AVRO CF105 MISC-20

prologue

106.2

Tom Dugelby

Productions FILE IN VAUL

CF-105 Engineering

Chronology.

Sections 4-15

SWELLS STELLED

4. SCHEDNIES

Ter Ti.	DETATE	PETERBOOK
Jan./50	First Flight of CF-100 Mk. 1.	1-
July/50	First Flight of 2nd CF-100 NR. 1.	prologue
Sept./50	Outbreak of Korean war.	Tom Dugelby
coput, yo	VII QUE GUES ON TRUE VIIII PRONT	Productions
Feb./51	ClO3 Detail design corrected.	
War./51	C103 Wind Tunnel testing commenced.	
		ANALYZED
June/51	C103 Jig and Tool manufacture commenced.	
0-4 /52	3 14 0300 1 3 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Oct./51	let ClOO delivered to RCAF. (Mk. 2).	
Doc./51	C103 Project cancelled. Performance and del-	
	ivery incompatible with threat.	
Oct./52	1st Flight T.I. Cloo Mk. 4.	4 Care \$2.75
Dec./52	Estimated completion date of the first	Engines for C104
	prototype ClO4 is January 1956.	Dec. 1/52.
m		
Feb./53	RCAF and Avro decide to proceed with ClOO No. 6	•
June/53	Estimated 1st flight of ClOA 2nd prototype,	P/C-105/2
	Aug./57.	June 2/52

13723557

DATE	DETAILS	REFERENCES
July/53	RCAF decide to abandon Nk. 6. Performance and	ClO5 Costs file:
	delivery incompatible with threat.	Letter FTS July 22/5
Aug./53	The date of commencement of detailed work on ClO5	ClO5 Meetings file
	project to spec. AIR-7-3 Iss. 1 was Sept. 1/53 with	- RML memo Aug. 24/6
	an objective for first prototype flight 34 months	
	from this date (i.e. July/56).	
Sept./53	Release of C105 preliminary project schemes to	Sept. 1/53.
	drawing office commenced.	
0ct./53	1st Flight production ClOO Mk. 4.	
		men) histories.
Apr./54	Estimated date of first flight of prototype is	Minutes of Heeting
	now Sept./56. (In Dec./52 it was estimated Jan./56)	with RCAF Apr. 13/54.
h4 /m 1		
May/54	Estimated date of first flight of prototype is now	Analysis ClO5 Progra
	Feb./57 (in April/54 it was Sept./56).	- June 20/55.
T 15 t		*-*
June/54	ClO5 engineering commenced planned overtime at the	Directive to commence
	rate of 12 hours per day.	June 12/54.
July/54	Armo decision (crisical to DDD annual 1 41 4 and	
outh or	Avro decision (subject to DDP approval) that sub- contract order be given for 8 sets of wings.	Eng. Prog. Rept.
	CONTRACT OF GRANT IN. O BGFB OI STURE.	June/55, July 19/54.
July/54	Introduction of glass cloth lofting into D.O.	
	Expected to reduce parts change risk to minimum and	
	facilitate rapid production.	

REFERENCES DETAILED DATE Sept./54 Tool design meeting with representatives from ClOS Meetinsg File: sub-contractors. H.R. Smith outlines Avro plan Mosting Minutes for ClO5 tool contracting and the "Rules". Sept. 10/55. Estimated date of first flight of prototype is Nov./54 /57. (In May/54 it was Feb./57). Feb./55 RCAF would like the integrated electronics system DDM Feb. 1/55. installed in all delivered airplanes. They insist upon the installation in the 14th and subsequent airplanes and hope for its inclusion in the 12th and 13th airplanes. Apr./55 Clos program re-scheduled Apr. 15/55 retarding 1st C105 Program file, flight 6 months to bring airframe into phase with Schedule for engines and integrated electronic system. Schemes A & B. Schemes A & B considered. Scheme B adopted as follows: (a) Complete schedule has gone back 6 months for first prototype flight in (b) Engines are available for all aircraft well before scheduled flight date. (c) 150% spares are available for first two prototypes. (d) Only 4 prototype J.75's are required. These

engines are twice as expensive as pre-production.

DETAILS

REFERENCES

- (e) Only 12 of first 15 aircraft are powered by J.75. Numbers 6,7 and 15 are powered by F.S.13
- (f) Aircraft numbers 4 and 5 can be flown to Hughes instead of being shipped.
- (g) P.S. 13 engines not required until Aug./57, even on 4 months lead time, instead of May/57 with only 1 month lead time for Scheme A.
- (h) Hughes electronic system is not required in production quantities until Nov./58 on 5 months lead time, instead of July/58 on 5 months lead time.
- (i) The I.E.S. is fitted to the 20th aircraft instead of 24th.
- (j) Delivery to equadrons is Oct./59 instead of May/59 for Scheme A.
- (k) Fully operative Jan./60 (Sec JCF C105 Programs
 Apr. 18/55.)

Apr./55

Estimated date of first flight of prototype is now, May/57 (in April/54 it was Sept./56).

Apr./55

Avro philosophy behind adoption of scaled-down

JCF note in 'ClO5

Programs'
Apr.18/55.

MATE	PETALLS.	REPERISHEES
Apr./55	J.75 will be installed in 12 of first 14 ClO5 air-	Co-ord. Comm. 18th
*	craft. 2 vill incorporate P.S. 13 engines. (Ath	Feeting Agenda
	and 7th, RML to JCF, Apr. 20/55.) Approval given	- Apr. 20/55.
	to order 33 x J.75 engines.	
Apr./55	Review of situation on integrated electronics system	Armament file, RML
	not favourable based on present USAF relactance to	memo, Apr.22/55,
	permit RCAF via DDP to place letter of intent with	also Mar. 29/55.
	NAC. At least six months slippage forecast.	
Apr./55	DDP inform Avro 19 x J.75 will be ordered to be	Power Plant file,
	delivered between Dec./56 and Sept./57 to cover	G. Hake memo,
	first 5 aircraft. A further 12 x J.75 will be	Apr. 22/55.
	ordered in Hay/55 to cover Scheme 'B' engine	•
	requirements to Jan./58. These 31 engines will	
	come from P & W preproduction run.	
		me mentel disa
July/55	Clos Engineering planned overtime reduced by 2	•
	hour to 1 hour per day July 11/55.	d
July/55	Avro outline economies to reduce ClO5 costs.	C105 Program file,
		July 22/55.
Aug./55	Asrodynamics department, I.P.O. and Structural Test	Aug. 22/55.
	restored to Normal Working Hours, i.e. 8:30 am to	
	4:45 pm.	Same or

5. DESIGN CHANGES & PROGRAM PHILOCOPHY

tancal grants	DISTAILS.	REPERENCES
July/53	2 crew proposal due to uncertainties in development of fire control system suitable for single crew operation.	
Dec./53	Hamufacturing Div. state advantages of manufacturing C105 aircraft on a production basis - including prototypes and development aircraft.	H.R. Smith memo to JCF Dec. 8/53.
Feb./54	Agreed Company policy for manufacturing to pro- duce all ClO5 aircraft including prototypes - for prototypes envisaged as first batch.	FTS meno to JCF and
Mar./54	Avro internal policy to proceed with P.S.13/Gyron studies.	DIBI Mar. 23/54.
Apr./54	Manufacturing Policy and Procedure laid down for C105 aircraft, based on initial batch of four prototypes - effectively manufacturing program is U.S. Cook-Craigis Production Plan with reduced build-up.	HRS Memo Apr. 5/54.
May/54	Prototype to be designed for J.67 only. Need not accommodate P.S. 13.	DDM May 11/54.
May/54	RCAF wish maximum range built into circraft.	DDM May 12/54.

D-TAILS

REFERENCES

May/54

4th Dev. Co-Ord. Comps. decides:-As a general policy for the Company, the object should be to keep the weight down if at all possible. If some of the specification requirements appeared to be out of line with this policy the Company are to raise the points at the Co-ord. Comm. meetings for review.

Meeting Minutes May 12/54.

May/54

Avro ask AF to consider the requirement for Flight refuelling.

Meetings with PCAF

Dev. & Co-ord. Comm.

May 12/54.

Mey/54

Following visits to Convair on F-102 and completion (1) Cl05 Meetings of Project 2 and 3 studies by Design Research Group, Clos status completely examined during May 3-8/54 internal meetings. Single engine Project 2 and 3 studies shown to be

optimistic with conclusion that twin engine configuration is optimum for equipment and areament

file JCF memo Apr. 26/54.

(ii) Projects 2 & 3 Studies, DRG.

(iii) Cl05/F102 comparison by DRG, July/54.

(1v) C104/2 & F102 Comparison by AeroD. Apr.16/53.

required.

Design development and initial wind tunnel tests May/54 at Cornell have resulted in certain changes to the ClO5 wind. t/c now 3.5% at root and 3.8% at tip from 3% throughout, fin t/c now 3.5% root and

SK 7-0100-0001

May 31/54.

3.8% tip from 3% throughout. Wing has stabilized in the high position at 1225 sq.ft. and 50 ft. span. Fin area to 138 sq.ft. from 123.4 sq.ft. 2 crew, 2 x J.67 engines plus A/B, side intakes with ramp and boundary layer bleed. Armament is now 6 Falcon missiles Model E or 3 Sparrow II from 6 missiles plus 50 x 2" FFAA rockets. Proposed fire control MG3/E9 initially with MX 1179 retrofit. No longer an avionics crate and electronic gear serviced through hatches. Engines withdrawn from rear. Long range belly tank now fitted (500 Imp. Gal.). In all other respects it satisfies the requirements of AIR-7-4. Gross design weight now 1b.

Directive issued by Chief Engineer setting forth May/54 design responsibilities, method of issuing infor- May 31/54. mation, prototype and test speciment manufacturing arrangements, flight testing responsibilities, etc.

Avro Internal Memo

6th Dev. Co-ord. Comm. Meeting decides: Juno/54

- (a) Avro to continue with the V type windscreen for the prototype ClO5 aircraft.
- (b) Avro to continue investigations on other configurations to provide background in case the V type is unacceptable.
- (c) ARN-6 radio compass to be engineered as a permanent installation with suppressed antenna.

Meeting Minutes June 14/55.

DETAILS

REFERENCES

- (d) Avro to investigate and report on the problem of inetalling both the ARA 25 and ARD 10 homers.
- (e) There is no requirement for chaff dispensers in the ClO5.
- (f) The 1 minute scramble time requirement to govern and not the 10 second start.
- Aug./54 Investigations proceeding with enlarged nose to accompodate larger radar scanner.
- Sept./54 Sir Roy Dobson expresses opinion that 'by 1959
 every high altitude interceptor fighter would be
 fitted with a rocket as well as the ordinary gas
 turbine motor.*

Avro studies showed rocket motor entirely unsuit- (no reference)
able for long range version.

- Sept./54 Cook-Craigie Policy reflected in estimate given to RCAF and DDP, per AD 15 and 16.
- Oct./54 11th Dev. and Co-ord. Comm. decides:

 (a) AFRQ to advise the Company of the use of the

 UHF homer as a final approach aid.
 - (b) Avro to be responsible for the special equipment to be used with the aircraft subject to the conditions detailed in AIR-7-4.
 - (c) Optimum aircraft performance to be given top priority over other aspects.

Meeting Minutes

Power Plant file:

Sept. 17/54.

R.H. Dobson letter:

Oct. 29/54.

DETAIL FERSILE HOLD DATE Be-assement of 6105 wing leading edge. A 5% DIM Nov. 9/54. Hov . /54 deep leading edge notch 6 inches wide should be made at the mid-wing position. The outboard wing leading edge should be increased by 10% of the present local chord. Pe-distribution of wing skin thickness is required to increase stiffness. Design status at this time. Fin area up to Fef. drg. 7-0100-6 Hov./54 Nov. 25/54. 158.75 sq.ft. from 138 sq.ft., fin t/c 45 throughout from 3.5% root and 3.8% tip. Wing -incorporating 5% notch, 6 inches wide and outboard 10% leading edge extension. 8 Falcon missiles now GAR-IA from Model E. Cross design weight now lb. DDM Dec. 11/54. Dec./54 Decided 300 milliseconds maximum time armament bay doors should remain open. Feb./55 It is planned to install PAW 4.75 in place of DDW Feb. 1/55. J.67 on first and subsequent airplanes. Farlier availability than other engines. It is believed Orenda P.S. 13 will eventually be installed in the 14th and subsequent A/C. Design work on J.57 will be discontinued.

Par./55 Tollowing discussion with USAF the J.57 and J.67 ruled out as powerplants for ClO5. J.75 will be used as interim powerplant.

Dev. Co-ord. Comm.

17th Heeting Agenda

Mar. 2/55.

DETAILS HELE MILLINGES DATE Impending changes to CUD configuration presented Cloy Des. & Dov. file Mar./55 in considerable detail: RML meno - Mar. 7/55. (a) Change from J.75 P-5 to either F.S. 13 or B-20 or 21 variants of J.75 tentatively scheduled for 16th aircraft onward. (b) Changes to fuselage to optimum configuration based on Area Bule which reduced supersonic wave drag from present 0.012 to 0.008. Both changes necescitate considerable re-design which is outlined in referenced memo. Apr./55 Avro philosophy behind adoption of scaled-down JCF note in 'Cl05 Cook-Craigie plan cutlined. Programs' - Apr.18/55 18th Dev. and Co-ord. Com. Meeting decides: Apr./55 Heating Minutes (a) Avro to proceed in accordance with their Apr. 20/55. interim electronics system proposal pending receipt of the Hughes IEC proposal. (b) Avro accept the MIL-S-5700 series as the structural criteria for the design of the

C105.

(c) The requirement for the installation of

Doppler in the ClO5 still stands.

(d) Fequirement for radar homing stands.

DETAIL.

THERENCES

- (c) Two point pressure refuelling to be installed in lieu of single point refuelling with an estimated saving in weight of 50 lb. plus saving in mission fuel.
- (f) Gravity refuelling provisions to be deleted, with an estimated saving in weight of 121 1b. plus saving in mission fuel.

Avro request authority to proceed with notal mock-up. DDP file, J.A. Fay/55 Morley letter, ref. S0.4877/1358

may/55 0105 19th Development co-ord. com. Notes on 19th

- May 5/55.

(a) Hydraulic System generally satisfactory.

Meeting ClO5 Dev.

(b) Fuel system requires in particular check on aircraft lateral stability with feed failure from wing tanks. (Subsequently found satisfactory.)

Co-ord. Comm.

- May 18/55.
- (c) Avro urge AF acceptance of MIL-5-700 landing DND file, letter weight definition in lieu of AIR-7-4.

RHL to W/c Brough

(d) Stressing criteria for crew seats to AP 970, IAM and HIL-S-5100. All other crash stressing cases to MIL-S-5100.

- Feb. 17/55.

(e) Avro confirm ClO5 meets 1 minute scramble time from readiness hangar at 2500 ft. altitude on 100°F summer day.

DAT

DETAILS

PR. PERMOFS

- (f) Avro confirm line equipment will be designed to worst ambient conditions, see level to 5,000 ft.
- (g) Discuss installation of VHF in place of UHF. Avro seek early decision meanwhile working on UHF.
- (h) Financial authority granted RCAF purchase of 21 Falcon (GAF-1A) missiles for early test program. 1st in Sept./55, 10 by Dec. 31/55, 21 by June/56. One inert, remainder with motors, but no guidance.
- (i) Carm will proceed with arrangements for Invokern sled trials.
- (j) Avro making provision for missile jettison.
- (k) RCAF require both sides of windshield cleared of rain, ice, etc. Wholly, or in part if this is impossible.
- (1) MAE arranging to check Clos/J.75 and P.S.13 performance estimates.
- (m) Avro processing an application for a ClOO loan for strain gauge instrumentation development.
- (n) An increase of 10 seconds per engine in starting time between standard sea level conditions and the worst case was accepted for scrambling from maintenance line equipment.

6. PERFORMANCE & TABLE ITS

DATE:	DETAILS	REFERENCES
Nov./53	MAR issue report IP-S7 "Assessment of the Perfor-	NAT Lab. Seport
	mance Characteristics of the proposed Avro C105/	LR-87 - Nov.25/53.
	1200 all-weather Supersonic Fighter Aircraft."	
	Study of Avro brachure P/C-105/1 May 1953.	
	(a) Considerable differences between NAM and	
	Avro drag estimate.	
	(b) Aircraft fails to meet RCAF combat perfor-	
	mance based on MAE drag.	
	(c) Aircraft fails to meet BCAF minimum combat	
	radius. Found to be only 142 n.mi. with	
	12,400 lb. fuel, RB-106 and MAE drag.	
Apr./54	Design temperature limits proposed as 20 mins.	DDM Apr. 8/54.
	© 250°F at 1 hour intervals for 1007 cycles.	
	Maximum limit 10 mins. at 380°F.	
		*
May/54	ECAF wish maximum range built into aircraft.	DDM May 12/54.
•		
Fay/54	Avro ask AF to consider the requirement for flight	Meetings with RCAP
	refuelling.	Dev. & Co-ord. Comm.
		Way 12/54.
June/54		June/54.
	Fighter Aircraft". DRG carry out CF-105 perfor-	
	mance comparison based on this OR.	

DECTA IL

HEFERENCES

Avro, following recent criticism of drag estimates, Aero.D. Peport Motes July, 54 reviews ClO5 drag and compares PAE, NAE, Avro Hanchester, hero Canada figures reduced to same configuration. Peasonable agreement subsonic. PAR estimate subsonic drag (1.4 M.N.) 425 higher than Avro Canada and Avro Manchester 103% higher. Avro Canada does not believe 'Area Rule' will materially contribute to reduced drug on the Clos.

on Profile Drag of 01051 July 54.

C105 presentation to UCAF in Daltimore: Aug./54 Avro receive MIL-C-5011A 'Standard Aircraft Characteristics and Performance' DPGA carry out CF-105 performance study based on this Spec. Extract received of preliminary USAF 'Design Specification for Long Range Interceptor!. DRG evaluate CF-105 against this Spec., May 19/54.

- Aug./54 besign diving speed is affirmed by J.A. Chemberlin DDH Aug. 18/54. as 2.12 which corresponds to 248°F on an MACA Standard Day. This figure is basis of calculations.
- Aug./54 Decided to open all armament bay doors during DDM Aug. 23/54. missile extension, regardless of number of missiles to be released, in order to localize adverse pressure.
- Sept./54 AF concerned with Avre reticence to investigate 'Area Rule' thoroughly.

DND file: G/C Foottit letter Sept. 3/54.

PHENOTO BITATIE DATE Fin area increased 15% from 138 sq.ft. to 158.75 DDM Cept. 20/54 Sopt./54 sq.ft. New larger diameter none to accommodate 10th Co-ord. Comm. increased antenna (38" dia.) size has considerably Sept./4. reduced directional stability with 138 sq.ft. fin. FCAF request (instruct!) Avro to 'carry out a DND file: letter Sept./54 proper and immediate investigation in the applic-W/C Brough to JCF ation of the Area Rule to the ClO5'. ref. S1038-105-TSDs Sept. 21/54. Affirm Avro letter ref. 5653/20/J Sept. 25/54. DND file. AF letter AF allocate aircraft 18107 on indefinite loan Oct./54 ref. S1038-105 TSDs/ for ClO5 flying control system evaluation. Avro(ACE) Oct.20/54. Nov./54 Re-assessment of ClO5 wing leading edge. A 5% DDM Rov. 9/54. deep leading edge notch 6 inches wide should be made at the mid-wing position. The outboard wing leading edge should be increased by 10% of the present local chord. Re-distribution of wing skin thickness is required to increase stiffness. RCAF/DRB/NACA meet at Langley Laboratories to Nov./54 MACA file. Joint discuss ClO5 design problems. Avro estimate of RCAF/DRB/NAE report. supersonic drag considered highly optimistic (i.e. Nov. 19/54.

likely to be 50% higher). Negative camber is

in order to reduce drag due to lift. ClO5 Timeness ratio considered low (i.e. 9 to 11 preferable to 7 realized). Electronic stability control not favourable received. NACA suggest elevons more suitable than elevator/aileron to reduce trim drag and increase reversal speed. Suggest meeting with Avro (arranged, see Dec. 9-10/54 and Dec. 20-21/54.)

Dec./54 Avro/RCAF/MACA meet at Moffett Field, Cal. (Ames)
Dec. 9-10/54 to discuss C105 design problems.

Supersonic drag criticised by MACA who think

Opo • 0.025 - 0.030. Avro estimate 0.016. MACA

suggest Cpo = 0.02 is optimm for airplane class.

NACA file - visit report by RCAF, Dec./55 Also J.A. Chamberlin report Dec./55.

Dec./54 Freliminary 'Area Rule' study of drag coefficient indicates that:

DDM Dec. 14/54.

- (a) Pluntness of exterior shape of intake duct lip could be reduced.
- (b) Dorsal fin aft of canopy to exhaust port for air conditioning system should be dished about 4½ inches.
- (c) Lower fuselage surface between stations 215 and 368 should be dished about 2 inches.

DETAILS

DEFERUNCES

Dec./54 Definitely decided to change fuselage lines for 'Area Rule' benefits (as indicated above). The design speed of the eirplane will be lowered to

DDI: Dec. 17/54.

Dec./54 Fuselage weight reduction due to 'Area Rule' plus 400 lb. fuel (revised J.67 estimate) 1953 lb.

Report Design Changes for Weight Reduction' - Dec. 22/1

Avro/RCAF/NACA meetings held in Washington Dec.20- (1) NACA file, Meeting Dec./54 21/54 to discuss ClO5 design problems. NACA generally in agreement with Avro design philosophy though there was some disagreement with respect to drag. MACA regarded 'Area Rule' as useful and suggested its application to the ClO5 might reduce the supersonic drag to the present Avro figure (0.0184). NACA figure without 'Area Rule' based on proprietary

claim 0.020 represents - very good design.

- SUMMARY from NACA Dec. 22/54, also (ii)Rept. by JAC .
- Feetings file, JCF memo Dec.22/54

Noted that stability marginal at speeds above 250 kts. DDM Jan. 4/55. Jan/55 EAS with landing gear down.

information was CDo between 0.025 and 0.030. MACA

Report 7-0400-05 Weight Surmery and C.G. Position Jan./55 Issue 10 forwarded for AFRQ (and subsequent issues at monthly intervals).

DITAILED

REPUBLINGES

Feb. 2/55.

Avre memo 8805/15A/J

Forwarded for AFRE brochures on:-Fab./55

C105 Dive Brake Performance,

Clos - A Note on Stability,

Preliminary Wind Tunnel Tests on the Effect

of Icing.

Area Rule Progress

Report - Feb./55.

'Area Rule' study completed necessitating design Feb./55 changes to fuselage to reduce supersonic wave drag.

- (a) Thinner intake lips.
- (b) Contoured aft fuselage.
- (c) Fairing aft of tail pipes.

Mar./55 Impending changes to ClOs configuration presented in considerable details

Changes to fuselage to optimum configuration based on Area Rule which reduced supersonic wave drag from present 0.012 to 0.008.

Both changes necessitate considerable re-design which is outlined in referenced memo.

Apr./55 Clos runway strength requirements.

DND file, Apr.15/55.

ClOS Dos. & Dev.file

RNL memo - Mar. 7/55.

Apr./55 Planned that ClO5 will not operate from serodromes above 2,500 ft. Possible emergency at 3,500 ft. and ground handling equipment required for starting at 3,500 ft.

T

DETAILS DATE FEFERENCES MAD arranging to check C105/J.75 and P.S. 13 DND file, letter RNL May/55 performance estimates. (19th Pev. Co-ord. to W/C Prough -Feb. 17/55. Comm. Meeting, May 18/55) June/55 Modifications to wing leading edge as outlined ClO5 Des. & Dev. file below improve: JAC memo ref.2237/31/5 (a) Puffet - primarily droop. June 2/55. (b) Drag - subsonic - primarily droop. (c) Longitudinal stability - primarily notch and L.E. extension. (d) Directional stability - primarily droop. June/55 Wind tunnel tests originally showed unacceptable Cloo Des. & Dev. file buffet at values of & above 60. RML letter June 3/55. Recent tosts (May/55) with modified configuration have increased the critical value of & to an acceptable figure.

The necessary changes are:-

- (a) The wing leading edge inboard of the main gear is drooped none down.
- (b) The notch just forward of the rain gear is reduced from 8% to 5%.
- (c) The wing leading edge outboard of the main gear has an increased chord and is also drooped down.

7. APRODUCATE TESTANO

DATE	DETAILS	REPRESENCE
1hr./53	Avro request u.e of CARDE facilities for hero-	Arravent file, JOF
1	dynamic Testing. (Considered premature by AF	letter, ref. 3171/03/J
	since no specification issued for ClOS: letter	
	in Armament file, Mar. 25/53.)	
July/53	Preliminary outline of proposal to fire rocket-	Arrement file, JAC
	propelled models of the C105 in co-operation with	•
	GARDS.	
Sep./54	10th Dev. and Co-ord. Comm. decides:	Meeting Minutes
	Avro to proceed with wind tunnel tests with	Sept. 22/54.
	the object of obtaining data on stability	
	characteristics of ClO5 when ice build up	
	configuration are simulated on the wings.	
Oct./54	MACA offer Avro use of 10 ft. supersonic wind	DDM Oct. 8/54.
*	tunnel for testing engine air intake model.	
	Available about Oct./55 at \$3000/hour.	
Hov./54	Arrangement has been made with Gas Turbine Div.	DDM Nov. 16/54.
	to test 1/6 scale model of engine mir intake using	
	Oranda engine.	
Nov./54	MAE tests indicate that wing de-icing is not req'd.	PIM Nov.23/54.
Dec /24		
Dec./54	Orenda/Avro meeting to discuss scale model intake	Minutes of Orenda
	duct tests and nacelle configuration for P.S. 13.	Meeting - June 25/55.

DETAILS

PEFERENCE

Mary/55

AFRE/Avro visit NACA Lewis Labs, Cleveland, to discuss and arrange supersonic wind tunnel tests of intakes and ducts.

8. ARMANENT AND ELECTRONICS

DETAILS. DATE Brd Hally City July/53 2 crew proposal due to uncertainties in develop-P/C105/4 ment of fire control system suitable for single July 13/53. crew operation. July/53 Avro meeting with NCAF. Agree company proceed Minutes of Meetings with 2 crew airplane with E9 electronic fire with FCAF - JCF control system capable of being retrofitted with July 24/53 also Costs MX 1179 and changed to a single crew version. file. letter FTS July 22/53. Nov./53 Note of Falcon kill probability. Micro-wave Armament file: JAC salvo achieves 90% probability under most nemo ref. 8006/03/J circumstances. - Nov. 23/53. Missile launching not provided for in hydraulic Mar./54 C105 Meetings file system though power smallable, if necessary. Feed JCF memo - Mar. 4/54. into main power control hydraulic system with reduced response during missile firing. Hay/54 Statement on armament requirements by RCAF Mostings with RCAF primary armament in order of priority (1) Red Dev. & Co-ord. Comes. Dean (2) Sparrow II (3) Falcon (details of num- May 12/54. bers in reference). The missiles were selected in order of overall kill probability but availability was converse, No. 3 and No. 2 in 1956, and No. 1 in 1957.

DETAILS

NUTERENCES

Secondary arrament now to be AA rockets with high performance guns with, if possible, Red Dean. Fire control was undefined but the AF were presently interested. in 42" dia. radar antenna instead of 28" dia. antenna proposed.

At meetings in Ottawa with RCAF on May 26 and 27/54 BDM May 28/54. May/54 the armament and fire control were discussed. Two alternative primary argaments were tentatively specified

- (1) Eight Falcon missiles, either micro-wave or I.R.
- (2) Three Sparrow II micro-wave or Sparrow II I.R. missiles.

Engineering for both schemes to progress in parallel. Agreed to delete from AIR-7-4, requirements for two large missiles, T-171 gume and a visual sight.

Rughes fire control system similar to M3/E9 type shall be used. larger antenna than 28" dia. presently proposed will be required to improve acquisition range.

May/54 Investigation of 32" dia. radar antenna. Found to be unsuitable within present space provision and investigation proceeding with 30" dia. antenna.

Dept. of National Defence letter

- A/V/M Plant
- July 6/54.

DDN May 31/54.

REFERENCES DEMAILS DATE Jone/64 Avro issue 'Proposed E9/MG3 type fire control Arrament file, rept. C105-R-0001 - June system configuration for CF-105 (Falcon missile 15/54. version). DND letter A/V/M July/54 Confirmatory letter from A/V/M Plant following armament and fire control meetings May 26-27/54. Plant - July 6/54. Avro authroized to make engineering study of problems of fitting Sparrow and Falcon to Clo5. Authorization to proceed with interim fire control system (MG3/E9) with MI 1179 retrofit. Every effort to be made to increase radar acquisition from 25 miles 80% of the time. July/54 Design in progress of new nose to accommodate DDH July 12/54. 30 inch dia. antenna. July/54 The ClO5 argament bay will be designed to accom-Armament file: modate quickly interchangeable crates containing I.R. Craig memo either three Sparrow II or 8 Falcon CAR-LA or IR rof. 3818/03/J equivalent. July 25/54. Proposal for 'Armment Firing Sequencing' issued. July/54 Armemment file: JAC memo - 3987 03/J - July 23/54.

DUTAILS FEFERINCES. DATE DEEL Aug. 23/54. Aug. 54 Decided to open all armament bay doors during missile extension, regardless of number of missiles to be released, in order to localize adverse pressure. Investigation proceeding with enlarged nose to Aug./54 accomadate larger radar scanner. Avro decidon to proceed with Sparrow engineering DDM Sept. 1/54. Sept./54 and mock-up installation. Sept./54 Hughes estimate that MX 1179 delayed 2 yrs." DDM Sept. 14/54. Scheduled to fly in prototype form in the prototype F-102 in 1957. Production HX 1179 systems in 1958. Hughes intends to develop a 40" dis. antenna for use with MX 1179. This is the main delay in eyetem. Hughes proposed rader fire control (MG3/E9) for the early C105's will accommodate only the GAR 1 Falcon mis ile and will utilize a 235 dia. antenna. Sept /54 Braft of Proposal for the installation of 8 Falcon Armament file missiles in the ClO5. Sept. 15/54. Sept./5% Unlikely radar equipment suitable for operation DDM Sept. 27/54. above 50,000 ft. Similarly RCAF supplied equip-

ment unlikely to perform satisfactorily above

50,000 ft.

PETAILS PEFFOUNCES DATE Oct./54 Avro submit ammanent proposal in reply to letter (i) Letter JCF to from A/V/M Plant, July 6/54, authorizing engin-11/C Brough eering study of installation for 8 Falcon missiles Oct. 20/54. or 3 Sparrow II missiles. Covering letter (JCF) notes restrictions due to (ii) Armament Brochure structural weakness with side load of GAR-IB for Falcon/Sparrow Falcon. This missile is compatible with MI3/E9 Installations. fire control system. Notes also ClO5 nose redesigned to accompose to 30" dia. antenna. Ultim- (iii)C/C Hole letter ately highes may propose 40" dia. antenna, with 51038 CF-105-183 MX 1179 system, however presently 23 is required TD 3014 - Jan. 2/55 for MO3/F9 system. (AF comments ref. 111) Oct./54 AF ask for study with 4 Sparrow II nissiles carried DND file, AF letter externally under the wings. Assumed max. allowable ref. S1038 CF-105-183 missile temp. 130°F. (DATME) Oct. 29/54. NOV./54 Information requested on performance penalty in-\$1038-105-7 TSDs/Avro volved in external underwing installations of (ArmtE) Nov. 4/54. Sparrow II. (Taken to AFIR by G.R. Oscar, Nov. 12/54) (Ref. Avro 6623/03/J, Nov. 30/54.)

inghes present integrated fire control system

proposals at AFID (with Avro representation).

Hov. 4 & 5/54.

Nov./54

DETAILS RIFFIRENCES DATE Avro discuss fire control system and arrement with (i) letter from RML Nov./54 RCAF on Nov. 4 and 5/54. to W/C Brough Up to this coint A/V/m Hant's lotter dated July 6/64 ref. 6117/03/J. prevailed. Specified fire control system was MC3/E9. Study (11) Letter from DND installation of both Falcon GAR-1A and Sparrow II. ref.S1038 CF-105-Fesulting from Nov. 4 and 5/54 meeting Avro under-183 TD 316B. stand A/V/M Plent's modified as follows (confirm ii). Rov. 26/54. (1) Proceed with installation in Hughes brochure No. 0525 (MX 1179) instead of MU3/E9 system. (iii) RCAF letter of (2) Proceed with installation of Falcon and Sparrow confirmation. on equal priority. ref.S1038-105-10 (3) Flight Control System, forming part of the TSDs/Avro - Nov. integrated fire control system, but excluding 19/54. damping functions, is agreed between Avro and RCAF to be a Hughes responsibility, in line with Hughes proposal. Avro propose placing contract with HAC for design study of system. Nov./54 It is intended that MX 1179 system shall fit in DDH Nov. 12/54. the same space at M3/E9. RCAF have settled on MX 1179 system (modified). Hov./54 DDM Nov. 12/54. Certain long range interceptro characteristics will

be introduced into this system. It is understood that MK 1179 will be available as soon as MG3 with

installation data roady in summer 1955. Anticipated

DETAILS

REFERENCES

that Hughos will be given the autopilot contract with either Hughes or Minneapolis supplying the damping system.

Now . /54 RCAF accept in principal Falcon and Sparrow installations submitted Oct. 20/54. Deletion of I.F. Falcon under consideration. There is a requirement for missile jettisoning.

DDM Nov. 16/54 also Armament file, I.R. Craig memo ref. 6272/03/J - Nov.16/54.

Avro issue 'Preliminary requirements for Clos Nov./54 Automatic Flight Control System.

Armament file, G.R. Oscar letter Hov. 24/54.

Nov ./54 Avro require CF-100 Mk. 4 with operating yaw damper system by Jan. 28/55 for trial installation of Falcon missile and equipment with air launching later.

Armament file, R.Adey memo ref. 6451/03/J Nov. 24/54.

Nov./54 Avro/RCAF Armament sub-committee meeting. Falcon and Sparrow missiles and installation reviewed. CArm CF-105 study of optimum aircraft-weapon-fire control system in progress. Preparation time for Falcon is 15 seconds, then lowered and fired in 0.5 (2) DDM Dec. 28/54.

seconds.

- (1) Armement subcommittee meeting minutes (3rd meeting Nov.29/54)
- Missile jettisoning is requirement for C105. Avro do not plan to design for this (ref. 2). (Later agree to include missile jettisoning.)

DETAILS

PHYSICAL

Fov./54 AF comment on Armamont - 4 ullied systems. Avro

ifications.

to proceed with Falcon and Sparrow installations on equal priority. AF accept NAC fire control brochure No. 0525 in principle but with many mod-

DND file. A/C Daston letter Nov. 26/54.

Dec./54

Arrangements for direct Avro-Douglas/Hughes-Douglas communication on Sparrow II. Avro to request Hughes to obtain USAF permission to work directly with Douglas (other action being taken ECAF - USN). \$1038-105-7-6 TSDs/ Avro (AffetE) Dec.2/54

(Hughes advised accordingly: ref. 6781/03/J, Dec.8/54) and 6928/03/J, Dec.15/54)

Dec./54

RCAF advise requirement for optical gunsight in prototype deleted AIR-7-4 Iss. 2. Emergency sighting device might be necessary with ECH and was responsibility of whoever developed weapons system.

RCAF letter ref.

S1038-105-7 (ArmtE)

Dec 8/54.

Dec./54 Decided only 6, not 8, Falcon missiles will be installed.

DDM Dec. 10/54.

Dec./54

Decided to revert to 8 Falcon missiles (4 I.R. plus 4 micro-wave) Sparrow missiles may increase from 3 to 4.

DDM Dec. 14/54.

DAT	DETAILS	AFFFRENCES
Dec./54	Decided 300 milliseconds maximum time armament	PDM Dec. 14/54.
	bay doors should remain open.	
Dac./54	Frovision for 8 missile attack will not be made.	RCAF letter ref.
	Provision for 4 I.R. missiles will be made only	\$1038-105(ACE-1)
	in one row.	Dec. 15/54.
		DDM Dec. 17/54.
Dec /54	Avro comments on Hughes proposal for I.E.S.	Armament file
	duted Dec. 23/54.	Jan./54.
Dec./54	Avro seek RCAF approval of 'Interim Electronic	Letter from I.M.Liss
	Equipment Installation necessary for first 5	to N/C Prough.
	pre-production aircraft before complete MX 1179	(1) ref.8105/03A/3 Dec. 30/54.
	equipment is available. This will enable pro- liminary flight test work to go ahead.	(2) ref. Avro Report C105/R/0005, Dec. 22/54.
Jan./55	Requirement is for installation of 3 Sparrows	DDM Jan. 4/55.
	only. "ill provide for 4 only if necessary.	
Jan./55	Hughes proposal Dec. 23/54 for IES, including	Armament file,
	flight testing and the assurance of a satis-	G.R. Oscar letter
	factory system for the RCAF costs \$15,322,279	ref. 8237/03A/J,
	covering a period through Dec./58.	Jan. 6/55.

DATE:

DETAILS

PEFERINCES

Jan./55 Armament meeting with RCAF, c nelucions:

DDM Jan. 14/55.

- (a) Probability of ClOS making 2 passes very slight.
- (b) Probability of kill for Sparrow likely to be higher than for Falcon. 'Look angle' still to be investigated.
- (c) Probability of kill for proposed 3 Sparrow and 6 Falcon missiles not satisfactory.
- (d) DOR require provision for 8 I.R. or Microwave mi siles capable of firing in one pass.
- (e) RCAF feel aircraft weight reductions at expense of operational versatility.
- (f) RCAF agree to obtain Falcon for test purposes and endeavour to obtain the use of Cloo aircraft.

Jan/55 RCAF/Avro armament systems sub-committee meeting.
Nemorandum from DOF, ref. 1038 CF-105-180(DOR)
Dec. 15/54 was tabled by RCAF giving armament
details.

Minutes 4th Meeting, C105 Armament Systems Sub-Comm. Jan. 28/55.

- (a) No requirement exists for firing 2 I.R. Falcons from rear row and 2 radar Falcons from front row simultaneously.
- (b) A requirement exists for ClO5 to be capable of carrying:
 - (1) a load consisting of S I.R. Falcons,
- er (2) a load consisting of 8 radar Falcons,

- or (3) a load consisting of 4 L.P. plus 4 radar Falcons.
 - (4) the ClO5 must be cacable of releasing all eight Falcon missiles on one pass.

Provision must be made to jettiaon all missiles. Suggested that CArm does not agree with philosophy of separate damping system. Should be included in integrated system.

- Jon./55 Philosophy on Avro/Hughes dealings on MX 1179 Fire Control System. Form of development contract. G.R. Oscar letter What Avro expects of HAC with respect to:
 - Jan. 29/55, also

Arsement file,

(a) Integrated Electronics System.

RNL letter Jan. 26/55

- (b) Falcon missile installation.
- (c) Sparrow missile installation.
- (d) Demping System.
- Jan./55 Armament group issue 'Proposal for Internal Armamont Group Installation of 4 Sparrow II Missiles. Brochure - Peb./55.
- Feb./55 RCAF would like the integrated electronics system installed in all delivered airplanes. They insist upon the installation in the 14th and subsequent airplanes and hope for its inclusion in the 12th and 13th airplanes.

DDM Feb. 1/55

DATE	<u>1954 (18</u>	(AT LEEDCES
Fob./55	RCAF specification for electronics system calls	DIM Feb. 1/55.
	for addition of equipment above the anticipated.	
	Particularly alternating current power supply	
	after both alternators have ceased functioning.	
Feb./55	Avro make proposal to work direct with Douglas on	DND file, letter FTS
	Sparrow and modify MG-2 system. Complication bet-	to A/V/M Plant,
	ween Hughes and Douglas would then be avoided.	Feb. 7/55.
Feb./55	Proposal for internal installation of 4 Sparrow II	Submitted to AF
,	missiles in C105 submitted to RCAF.	Feb./55.
Feb./55	Draft Spec. ATR-7-5 for development of integrated	·
	electronic system brought for avro consideration	
	prior to discussions with USAF and Hughes.	
Mar./55	FCAF seeks confirmation on electronic equipment	RCAF letter ref.
	environment.	S1038-105-18 (ACE-2)
Har./55	FCAF inform Avro, Spec. AIR-7-5 (basis of inte-	Int. Elec. & Con.
	grated electronic and control systems) is issued.	System Meeting Mins.
	Extensive discussion between RCAF and Hughes per-	Mar. 31/55.
	taining to RCAT Spec. and RX 1179 system.	
Ap r. /55	Spec. AIR-7-5 Iss. 1 for Integrated Elec. System	DND file, letter AF
	signed Apr. 7/55.	to Avro - May 16/55.

PATE DETAILS I THE PROPERTY OF THE PARTY OF Apr./55 Clos Program re-schoduled Spr. 15/65 retarding let Clos Program file, flight 6 months to bring shrivane into phase with Schedule for Schemes engines and integrated electronic system. A & B. Schemes A & B considered. Scheme B adopted as follows: (See Schedules Apr./55 for details) 18th Dev. and Co-ord. Comm. Meeting decides: Meeting Himutes Apr./55 Apr. 20/55. Avro to proceed in accordance with their interin electronics system proposal pending receipt of the Hughes IEC proposal. EGAF reply to letter from R.N. Lindley to W/C Brough RCAF letter ref. Apr./55 Nov. 9/54, ref. 6117/03/J seeking confirmation \$1038-105-7(ACE) certain armament/fire control points. Apr. 21/55. RCAF do not agree MH and HAC asked to tender for damping system, hughes only. Apr./55 Roview of situation on integrated electronics system Armement file, not favourable based on present USAF reluctance to RNL memo, Apr. 22, to permit RCAF vis DDP to place letter of intent with 1955, also Mar. 29. NAC. At least six months slippage forecast. lay/55 RCAF comments on missile installation issued by Avro RCAF letters - Feb./55. Agreed development of described instal-S1038CF-105-183 lation as rapidly as quality of engineering data TD5119 (CArm) permits. Hay 5/55 and

> 91038-105-7-6 (ArmtE) May 12/55

DETAIL REFERENCES DETE APIN authorized Avro design and develop (proviously MCAF letter ref 12y/55 investigate) ClO5 missile installations for both 51038-105-9 (Arrate) May 12/55. ralcon and Sparrow II. (a) 8 Falcon CAR-IA missiles or equivalent I.R. missiles. (b) at least 3 Sparrow II missiles suitably modified for supersonic launch and operation at 40,000 ft. or equivalent I.R. missiles. May/55 A/V/H Plant confirms second source ClO5 damping RCAF letter ref. system is advisable and recommends Minneapolis-S1038 CF-105-180(AHTS) Hay 2/55. Honey ell. Hay/55 AF outline CF-105 Armament installation test Armoment file, ref. program incl. Tunnel tests, ClOO trial instal-\$1038 CF-105-183 TD582 (CATE) - May10. lation and tests, rocket sled tests. 1955. May/55 Clos 19th Dev. Co-ord. Com. decides: Notes on 19th Meeting (a) Financial authority granted FCAF purchase of C105 Dev. Co-ord.Com. 21 Falcon (GAR-1A) missiles for early test Ney 18/55. program. 1st in Sept. 1/55, 10 by Dec. 31/55, 21 by June/56. One inert, remainder with motors, but no guidance. (b) Avro making provision for missile jetticon. DED file, letter G.R. Oscar, June 20/55

Nov/55 AND Clos Armement bevelopment Program for

REFERENCES

Nay/55 AFR Clos Armoment bevelopment Program forwarded: relevant activities at Avro to be conducted accordingly. (Details Falcon and Sparrow mock-up and tests requirements and schedule.)

OC/TORS G1038CF-105K-7 (ARmth) - Way 19/55.

June/55 'The effect of RCAF policies and indecisions on the design of a fire control and electronics system installation in the ClO5'. Armament file - June 13/55.

Jan. - May/54 - two man E9/MG3 pending AF decision. May 27/54 - AF decision E9/MG3, two man.

July/54 - HAC suggest auxiliary missile units to be out of armoment buy.

Sept./54 - Rumours that AF may install MX 1179.
AF requirement for larger radar antenna.

Rov./54 - AF decide to install MX 1179. Replanning equipment layout, installation design and cable runs commenced.

Nov./64 to Present - No agreement AF/HAC on intograted system. Pats scant and unconfirmed.

hip/55 - AF require AN/AFN-21 equipment readily accessible. Re-hash electronics bay layout.

May/55 - AF notify two more boxed for AN/AFK-25. Electronics bey re-design necessary.

June/55 Details of finalized Sparrow configuration and armament proposal evaluation.

DMD file, G.R. Oscar letter ref. 2518/03/J June 15/55.

June/55 20th Dev. Co-ord. Corm. decides:

Meeting Minutes - June 22/55.

A requirement exists to fully retract the missiles after independent leading without necessitating engine starting.

DAT

PEFERENCES

June/05 Avro receive note from BCAP outlining procedure

for armament installation modifications in absence
of rigid specification. All mode, to be approved
by BCAT.

DETA LIE

RCAP letter ref.
R1038-105-7(ABntE)
June 29/55.

July/55 21st Dev. and Co-ord. Comm. Decides:

It is noted that the sub-comm. recommendation
that some method of de-energizing the missile
leunch hydraulic accumulator has been withdrawn
on the basis that a manual stop valve be incorporated in the hydraulic circuit.

Meeting Minutes
July 20/55.

July/55 'Programing' development to continue for Falcon.

Clutch/variable crifice scheme to be developed

for Sparrow.

OC/TSDs S1038-105-7-6 (ArmtE) - July 22/55.

Aug./55 Auxiliary air driven eltermator may be used in Operrow package during initial development. Fower must be supplied from main sircraft system when installation finally approved.

OC/TSDs S1038-105-7-6 (Armte) - Aug. 19/55.

Aug./55 Security delays progress of C105 Sparrow installation. No channel for information interchange between Avro/Houglas and Hughes/Douglas or vice versa.

DND file, RHL letter ref. 3708/03/J - Aug. 29/55. Aug./55

Delays on Eughos PX 1179 system and damping system * Armsment file - Inf., becoming critical. USAF restricting Eughes work * nemo - Aug. 29/55.

on any but AF projects. C105 will certainly be restricted, if damping system unavailable on time.

Consideration again given to providing preliminary fire control system i.e. E9/MG-3.*

9. APMANEET & SECTIONICS TESTING

DATE	D'TAILS	REFERENCES
Sept./54	roposal issued for ClO5 Falcon armament instal-	Armment file,
	letion test program.	I.F. Craig memo
		ref. 4 20/03/J
		Sept. 23/54.
Peb./55	RCAF express interest in miscile installation	RCAF letter ref.
	development using supersonic track sled at	S1038-105-7 (ArmtE)
	Inyokern or Edwards AFB. Ask Avro to prepare	Peb. 9/55.
	detailed progrem.	
Apr./55	Avro request to FCAF for ClOO aircraft on loan	BCAF letter ref.
	for missile development not approved.	S1038-105(ACE)-Apr.13
May/55	RCAF agree to loan 100 Mk. 4 (Orenda 9) including	RCAF letter ref.
	autopilot for an indefinite period for ClO5	S1038CH-105-7(ArmtE)
	development of missile installations.	Yay 19/55.
May/55	ClO5 19th Dev. Co-ord. Com. decides:	Notes on 19th Monting
	CArm will proceed with errangements for Invokern	C105 Dev. Co-rd. Com
	sled trials.	Nuy 18/55.
June/55	Freliminary note on rocket sled tosting of Falcon	DED file, G.R. Oscar
	and Sparrow at Inyokern.	letter ref:2580/03/J
		June 17/55*

10. MIGINES

DATE

DE TAILS

P. P. STANCES

Dec. 1/52.

Engines for ClO4

- Dec./52 Critical review of engine situation for ClO4.

 The basic requirement is for an engine giving at least 21,000 lb. with after urner at sea level. Even then the 'g' performance will not be entirely satisfactory. The most suitable engines are as follows:
 - (a) Bristol Olympus OL-3
 - (b) Wright J.67
 - (c) Polls Royce R.A. 17
 - (d) Pratt & Whitney J.57.75

Concluded that the Olympus 3 is the most suitable engine with respect to thrust, timing and availability.

- Jan.-Mar. C104/2 Development of Project. Introduction of SK 20669 Mar.23/53.

 1953. Wright J.67 engine.
- Aug./53 RE.106 selected for installation in ClO5. ClO5 SK 20785 Aug.29/53 design in progress on 1225 sq.ft. version, 2 crew.
- Sept./53 Orenda Engines meeting to discuss P.S.13 instal- Minutes of Orenda lation in ClO5. Meeting June 24/55.
- Jan./54 Orenda draft P.S.13 preliminary model spec. issued. Minutes of Grenda Weeting June 25/55

DATE	DYTAILS	REJER IN TO
14.r./54	U.R. engine situation reviewed by G. Make & RCLI.	
14r./54	Gronda/Avro meeting to discuss P.S.13 intake and	Minutes of Oranda
	final nozzle.	Meeting - June 25/55.
Her./54	About this time RCAF studied all prospective	Power Plant file
	engines for C105 and concluded RR RA.19R most	RCAF - ANTU/DDA
	suitable for prototypes with RB 106 for production	Report
	version. RCAF omitted P.S.13 in study.	Approx. Var/54.
Mar./54	2nd Dev. & Co-ord. Comm. decides:	Hoeting Minutes
	(a) The design of the ClO5 should continue to	Har. 10/54.
	be based on the RB.106 - J.67 class of engine	The state of the s
×.	keeping in mind that the P.S.13 may come along.	
	(b) The higher mass flow J.57 may power the	
	prototype aircraft and perhaps some production	
	aircraft.	
	(c) Data on the higher mase flow J.57 engine to	
	be sent to Avro.	
Mar./54	Avro internal policy to proceed with P.S.13/Gyron	DDN Fer. 23/54.

studies.

1MTE

DETAIL

PERFECES

Mar./54 Evro review engine situation: -

Tower Plant file

(a) RB 106 - not ready for prototype.

JCFletter, Har. 17/54.

- (b) B.OL.4 bristol do not promise full afterburning.
- (c) J.67 should be ready for prototype and production versions.
- (d) P.S.13 good on paper could not be ready before 4th aircraft.
- (e) Gyron too big, duct/nacelle problems, subsonic performance only, without afterburner.
- (f) J.57 suitable for prototype performance well below spec. with J.57, however, conversion to EB 106 not too difficult if increased, revised, mass flows of J.57 are achieved.
- Mar./54 RB 106 weights increasing (1600 lb. 2 engines). DDH Mer. 29/54. Clos gross design weight new up to 56,000 lb.
- Hey/54 Engine intake throat area fixed at 5.3 sq.ft. for DTK May 11/54.

 J.67 engine.
- May/54 Frototype to be designed for J.67 only. Need not DDM May 11/54. accommodate P.S.13.

DITAIL RETURENCES DATE Ath Day. Co-ord. Comm. decides: Pay/54 Heating Minutes From en inspection of the J.47 engine instal-May 12/54. lation drawings the scheme was satisfactory. A/C F.R. Banks suggests RB 106 will mt be ready Power Plant file Apr/54 in time for ClO5. Advises Olympus or Gyron as V. Cronstedt letter best substitutes. Bristol not prepared to pro-Apr. 7/94. vide full re-heat, therefore, Gyron remains. Mass flow similar to F.S. 13 and conversion to production P.S. 13 versions of ClO5 should consequently be simplified. Engines for prototype will be Wright J.67 due to Apr/54 Himutes of Meeting with RCAF - Apr.13/54 earlier development than other engines and under pressure for F-102. Available May/55. Gyron mass ; flow requires major duct re-design, no afterburner. J.75 is heavy (6100 1b.) and has fixed nozzle. Not ready in time for ClO5. A re-evaluation of ClO5 with J.67 engines was asked for by CAS before engine orders placed. Required Mar./56.

Apr/54 J.67 engines will not be ordered for prototype air- Cl05 meetings file craft until after further meeting with RCAF on JCF note - Apr.15/54.

May 10. Metal mock-up ordered immediately.

†44. 9 7	DUT6.115	REFERENCES
Apr./SA	Avro write specification for Wright J. (7-W1 engine	Power Plant file
	mock-up.	Apr./54.
May/52	Stated by J.C. Floyd: Orenda product would	Meeting with RCAN
	receive serious consideration if requirement met.	File Note May 10/54.
May/54	Avro outline engine requirements to Wright	Power Plant file
	Aeronautical. 1 engine for righ test by Sept./55	Meeting Minutes with
	2 further engines for prototype installation by	WAD May 15-19/54.
	Apr./56 for flight date July/56. Acceptable	2
	Wright.	
	Further J.67 data on ongine mock-up, specification,	
	fuel system starting, engine mounting, etc.	
May/54	A/V/M Smith confirms RCAF prepared to order 6	Power Plant file
	J.67 ongines.	F.T. Smye memo
		May 17/54.
May/54	Ar advise Avro approval DDP to order prototype	DND file: AF letter
	C105, J.67 engine.	ref. S1038-105-TSDs
		May 31/54.
July/54	Avro concerned that P.S.13 reheat less than J.67	Power Plant file:
	and therefore not likely to provide sufficient	Avro/Orenda Meeting
	reheat boest. Due to tight ClO5 schedule Orenda	Minutes - July 27/54.
	not certain P.S.13 can be brought into line in	
	time, but will try.	

DATE	DETAILS	<u>ESTERENCES</u>
Oct./54	P & W J.57 running with low A/B thrust. Quality	DDM Oct. 4/54.
	prototypes available 1957.	
Oct./54	Gyron and J.75 installation study reveals that	133% Oct. 7/54.
	fuselage would need 4 to 6 inches more depth and	
	increased length over A/B with Gyron ground angle	
	reduced to 13 degrees.	
Oct./54	Wright J.67 achieved 19,500 lb. with restricted	DDM Oct. 13/54.
	final nozzle.	
Det./54	Orenda advice 1st P.S.13 schoduled for delivery	
	Jan./57. Hope for installation in 4th CF-105	
	development aircraft. Production engines for	
	May/58.	
	•	
Oct./54	Clos Engine situation critically reviewed with	'Meetings with RCAF'
	RCMF. Avro requires 21 J.67 engines by end of	Hinutes of meeting
	1956, 39 by end 1957. USAF indicated J7 not	Oct. 18/54.
	available to Canada before Jan./58. Alternative	
	engine proposals for Gyron, J.75, J.57, BO 16	
	and P.S.13. Summrized in reference.	
	Meeting agreed to design for J.67, using the J.57	
	for early experimental airplanes if necessary and	
5	ultimately use the P.S.13.	

55

THATIS PHYEREMOTE DATE Small number of J.67 engines might be evailable for prototype aircraft which, it was agreed, should be ordered now also investigate the value of preliminary sircraft evaluation if fitted with J.57 engines as an interim measure. Oct./54 Decided to install P & W J.57 in first 8 aircraft NUM Oct. 22/54. with speed (thrust) limitation. Install Wright J.67 as soon as available. Nov./54 A note on engine situation suggests that J.75 DDM Nov. 9/54. more reliable than J.67. Afterburner on J.75 has two positions and has run successfully at design thrust (1700K°). J.57 afterburner has run for 33 minutes. Dec./54 Reported that Wright J.67 has achieved 21,500 lb. DDM Dec. 10/54. thrust for short duration. Specific consumption high. Dec./5/ Granda Avro meeting to discuss scale model intake Minutes of Orenda duct tests and nacelle configuration for P.S.13. Meeting - June 25/55.

Decided to adopt J.75 engine for early proto-

types due to delays with J.67.

C105 Engr. Progress

Report Jan. - Feb./55

Jan. /55

MEP

DETAILS

PETERNICIS

It is planted to install P& J.75 in place of Fel./55

3.67 on first and subsequent airplanes. Sarlier availability than other engines. It is believed Orenda P.S. 13 will eventually be installed in the 14th and subsequent aircraft. Design work on J.57 will be discontinued.

" Feb. 1/55

Feb./55 3.75 engine dry weight is 6,100 lb.

P.S.13 engine dry weight approx. 4,500 lb.

DDM Feh. 4/55.

PowerPlant file,

Oct. 29/54.

P & W report 5 J.75's built to date. They have Feb./55

grossed 700 hours running time including 70 hours in altitude chamber when 70,000 ft. simulated altitude achieved. Four separate 50 hour tests at 23,500 lb. thrust. Engine bare weight 6,100 lb. First flight in B-45 scheduled for March/55.

Power Plant file, S. Whitely memo

Feb. 7/55.

Supersonic flight will be in F-105.

Reported also: engine build program, mock-up availability, performance data, fuel inlet temp.,

stressing date.

Avro asked to confirm that the C105 development Feb./55

> program now approved for \$19,750,400 includes development costs associated with armament,

ground handling and readiness equipment. Avro

indicate J.75 data sufficiently complete to com-

monce design development.

ClO5 Steering Comm.

14th Meeting Mins.

Feb. 9/55.

DATE	PERATIS	PEPERENCES
Her./55	following discussion with TEAF the J.57 and J.67	Dov. Co-ord. Com.
	ruled out as powerplants for C109. J.75 will be	17th Mosting Agenda
	used as interim powerplant.	Mar. 2/55.
Mar./55	Impending changes to Clos configuration presented	ClO5 Des. & Dev. file
	in considerable detail:	PNL meno - Mer. 7/55
	Change from J.75 P-5 to either P.B.13 or B-20 or	
	21 variants of 3.75 tentatively scheduled for	
	16th aircraft onward.	
Apr./55	0105 program re-scheduled Apr. 15/55 retarding	ClOs rogram file,
	1st flight 6 months to bring airframe into phase	Schedule for Schemes
	with engines and integrated electronic system.	A & B.
	Schomes A & P considered. Scheme B adopted as	The less (m) 2,495
	follows:	
	(See Schedules, Apr./55 for details).	
	The state of the s	
Apr./55	General review of J.75 and P.S. 13 status with	Letter from RHL to
	respect to 0105 design and development.	JCF, Apr. 20/55.
Apr./55	DDP advise that J.75 will only be ordered to back	Power Plant file,
	5 development ClO5s. This is 19 engines. DDP will	J.A. Morley memo,
	not implement ECAF constract demand for 39 engines	Apr. 19/55.
	as previously agreed. Decision based on assumed	
	6th and 7th with P.S. 13 and general P.S. 13 schedul	•
	which puts P.S. 13 in line for earlier installation	
	than previously anticipated.	

DATE	DETAIL	REFERENCES
Apr./55	3.75 will be installed in 12 of first 14 0105	Co.d. Com. 18th
10	aircraft. 2 will incorporate P.S.13 engines.	Moeting Agenda
	(6th and 7th, REL to acc., Apr. 20/55.) Approval	Apr. 20/55.
	given to order 33 J.75 engines.	
Apr./55	DDP inform Avro 19 J.75 will be ordered to be	Power Plant file,
	delivered between Dec./56 and Sept./57 to cover	G. Hake memo, Apr.22/
	first 5 aircraft. A further 12 J.75s will be	55
	ordered in May/55 to cover Scheme 'B' engine	
	requirements to Jan./58. These 31 engines will	
	come from F & W preproduction run.	
June/55	Effect of installing J.75 in lieu of J.67 engines	Power Plant file,
	reviewed with breakdown of all design changes.	FRL memo June 15/55.
July/55	Avro/Orenda meeting to discuss installation of	Avro/Orenda liaison
	P.S. 13 in Clos sireraft.	file, Minutes July 22,
		1955.

11. STRUCTURES

DEPENDENCE Diffall Desir J.A. Chamberlin quells internal criticism of ClO5 Meetings file Aug./53 hasic wing structure. Agreed that layout of O. Make memo, wing structure was basically right, that no Aug. 31/53. advantage gained by changing over U/C attachment position or retracting space, or by reverting to low wing to case U/C elastic problems. Commencement of minor structural and functional Feb./54 testing, e.g. wear check on piano hinge, honeycomb panel tests, bearing selection tests. Apr./54 Design temperature limits proposed as 20 mins. DDH Apr. 8/54. 250°F at 1 how intervals for 1000 cycles. Maximum limit 10 minutes at 380°F. Sept./54 Decided to increase fin t/c to 4% throughout DDM Sept. 30/54. from 3.5% root and 3.8% tip. Due to structural and aeroelastic problems in the 15% larger fin area. FCAF confirm Avro proposal to have stress analysis DED RCAF letter Nov./54 on 'limit load configuration' acceptable to AFHQ. Hov. 18/54. PCAT towing requirement for C105 received. Nov./54 RCAF letter ref. S1038-105-9 TSDs/AVTO Nov. 22/54.

DATE	TARRITO	DETERMINES
Nov./54	Drop tank designed for 4 rad./sec. roll rate.	DDM Nov. 30, 54.
Dec./54	The inboard wing skins will be reduced in thick-	RCAT letter ref.
	ness. Structure veight-saving 1650 lb. plus	31038-105(ACE-1)
	mission fuel saving of 500-600 lb.	Dac. 15/54.
		DDH Dec. 17/54.
Jan./55	RCAT decide that ClOS will be designed in accor-	FCAF letter ref.
	dence with AND 10348 rather than E075-40-10. (Nuts	1038-105(ACE-1)
	and bolts - Avro already doing this)	Jan. 13/55.
Jan./95	15th Dev. and Co-ord. Corm. meeting decides:	Meeting Minutes
	Avro to use magnesium skins in the fuselage of	Jan. 19/55.
	the C105.	
Jan./55	Stress anticipate increasing airplane weight will	DDM Jan. 21/55.
	require load factor raduction from 7.33 to 6.9.	•
	This not acceptable and hoped that slight structural	
	modifications willibe made to maintain the factor at	Mary Day, Great Louis
	7.33.	
Jan./59	Recommended seat load factors received through	RCAF letter ref.
	PCAF from IAM.	\$1038-105-16(ACE)
		Jan. 25/55.
Jan./55	Avro recieve recommended IAM seat load factors.	DND file, RCAF letter
		Jan. 27/55.

DATE	DETALIA	FLI TRISHORD
Fob./55	avro recommend FCAF adoption of the MII-G-5701.	Avro 9142/11 J
	landing weight definition in lieu of that in	Pob. 17/55.
	ATP-7-4. This would enable a structural weight	
	maying of app rox. 100 lb.	
Mar./55	17th Dev. and Co-ord. Comm. decides:	Meeting Minutes
	Nosewheel gear to be designed to withstand a	Mar. 2/55. OC/TSDs
	towing load of 10,000 lbs. straight ahead and	S1038-105-11(ACE-1)
	6,000 lbs. at a 45 degree angle to the side.	Aug. 22/55.
		and V
Mar./55	Suggested magnesium skins may be suitable for	Dev. Co-ord. Com.
	C105 since criteria for wing design is likely	17th Meeting Agenda
	to be stiffness.	Mar. 2/55.
Apr./55	18th Dov. and Co-ord. Comm. decides:	Meeting Minutes
	Avro accept the MIL-S-5700 series as the struc-	Apr. 20/55.
	tural criteria for the design of the C105.	
*		
May/55	C105 19th Dev. Co-ard. Comm. Decides:	Notes on 19th Meeting
	(a) Avro urge AF acceptance of MIL-S-700	ClO5 Dev. Co-ord. Com.
	landing weight definition in lieu of AIR-7-4.	May 18/55.
	(b) Stressing criteria for new seats to AP 970,	DND file, letter RNL
	IAM and MIL-S-5100. All other crash stressing	to W/C Brough
	cases to HIL-S-5100.	- Feb. 17/55.

DATE

DETAILS

June/55

BCAT tentatively agree to use of MIL-S-5700 definition of landing weight. With 7.7 13 as basis for weight definition new landing weight is 45,000 lb. (previously 47,000 lb.) BCAF do not agree to reduction in brake capacity and weight requirement for brake design remains at 47,000 lb.

PFFEFENCES

ClOS Des. & Dev. file
RNL memo ref.2238/11/J
June 2/55.

12. STRUCTURAL & FUNCTIONAL TENTING

PATE

P. TAILS

P. FEDENCES

Feb./54 Commencement of minor structural and functional

testing, e.g. wear check on piano hinge, honeycomb

June/54 Avro requested to report on case for conducting structural tests at plant rather than MAT, (forwarded July 27/54: suggesting fatigue testing at MAE).

90/TSDs \$1035-105-TSU June 9/94.

May/55 19th Dev. and Co-ord. Corm. decides:

Awro processing an application for a C100 loan
for strain-gauge instrumentation development.

Notes on 19th Meeting ClO5 Dev. Co-ord. Comm. - May 18/55.

13. MISCOLLANDOUS EQUIPMENT & SURVICES GENERAL

for C105.

DETAILS HEFTERENCES 10 TT Equipment to be designed for operation at all DDM May 28/54. May/54 altitudes up to 60,000 ft. 8th Dev. and Co-ord. Com. meeting decides: Meeting Minutes July./54 (a) No airframe (i.e. wing and fin) de-icing to July 21/54. be installed in the ClO5. (b) Avro to continue investigation into the problem of de-icing on a design study basis in case it should be decided at a later date that airframe de-icing should be required. Sept./54 10th Dov. and Co-ord. Comm. decides: Meeting Minutes Avro to locate vital components, as much as Sept. 22/54. possible, in spots where their vulnerability is relatively low. Oct./54 Meeting Minutes 11th Dev. and Co-ord. Com. decides: Oct. 29/54. Avro to be responsible for the special equipment to be used with the aircraft subject to the conditions detailed in AIR-7-4. Nov./54 RCAF are in favour of Mexaret anti-skid units DDM Nov. 16/54-

DATE	DETAILS	R FEPENCES
Hqv./54	Equipment service life in most cases based on	DEW Nov. 19/14.
	equivelent HIL specifications.	
Nov./54	REAF towing requirement for ClO5 received.	RCAF letter ref.
		\$1738-105-9 TSDs/Avro
		Nov. 22/54.
Nov./54	NAT tests indicate that wing de-icing is not req'd.	DDM Nov. 23/54.
Dec./54	NCAF wish confirmation only Phillips beadscrews	RCAF letter ref.
	will be used on ClO5 (confirmed Jan. 6/55 DND	S1038-105(ACE-1)
	file).	Dec. 15/54.
Dec./54	Proposed equipment list first forwarded (Iss. 5)	Avro 6942/14/J
	to AFHQ and DDP withoutionary letter and marked	Dec. 15/54, (and at
	'Preliminary - Not for Official Use'.	approx. monthly
	(OC/Tabs request Nov. 19/54 and 11th Co-ord. Comm.	intervals thereafter)
	Oct. 29/54.)	
Dec./54	PCAF ask for Avro compliance with ABC Air Standar-	RCAF letter ref.
	dization Agreements 17/1 to 17/12 inclusive.	1038-105(ACE)Dec.21/4
Jan./55	In general minimum equipment life to be designed	DDM Jan. 21/55.

for 500 hours.

PATE	<u>PTATE</u>	CFEFFECUS
Mar./55	15th Dov. and Steering Comma. discusses flight	
	simulator required before ClO5 first flight. Agree	
	Avro only firm to do the job. Avro requested to	
	showcost of similar dosign and development in	
	proposal for training aids.	
Mar./55	Clos runway strength requirements based on WCAT	RCAF letter ref.
	Tech. Nem. WCLS-53-13 Ground Flotation Require-	\$1038-105(ACE)
	ments;	Her. 15/55.
Mar./55	DOR has ruled that only ground support equipment	DevCo-ord. Comm.
	as required, to enable Clos to fly (not intercept	17th Meeting Agenda
	missions) must be air transportable. This would	Mar. 2/55.
	be an advantage (but not a requirement) for all	
	ground support equipment. Air transportable equip-	
	ment should be accommodated by C119 type aircraft.	
Mar./55	PCAF seeks confirmation on electronic equipment	FCAF letter ref.
	environment.	S1038-105-18(ACE-2).
Apr./55	Spec. Inst. 92-1, Iss. 1 for development of auto-	DND file, letter AF
	matic flight control system signed Apr. 6/55.	to Avro - May 16/55.
Apr./55	PCAF/Avro discuss interchangeability.	Interchangeability
a		Meeting, Apr. 26/55.

DETAILS DATE FIFER HOES May/55 C105 19th Dev. Co-ord. Comment Notes on 19th Avro confirm line equipment will be designed Meeting ClO5 Dev. to worst ambient conditions, sea level to Co-ord. Com. 5.000 ft. May 18/55. 20th Dev. and Co-ord. Comm. decides: Juno/55 Meeting Minutes (a) All panels and doors that may have to be June 22/55. removed for DI inspection to be secured with latches or quick release fasteners. (b) If the circuit breakers are to be used as switches they are to be of the push-pull or toggle type preferably the latter. July/55 21st Dav. and Co-ord. Comm. decides: Meeting Minutes From a maintenance point of view Camlock fas-July 20/55. teners to Spec. NAS 547 to be acceptable to RCAF. Company to continue their investigation with respect to adequate strength of this type of fastener. July/55 No present requirement for any ground handling OC/TSDs S1038-10-11 or servicing equipment to be stowed aboard the (ACE-1) July 26/55.

aircraft.

13.1 FADIO

DETAILS RITHMENCES THETE Jan./54 Avro promoted face-down mounting of AFFA accepted. OC/TODE 01038-105-18 (ACE-2) Jan. 26/54. avro report 'Badar Temperature Control' forwarded AVTO 2250/020/J Apr./54 for AFIN use in setting up GFAE qualification test Apr. 27/54. program, (with supplementary information May 5/54). 6th Dov. and Co-ord. Coms. Meeting decides: Juno/54 Meeting Minutes (a) ABN-6 radio compass to be engineered as a June 14/54. permanent installation with suppressed antenna. (b) Avro to investigate and report on the problem of installing both the AFA 25 and ARD 10 homers. (c) There is no requirement for chaff dispensers in the C105. Oct./54 11th Dev. and Co-ord. Comma. decides: Meeting Himutes Oct. 29/54. AFHQ to advise the Company of the use of the UHF homer as a final approach aid. Nov./54 Operational requirement now exists for the AFA 25 RCAF letter ref. to be used as a landing aid in addition to ECM S1038-105-18 TSDs/Avr Nov. 26/54. application to ClO5. Jan./55 Meeting Minutes 15th Dev. and Co-ord. Comm. Heeting decides: Jan. 19/55. That Avro are to proceed as outlined in their proposal for interim radio and navigation equipment, pending completion of DATel review.

IMT? DETAILS PAFERENCES Apr./55 18th Dev. and Co-ord. Comm. Meeting decides: Meeting Minutes (a) The requirement for the installation of Apr. 20/55. Doppler in the ClO5 still stands. (b) Requirement for radar homing stands. May/55 C105 19th Dev. and Co-ord. Com: Notes on 19th Meeting Discuss installation of VIF in place of UHF. ClO5 Dev. & Comord. Avro seek early decision meanwhile working Com. - Hay 18/55. on UHF. June/55 20th Dev. and Co-ord. Comm. decides: Meeting Minutes (a) VHF equipment is not required in ClO5 A/C. - Juno 22/55. (b) All sircraft delivered to the RCAF, not having an integrated electronic system, to be equipped with the R Theta, and the R. Thetas be provided for the first 15 A/C to be installed as nocessary.

13.2 HYDRAU ICS SYCTEM

DATE	DESTAILS	Harristna
Mar. 54	Certain decisions on ClO5 components. Control	C105 Meetings file
	actuated by 4000 lb./sq.in. hydraulic system from	JOT mossO - War.4/54.
	A pumps, two per engine. Additional pump for	
	services (i.e. undercarriage, dive brakes, etc.).	
	Missile launching not provided for in hydraulic	
	system though power available, if necessary.	
	Feed into main power control hydraulic system with	
	reduced response during missile firing.	
Nov./54	Agreed hydraulic actuators and serves in automatic	RCAF letter of con-
	control system developed separately under separate	firmation, ref.
	study contract from Avro.	\$1038-105-10 TSDS/Avro
		- Nov. 19/54.
		II.B.
Feb./55	Flying Controls Hydraulic System Brochure H-1 and	Avro 9247/07/J
	drawings submitted.	Feb. 23/55.
Mer./55	Frochure H-2 'Utility Hydraulic System' and	Avro 9692/09/3
	schematic drawings forwarded for AFHQ.	Mer. 18/55.
4		
May/55	AFRA/Avro meeting held to discuss Flying Control	Hay 4-5/55.
	Hydraulic System proposal.	
W 15 -		
Hay/55	AFRO conference on Hydraulic System held on May 4.	
	٥	(AMTO/DAEng).

DATE

May/55

DETAILS

0105 19th Development and Co-ord. Comm. decides:

hydraulic System generally so tisfactory.

REST PERCES

Notes on 19th Meeting

ClO5 Dev. Co-ord.

Coma. - Hay 18/55.

July/55 21st Dev. and Co-ord. Comm. decides:

(a) The hydraulic system is satisfactory at present.

Meeting Minutes
July 20/50.

(b) If it is discovered in flight testing the aircraft that failure of one pump doer make a significant difference to the operation of the aircraft, a suitable warning system will have to be installed.

1

13.3 COCK TIT

TOTTAILS DATE PEFFERENCES Decision to use Martin-Baker light weight seat. DDM Apr. 30/54. Apr./54 6th Dev. and Co-ord. Comm. Meeting decides: Meeting Minutes June/54 (a) Avro to continue with the V-type windscreen June 14/54. for the prototype ClO5 aircraft. (b) Avre to continue investigations on other configurations to provide background in case the V-type is unecceptable. Aug./54 Avro receive details of ejection seat - composite DND file: AF letter disconnect. ref. S1038-105-TSDs Aug. 24/54. Nov./54 RCAF tentative requirement received for quick RCAF letter ref. disconnect of sirerew services upon seat ejection. S1038 CF-105-8-4 TSDs/ Avro - Nov. 22/54. Dec./54 13th Dev. and Co-ord. Comma decides: Meeting Minutes Avro to provide coekpit air temperature regulation. Dec. 1/54. Dec./54 Clos instrument marking requirements detailed RCAF letter ref. by RCAF. \$1038-105-4 TSDs/Avro Dec. 1/54. Dec./54 RCAF letter ref. HCAT confirm ejection seat disconnects are to be mounted on the right hand side of seats. \$1038 CF-105-16 ACA Dec. 9/54.

DATE	Date the	PRATERUNCES
Dec./54	PCA) confirm maintenance of a lower cabin pres-	PCAF letter ref.
	sure differential during combat flight (specified	C1038-105-8-3(ACE)
	UCAY 80-1) not required in 0109.	Dec. 22/54.
- /		norm a se
Doc./54	RCAY confirm Avro emergency controls colour scheme.	
		S1038-105-4(ACE)
		Dec. 28/54.
Jan./5	15th Dev. and Co-ord. Comm. decides:	Meeting Minutes
	(a) At this time, it did not appear necessary to	Jan. 19/55.
	carry out a full scale flight test development	
	program using a ClOO with a ClO5 windscreen.	
	(b) Avro's proposal to clear one side of the 'V'	200
	windscreen was acceptable but it was desirable	Salle Water
	to clear both sides if possible.	
Feb./55	FCAF require navigator's window to be lower and	DDM Feb. 4/55.
	larger.	-Carrie comba
Mar./55	17th Dev. and Co-ord. Comm. decides:	Meeting Minutes
	(a) Cockpit fire extanguisher requirement cancelled.	Har. 2/55. OC/TSDs
	(b) Avro to provide a centrally located mester	\$1038-105-11(ACE-1)
	warning light on the pilot's intrument panel,	Aug. 22/55.
	and to assess the reliability of this warning	
	system.	
	(c) Replaceable exygen bottles to be located in a	
	readily accessible spot to allow quick substitut	ion.

DATE.	DETAILS	PEFE PENCES
hpr./5%	FCAF criticize ClO5 canopy release following cock-	ECAl letter ref.
	pit mock-up inspection. Jamming of locking bar and	S1038-105-16(ACE)
	reliability of gus cartridge for concepy unlocking	
	are suspect.	
Hay/55	Details of canopy rolease system provided (at AFHQ	Avro 1685/08/J
	request).	May 5/55.
May/55	19th Dev. and Co-ord. Comm. decides:	Notes on 19th Meeting
	RCAF require both sides of windshield cleared of	C105 Dev. Co-ord.
	rain, ice, etc. Wholly, or in port if this is	Comm Nay F/55.
	impossible.	
		- AAA
June/55	20th Dev. and Co-ord. Comm. decides:	Meeting Minutes
	Avro to proceed with the design of the J4 compass	- June 22/55.
	installation.	
July/55	21st Dev. and Co-ord. Comm. decides:	Meeting Minutes
	A 12" square window to be installed in the reer	- July 20/55.
	cockpit as soon as possible but by at least the	
	16th ClO5 aircraft.	
July/55	BS-A stick grip to be used pending approval and	OC/TSDs S1038-105-10-1
	availability of B9. (Ref. Avro enquiry May 2/55).	(ACE-1) - July 26/55.

DATE	DITALLS	LIPEPUNGE.
Lug./55	Company's proposed Master Warning Light/Indicator	00/TED: S103E-105-4
	system agreed in principle.	(ACE-1) Aug. 23/55.
Aug./55	Avro proposal for engine controls stressing	OC/TSDs S1038-105-15
	accopted.	(ACE-1) Aug. 23/55.
	(Mimit torque at each lever 750 lb. ins.)	
	(Ref. Avro 6301/04/J, Nov. 17/54.)	
Aug./55	ECP to be submitted to introduce larger naviga-	00/TSDs S22-1-7(h)
	tor's window in production, effective not later	(ACE-1) Aug. 23/55.
	than 16th aircraft.	
		tale fields
Aug./55	Reasons given against re-opening of the question	Avro 3769/Q8/J
	of alternatives to the V-type windscreen.	Aug. 31/55.
	(Ref. OC/TSDs Aug. 23/55.)	

13.4 LECTRICAL SYNTEM

Apr./95

13.4 I	ACTRICAL Synthetic	
DATE	DITAILS	REFERENCES
July/54	Proposals for simplification of electrical and	(1) Avro 377702F/J
	electronic wring and accessories forwarded for	July 13/54.
	AFFR and AMC consideration. These cover:	(ii) Avro notes on
	(1) Simplified wiring identification.	MEETING with
	(2) Use of taper pins in lieu of soldered joints	RCAF - Aug. 17/52
	and eyelet terminals. "(Not pursued - 111)	(iii) Avro internal
	(3) Adoption of taper pins terminal blocks.	memo 5020/02B/J
	(4) '0' Ring bulkhead sealing.	Sept. 28/54.
	(5) Simplified cable clipping.	
Feb./55	Preliminary report on electrical power supply	Avro 8884/02B/J
	arrangements forwarded for AFIQ. These cover	Feb. 7/55.
	latest known requirements, including integrated	

electronic system. We intend to proceed accordingly.

OC/TSDs S1038-105-5 (ACE) Apr. 22/55.

Exterior lights to conform to OR/4-5 requirements.

No requirement for identification lights.

13.5 FUFL SYSTEM

failure.

DATE METALLE REFT. TAKE IS July/54 Long range (500 Imp. Gal.) drop tank must be DDH July 6/54. included. July/54 8th Dev. and Co-ord, Corm meeting decides: Heeting Minutes The engine energency fuel system to be retained July 21/54. with a temporary cockpit control panel. Oct./54 Descriptive notes and drawings covering fuel Avro 5335/05/J system forwarded for ATIR. Oct. 8/54. Oct./54 ABDCM-80 required refuelling aircraft less 10% DDM Oct. 12-13/54. in 3 mins. Present scheme palsing 535 gals./min. is inadequate, requires 4.6 mins. Deviation may be sought. Jan./55 Avro 8617/05/J Supplementary fuel system drawings forwarded for Jan. 24/55. AFRQ. Jan./55 AFKO meeting to discuss fuel system proposals held on Jan. 27/55. Feb. /55 DDM Feb. 4/55. RCAF require: (a) Installation of primary and secondary master warning light system to indicate emergency. (b) Separate fuel contents indication for each tank to show no flow for fuel no air valve

DATE DETAILS HEF TOMOS 18th Dev. and Co-ord. Corm. Meeting decides: Apr./55 Meeting Minutes (a) Two point pressure refuelling to be installed Apr. 20/55. in lieu of single point refuelling with an estimated saving in weight of 50 lb. plus saving in mission fuel. (b) Gravity refuelling provisions to be deleted, with an estimated saving in weight of 12% 1b. plus saving in Ession fuel. Hay/55 AFING/Avro meeting held to discuss fuel system pro- May 4 and 5/55. posal. May/55 19th Dev. and Co-ord. Com. decides: Notes on 19th Meeting Fuel system requires in particular check on Clos Dev. co-ord. comm. aircraft lateral stability with feed failure May 18/55. from wing tanks. (Subsequently found satisfactory.) hug./55 Gravity refuelling provisions not required. OC/TGDs S1038-105-8-1

(ACE-1) Aug. 23/55.

13.6 ONYOEN OF TOM

DATE	DETAILS	Promos
Sept./54	PCAF meeting held at IAM covering all espects of	AFIR 51038CF-105-180
	oxygen system.	Sept. 23/54.
Apr./55	Oxygen flow indicator not a requirement.	OC/TSDs S1038-CF-105-
Nove / 55	ATTE	-8-4-(ACE) Apr. 25/55.
May/55	AFIR ruling requested on necessity for oxygen	Avro 1/27/02A/J
	quantity and pressure gauges for deerver.	May 3/55.

13.7 DAMPING OVE TEM

DATE D-274111 PROTECTO Outline reasons why Avro considers HAC should do Nov./54 Domping System File the damping system. Approx. Nov./54. Damping system is agreed to be subject to separate Nov./54 RCAF letter ref. contractual action. Avro have prepared specific-\$1036-105-10 TSD8/Avro ation for submittal to Minneapolis-Honeywell and Nov. 19/54. MAC with requests for: (a) ascurance companies are prepared to tender. (b) tentative cost figures. Nov./54 Minneapolis-Noneywell has indicated that they will DDM Nov. 16/54. supply damper system without a contract for autopilat. Jan./55 What Avro expects of HAC with respect to damping Armament file - GRO system. letter Jan.29/55, also RML letter Jan. 26/55. Feb./55 Reliability of damping system should be consid-Damping System file, erably higher than other electronic equipment and RNL memo, Feb. 9/55. on a par with engine reliability, because (a) In certain circumstanced C105 unsafe without damper. (b) Considerable opposition to (a) above in RCAF. Concern expressed with primary system tied to

digital computer with predicted failure of the

order of 2 hours.

	THE A THE CO.	The state of the s
Apr. '55	TOAT do not agree Wil and WAC asked to tender for	RCAT letter ref.
	damping system, Sughes on'y.	01036-105-7(ACE)
		Apr. 21/50.
Nay/55	Program schedule for damping system outlined	Damping System file,
	(Technical requirement revised July 26/55).	Regimts. Clos Damping
	Flight Test hardware required Jan. 1/57 1st set,	System - May 16/55.
	Mar. 1/57 2nd set.	
July/55	Hughes have run out of money for C105 damping	Damping system file,
	system. Will continue work on reduced scale with	JAC memo - July 28/55
	delivery postponed one day per day of delay in	
	receiving contractual coverage after July 1/55.	
	Nughes estimate \$120,000 required to complete work.	
July/55	Avro write requirements for ClO5 damping system.	Dumping System file
	Approved by Hughes and RCAF.	July 26/55.
		*
Aug./55	Damping System Requirements (Iss. 3, July 26/55)	Aug. 16/55.
	forwarded for incorporation by DIE Eng in Spec.	Aug. 30/55.
	INST 92-4.	
Aug./55	Delays on Hughes MX 1179 system and dempine system	Arrement file - RNL
0	becoming critical. USAF restricting Hughes work on	memo - Aug. 29/55.
	any but AF projects. Clos will certainly be res-	
	tricted, if damping system unavailable on time.	
	Consideration again given to providing preliminary	
	fire control system i.e. E9/HC-3.	

13.8 AIF COMDITIONING SYSTEM

TO P PROPERTY TO P PROPERTY

Jan. 55 15th Dov. and co-ord. com. decides:

Mesting Minutes

- (a) A from the boiler to be made an integral part Jan. 19/55.

 of the proposed air conditioning system.
- (b) A pilot operated temperature regulator in addition to the automatic temperature control features of the Avro proposal to be added to the system.
- (c) The Avro proposed Simple Symporative Air Conditioning System is approved in principle.
- Aug./55 FCAF agree revision of cabin pressure scheduling.

 (Max. pressure differential 4.5 psi reached at
 60,000 ft. approx. instead of 24,000 ft.) Spec.

 AIR-7-4 will be amended.

OC/TSDs S1038-105(ACE-

1) Aug. 23/55.

hug./55 Permission given to use different sized connections OC/TSDs S1038-105-11 for low pressure/low temperature air conditioning (ACE-1) Aug. 22/55. and high pressure/high temperature electronics and starting ground air supply lines.

14. FLIGHT TISTING

187.7 187.1	P.TA.I.	D. C. S. C.
July/54	Outline of aircraft allocation and test program	Arrament file,
	for:	G.R. Oscar letter
	(a) Fire Control System - 2 aircraft.	Bef. 4117/03/J
	(b) Flight control system - 2 sircraft.	July 29/54.
	(c) Telecom. and Nav. Aids - 2 aircraft.	
	(d) Veapon Development - 4, aircraft.	
Sept./54	10th Dev. and Co-ord. Comma decides:	Meeting Minutes
	FCAF to allocate 18107 to Avro on indefinite	Sept. 22/54.
	loan for flight test purposes.	
Oct./54	AF allocate sircraft 18107 on indefinite loan	DWD file. AF letter
	for ClO5 flying control system evaluation.	ref. S1038-105 TSDs/
		Avro (ACE) Oct. 20/54.
Dec./54	RCAF tentative estimate of pre-production C105	Note in DND file:
	eircraft for evaluation. Total number represents	Data by phone from
	29 aircraft, of which 11 would be required by	G/C Foottit - Dec.7/5/
	Avro and 18 by RCAF. Prelimbary details of 8	
	phase programme for these aircraft.	
Mar./55	Proposed programme covering utilization of J57	Avro 8501/22/J
	engines, forwarded for AFRA.	Jan. 19/55.

DETAILS PEREFINA FCAS Braft Report DA ng-93 'Aircraft Evaluation 00/TDBs 01038CH-15 Jan./55 and Test regram' setting forth proposed general (ACE-1) Jan. 24/55. procedure, including allocation of test aircraft, forwarded for Avro comment. (Avro indicated provisional agreement). ClO5 program re-scheduled Apr. 15/55 retarding pr./55 C105 Program file, lat flight 6 months to bring air Frame into phase Schedule for Schemes with engines and integrated electronic system. A S B. Schemes A & B considered. Scheme B adopted as follows: (See Schedule Apr./55 for details). May/55 Avro require loan of additional Cloo simpleme Clos Des. & Dev. file for C105 instrumentation development. JCF memo May 18/55. June/55 20th Dev. and Co-ord. Comm. decides: Meeting Minutes (a) Extension of one runway at Falton to 10,000 ft. - June 22/55. is necessary for the first flight of the GlO5 and will endeavour to keep up-to-date on progress of discussions between DOT and DND. (b) There is a technical requirement for a ClOO

aircraft to be allocated to Ayro for tele-

communication equipment testing.

15. READINGAD & STANDING

DETA LLS DATE PEFFERENCES tue/04 6th Dov. to-ord. Comm. decides: Meeting Winutes The 1 minute scramble time requirement to June 14/54. govern and not the 10 second start. FCAF Advise requirement for turn around time DIM Nov. 5/54. Nov . / 4 is same as UNAF, i.e. A sircraft in 15 mins. AIR-7-4 requires one aircraft turn around in 5 mins. ECAF confirm certain aspects of 'Standby ECAF letter ref. Dec./54 Readiness and Maintenance!. \$1038-105 (ACE) Dec. 9/54. Jan./55 15th Pov. and Co-ord. Comm. decides: Meeting Minutes (a) The use of four automatic disconnect couplings Jan. 19/55. of the same type and to US standards was acceptable. (b) The deviation to AIR-7-4 to allow the couplings for engine starting to be located at the engines and not adjacent to the air conditioning couplings was acceptable. Apr./55 Planned that ClO5 will not operate from aero-Co-ord. Comm. 18th dromes above 2,500 ft. Possible emergency at Meeting Agenda Apr. 20/55. 3,500 ft. and ground handling equipment req'd.

for starting at 3,500 ft.

DATE

12.y. 55

DETAILS

19th Dev. C -ord. Comm. decides:

- (a) Avro confirm ClO5 meets 1 minute scramble time from readiness hangar at 2500 ft. altitude on 100°F summer day.
- (b) An increase of 10 seconds per engine in starting time between standard sea level conditions and the worst case was accepted for scrambling from maintenance line equipment.

PEFERENCIS

Clos Nev. Co-ord. Com. Way 18/55.

CF-105 STPUCTURAL PLASTIC AND ANTENNA REASEA

STRUCTURAL PLASTIC MODEL P

Model S	Scale and Type	Date of Completion of Model	Purpose of Test
1/5	3% Fin with Portion of Wing	Sept. 15/54	Checking Deflections and Stre in Comperison with the Result obtained by Stress Analysis.
1/5.25	Front Portion of Fuse- lage with Air Ducts and Fuel Tanks	Feb. 1, '55	Checking Deflections and Stre for Applied Unit Load Cases.
1/5.25	Segment of Front Fuselage Structure	Apr. 7/55	Checking the Effect of Stiffn of Ducts on Deflection of Fro Fuselage.
1/5.25	Centre Wing Portion with Fin, Front and Rear Fuselage Structure	June 15/55	Checking Deflections and Stre Due to Loads applied to the F
1/5.25	Complete Structural Model of Aircraft	Aug. 31/55	Checking Deflections and Stre Due to Different Loading Case test will serve also as a stu- the static test of the full s- aircraft.

Note: All the above models were designed and manufactured by Avro.

		ANTE	ENNA RESEARCH MODEL
1/48	Complete Model Sheet Metal	Jan./55	Free Flight Model Antenna Research.
Modifie	ed 1/48 Model	June/55	Low Frequency Radio Compass Research
1/18	Complete Model Cast Aluminum	Apr./55	UHF and L-Rand Antenna
1/8	Complete Model Sheet Copper	July/54	Exp. UHF and L-Rand Antenna Research
Full S	cale Belly Mock-up - 2 Models	Oct./55	UHF and L-Band Antenna Research
Full S	cale Fin Mock-up	June/55	Fin Cap Antenna and X-Band Antenna Research

Note: All the above antenna models were designed and manufactured by Sinclair Laborator

NA REASEARCH MODEL PROGRAMS

MODEL PROGRAM

ose of Test	Test Facility	Estimated Test Date	Remarks
flections and Stresses on with the Results Stress Analysis.	Avro	Jan./55	Completed.
flections and Stresses Unit Load Cases.	Avro	Apr./55	Completed.
Effect of Stiffness Deflection of Front	Avro	Apr./55	Completed Aug./55.
lections and Stresses applied to the Fin.	Avro	June/Sept./55	Suspended until Costs
lections and Stresses rent Loading Cases. This rve also as a study for est of the full size	Avro	Oct./Dec./55	and Program reviewed.

RCH MODELS

Model Antenna	Sinclair Radio	Jan./55	Complete.
y Radio Compass	Sinclair Fadio Lab.	June/55	Complete, Sept./55
nd Antenna	Sinclair Padio Lab.	Apr./55	Complete, Aug./55.
1-Pand Antenna	Sinclair Radio	Aug./54	Complete. July/55.
d Antenna	Sinclair Radio Lab.	Oct./55	Extensive test period.
na and X-Band rch	Sinclair Radio	June/55	Complete, Sept./55.

inclair Laboratories Ltd.

	Model	Scale and Type	Model Designed & Manufactured by	Completion Date of Model	Purpose of Test	Test Facility	
	3/100	Complete Model Sting Mounted	Cornell, Buffalo	Sept./53 Complete	Subsonic and Transonic 3 Axis Stability & Control	Cornell 3' x 4' Transonic 10'x 12'Subsonic	St
							St
			. Ф				St
							St
						*	
	4,/100	Complete Model Sting Mounted	Cornell, Fuffalo	Mar./55 Complete	Transonic Armament Tests Falcon & Sparrow Missile Long. & Dir. Stab. & Control		St
							St
						7	St
		.07.84				2	St
_		*					St
			36				
							St
	1,/10	Reflection Plane Wing	NAE, Ottawa	Jan/55	Subsonic, Preliminary Study of Icing Condi- tions on Long. & Lat. Control	NAE, Ottawa 10' x 5.7' Low Speed	Ca
	1/8	Reflection	Avro	Mar/55	Subsonic, More Advanced	NAT, Ottawa.	Co
		Plane Wing		Complete	Study of Icing Conditions with Notch & L.B. Extension Included.	10' x 5.7' Low Speed.	
T.	7/100	Complete Model	Avro & NAE	Apr/55 Initial Completion	Subsonic, Canopy & Micsiles Jettison, Ground Effects.	NAE, Ottawa 10' x 5.7' Low Speed	l'a:
						alam.	
	1/80	Complete Model Sting Mounted	Avro	Apr/55 Complete	Supersonic, Lateral & Direc. Stability & Control.	NAE, Ottava 16" x 30" Supersonic	Jul
2							

D TUNNUL PROGRAM

<u>st</u>	Test Facility	Test Date	Remarks
nsoric [1 3' x 4' Transonic	Stage 1 Complete S	
	10'x 12'Subsonic	Stage 2 Complete A	Apr/54 Long.Stab., Lut.Stab. & Control.
e.		Stage 3 Complete J	Jun/54 Long.Stah. Check, Direc. Stab. & Control, New Nose, New Canopy.
*	405)	Stage 4 Complete J	ul/54 Notch Invest., Complete Test with Cptimum Notch, Low Speed, High
West of the second		Stage 5 Complete 0	ot/54 Notch Invest. at all Speeds, Long. & Direc. Stab., High R.N. New Nose.
nt Tests		Stage 1 Complete M	L.E. Extension & Notch, M = 0.5 -1.23
Missile	3' x 4' Transonie	Stage 2 Complete Ma	% 0.0/ Scale Models W 0.5 7.00
		Stage 3 Complete Ma	ir/55 Transonic Tests for Mis le Effect
		Stage 4 Complete Ar	
	-2	Stage 5 Complete Ma	
	*	Stage 6 Complete Ma	Control Tests with Optimum Droop.
		Stage 7 Complete Ma	M = 0.5 - 1.2. y/55 Investigation at High R.N. & High Angle of Attack. M = 0.5.
nary ndi- lat.	NAE, Ottawa 10' x 5.7' Low Speed	Complete Jan./55	This test was an extension to NAE icing research program. Model was approximate only.
anced didi-	NAT. Ottawa. 10' x 5.7'I Low Speed.	Complete Mar/55.	
*	NAI, Ottawa 10' x 5.7' Low Speed	May/55	One run completed at high incidence at end May. Further testing scheduled for June-July/55, but suspended due to model re-work for notch, L.E. ext., droop. Est. ready Nov./55.
	NAE, Ottawa 16" x 30" Supersonic	July/55	Ralance not ready. Start test approx. Mid-July/55. M = 1.23, 1.36, 1.56, 1.8 & 2.0. Model returned to Avro for re-work for notch, L.E. droop, ext Est. ready Nov./55.

CF-105 UIED TUNNEL PROGRAM

Yodol Feele and Type	odel Designed & anufactured by	Complotion Nato of Model	Turpose of Test	Test Pacility	Test Da
1/10 Functage Intake	Avro	Apr./55 Complete	Supersonic, Study of Airflow through the Intakes.	NAD, Ottowa 10" x 10" Supersonic	Mid-June/55
1/50 Raffaction Flanc	MME, Ottera	Sept./55	Supersonic, Long. Stal. & Control. Lat. Control.	Main, Ottava 16" x 30" Supersonic	Oct./55
1/21 Complete Model	NAE, Otiava	June/55	Subsonie, Spin Character- istics and Recovery.	MAD, Ottowa Spinning Tunnel	Not finaliz
1/6 Fucelage Intake	Avro	Oct./55. Dol- iver to Cleve- land by Oct.1/55	Supersonic, Study of Airflow through Intakes.	MAGA, Cleveland 8' x 6' Supersonic Levis Let.	Nov./55
3/100 Complete Model	Cornell, Puffulo.	Oct./55	Supersonic, Directional Stab. at High Angles of Attack.	Bedford, Ingland 31 x 31 Supersonic.	Not finaliz
1/50 Canopy Model with Dorsal and Mose Fuselage.	Avro	May/54	High Subsonic Rake Survey of Canopy and Dorsal.	MAE, Ottewa 10" x 10" Supersonic.	Complete, June/54.
			CF-105 VATER S	TUNNEL PROC	RAM
3/100 Canopy Model vith Dorsal and Nose Fuselage.	Avro	May/54	Water Tunnel Test with Visual Flow Checkeon Canopy/Dorsal Combination.	MAE, Otteva. Water Tunnel 9.84" x 13.11"	Complete, May/54
				1	

NOTE: The programmes and costs for the outstanding wind tunnel tests to be carried out by NAE on the 7/100, 1/30, 1/50 and 1/24 scale models are under review.

TUNNEL PROGRAM

TABLE 2(cont'd.)

	Test Facility	Test Date	* <u>Femarks</u>
	NAD, Ottava 10" x 10" Supersonic	111d-June/55	M = 1.4, 1.8 & 2.9. Commenced Nid-June/55 Preliminary tests complete. Further testing continues.
2	None, Ottora 16" x 30" Supersonic	Oct./55	Test date not finalized, but probably Oct./55. M = 1.23, 1.36, 1.56, 1.8 & 2.3.
·9	MAD, Ottawa Spinning Tunnel	Not finalized.	Model Design Complete.
•	MACA, Cleveland E' x 61 Supersonic Lewis Let.	Nov./55	Model Instrumented by Lewis Lab. during Oct./55. Model Design complete July 15/55.
	Bedford, England 31 x 31 Supersonic.	Not finalized.	Use of Bedford facility improbable due to scheduled capacity. Langley 4 ft. supersonic and 4 ft. Unitary Plan supersonic investigated. Both heavily booked. Space may be arranged in Unitary Flan tunnel. Required, 3 speeds between M = 1.4 & 2.0.
7	MAE, Ottowa 10" x 10" Supersonic.	Complete, June/54.	Pake surveys with original canopy and canopy modified in water tunnel. M = 0.71 and 0.88.
T	UNNEL PROG	R A M	

MAE, Ottava.	Complete,
Water Tunnel	May/54
9.84" x 13.11"	
1	

Test to determine whether loss of fin effectiveness might be caused by flow breakaway around the canopy. Canopy modified for optimum flow.

tunnel tests to be carried out els are under review.

CF-105 FREE FLIGHT MODEL PROGRAM

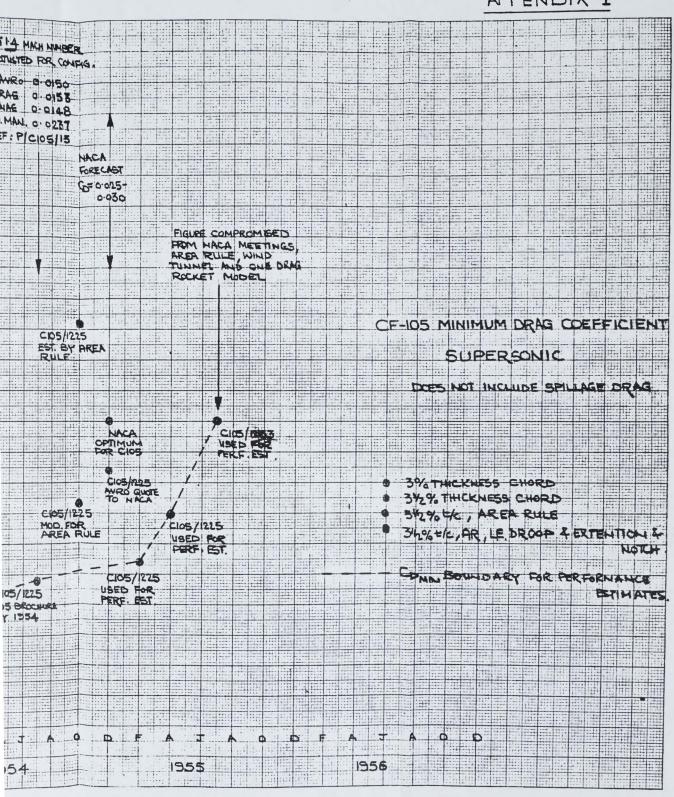
Model Scale and Type C	ompletion Date	Purpose of Test	Test Facility	Estimat
1/8 2 Crude Models	Pec./54	Check Firing Technique, Telemetering and Tracking.	CARDE Range, Picton, Ont.	ם
1/8 1 Crude Model	Apr./55	Check Functioning of Yaw Impulse and < - 8 Vanes.	CAPDE Pange, Picton, Ont.	M
1/8 1 Drag Model, Straight L.E. plus Notch.	Apr./55	Telemetry System Check and Preliminary Drag Check incl. Flow through Air Intakes and Ducts.	CARDE Range, Picton, Ont.	M
1/8 1 Crude Model	Apr./55	Re-check Functioning of Yaw Impulse and $\%$ - \upbeta Vanes.	CARDE Range, Picton, Ont.	Ju
1/8 2 Drag Models, Ext. L.E., Notch and Droop (1 to include Area Rule Mods.)	June & July, 1955	Check Drag with two dif- ferent air intakes and ducts.	CARDE Range, Picton, Ont.	1st - Aug 2nd - Sep
1/8 2 Yaw Stability Models, Ext. L.E., Notch and Droop. Area Rule Mods.	Sept./55	Check Directional Stability.	CAPDE Range, Picton, Ont.	0e
1/8 2 Models with Movable Elevators. Ext. L.E. Notch, Droop and Area Rule Mods.	Oct./55	Check Longitudinal Stability.	CAPDE Range; Picton, Ont:	Dec
1/8 1 Spare Model plus Five Poosters.		The program for spares will be decided after firing the above models.		

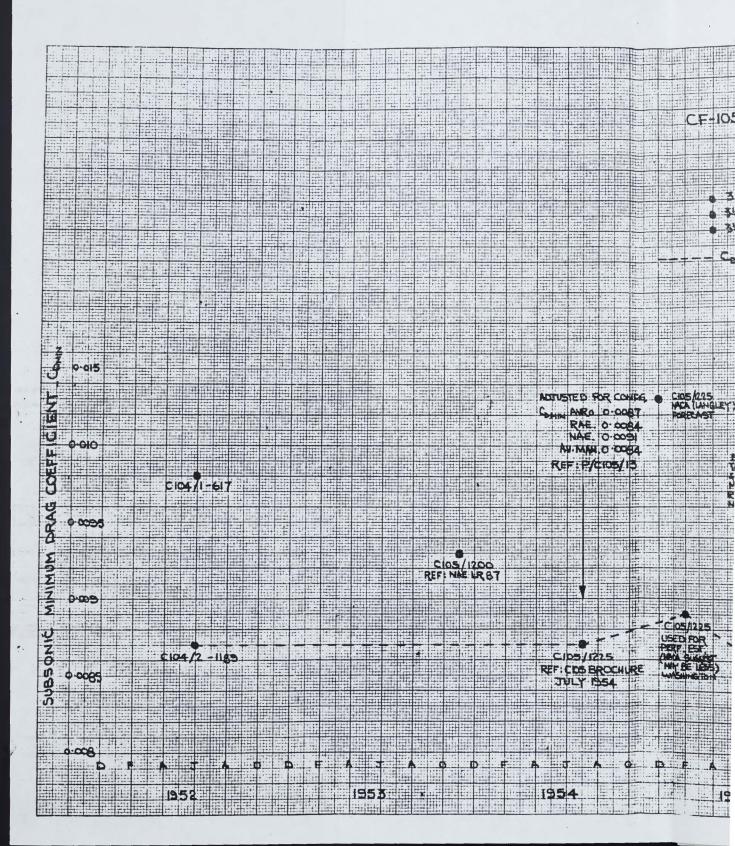
ODEL PROGRAM

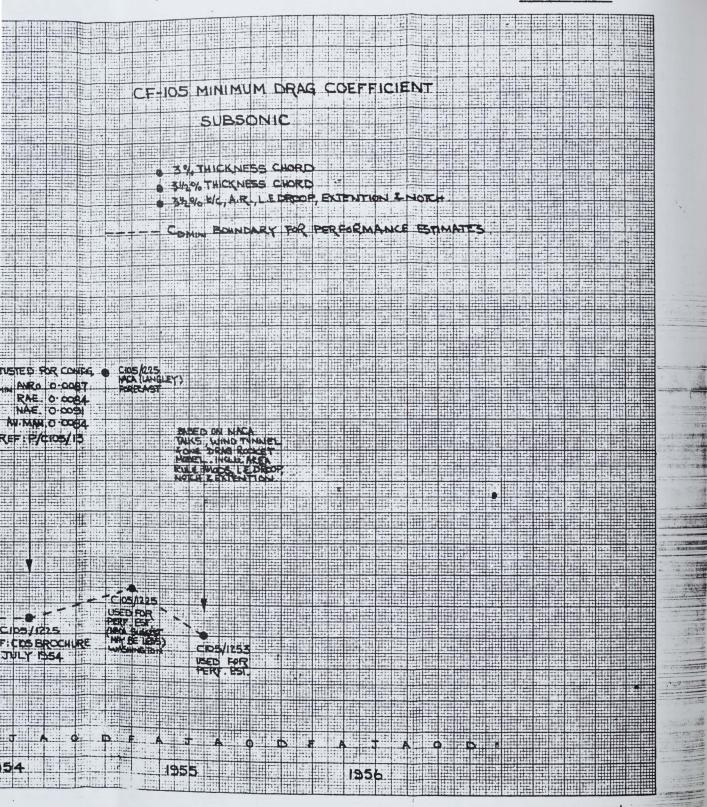
Test	Facility	Estimated Test Dat	te	<u>Remarks</u>
CARDE Picto	Range, n, Ont.	Dec./54		Complete Dec. 15/54.
CAPDE Pictor	Pange,	May/55		Complete May 1/55.
CARDE Pictor	Range,	May/55		Complete May 1/55.
	733.			
CARDE Picton	Range,	June/55		Complete June 15/55.
CARDE Picton	Range, , Ont.	lst - Aug. 26/55 2nd - Sept. 30/55		Doppler Tracking delayed until Oct./55, (possibly use kinetheodolite).
CARDE Picton	Range,	Oct. 31/55	6	Stop work issued July/55 pending investigation of costs. FFM now under review to determine which
CAPDE F		Dec. 15/55		tests are absolutely essential with present budget limitation. Sept. 16/55 Program for these models is now re-established.

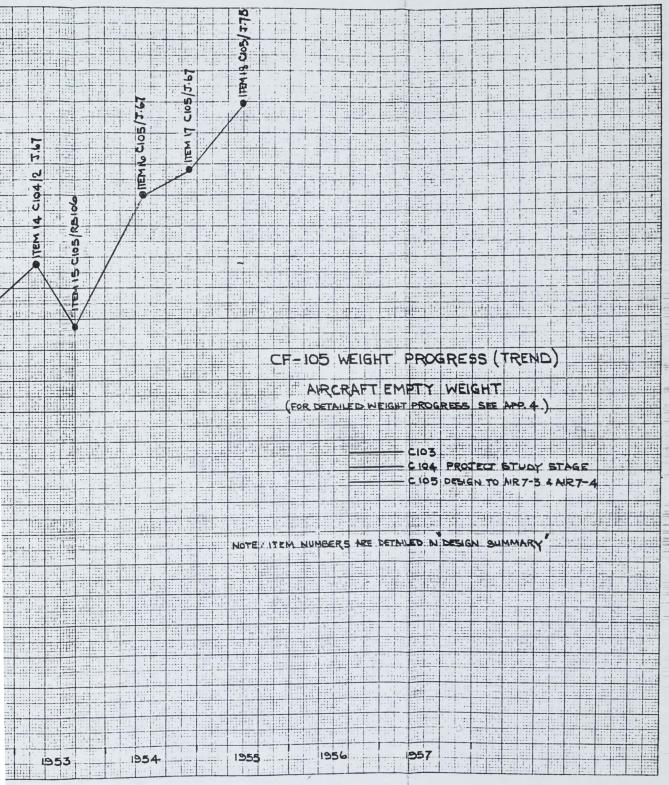
Kok Andries Sassan con

APPENDIX 1









+1700), FUE (4500)

I. F. EXTENSION

SSO), BOOY (REDESION

MISSILE PARE (440), CONBAT FUEL (+10)

MISSILE PARE (440), CONBAT PERMITE STEE REATS REVISED (-620) BODY STRUCT.

DECREASE (-500) ENTRY OF THE TANK MKZ (+ 160) CAN FINEL (- 170)

MISSILE PARE MYS GRALIFE TANK MKZ (+ 160) CAN FINEL (- 170) WINC RENTEREE (+10), ENLARGED FUSE NOSE (+40), RADIO /RADAR (+160), REVISED ALTERNATOR CIRCUITS (+155), DE -10 NC REMOVED REVISED UF (+650), BODY RE-ESTIMATED (+500), VERT, TAIL MIGG. 13% IN AREA & SHA'L TO APL (+80), REVISED WIND (-160) PRELSYSTEM (-235), ANTI-15 WE (-50), COMBAT FUEL (+180) - VERT TAIL (- 425), 800Y(- 650), UIC (-225), P.PLALT [-660] MISSILE PACK LEGYISED LAUNCHING CONBAT ESTIMATE (+1520) & S.F.C RUDDER HINGE WOMENTS - VERT, TALL (+50), RUDDER LINK ACE (+60) 46 - VERT TAIL (+50) RUDDER LINK - 67 WEICHT (+1284) REDESICH REAR ENG MTG (+44) FURTHER LICKEASE DUE TO PUDER Ch. - VERT TAIL (+50) RUDGE LINK PEYISED CANDRY 2C15 (+80) FUEL SYSTEM (+160), RADA (RADIO (+165), ENC MTG & SEATS (+95), FUEL (+70) WILL BVERTAIL (-155) COMBAT FUEL (+250 EXTENDION (+90) , 414 KOLO. RECEIVED. WING AUX SPAR 2 11/4 LIE REDESCH (-90) COMPLETELY REVISED ESTINATE REDUCTION INNET SKIP THICKNESS, RIBS -LB X1000 1/4 SKINS, 1 POSTS (+ 320) DESK 4 ON WING (+168)

BODY (-120) MISSUES PAR REVISIONS

CONTROLLED PARK R REDUCT'S FO STRANCER POSTS REPEBIGINED (-107). RADAR & RADIO INCORNERD (+ MECHALISM INTRODUCED NO EFFECTIVE CHANCE (4500) (+100) UC (-79) MIT (+120) EFFECTIVE CHANGE ILTRODY WING MIC (+2500 ECHIPMENT (-575), COMBAT FUEL (- 3850) FUEL (- 40 CONBAT FUEL AILERON (+90), OIM WEIGHT 43 VON OU COMBAT (+00) STALLED (HOBO) D NO EMPTY REVISED SCHEMES REVISED FROM LE. Ø 3.75 40 AIRCRAF 39 REAR FIRELACE 38 36 L DEC. AUG. SEPT. OCT. NOV. DEC. JAN. FEB. MAR. APR. JUN. JUN. JUL. FEB. MAR. APR. 9 54