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QCX
Avro
CF105
R-7-0400-44
Iss-13

FILE IN VAULT

ARROW 1 Report # 7-0400-44
A/C 25201 Issue 13
WEIGHT & SUMMARY
RCAF **SECRET** Jan. 1/50



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Report no.: QCX - AVRO - CF105- R-7-0400-44-F35-13

has been ☐ downgraded to : _____

☒ de-classified

by (Name): Michel W. Drapeau

(Dept): A/DND Coordinator, Access to Information

Date: Dec. 7, 1992

R. Auger
Signature

AVRO AIRCRAFT LIMITED
INTER-DEPARTMENTAL MEMORANDUM

Ref. 5048/11/E
Date January 1st, 1958
To See Distribution
From Mr. E. F. Burnett
Subject ARROW 1 A/C 25201 WEIGHT & C.G. SUMMARY - Report # 7-0400-44 Iss. 13

Attached is a copy of Weight and C.G. Summary Report # 7-0400-44
Issue 13, dated January 1st, 1958 for your retention.

This report is revised monthly and is issued complete on the
1st of each month.

Classification cancelled / changed to: UNCLASSIFIED

By authority of: DRDA 7/DARFT 5-8/DAS Eng 6-4-5

Date: 5 Nov 1992

Signature: E. F. Burnett

Unit / Rank / Appointment: DSIS 3, Secretary CRAD HQ DRP

amc.

E. F. Burnett
Weight Supervisor

cc: Messrs. J.C. Floyd
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Date: January 1st, 1958
Aircraft: ARROW 1, A/C 25201
with J75 P3 Engines.

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I N D E X

<u>Sheet #</u>	<u>Content</u>
1-1 to 1-5	Introductory notes and explanations of Weight Changes.
2-1 to 2-2	Weight & C.G. Summaries.
3	Horizontal C.G. Envelopes for Flight conditions with fuel proportioners used.
4-1 to 4-15	I.B.M. Detail Sheets of Weights & C.G.'s
N.B.	The C.G. Envelope for A/C 25201 with fuel sequencing has been omitted until a fully approved sequencing is established.

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Sheet # 1-1

INTRODUCTION & WEIGHT CHANGES

The following is a Weight and C.G. Summary for the first Arrow 1 Aircraft # 25201, with J75 P3 Engines, based on the latest information currently available. All Weight and C.G. changes are relative to Issue 12 of December 1st, 1957.

Note: 1) This summary does not apply for Aircraft # 25202 and 25203 which will have J75 P5 Engines, nor for Aircraft # 25204 and 25205 which are for full Astra I trial installations etc.

2) The statement herein is for the Aircraft complete to drawings and not necessarily in the condition to be encountered for first flight.

For early flights there may be some shortages in non-essential equipment, some flight test installations will probably be incomplete etc. (See also General Note (j)). A statement for first flight will be issued later.

GENERAL:

- a) Pratt & Whitney J75 P3 Engines comprise the Power Plant for Aircraft # 25201. J75 P5 Engines, which are partially redesigned versions of the P3 Engines, are to be installed on Aircraft # 25202 and subsequent Arrow 1 Aircraft (J75 P3 Engines = 6,175 lb each; J75 P5 Engines = 5,950 lb each).
- b) An Instrument Package containing Flight Instrumentation is installed, this also varies, the package for Aircraft # 25201 to Aircraft # 25203 differing from those for Aircraft # 25204 and 25205 (Astra I Trial Installations.)

A relatively detailed estimate of other proposed Flight Test Installations throughout the aircraft has been made. These installations amount to 1,457 lb (figure partially confirmed by Actual Weights of some cable assemblies.)

- c) Emergency lowering for the Landing Gear and additional Fire Protection to be installed in the first aircraft, are allowed for in the summary.
- d) An Interim Radio & Radar System with Minneapolis-Honeywell M.H.64 Damping System is installed. Currently there is no Doppler or Tacan installation, although provisions for future installation of Doppler, which is not yet available, will be made.
- e) The original design of tailcones and stinger are recorded, the redesigned versions will be recorded at a later date, when they are available for retrofit. The ensuing weight changes will be:

Tailcones	+ 127.3 lb/A/C
Stinger	- 29.7 lb
Net Change	+ 97.6 lb/A/C

- f) Pending Flight Test requirements a "Buzz Damping" System may be installed on the first Aircraft. Provisions for this installation are already included in the structural group as modifications to the Control Boxes. For the first flight the control surfaces will be unmodified, however, if the need for Dampers is proven, a modified set of Control Surfaces will be made available.

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INTRODUCTION & WEIGHT CHANGES

GENERAL:

f) (Continued)

The following weight penalties ensue:

Ailerons	+	11.68 lb/A/C
Elevators	+	11.07 lb/A/C
Rudder	+	8.78 lb
Equipment	+	123.97 lb
	+	<u>155.50 lb</u>

- g) It should be noted that due to material substitutions and concessions introduced by Planning & Production Departments there is a structural weight penalty of 203 lb to-date. This is all recorded in the structural weight breakdown. No account has been taken of variations on machinings etc. nor of shop repair schemes, since it is impossible to assess these, except where actual weights have been obtained.
- h) A considerable number of Actual Weights have now been obtained. Structural weights are checking within 0.5% of estimates of sub-assemblies etc. However, equipment (excluding Engines and Gear Boxes) shows a constant increase averaging about 11% over manufacturer's quotations or initial specification weights. Preceding the report titles on the I.B.M. Tabulation Sheets, will be found a number varying from 0 to 100, this is the percentage of actual weight recorded within the report.

A Summary of Actual Weights obtained so far is as follows:

Structure	74.76%
Landing Gear	97.86%
Power Plant	92.97%
Flying Controls	59.01%
Equipment	23.12%

i.e. 70.42% of the Basic Weight of Aircraft 25201.

- j) The Aircraft is ballasted such that the C.G. on a flight envelope (using fuel proportioners) does not travel aft of 31% M.A.C.

For the first flight the aft restriction is 30% M.A.C., this may be achieved by installing maximum ballast in the Radar Nose, and any further ballast requirements in the Observer's cockpit.

C.G. Envelopes showing fuel sequencing have currently been omitted until a fully approved sequencing is established.

1. STRUCTURE

WEIGHT (lb)

a) Wings

No Weight Change.

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INTRODUCTION & WEIGHT CHANGES

1. STRUCTURE

WEIGHT (lb)

b) Fin and Rudder:

No Weight Change

c) Fuselage Fwd. Sta. 255"

Formers - incorporation of miscellaneous E.C.N's	+	1.33
Top Longerons - some actual weights and E. C.N's incorporated	+	2.17
Crew's Bulkheads - addition of brackets & stiffeners	+	1.67
Upper Shear Panel - addition of fillet fairing at rear arch	+	0.39
Cockpit Floor - addition channel support for uplocks and incorporation of E.C.N's	+	0.79
Lower Shear Panel - delete circular door at L band antenna location (duplication of parts)	-	0.48
Air Intakes - Actual weights of fairings & tip support casting, incorporation of E.C.N's	+	3.37
Pilot's Canopy - addition of insulation batting	+	0.54
Miscellaneous Items F.F. - small bracketry changes	+	0.26
<u>Weight Increase Front Fuselage</u>	+	<u>10.04</u>

d) Centre Fuselage Sta. 255"-485"

No Weight Change

e) Duct Bay Sta. 485"-591.65"

Formers Side - incorporation of E.C.N's etc.	+	0.34
Formers Lower - production drawing re-issues & E.C.N's incorporated	+	0.34
Access Panel - minor changes on production drawing re- issues	+	0.89
Mounting Brackets - miscellaneous changes & drawing re-issues	+	0.30
Skin - addition of small steel doubler & stiffener	+	0.57
Lower Panel Assy. - miscellaneous alterations to brackets etc.	+	0.83
<u>Weight Increase Duct Bay</u>	+	<u>3.27</u>

f) Engine Bay Sta. 591.65"-742.5"

No Weight Change

g) Rear Fuselage Sta. 742.5 Aft.

No Weight Change

h) Fuselage "Marry-Up"

Joint D.B to E.B. - miscellaneous hardware changes etc.	+	0.13
<u>Weight Increase "Marry-up"</u>	+	<u>0.13</u>
<u>TOTAL STRUCTURAL INCREASE</u>	+	<u>13.44</u>

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INTRODUCTION & WEIGHT CHANGES

2. LANDING GEAR

WEIGHT (lb)

Nose U/C Door & Fairing - addition of seal, indentation
plates etc.

+ 0.52

TOTAL LANDING GEAR INCREASE

+ 0.52

N.B. Anti-skid devives are Not yet included, but may be fitted at
a later date if pilot requests same.

3. POWER PLANT & SERVICES

No Weight Change

4. FLYING CONTROLS GROUP

Flying Control Hydraulics I/Wing - addition of dampers to
elevator jack control valves

+ 1.50

Flying Control Hydraulics O/Wing - addition of dampers to
aileron jack control valves

+ 1.50

Flying Control Hydraulics Fin - addition of damper to rudder
jack control valve

+ 0.75

TOTAL FLYING CONTROLS INCREASE

+ 3.75

5. EQUIPMENT GROUP

Utilities Hydraulics I/Wing - Dowty increase in Weight of Main
U/C door Jacks.

+ 2.00

Flight Test Installations - addition of telemetry blade type
antenna - Engine Bay

+ 14.00

Wiring for power supplies & control
circuits estimated.

+ 24.47

αβ sub-system added

+ 3.40

TOTAL EQUIPMENT INCREASE

+ 43.87

SUMMARY

Weight Change - Aircraft Basic Weight

Structure	+ 13.44
Landing Gear	+ 0.52
Flying Controls	+ 3.75
Equipment	+ 43.87
	+ 61.58

Weight Change - Operational Weight Empty (A/C less Fuel)

UNBALLASTED CONDITION

Issue 12

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47,938.10 lb

47,999.68 lb

+ 61.58 lb

CONTINUED.

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INTRODUCTION & WEIGHT CHANGES.

N.B. If Aircraft Ballasted such that the C.G. in the flight envelope, using correctly functioning fuel system proportioners, does not exceed 31% M.A.C., further 905 lb of ballast are necessary.

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Aircraft ARROW 1, with
J75 P3 Engines
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WEIGHT & C.G. SUMMARY

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DESCRIPTION	WEIGHT lb	H. ARM ins.	V. ARM ins.
STRUCTURE	18,605.97	561.31	137.47
Wings	9,963.50	642.82	142.26
Fin & Rudder	1,025.85	754.34	209.31
Fuselage Fwd. Sta. 255"	2,644.99	181.59	128.16
Sta. 255"-485"	1,682.14	377.80	130.20
Sta. 485"-591.65"	1,001.86	533.99	104.61
Sta. 591.65" - 742.5"	1,433.13	661.00	107.31
Sta. 742.5 Aft.	801.79	801.03	129.06
"Marry-Up"	52.71	469.18	103.86
LANDING GEAR - RETRACTED	2,600.83	488.32	134.91
Main Landing Gear	1,959.62	539.48	141.00
Main Gear Doors & Fairings	282.34	537.60	138.37
Nose Landing Gear	333.81	170.81	99.70
Nose Gear Door & Fairing	25.06	161.94	88.24
POWER PLANT & SERVICES	14,391.81	652.82	120.34
Engine & Accessories J75 P3	12,562.29	664.92	119.78
Gear Box & Drives on Fuselage	275.54	601.39	102.98
Gear Box & Starters on Engine	286.30	589.08	105.59
Engine Control	32.43	375.76	118.62
Engine Nose Bullets	70.58	562.75	115.07
Fire Extinguishing System	65.46	700.45	134.21
Engine Mountings	206.21	635.04	127.71
Fuel System	893.00	536.67	136.12
FLYING CONTROLS GROUP	1,853.01	685.49	139.59
Mechanical Flying Controls	941.12	686.14	148.31
Hydraulic Flying Controls	911.89	684.81	130.60
EQUIPMENT FIXED & REMOVABLE	9,627.10	403.43	113.45
Instruments	46.07	163.68	138.70
Probe	15.00	38.14	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Ejector Seats	339.06	204.43	134.10
Oxygen System	26.07	240.54	156.70
Air Conditioning System	812.41	335.87	134.32
Surface Finish	100.00	591.52	140.20
Hydraulics Main System	641.97	504.41	117.78
Cockpit Insulation	14.31	187.48	132.00
Drag Chute	90.78	786.65	143.16
Electrical System	1,118.98	417.54	112.96
Low Pressure Pneumatics	54.65	433.30	129.37
Intake De-icing Boots	88.00	195.82	118.00
Canopy Actuation	64.92	221.99	154.35
Console Panels	17.45	174.76	124.34
MH 64 Damping System	99.08	450.83	140.34
Interim Radio & Radar	631.89	340.18	124.23
Instrument Pack Structure	686.80	385.81	94.68
Pack Instrumentation (A/C 25201)	3,036.00	395.45	95.00
Flight Test Installations	1,456.73	488.48	128.90
Additional Fire Protection	177.67	402.00	109.57
Emergency Landing Gear Lowering	12.91	458.83	128.60
Ram Air Turbine Equipment	91.35	336.08	104.74

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WEIGHT & C.G. SUMMARY

<u>DESCRIPTION</u>	<u>WEIGHT</u> <u>lb</u>	<u>H. ARM</u> <u>ins.</u>	<u>V. ARM</u> <u>ins.</u>	<u>M.A.C.</u> <u>%</u>
AIRCRAFT BASIC WEIGHT	47,078.72	557.85	127.26	
U/C Up				
U/C Down		559.93	123.82	
USEFUL LOAD (less Fuel)	921.02	366.58	132.34	
Crew	390.00	194.00	136.50	
Engine Fire Extinguisher Fluid	25.00	730.00	129.00	
Residual Fuel	218.40	553.98	134.04	
Oxygen Charge	13.39	259.69	159.91	
Water for Air Conditioning	140.00	268.00	132.00	
Oil	134.23	608.92	115.68	
BALLAST	905.00	86.10	116.50	
Operational Weight Empty	48,904.74	545.52	127.16	30.25
U/C Up				
U/C Down		547.52	123.84	30.80
Maximum Internal Fuel (2,544 gals. @ 7.8 lb/gal.)	19,843.00	538.88	144.32	
A.U.W. Max. Internal Fuel	68,747.74	543.60	132.11	29.72
U/C Up				
U/C Down		545.02	129.75	30.11

- N.B. 1) Aircraft Datum is considered to be 120" above an arbitrarily chosen ground line.
- 2) The above figures are for the Aircraft in the BALLASTED Condition such that the Aft C.G. on the horizontal C.G. Envelope does not exceed 31% M.A.C. i.e. 303 lb on Former Sta. 68.5 and 602 lb on the Shear Panel.

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AVRO AIRCRAFT LTD.

MALTON, ONT.

PROJECT ARROW 1 A/C 25201

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H. A
TOTAL WING GROUP		1000000			
OUTER WING		1010000			
100	OUTER WING SKINS	10100001	64	9291070	
100	POSTS AND INTERCOSTALS	10100002	64	243673	
100	OUTER WING SPARS	10100003	64	3925870	
100	OUTER WING RIBS	10100004	64	1345669	
98	AILERON CONTROL BOX	10100006	64	3753077	
100	RIB 12	10100007	64	762664	
100	O W AILERON JACK FITTING	10100009	64	104672	
	AILERON JOINTS AND FAIRING	10100010		329378	
	BUZZ DAMP STRUC PROV O W	10100011	64	80075	
				198355	
AILERON		1020000			
100	AILERON STRUCTURE	10200001	74	3360079	
				33600	
ELEVATOR		1030000			
97	ELEVATOR MARRY UP	10300000	82	4490075	
97				159773	
				46497	
INNER WING		1040000			
96	MAIN U C STRUCTURE	10400001	62	3307157	
100	FRONT SPAR I W	10400002	62	1111048	
100	MAIN SPAR I W	10400003	62	1510656	
100	FWD CENTRE SPAR I W	10400004	62	536460	
100	AFT CENTRE SPAR I W	10400005	62	366665	
100	REAR SPAR I W	10400006	62	766770	
94	I W STRUCTURE F S TO M S	10400007	62	1059184	
100	STRUCTURE MS TO R S	10400008	62	1497960	
100	STRUCTURE AFT OF REAR SPAR	10400009	62	3221271	
40	ELEVATOR CONTROL BOX	10400010	62	4283872	
25	TRANSP JOINT MARRY UP	10400011		706563	
100	INNER WING JOINTS	10400012	62	6347166	
100	SKINS M S TO R S	10400013	62	2190386	
100	STRUT PICK UP FITTINGS	10400014	62	5391567	
100	RIBS 1 TO 9 INNER WING	10400016	62	5120461	
74	DORSAL FAIRING I W	10400017	62	95482	
100	RIB 10	10400018	62	1080063	
77	FUSELAGE HINGE JOINT	10400019	62	1262861	
65	TRANSPORT JOINT O W TO I W	10400020	62	1294263	
49	FUSELAGE HINGE JOINT	10400021		374052	
	BUZZ DAMP STRUC PROV I W	10400022	62	552741	
74	DORSAL FAIRING C A	10400023		603357	
				664890	

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
100	FIN	20100000	83	85170	74
	BUZZ DAMP STRUC PROV FIN	20100001	83	18580	0
12	FIN TO WING MARRY UP	20100002		48306	6
				90185	
	FOREWING BASIC STRUCTURE	20100003			
95	RUDDER	20200000	84	12400	81
				12400	
	MAIN F 2	20100004			
	MAIN F 3	20100005			
	MAIN F 4	20100006			
	MAIN F 5	20100007			
	MAIN F 6	20100008			
	MAIN F 7	20100009			
	MAIN F 8	20100010			
	MAIN F 9	20100011			
	MAIN F 10	20100012			
	MAIN F 11	20100013			
	MAIN F 12	20100014			
	MAIN F 13	20100015			
	MAIN F 14	20100016			
	MAIN F 15	20100017			
	MAIN F 16	20100018			
	MAIN F 17	20100019			
	MAIN F 18	20100020			
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	MAIN F 162	20100164			
	MAIN F 163	20100165			
	MAIN F 164	20100166			
	MAIN F 165	20100167			
	MAIN F 166	20100168			
	MAIN F 167	20100169			
	MAIN F 168	20100170			
	MAIN F 169	20100171			
	MAIN F 170	20100172			
	MAIN F 171	20100173			
	MAIN F 172	20100174			
	MAIN F 173	20100175			
	MAIN F 174	20100176			
	MAIN F 175	20100177			
	MAIN F 176	20100178			
	MAIN F 177	20100179			
	MAIN F 178	20100180			
	MAIN F 179	20100181			
	MAIN F 180	20100182			
	MAIN F 181	20100183			
	MAIN F 182	20100184			
	MAIN F 183	20100185			
	MAIN F 184	20100186			
	MAIN F 185	20100187			
	MAIN F 186	20100188			
	MAIN F 187	20100189			
	MAIN F 188	20100190			
	MAIN F 189	20100191			
	MAIN F 190	20100192			
	MAIN F 191	20100193			
	MAIN F 192	20100194			
	MAIN F 193	20100195			
	MAIN F 194	20100196			
	MAIN F 195	20100197			
	MAIN F 196	20100198			
	MAIN F 197	20100199			
	MAIN F 198	20100200			
	MAIN F 199	20100201			
	MAIN F 200	20100202			
	MAIN F 201	20100203			
	MAIN F 202	20100204			
	MAIN F 203	20100205			
	MAIN F 204	20100206			
	MAIN F 205	20100207			
	MAIN F 206	20100208			
	MAIN F 207	20100209			
	MAIN F 208	20100210			
	MAIN F 209	20100211			
	MAIN F 210	20100212			
	MAIN F 211	20100213			
	MAIN F 212	20100214			
	MAIN F 213	20100215			
	MAIN F 214	20100216			
	MAIN F 215	20100217			
	MAIN F 216	20100218			
	MAIN F 217	20100219			
	MAIN F 218	20100220			
	MAIN F 219	20100221			
	MAIN F 220	20100222			
	MAIN F 221	20100223			
	MAIN F 222	20100224			
	MAIN F 223	20100225			
	MAIN F 224	20100226			
	MAIN F 225	20100227			
	MAIN F 226	20100228			
	MAIN F 227	20100229			
	MAIN F 228	20100230			
	MAIN F 229	20100231			
	MAIN F 230	20100232			
	MAIN F 231	20100233			
	MAIN F 232	20100234			
	MAIN F 233	20100235			
	MAIN F 234	20100236			
	MAIN F 235	20100237			
	MAIN F 236	20100238			
	MAIN F 237	20100239			
	MAIN F 238	20100240			
	MAIN F 239	20100241			
	MAIN F 240	20100242			
	MAIN F 241	20100243			
	MAIN F 242	20100244			
	MAIN F 243	20100245			
	MAIN F 244	20100246			
	MAIN F 245	20100247			
	MAIN F 246	20100248			
	MAIN F 247	20100249			
	MAIN F 248	20100250			
	MAIN F 249	20100251			
	MAIN F 250	20100252			
	MAIN F 251	20100253			
	MAIN F 252	20100254			
	MAIN F 253	20100255			
	MAIN F 254	20100256			
	MAIN F 255	20100257			
	MAIN F 256	20100258			
	MAIN F 257	20100259			
	MAIN F 258	20100260			
	MAIN F 259	20100261			
	MAIN F 260	20100262			

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WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H
	TOTAL FUSELAGE GROUP	3000000			
	FUSELAGE BASIC STRUCTURE	3010000			
100	RADOME	30100001	51	18100	
100	RADAR NOSE ACCESS DOORS	30100002	51	8008	
	NOSE STRUCTURE FWD STA 120	30100003	51	12188	
	SKIN F F	30100004	52	110541	
88	SKIN C F	30100005	54	211823	
	SKIN D B	30100006	56	59375	
3	SKIN E B	30100007	58	177256	
4	FORMERS F F	30100011	52	106641	
100	FORMERS C F	30100012	54	278243	
	FORMERS D B	30100013	56	74915	
	LIGHT FORMERS E B	30100014	58	135016	
72	HEAVY FORMERS E B	30100015	58	218906	
	LOWER LONGERONS F F	30100016	52	68461	
	LONGITUDINAL MEMBERS E B	30100017	58	11067	
75	LOWER LONGERON E B	30100018	58	68426	
	TOP LONGERONS E B	30100019	58	6386	
	LOWER SHEAR PANEL F F	30100020	52	29402	
	TOP WING LONGERONS D B	30100021	56	4985	
	LONGERONS C F	30100022	52	532	
	LONGERONS C F	30100023	54	138134	
43	LONGERONS F D B	30100024	54	12584	
43	LONGERONS A D B	30100025	56	86555	
	ELECTRONICS BAY STRUCTURE	30100026	54	25962	
59	LONGITUDINAL BEAMS D B	30100027	56	65705	
	RADAR ACCESS DOORS C F	30100028	54	21382	
72	MAIN FRAME AT STN 538 77	30100029	56	59805	
	DIVE BRAKE ACCOM STRUCTURE	30100030	56	36345	
48	TOP LONGERONS F F	30100031	52	188661	
100	DUCT C F	30100032	54	332863	
97	DUCT D B	30100033	56	316335	
22	CANOPY ARCHES	30100034	52	84612	
4	ACCESS PANEL STIFFENERS	30100036	56	39545	
66	NOSE U C SUPPORT STRUCTURE	30100037	52	33432	
3	CREW BULKHEADS	30100038	52	127182	
51	EQUIPMENT BAY STRUCTURE	30100039	54	61502	
86	WINDSCREEN	30100041	52	130031	
33	SERVICE ACCESS DOORS	30100042	58	67046	
	TORSION BOX E B	30100043	58	60426	
	DORSAL FAIRING AIR OUTLET	30100044	54	20612	
66	INTERMEDIATE FORMERS	30100045	58	51546	
	ENGINE ACCESS DOORS	30100046	58	146596	
	SEALING MISSILE BAY	30100047	54	6973	
100	MISCELLANEOUS ITEM C F	30100048	54	3923	
98	ARMAMENT BAY ROOF	30100049	54	132163	
	BULKHEAD AT STA 120	30100050	52	30601	
	BULKHEAD AT STA 255	30100051	52	104292	
100	BULKHEAD AT STA 485	30100052	54	112454	
13	ENGINE TUNNEL	30100054	58	475726	

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
UNDERCARRIAGE UP POSITION	4000000			
MAIN UNDERCARRIAGE GROUP	4010000			
100 MAIN UNDERCARRIAGE	401010092		195962	53
89 MAIN U C DOORS FAIRINGS	401020062		28234	53
NOSE UNDERCARRIAGE GROUP	4020000			
100 NOSE UNDERCARRIAGE	402010091		33381	17
NOSE U C DOOR AND FAIRING	402020052		250616	
FIRE EXT SYSTEM				
ENGINE MFG ACCESSORIES				

FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

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SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
TION	4000000						
GROUP	4010000						
	4010100	92	195962	53948	14100	105717580	27630642
			195962			105717580	27630642
INGS	4010200	62	28234	53760	13837	15178598	3906739
			28234			15178598	3906739
GROUP	4020000						
	4020100	91	33381	17080	9970	5701475	3328086
			33381			5701475	3328086
RING	4020200	52	2506	16194	8824	405822	221129
			2506			405822	221129

AVRO AIRCRAFT LTD.
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WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT _____

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H
ENGINE GROUP		5000000			
99 ENGINE J 75		5010000		1252707	6
J 75 ENGINE SERV ACCESS		5010100		35226	
68 ACC GEAR BOXES ON FUS D B		5020001	56	45245	
68 ACC GEAR BOXES ON FUS E B		5020002	58	230306	
ENGINE CONTROLS		5030000			
36 ENGINE CONTROLS F F		5030001	52	14581	
36 ENGINE CONTROLS C F		5030002	54	2643	
36 ENGINE CONTROLS D B		5030003	56	5084	
36 ENGINE CONTROLS E B		5030004	58	10136	
83 GEARBOX AND STARTER ON ENG		5040000		286305	
91 ENGINE ANTI ICING		5050000		70585	
FIRE EXT SYSTEM		5060000			
55 FIRE EXT SYSTEM D B		5060002	56	1465	
55 FIRE EXT SYSTEM E B		5060003	58	64007	
ENGINE MTGS AND BRACKETS		5070000			
64 ENG MOUNTING AND BRKTS		5070001		146536	
ENGINE MTGS ACCESSORIES		5070002		52026	
ENGINE MTGS ACCESSORIES CA		5070003		7666	
FUEL SYSTEM		5080000			

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H.
23	FUEL SYSTEM C F	50800001	54	13474	4
27	FUEL SYSTEM D B	50800002	56	16857	5
17	FUEL SYSTEM E B	50800003	58	35926	6
49	FUEL SYSTEM I W	50800004	62	53997	5
	FUEL SYSTEM ENG	50800005		6266	5
	FUEL SYSTEM C A	50800006		7546	2
	MECHANICAL CONTROLS C F			89300	
	MECHANICAL CONTROLS D B				
	MECHANICAL CONTROLS E B				
	MECHANICAL CONTROLS I W				
	MECHANICAL CONTROLS ENG				
	MECHANICAL CONTROLS C A				
	FLYING CONT HYDRAULICS C F				
	FLYING CONT HYDRAULICS D B				
	FLYING CONT HYDRAULICS E B				
	FLYING CONT HYDRAULICS I W				
	FLYING CONT HYDRAULICS ENG				
	FLYING CONT HYDRAULICS C A				

EIGHT AND C. OF G BY

FUNCTIONAL GROUP COMPONENT

REPORT NO.

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SHEET

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	6000000						
	6010000						
F	6010001	52	9257	16454	11489	1523147	1063537
F	6010002	54	939	39132	11765	367449	110473
IN	6010005	83	12423	78817	22159	9791436	2752813
W	6010006	62	40610	71732	14375	29130365	5837688
W	6010007	64	30237	77068	13562	23303051	4100742
A	6010008		646	70982	14338	458544	92623
			94112			64573992	13957876
ULICS	6020000						
S D B	6020001	56	2391	57395	9691	1372314	231712
S E B	6020002	58	43629	65387	11067	28527694	4828421
S R F	6020003	59	48	75875	10824	36420	5196
S I W	6020004	62	27444	70359	14721	19309324	4040031
S O W	6020005	64	12080	74061	13580	8946569	1640464
S FIN	6020006	83	5597	76013	20796	4254448	1163952
			91189			62446769	11909776

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

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WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. A.
REMOVABLE EQUIPMENT GROUP	8000000			
77 EJECTOR SEATS	801010052		3390020	
			33900	
RADAR REMOV GROUP	8020000			
DAMPING SYSTEM	8030000			
DAMPING SYSTEM F F	803010152		78417	
DAMPING SYSTEM C F	803010254		230332	
DAMPING SYSTEM E B	803010358		36963	
DAMPING SYSTEM I W	803010462		607052	
DAMPING SYSTEM O W	803010564		9574	
DAMPING SYSTEM R N	803010651		2877	
			9908	
98 INSTRUMENT PACK	805080054		6868038	
			68680	
INSTRUMENTATION	805090054		30360039	
			303600	
FIRE PREVENT FIRST A C CF	805100054		1637938	
FIRE PREVENT FIRST A C DB	805100156		80654	
FIRE PREVENT FIRST A C EB	805100258		58262	
			17767	

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

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SHEET _____

GROUP	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	8000000						
	8010100	52	33906	20443	13410	6931404	4546795
			33906			6931404	4546795
	8020000						
	8030000						
	8030101	52	7841720	112047		134856	94448
	8030102	54	2303322	1310949		741865	252155
	8030103	58	3696324	213432		233363	49564
	8030104	62	6070527	8115720		3203807	954204
	8030105	64	9574855	14000		711112	13300
	8030106	51	2877350	9340		21095	26806
			9908			4406098	1390477
	8050800	54	68680	38581	9468	26497431	6502622
			68680			26497431	6502622
	8050900	54	303600	39545	9500	120058620	28842000
			303600			120058620	28842000
C CF	8051000	54	16379	38680	10750	6335397	1760743
C DB	8051001	56	8065494	012883		442816	103837
C EB	8051002	58	5826263	414095		364530	82033
			17767			7142743	1946613

WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
OPERATIONAL LOAD	9000000			
CREW MEMBERS	901000052		39000	19
			39000	
ENGINE OIL	9020000			
ENGINE OIL USABLE	9020001		88166	1
ENGINE OIL TRAPPED ENG	9020002		17736	7
ENGINE OIL TRAPPED D B	902000356		19255	8
ENGINE OIL TRAPPED E B	902000458		90955	9
			13423	
OXYGEN CHARGE	9040000			
OXYGEN CHARGE F F	904000152		7220	0
OXYGEN CHARGE C F	904000254		12672	0
			1339	
100 ENGINE FIRE EXT FLUID	9060000		2500	7
			2500	
RESIDUAL FUEL	9070000			
RESIDUAL FUEL C F	907000154		4680	3
RESIDUAL FUEL I W	907000262		17160	5
			21840	
WATER FOR AIR CONDITIONING	910000054		12500	2
UNUSABLE WATER FOR AIRCOND	910000154		1500	2
			14000	

