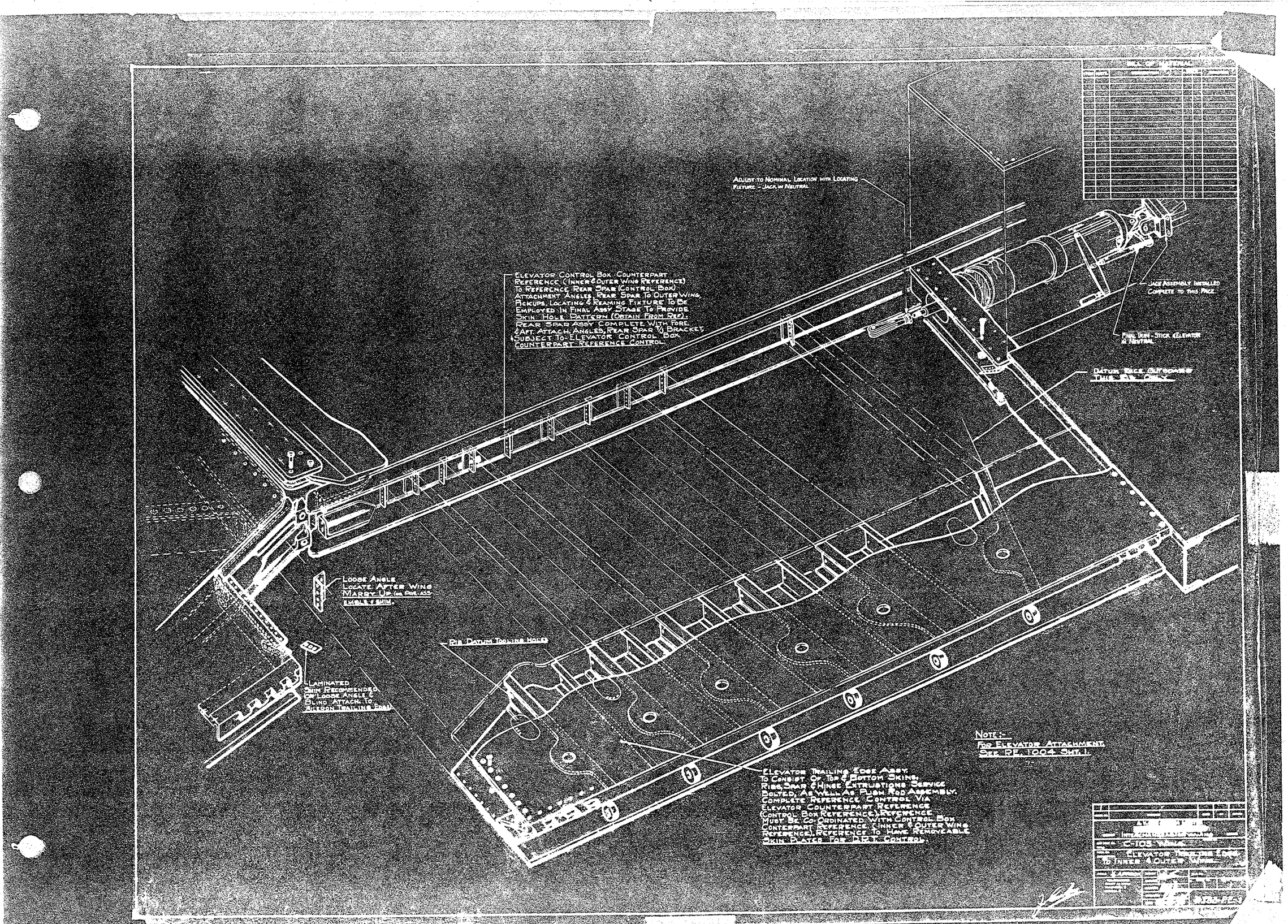

Adjust to Nominal Location with Locating Fixture - Jack in Neutral
Elevator Control Box Counterpart Reference (Inner & Outer Wing Reference) To Reference Rear Spar (Control Box) Attachment Angles, Rear Spar To Outer Wing, Pickups, Locating & Reaming Fixture To Be Employed In Final Assy Stage To Provide Skin Hole Pattern (Obtain From Ref). Rear Spar Assy Complete With Fore & Aft. Attach. Angles, Rear Spar 1/4 Bracket, Subject To Elevator Control Box Counterpart Reference Control
Jack Assembly Installed Complete to this Face
Final Turn - Stick & Elevator in Neutral
Datum Face Offsetting This Ref. Only
Loose Angle Locate After Wing Marry Up (on Fore Assembly & Shim.
Rib Datum Tooling Holes
Laminated Shim Recommended On Loose Angle & Blind Attach. To Aileron Trailing Edge
Note:- For Elevator Attachment See RE. 1004 Sht. 1.
Elevator Trailing Edge Assy. To Consist Of Top & Bottom Skins, Ribs, Spar & Hinge Extrusions Service Bolted, As Well As Push Rod Assembly. Complete Reference Control Via Elevator Counterpart Reference (Control Box Reference). Reference Must Be Co-Ordinated With Control Box Counterpart Reference (Inner & Outer Wing Reference). Reference To Have Removable Skin Plates For D.P.T. Control.