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Unit / Rank / RABONE DE - IC ING SYSTEM

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Radome De-icing System - Schematic

J. H. PARKIN BRANCH

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MAY 24 1995

J. H. PARKIN CNRC-ICIST

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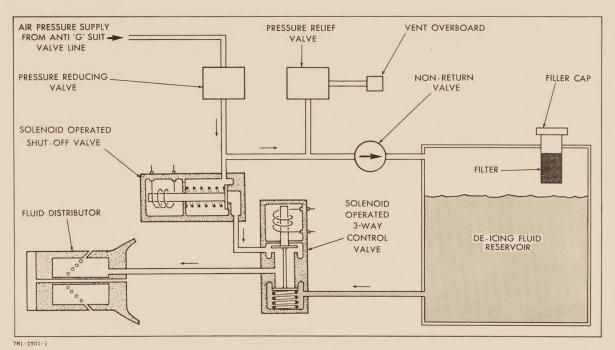


FIG. 1 RADOME DE-ICING SYSTEM - SCHEMATIC

SYSTEM DATA SHEET

SYSTEM	SUB-SYSTEM	AIRCRAFT EFFTY	REF. NO.	
DE - IC ING	RADOME DE-ICING	25201	20-1	

DESCRIPTION

General.

1. A de-icing system, using an alcohol based fluid is provided for the radome. The system is electrically operated and is entirely automatic.

Pressure Reducing Valve.

2. Air taken from the anti-g suit valve line in the L.P. Air System at 18-90 psi is reduced to 10-12 psi by a pressure reducing valve. From the pressure reducing valve the air is supplied to a fluid reservoir and to a shut-off valve.

Pressure Relief Valve.

3. A pressure relief valve is fitted downstream of the pressure reducing valve and relieves pressure in excess of 14 psi.

Non-return Valve.

4. A non-return valve is fitted in the air supply line to the reservoir to prevent de-icing fluid from backing up into the low pressure air system.

Reservoir.

5. The de-icing fluid reservoir has a capacity of 2.75 Imp.gallons (3.3 U.S.). A gauze filter in the filler adaptor removes impurities from the fluid when filling, and also gives an indication of the correct filling level. The gauze filter element can be removed for cleaning. The fluid from the reservoir is led to a 3-way control valve.

3-Way Control Valve.

6. The 3-way control valve is solenoid operated and controls the flow of fluid and air to a fluid distributor.

Fluid Distributor.

7. The fluid distributor distributes the fluid evenly over the radome.

Shut-off Valve.

8. The shut-off valve, fitted in the air line between the pressure reducing valve and the 3-way control valve is solenoid operated and shuts off the air supply when the solenoid is de-energized.

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Operation.

- 9. The system is controlled electrically and details of the electrical components are described under Electrical System De-Icing. The following is a brief description of the operation.
- 10. Icing conditions are detected by an ice detector located forward of the nose wheel well. The detector feeds signals to a de-icing intervalometer. The intervalometer controls the shut-off valve and the 3-way control valve to give a timed period of fluid flow to the distributor followed by a timed period of air pressure to force the fluid from the distributor to the surface of the radome. This sequence is maintained for the duration of icing conditions.

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COMPONENT DATA SHEET							
SYSTEM	SUB-SYSTEM	COMPONENT					

SYSTEM	SYSTEM SUB-SYSTEM COMPONENT		NENT	REF. NO	
DE-IC ING	RADOME DE-ICING	ì	Valve - 3 Way	Control	20-1-1
AVRO PART NO. 7-2052-14	MANUFACTURER Eckel Valve Co.	MAN'F	R'S PART NO.	AIRCRAFT E	
OVERHAUL LIFE: KN	NOWN-	ES"	TIMATED-		
FUNCTION					
	Control of air and fluid	d to radom	me distributor.		
LOCATION					
	Radar nose, Stn. 70.0 to	74.0			
ACCESS				МЕ	N X MINUTE
	Through radome de-icing at Stn. 68.5 - 78.95	equipment	access door		
REPLACEMENT PROCED	DURE			ME	N X MINUTE
	Place in position. Insert two attachment be Connect three pipe connect one electrical of	ections.	n		

INSPECTI	ON	r 20 3					МЕ	NX	MINUTES
		C	Theck for attachment	cleanlines and conne	ss, securi	ty of			
FUNCTIO	NAL CHECK	(S					МЕ	NX	MINUTES
GROUND	HANDLING	AND GRO	UND TEST	FOLIPMEN	т				
			Electri Compres Cockpit	cal ground sed air un access st	d power ur	nit.			
SPECIAL	TOOLS TO	REMOVE O	R SERVICE						
REMARKS	5								
							Į.		
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COMPONENT DATA SHEET

SYSTEM	SUB-SYSTEM		COMPON	NENT	REF. NO.
DE-IC ING	RADOME DE-ICIN	RADOME DE-ICING		re Reducing	20-1-2
AVRO PART NO. 7-0120-8 7-2000-11	MANUFACTURER Surface Combustion		r's part no. 27034	AIRCRAFT E	
	Corp.	ES ⁻	TIMATED- 500	hours	
FUNCTION	401				
pres	educe pressure of air su sure air system to 10-12 o the de-icing fluid tan	psi befo	ore delivering	= =0	
LOCATION					
Radar	nose, station 80 - top.				
ACCESS				МЕ	N X MINUTES
Throu stati	gh radome de-icing equip on 78.95 - 84.25 - top o	ment pane f radar n	l at		
REPLACEMENT PROCEDI	e in position.				N X MINUTES

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INSPECTI	ON	15						MEN	X MINUTES
		Check	valve for	security.					
FUNCTIO	NAL CHECK	(S		****		-	He .	MEN	X MINUTES
GROUND	HANDLING	Compr Elec Cock	ressed air trical gro pit access	unit. und power stand.					
B5 access stand. SPECIAL TOOLS TO REMOVE OR SERVICE									
REMARKS	5								
ISSUE	1								
DATE	17 Dec.56								