ELECTRICAL SYSTEM

Section 28

ENGINE DE-ICING

TABLE OF CONTENTS

TITLE		PAGE
Ice Detection Engine Air Intake Ramp	s and Ducts De-icing	3 3 4 5
FUNCTION TESTING	(To be issued later)	
INSPECTION	(To be issued later)	
Suppressor - LH and RH Cycling Time Controller Load Distributor - LH Limiter Panel - LH and	RH and RH RH	9 11 13 15 17

LIST OF ILLUSTRATIONS

FIGURE	TITLE			
1	Engine De-icing Schematic	7		





SYSTEM DATA SHEET

SYSTEM	SUB-SYSTEM	AIRCRAFT EFF'TY	REF. NO.
ELECTRICAL	ENGINE DE-ICING	25201	11-8

DESCRIPTION

General

- 1. A de-icing system is fitted to prevent ice building up on the engine air intake ducts and ramps and on the engine guide vanes. The ducts and ramps are de-iced by electro-thermal boots, and the guide vanes by hot air from the engine compressor.
- 2. An electrical ice detection and control system governs current delivery to the de-icing boots and to the hot air shut-off valve.

Ice Detection

- 3. An ice detection circuit is provided for each engine air intake duct. Included in each circuit is a detector probe and a reference probe, both being mounted on a bracket positioned approximately 12 inches inside the duct. Each probe incorporates a heating element and has a number of holes in its forward and aft face. The reference probe is continuously heated from the main d-c bue, and the detector probe is heated intermittently during icing conditions.
- 4. The detector and reference probes are connected to opposite sides of a pressure switch. During ice free conditions, the airflow through the holes of both probes creates a pressure on both sides of the pressure switch, which keepe the switch contacts open.
- 5. When icing conditions are encountered, formation of ice on the forward holes of the detector probe decreases the pressure on the detector probe side of the pressure switch and the switch contacts close. This action relays a 28V d-c supply to the heating element in the detector probe and to a de-icing cycling time controller which initiates the operation of the de-icing circuits. The supply circuit to the de-icing cycling time controller is interconnected with the master warning system. This effects the illumination of the ICE indicator light on the master warning panel and the amber coloured master indicator light located on the main instrument panel.
- 6. When the heating element melts the ice on the detector probe, the pressure switch contacts open and interrupt the supply to the heating element and cycling time controller.
- 7. The pulse from the RH ice detection circuit to the cycling time controller is routed via the normally closed contacte of a RH ice detector relay.
- 8. The pulse from the LH ice detection circuit energizes a LH ice detector relay which has two pairs of normally open contacts. When this relay is energized, one pair of contacts completes the pulse circuit to the cycling time controller. The other pair energizes the RH ice detector relay which prevents pulses from the RH detector being fed to the controller. The controller feeds back a holding supply for this relay so that once it starts operating, the LH detector becomes the master detector.

		,		 	
ISSUE	1				
DATE	8 May 57				

Engine Air Intake Ducts and Ramps De-icing

- 9. Two circuits are provided, one for the LH and one for the RH engine. These circuits are electrically identical, and independent but for the cycling time controller, which is common to both circuits. The following description, therefore, applies equally to each circuit.
- 10. The de-icing boots are manufactured from synthetic rubber and embody electrically heated elements. When the system is operative some of the elements are intermittently heated and the others are continuously heated. Those which are intermittently heated are arranged in groups, each group constituting a shedding area. The continuously heated elements are arranged to form a system of parting strips which circumscribe the shedding areas and separate them each from the other. The parting strips range in width between one-eight inch and one-half inch. The number of shedding areas and parting strips contained in a particular boot depends upon the dimensions of that boot.
- 11. During icing conditions, the parting strips, being continuously heated, prevent the formation of large ice masses. The intermittent operation of the shedding areas melts the undersurface of any ice that forms between parting strips and permits it to be swept off by the airflow.
- 12. Seven de-icing boots, with a total of twelve shedding areas and sixteen parting strips are fitted over an area extending from the leading edge of the ramp to approximately 12 inches inside the air intake duct.
- 13. Of the twelve shedding areas, all but two are equipped with electro-thermal switches or sensors, each switch being attached to the underside of its shedding area. Two parting strips are also fitted with electro-thermal switches.
- 14. The shedding area sensors are connected in series and are in circuit with the supply line to the coil of a control relay in the load distributor. The two parting strip sensors are likewise connected and they are in circuit with the supply line to the coil of a parting strip power supply relay. If the temperature of a shedding area or parting strip exceeds 120°F, the appropriate sensor will operate and interrupt the supply circuits to the heating elements.
- 15. The configuration of each boot is as follows:

Boot 1;	ramp leading edge,	l shedding area l parting strip
Boot 2;	ramp,	4 shedding areas 4 shedding area sensors 5 parting strips 2 parting strip sensors
Boot 3;	engine air intake duct,	2 shedding areas 4 parting strips
Boot 4;	engine air intake duct,	l shedding area l shedding area sensor
Boot 5;	engine air intake duct,	l shedding area l shedding area sensor 2 parting strips

ISSUE	1				
DATE	8 May 57				

SYSTEM DATA SHEET

SYSTEM	SUB-SYSTEM	AIRCRAFT EFF'TY	REF. NO.
ELECTRICAL	ENGINE DE-ICING	25201	11-8

Boot 6; engine air intake duct,

2 shedding areae

2 shedding area eensors

2 parting strips

Boot 7; ramp, boundary layer bleed area,

1 shedding area

1 shedding area sensor.

- 16. The shedding areas are designed to impose a load demand of 3840 Va from the power source of 115 volts. To attain thie figure, the shedding area of boot 1 is connected in parallel with one shedding area of boot 2. Likewise one ehedding area of boot 3 operates in parallel with one shedding area of boot 6. The ten supply circuits for the shedding areas are connected via a terminal strip to a load distributor, the operation of which is controlled by the cycling time controller.
- 17. When the first pulse from the ice detection circuit is received by the controller, a supply circuit is completed via the parting strip sensors to the parting strip power supply relay. This relay, when energized, completes supply circuits from the A, B and C phases of the relevant LH or RH main a-c bus bars. The parting strip power demand ie shared equally by the three phases.
- 18. When a preselected number of detection circuit pulses have been received by the controller, an enabling pulse circuit ie completed to the load distributor. The pulses required by the controller before it supplies the enabling pulse can be adjusted to any number from 4 to 12.
- 19. A stepping contactor, incorporated in the load distributor, is set in motion by the enabling pulse. The etepping contactor provides a sequence of twelve 3-phase 115 volts a-c pulses of a preset duration, the supplies being derived from the relevant LN or RH main a-c bus bars. Ten of the twelve pulses are used, one to each shedding area, commencing with the ramp leading edge. The duration of the pulses can be adjusted as required between 4 and 12 seconds.
- 20. If insufficient detection circuit pulses are received by the controller to start an initial or subsequent cycle, it automatically initiates a clearing cycle of the shedding areas after a preselected waiting period. Upon completing this cycle the system reverts to the off condition. The duration of the waiting period can be adjusted as required between 40 and 160 seconds.

Guide Vanes De-icing

- 21. Individual, electrically identical circuits are provided for the LH and the RH engine. The following description ie applicable to each circuit.
- 22. The operation of the guide vanes de-icing circuit is initiated by the cycling time controller when the first pulse is received from the ice detection circuit. The controller provides a power supply to energize a guide vanes de-icing control relay.

ISSUE	1				
DATE	8 May 57	9,			

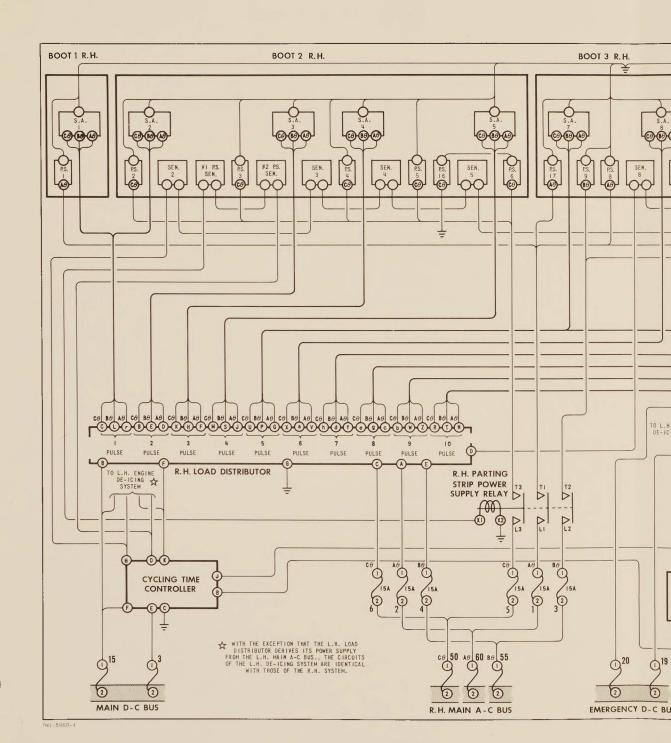
CONFIDENTIAL

E. L.

This relay, when energized, transfers a supply circuit from the close field to the open field of a shut-off valve. This action permite hot air, bled from the engine compressor, to be directed onto the guide vanee. The shut-off valve supply is derived from the emergency d-c bue.

23. A characteristic of the shut-off valve is that once actuated it must complete its travel before it can reveree direction. To ensure that the valve will open fully, an electro-mechanical locking circuit operates in conjunction with the control relay. This circuit mechanically locke the control relay in the energized position. The lock is released by a relay energized by a supply circuit which is completed when the shut-off valve is fully open.

ISSUE	1				
	8 May 57				





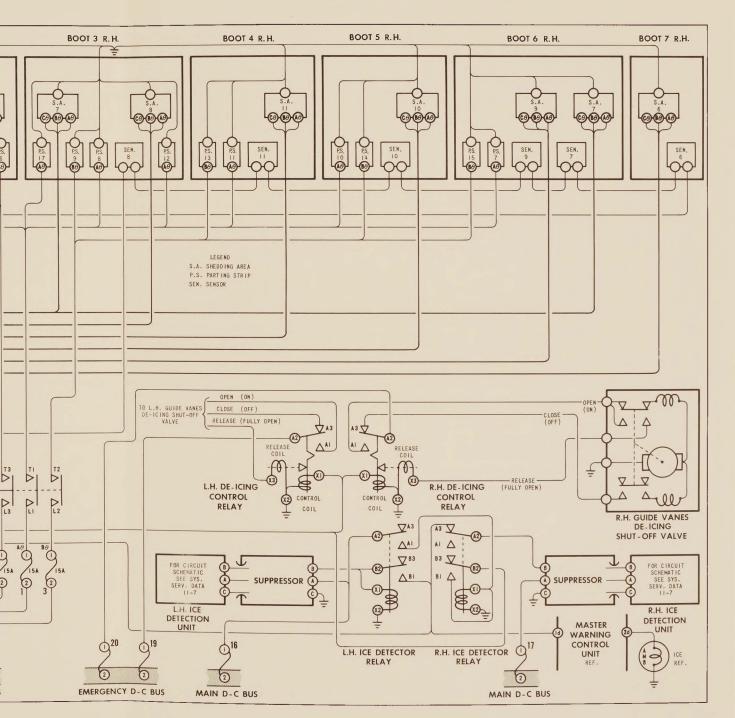


FIG. 1 ENGINE DE-ICING SCHEMATIC



SYSTEM		SUB-SYSTEM		COMPON	NENT	REF. NO.
ELECTRICAL		ENGINE DE-ICING		Ice Detector - LH and RH		11-8-1
AVRO PART NO. 7-2055-27		MANUFACTURER C Applied Research Ltd.	MAN'F	R'S PART NO.	AIRCRAFT E	EFFECTIVITY 201
OVERHAUL LIFE:	KNOWN	V -	ES'	TIMATED- 1500	hours	
FUNCTION	present	de electrical impuls the frequency of the rate of icing.				
LOCATION		es into the relevant	LH or RH	engine air		
ACCESS				V	ME	EN X MINUTE
	station 24 - 3/1	214 to 228 on top of 6 inch screws.	the eng	lne air intake,		
REPLACEMENT PRO	Fit and	secure the unit to t secure one electrica d secure the access	1 connect		ME	EN X MINUTE

INSPECTION	MEN X MINUTES
Examine the unit, electrical wiring and connector for cleanliness, security, and damage. Check that the holes in the probes are not blocked.	
FUNCTIONAL CHECKS	MEN X MINUTES
GROUND HANDLING AND GROUND TEST EQUIPMENT	
SPECIAL TOOLS TO REMOVE OR SERVICE	
REMARKS	
ISSUE 1	
DATE 8 May 57	



SYSTEM		SUB-SYSTEM		COMPON	IENT	REF. NO
BIECTRICAL		ENGINE DE-ICI	1G	Suppressor - LH and		11-8-2
AVRO PART NO.		MANUFACTURER	MAN'F	R'S PART NO.	AIRCRAFT E	FFECTIVIT
7-2055-105	PS	C Applied Research Ltd.			252	201
OVERHAUL LIFE:	KNOWN	1-	ES"	TIMATED- 1500 1	nours	
		ess RF interference ce detector.	which may	be generated		
	Top of t	he relevant LH or RH on 228.	engine a	ir intake		
ACCESS	,				МЕ	N X MINUTE
REPLACEMENT PROC	CEDURE		\		МЕ	N X MINUTE
F F F	Fit and Fit and mit. Refit th	secure the unit to the secure one electrical secure the prefitted e load distributor sed secure the access of	cable to	or. the ice detector		



INSPECTI	ON							МЕ	NX	MINUTES
			Examine for clear	the unit, nliness, d	electrical amage and	wiring a security.	nd connect	cor		
FUNCTIO	NAL CHECK	<s< td=""><td></td><td></td><td></td><td></td><td></td><td>ME</td><td>NX</td><td>MINUTES</td></s<>						ME	NX	MINUTES
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	т					
SPECIAL	TOOLS TO	REMOVE O	R SERVICE							
REMARKS	5									
ISSUE	1								T	
DATE	8 May 57									

CONFIDENTIAL

CF-105 SERVICE DATA

SYSTEM ELECTRICAL		SUB-SYSTEM ENGINE DE-ICING		Cycling Time		REF. NO
BIBOTRIOAT	J			cheitus itme	Controller	11-0-3
AVRO PART NO. 7-2052-13		MANUFACTURER B.F. Goodrich Co.	'R'S PART NO.	'S PART NO. AIRCRAFT EFFE 25201		
OVERHAUL LIFE:	KNOWI	N-	ES	TIMATED- 1500	hours	
FUNCTION	de-icin a prese	iate the operation of g and the guide vane lected number of from ection circuits.	de-icing	upon receiving		
LOCATION	Top of	the LH engine air int	ake aft	of station 214.		
ACCESS				*****	ME	EN X MINUTI
		ucted upon removal of 214 to 228 on top of rews.			16	
REPLACEMENT PR	OCEDURE				МЕ	EN X MINUTE
	turning Wirelock Fit and	the unit in its mount the fastener clockwi k the fastener. secure one electrica and secure the access	se. l connect			



INSPECTI	ON								MEN X	MINUTES
			for clean	nliness, s e wirelock	ecurity a	nd damage.	nd connect			
FUNCTIO	NAL CHECK	KS					***************************************		MEN X	MINUTES
								٠		
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	т					
SPECIAL	TOOLS TO	REMOVE O	R SERVICE							
REMARKS	6					<u> </u>		-		
à ,,)										
ISSUE	1									
DATE	8 May 57									



SYSTEM BLECTRICAL		SUB-SYSTEM ENGINE DE-ICIN	- 4	COMPON Load Distr LH and 1	ibutor -	REF. NO 11-8-4
AVRO PART NO. 7-2052-12	В.	MANUFACTURER F. Goodrich Co.	MAN'F'R'S PART NO. AIRCR			EFFECTIVIT
OVERHAUL LIFE:	KNOWN	V-	EST	IMATED- 1500	hours	-
	provisio	ide a sequence of twe on for adjusting the 4 and 12 seconds.	lve 3-pha duration	se a-c pulses wo	Lth	
LOCATION	Top of t	he relevant LH or RH 214.	engine a	ir intake aft of		
ACCESS		*			МЕ	EN X MINUT
	station	ected upon removal of 214 to 228 on top of 6 inch screws.	panel ex the engi	tending from ne air intake,		
REPLACEMENT PROC	CEDURE				МЕ	N X MINUTI
1	turning Wirelock Fit and	he unit in its mount the fastener clockwis the fastener. secure two electrical d secure the access	se. 1 connect			

ACOFIDENTIAL ED

INSPECTI	ON							MEN X	MINUTES
			for clear	nliness, s wirelock	security as	nd damage.	nd connector	s	
FUNCTIO	NAL CHECKS	5						MEN X	MINUTES
GROUND	HANDLING A	AND GRO	UND TEST	EQUIPMEN	IT				
SPECIAL	TOOLS TO R	REMOVE OF	R SERVICE						
REMARKS	5								
ISSUE	1								
DATE	8 May 57								

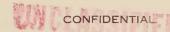
CONFIDENTIAL

CF-105 SERVICE DATA

SYSTEM		SUB-SYSTEM		COMPO	NENT	REF. NO.
ELECTRICAL		ENGINE DE-ICI	ng	Limiter Panel - LH and		11-8-5
AVRO PART NO. 7-2055-53 LH 7-2055-54 RH	A	MANUFACTURER vro Aircraft Ltd.	MAN'F	'R'S PART NO.	AIRCRAFT I	EFFECTIVITY 201
OVERHAUL LIFE:	KNOWN	4-	ES.	TIMATED- 1500	hours	
		the current limiter		tain circuits		
LOCATION	op of t	he relevant LH or RH	air inte	ake at station 2	28.	
ACCESS					М	EN X MINUTE
s	tation	cted upon removal of 214 to 228 on top of 6 inch screws.	panel engi	stending from ine air intake,		
REPLACEMENT PROC	CEDURE	+			МІ	EN X MINUTE
С	onnect	secure the panel to and secure the circuit discurs the access	it wiring	cture - nine bol	ts.	
						(sale



INSPECTI	ON							ME	NX	MINUTES
			the circ	uit wiring d. at the lim	is secur	ely and pr	ted and th			
FUNCTIO	NAL CHECK	(S						МЕ	NX	MINUTES
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	Т					
SPECIAL	TOOLS TO	REMOVE O	R SERVICE							
REMARKS	5									
										2:
ISSUE	1									
DATE	8 May 57									



SYSTEM		SUB-SYSTEM		COMPON	NENT	REF. NO.
ELECTRICAL		ENGINE DE-ICIN	G	Terminal Panel	- LH and RH	11-8-6
AVRO PART NO.		MANUFACTURER	MAN'F	R'S PART NO.	AIRCRAFT E	
7-2055-67 LH 7-2055-68 RH	A	vro Aircraft Ltd.			252	201
OVERHAUL LIFE:	KNOWN	4-	ES.	TIMATED- 1500	hours	
		as a break point fo		r intake and		
LOCATION	Top of t	the relevant LH or RH	air inte	ake at station 2	14.	
ACCESS					ME	N X MINUTES
	station	acted upon removal of 214 to 228 on top of 6 inch screws.	panel engi	ktending from ine air intake,		
	Fit and Connect	secure the panel to and secure the circu d secure the access	it wiring	eture - four scre		N X MINUTES



INSPECTI	ON				MEN X	MINUTES
		Check that the par the circuit wiring connected.	el is securely mount; is securely and pro	ed and that operly		
FUNCTIO	NAL CHECKS				MEN X	MINUTES
GROUND	HANDLING A	ND GROUND TEST EQUIPMEN	т			
SPECIAL	TOOLS TO RE	MOVE OR SERVICE				
REMARKS	5					
ISSUE	1					
DATE	8 May 57					*