

[illegible]

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- This diagram illustrates the assembly sequence for a vehicle body, showing various components and their assembly order. The components are labeled with numbers and letters, and the assembly sequence is indicated by the following list:
- 14(A) RUBBER SEAL
 - 14(B) SCREWS - SEAL
 - 15(A) RUBBER SEAL
 - 15(B) SCREWS - SEAL
 - 16(A) RUBBER SEAL
 - 16(B) SCREWS - SEAL
 - 17(A) RUBBER SEAL
 - 17(B) SCREWS - SEAL
 - 18(A) RUBBER SEAL
 - 18(B) SCREWS - SEAL
 - 19(A) PAIRING AT
 - 19(D) SCREWS - PAIR

- | | |
|--|------------------|
| 14(A) RUBBER SEAL ASSY.- ABOVE TOP L/HINGE | 1 OFF |
| 14(B) SCREWS- SEAL ASSY- ABOVE TOP L/HINGE | 6 OFF AN-507-10 |
| 15(A) RUBBER SEAL ASSY- TOP L/HINGE TO #5 HINGE | 1 OFF |
| 15(B) SCREWS- SEAL ASSY- TOP L/HINGE TO #5 HINGE | 16 OFF AN-507-10 |
| 16(A) RUBBER SEAL ASSY- CONTROL HINGE 4 TO 5 | 1 OFF |
| 16(B) SCREWS- SEAL ASSY- CONTROL HINGE 4 TO 5 | 20 OFF AN-507-10 |
| 17(A) RUBBER SEAL ASSY- CONTROL HINGE 3 TO 4 | 1 OFF |
| 17(B) SCREWS- SEAL ASSY- CONTROL HINGE 3 TO 4 | 10 OFF AN-507-10 |
| 18(A) RUBBER SEAL ASSY- CONTROL HINGE 2 TO 3 | 1 OFF |
| 18(B) SCREWS- SEAL ASSY- CONTROL HINGE 2 TO 3 | 7 OFF AN-507-10 |
| 19(A) FAIRING AT HINGE N#5 | 1 OFF |
| 19(B) SCREWS- FAIRING AT HINGE N#5 | 1 OFF |

1	2	3	4	5	6	7	8	9	10	11	12
DATE	TIME	CHARACTER				DATE	TIME	PAGE			
 AVCO AIRCRAFT LIMITED											
PRODUCTION ENGINEERING DEPARTMENT TOOL DESIGN											
Description Reference to Drawing Particulars of Job Dimensions of Piece Quantity Remarks		EXPLODED VIEW OF FIVE RIGID ASSY									
Drawing No. 4-1000-PL-50 Job No. _____ Date _____ By _____ Check _____ Approved _____ Title _____		Drawing No. _____ Job No. _____ Date _____ By _____ Check _____ Approved _____ Title _____									
4-1000-PL-50											