Engine Fire Extinguishing Fluid	25.00	730.00	129.00	
Residual Fuel	218.40	553.98	134.04	
Missiles	1,728.00	389.29	88.30	
Oxygen Charge	13.39	259.68	159.91	
Water for Air Conditioning	275.00	268.00	131.75	
Operational Weight Empty U/C Up	45,609.49	536.25	127.36	27.70
U/C Down		538.35	123.89	28.28
Operational Weighing Empty U/C Up	43,881.49	542.04	128.89	29.29
Less Missiles U/C Down		544.22	125.28	29.89
Normal Combat Mission Fuel * (2,227 gal. @ 7.8 lb/gal.)	17,370.00	-	-	-
Normal Combat Weight	62,979.49	-	-	-
Half Combat Mission Fuel * (1,113 gal. @ 7.8 lb/gal.)	8,685.00	-	-	-
Combat Weight * (half Mission Fuel)	54,294.49	-	-	-
Maximum Internal Fuel (2,492 gal. @ 7.8 lb/gal.)	19,438.00	541.85	144.16	
A.U.W. Maximum Internal Fuel U/C Up	65,047.49	537.92	132.38	28.16
U/C Down		539.39	129.95	28.56
Maximum External Fuel (500 gal. @ 7.8 lb/gal + Drop Tank)	4,248.00	521.84	60.67	
A.U.W. Maximum Internal and U/C Up	69,295.49	536.93	127.98	27.88
External Fuel U/C Down		538.31	125.70	28.26

N.B. 1) Aircraft Datum = 120" above an arbitrarily chosen ground line.

2) * Fuel weights in accordance with latest data issued by Aerodynamics November 19th, 1957. Centres of Gravity have temporarily been omitted until a fuel sequencing system is finally established.

3) With the increase of 344.40 lb in Operational Weight Empty the Normal Combat Mission Fuel has increased by 90 lb.

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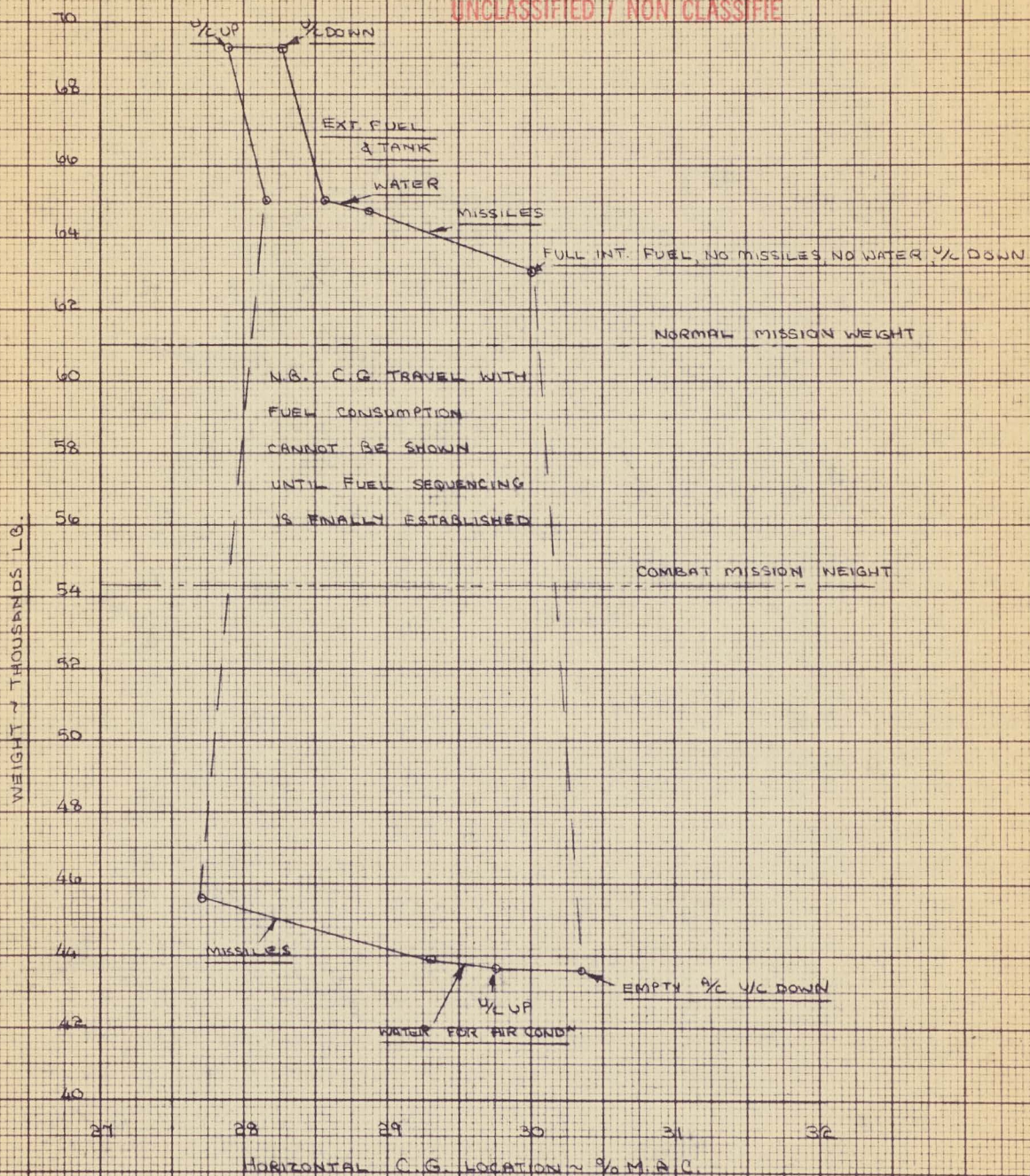
REPORT: 7-0400-34-15

BY: Kathleen Giffen

DATE: JAN 15T 1958

HORIZONTAL C.G. PLOT OF
FIXED POINTS ON ARROW 2.
FLIGHT ENVELOPE

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AVRO AIRCRAFT LTD.
MALTON, ONT.

**WEIGHT AND C. OF G BY FUNCTIONAL
COMPONENT**

PROJECT ARROW 2 Prod. A/C

DESCRIPTION		REFERENCE NO.			COMP. NO.	WEIGHT	H.
TOTAL WING GROUP		100	0000	00			
OUTER WING		101	0000	00			
100	OUTER WING SKINS	101	0000	164		9291070	
100	POSTS AND INTERCOSTALS	101	0000	264		243673	
100	OUTER WING SPARS	101	0000	364		3925870	
100	OUTER WING RIBS	101	0000	464		1345669	
18	AILERON CONTROL BOX	101	0000	664		3792077	
100	RIB 12	101	0000	764		762664	
100	O W AILERON JACK FITTING	101	0000	964		104672	
AILERON JOINTS AND FAIRING		101	0000	10		329378	
						197945	
AILERON		102	0000	00			
100	AILERON STRUCTURE	102	0000	174		3360079	
						33600	
ELEVATOR MARRY UP		103	0000	00		159773	
97	ELEVATOR	103	0000	082		4490075	
						46497	
INNER WING		104	0000	00			
79	MAIN U C STRUCTURE	104	0000	162		3307157	
16	INNER WING SPARS	104	0000	262		4101058	
	I W STRUCTURE F S TO M S	104	0000	762	1	10749849	
	I W STRUCTURE M S TO R S	104	0000	862		1497960	
	STRUCT AFT OF REAR SPAR	104	0000	962		3163972	
40	ELEVATOR CONTROL BOX I W	104	0000	1062		4283872	
25	TRANSP JOINT MARRY UP	104	0000	11		706563	
36	CENTRE LINE JOINTS	104	0000	1262		5906966	
	INNER WING SKINS	104	0000	1362	2	2420462	
17	STRUT PICK UP FITTINGS	104	0000	1462		1274061	
8	RIBS 1 TO 9 INNER WING	104	0000	1662		4861861	
74	DORSAL FAIRINGS I W	104	0000	1762		9548	
100	RIB 10	104	0000	1862		1080063	
	FUSELAGE HINGE JOINT I W	104	0000	1962		1381262	
25	TRANSP JOINT	104	0000	2062		1294263	
	FUSELAGE HINGE JOINT	104	0000	21		374052	
74	DORSAL FAIRINGS C A	104	0000	23		603357	
						670153	
LEADING EDGE INNER WING		105	0000	0062		2213846	
						22138	

WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE

PROJECT_____

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

PROJECT _____

[illegible]

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.				COMP. NO.	WEIGHT			H. A.
	TOTAL FUSELAGE GROUP	3	0	0	0	0				
	FUSELAGE BASIC STRUCTURE	3	0	1	0	0				
	RADOME	3	0	1	0	0	1	51	178	15
	RADAR NOSE STRUCTURE C A	3	0	1	0	0	0	2	263	120
	RADAR NOSE STRUCTURE R N	3	0	1	0	0	0	3	169	57
	SKIN F F	3	0	1	0	0	0	4	82	64
	SKIN C F	3	0	1	0	0	0	5	220	43
	SKIN D B	3	0	1	0	0	0	6	61	35
	SKIN E B	3	0	1	0	0	0	7	164	89
	FORMERS C F	3	0	1	0	0	1	2	287	49
6	FORMERS D B	3	0	1	0	0	1	3	73	31
8	LIGHT FORMERS E B	3	0	1	0	0	1	4	110	41
8	HEAVY FORMERS E B	3	0	1	0	0	1	5	198	58
	LOWER LONGERONS F F	3	0	1	0	0	1	6	67	72
	INNER LONGERON E B	3	0	1	0	0	1	7	71	84
	BOTTOM LONGERONS E B	3	0	1	0	0	1	8	69	19
	TOP LONGERONS E B	3	0	1	0	0	1	9	63	38
	LOWER SHEAR PANEL	3	0	1	0	0	2	0	31	54
	TOP WING LONGERONS D B	3	0	1	0	0	2	1	49	85
	LONGERONS C F	3	0	1	0	0	2	2	53	25
	LONGERONS C F	3	0	1	0	0	2	3	138	13
	LONGERONS F D B	3	0	1	0	0	2	4	12	58
	LONGERONS A D B	3	0	1	0	0	2	5	85	95
	ELECTRONICS BAY STRUCTURE	3	0	1	0	0	2	6	50	48
32	LONGITUDINAL BEAMS D B	3	0	1	0	0	2	7	66	17
	RADAR ACCESS DOOR C F	3	0	1	0	0	2	8	21	08
72	MAIN FRAME AT STN 538 77	3	0	1	0	0	2	9	59	80
	DIVE BRAKE ACCOMMODATIONS	3	0	1	0	0	3	0	36	68
37	TOP LONGERON F F	3	0	1	0	0	3	1	186	48
	DUCT C F	3	0	1	0	0	3	2	31	55
	FLOATING DUCT D B	3	0	1	0	0	3	3	43	21
23	CANOPY ARCHES	3	0	1	0	0	3	4	81	53
	ACCESS PANELS	3	0	1	0	0	3	6	32	58
66	NOSE U C SUPPORT STRUCTURE	3	0	1	0	0	3	7	33	43
	CREW BULKHEADS	3	0	1	0	0	3	8	122	40
	EQUIPMENT BAY STRUCTURE	3	0	1	0	0	3	9	60	05
59	WINDSCREEN	3	0	1	0	0	4	1	129	33
	SERV ACCESS DOORS AND PNLS	3	0	1	0	0	4	2	59	29
	DORSAL FAIRING FWD	3	0	1	0	0	4	4	29	45
	INTERMEDIATE FORMERS	3	0	1	0	0	4	5	46	06
	ENGINE ACCESS DOORS E B	3	0	1	0	0	4	6	107	35
	SEALING MISSILE BAY	3	0	1	0	0	4	7	5	59
	MISCELLANEOUS ITEMS C F	3	0	1	0	0	4	8	3	74
	ARMAMENT BAY ROOF	3	0	1	0	0	4	9	124	18
	BULKHEAD AT STA 120	3	0	1	0	0	5	0	29	80
	BULKHEAD AT STA 255	3	0	1	0	0	5	1	107	42
8	BULKHEAD STA 485	3	0	1	0	0	5	2	126	26
	ENGINE TUNNEL E B	3	0	1	0	0	5	4	61	31
	FUSELAGE FUEL TANK	3	0	1	0	0	5	5	222	90
	COCKPIT FLOOR	3	0	1	0	0	5	6	57	96

AVRO AIRCRAFT LTD.
MALTON, ONT.

**WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE**

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
DORSAL OVER FUEL TANK	301006154		413841	
DEFLECTOR SHIELD	301006254		204533	
SHEAR PANEL BELOW NAV ARCH	301006352		207425	
PACK MOUNTING STRUCTURE	301006454		247029	
ENG ACCESS DOORS FIXED R F	301006559		932677	
TUNNEL FIXED R F	301006659		1305477	
SKIN AND INTERCOSTAL R F	301006759		525677	
FAIRING UNDER RUDDER R F	301006859		276778	
FORMERS FIXED R F	301006959		1074478	
LONGERONS C BEAM FIXED R F	301007059		251977	
REMOVABLE NACELLES R F	301007159		4772582	
CNTR STRUC STING REMOV R F	301007259		1079483	
MISC ITEMS STRUCTURE E B	301007358		91266	
MTG BRKTS SIDE PANEL D B	301007556		19051	
FORMERS LOWER PANEL D B	301007656		741654	
LOWER PANEL D B	301007756		505455	
JOINT F F TO C F	3010078		85525	
JOINT AIR INTAKES TO F F	3010079		95222	
JOINT C F TO D B	3010080		50048	
JOINT D B TO E B	3010081		250858	
FUS JOINT AT STA 742 50	3010082		41874	
DROP TANK MTG STRUCT D B	301008356		113358	
STRUCT AT ENG ACCESS DOORS	301008558		653764	
MISC STRUCTURE F F	301008652		55218	
ENG RAILS ATTACHM TO FORM	301008758		285468	
COCKPIT FORMERS	301009252		1026118	
			672969	
96 DIVE BRAKES	302000072		1115050	
96 DIVE BRAKES C A	30200001		40648	
			11556	
AIR INTAKES	3030000			
AIR INTAKES	303010055		7550221	
			75502	
PILOTS AND NAVIG CANOPIES	3040000			
76 PILOTS CANOPY	304010053		2420817	
			24208	
NAVIGATORS CANOPY	304020053		1665023	
			16650	

WIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

UNCLASSIFIED / NON CLASSIFIED

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	301006154		4138	41310	14206	1709408	587844
	301006254		2045	33739	16400	689963	335380
ARCH	301006352		2074	25702	15350	533059	318359
RE	301006454		2470	29234	10308	722080	254608
R F	301006559		9326	77366	9867	7215153	920196
	301006659		13054	77180	13177	10075077	1720126
F	301006759		5256	77231	13643	4059261	717076
R F	301006859		2767	78223	15590	2164430	431375
	301006959		10744	78037	13647	8384295	1466234
R F	301007059		2519	77159	12810	1943635	322684
	301007159		47725	82663	12764	39450917	6091619
V R F	301007259		10794	83412	13644	9003491	1472733
E B	301007358		912	66401	10278	605577	93735
D B	301007556		1905	1866	13066	98545	24825
B	301007656		7416	54432	9015	4036677	668552
	301007756		5054	55457	8790	2802797	444247
	3010078		855	25500	12000	218025	102600
F	3010079		952	22000	12000	209440	114240
	3010080		500	48500	9800	242500	49000
	3010081		2508	58478	9150	1466628	229482
SO	3010082		418	74250	11500	310365	48070
D B	301008356		1133	58576	8848	663666	100248
DOORS	301008558		6537	64089	9261	4189498	605392
	301008652		552	18750	11500	103500	63480
FORM	301008758		2854	68741	11362	1961868	324271
	301009252		10261	18329	12076	1880739	1239118
			672969			328135321	81233731
	302000072		11150	50846	9062	5669329	1010413
	3020001		406	48794	9374	198104	38058
			11556			5867433	1048471
	3030000						
	303010055		75502	21076	11828	15912802	8930377
			75502			15912802	8930377
PIES	3040000						
	304010053		24208	17686	15915	4281427	3852703
			24208			4281427	3852703
	304020053		16650	23200	16200	3862800	2697300
			16650			3862800	2697300

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL COMPONE

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

[illegible]

AVRO AIRCRAFT LTD.
MALTON, ONT.

**WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE**

PROJECT _____

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H.
BRAKE PARACHUTE I W		708000662		12462	
				9107	
ELECTRICAL SYSTEM		70900000			
ELECTRICAL WIRING R N		709000151		1299	
ELECTRICAL WIRING F F		709000252		296619	
ELECTRICAL WIRING C F		709000354		235439	
ELECTRICAL WIRING A I		709000455		127421	
ELECTRICAL WIRING D W		709000556		901552	
ELECTRICAL WIRING E B		709000658		6459	
ELECTRICAL WIRING I W		709000862		890954	
ELECTRICAL WIRING FIN		709000983		35279	
ELECTRICAL WIRING NUC		709001091		33018	
ELECTRICAL WIRING ENG		7090011		200260	
ELECTRICAL WIRING C A		7090012		1374633	
ELECTRICS F F		709001352		1524815	
ELECTRICS C F		709001454		870945	
ELECTRICS E B		709001558		67067	
ELECTRICS ENG		7090016		1863258	
ELECTRICS C A		7090017		71861	
ELECTRICS FIN		709001883		8389	
ELECTRICS I W		709001962		233662	
ELECTRICS CAW		7090020		11262	
ELECTRICS MUC		709002192		7451	
20	ELECTRICS A I	709002255		490022	
	ELECTRICS D B	709002356		3098951	
	ELECTRICS R F	709002459		13680	
WINDSCREEN DEMISTING		709002552		356419	
SPARROW ELECTRICS F F		709002652		25418	
SPARROW ELECTRICS C F		709002754		6027	
				127626	
L P PNEUMATICS		71000000			
24	L P PNEUMATICS F F	710000152		225519	
18	L P PNEUMATICS C F	710000254		67133	
	L P PNEUMATICS D B	710000356		41855	
	L P PNEUMATICS E B	710000458		152665	
	L P PNEUMATICS FIN	710000583		64075	
	L P PNEUMATICS R N	710000651		1247	
	L P PNEUMATICS S P	710000794		6029	
				5694	
INTAKE DE ICING		712000055		880019	
				8800	
RADIO AND RADAR FIXED		71400000			

IGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

UNCLASSIFIED / NON CLASSIFIED

SHEET _____

REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
7080000662		12462022	14500		76907	17980
		9107			7164303	1304054
70900000						
7090000151		1299285	12000		11978	15480
7090000252		296619977	11200		592518	332192
7090000354		235439703	11000		934609	258940
7090000455		127421984	12000		280076	152880
7090000556		901552769	9921		4757125	894378
7090000658		6459500	9200		38080	5888
7090000862		890954111	13900		4820749	1238351
7090000983		35279754	30000		280734	105600
7090001091		33018600	9800		61380	32340
70900011		200260683	10000		1214874	200200
70900012		1374633473	11234		4601199	1544226
7090001352		1524815464	11095		2357951	1691766
7090001454		870945415	10760		3955192	937088
7090001558		67067944	11597		455225	77700
70900016		1863258904	11520		10974993	2146406
70900017		71861350	12000		440493	86160
7090001883		8389550	28840		74327	23937
7090001962		233662053	14500		1449558	338720
70900020		11262946	13561		70500	15188
7090002192		7451600	13700		38184	10138
7090002255		490022079	13954		1081871	683746
7090002356		3098951867	10264		16073065	3180711
7090002459		13680200	11360		109072	15450
7090002552		356419893	9980		709165	355687
7090002652		25418242	11255		46335	28588
7090002754		6027300	11255		16380	6753
		127626			55445633	14378513
71000000						
7100000152		225519158	12353		432013	278560
7100000254		67133431	11033		224322	74031
7100000356		41855545	11592		232178	48455
7100000458		152665650	9737		1001819	148587
7100000583		64075818	25515		485235	163296
7100000651		1247431	9955		9214	12344
7100000794		6029800	10400		17880	6240
		5694			2402661	731513
7120000055		880019582	11800		1723216	1038400
		8800			1723216	1038400
71400000						

WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE

PROJECT_____

[illegible]

AVRO AIRCRAFT LTD.
MALTON, ONT.

**WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE**

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
REMOVABLE EQUIPMENT GROUP	8000000			
77 EJECTOR SEATS	801010052		3390620	
			33906	
RADAR REMOVABLE	8020100			
RADAR REMOVABLE R N	802010151		102130	8
RADAR REMOVABLE F F	802010252		20900	18
RADAR REMOVABLE C F	802010354		58120	27
RADAR REMOVABLE D B	802010456		5150	51
RADAR REMOVABLE F IN	802010583		11000	85
RADAR REMOVABLE C A	8020106		3830	55
			201130	
DAMPING SYSTEM	8030000			
DAMPING SYSTEM F F	803010152		784	17
DAMPING SYSTEM C F	803010254		2303	32
DAMPING SYSTEM E B	803010358		369	63
DAMPING SYSTEM I W	803010462		6070	53
DAMPING SYSTEM O W	803010564		957	4
DAMPING SYSTEM R N	803010651		287	7
DAMPING SYSTEM C A	8030107		8107	49
			18015	
SPARROW PACK	8050000			
SPARROW PACK STRUCTURE	805010094		89019	38
			89019	
SPARROW PACK MECHANISMS	805020094		55112	37
			55112	
SPARROW PACK HYDRAULICS	805030094		33194	37
			33194	
SP PACK ELECTRONICS FIXED	805040094		15350	34
			15350	

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
OPERATIONAL LOAD	9000000			
CREW MEMBERS	901000052		3900019	
			39000	
ENGINE OIL	9020000			
ENGINE OIL DRAINABLE	9020001		929065	
ENGINE OIL TRAPPED ENG	9020002		177363	
ENGINE OIL TRAPPED D B	902000356		192558	
ENGINE OIL TRAPPED E B	902000458		90959	
			13897	
SPARROW MISSILES	903000094		17280038	
			172800	
OXYGEN CHARGE	9040000			
OXYGEN CHARGE F F	904000152		7220	
OXYGEN CHARGE C F	904000254		126726	
			1339	
ENGINE FIRE EXT FLUID	9060000		250073	
			2500	
RESIDUAL FUEL	9070000			
RESIDUAL FUEL C F	907000154		468039	
RESIDUAL FUEL I W	907000262		1716059	
			21840	
WATER FOR AIR CONDITIONING	910000054		2600026	
UNUSABLE WATER FOR AIRCOND	910000154		150026	
			27500	

