DATA DRG 7-4352-5

PILOTS CANOPY
7-4353-1-JR-24 LH
7-4353-1-JR-25 RH
JACK PAD HOLE
CANOPY LOCKS
CANOPY HINGE HOLES
RIDGE HEIGHT
BOUNDARY LINES
CANOPY HINGE MACHINE FACES
CASTING WINDOW APERTURE

DATA DRG 7-4353-1

3 PILOTS WINDOW MATCH PLATES
7-4353-211-MP-1 RH
7-4353-211-MP-1 LH
GLASS PROFILE & THICKNESS

3 PILOTS WINDOW RETAINING RING MATCH PLATE
7-4353-31-MP-1
RING HOLE PATTERN
TOOLING HOLES
DATUM HOLES

PILOTS & NAVIGATORS CANOPY
WINDSCREEN JOINING
MATCH PLATE
7-4353-221-MP-1
HOLE PATTERN

PILOTS MASTER HINGE (CANOPY)
7-4352-1-JR-10 LH
7-4352-1-JR-20 RH
CANOPY HINGE HOLES
HINGE DATUM LINES
MACHINE FACES

3 PILOTS MASTER HINGE (LONGERON)
7-4352-1-JR-27 LH & RH
LONGERON HOLE PATTERN

NAVIGATORS CANOPY
7-4353-1-JR-5 LH
7-4353-1-JR-6 RH
JACK PAD HOLE
CANOPY LOCKS
CANOPY HINGE HOLES
RIDGE HEIGHT
BOUNDARY LINES

DATA DRG 7-4352-2

3 NAVIGATORS MASTER HINGE (CANOPY)
7-4352-1-JR-11 LH
7-4352-1-JR-29 RH
CANOPY HINGE HOLES

3 NAVIGATORS MASTER HINGE (LONGERON)
7-4352-1-JR-29 LH & R.H.
TOP LONGERON HOLES
HINGE DATUM LINES
MACHINE FACES

3 NAVIGATORS WINDOW RETAINING RING MATCH PLATE
7-4353-213-MP-1
7-4353-214-MP-RH
RING HOLE PATTERN

3 NAVIGATORS WINDOW MATCH PLATE
7-4353-215-MP-1-LH
7-4353-216-MP-1-R.H
GLASS PROFILE & THICKNESS

REAR ARCH
7-4352-1-JR-13
LONGERON HOLES
BOUNDARY LINES
RIDGE HEIGHT
C/LINE CANOPY ACTUATION

END OF MATERIAL

WINDSCREEN
7-4352-1-JR-6
TOP LONGERON HOLES
STATION + 120
FORE & AFT CONTOUR
AFT BREAK LINE
3 RAIN REPELLANT HOLE PATTERN
PITRAKE ATTACH HOLE PATTERN

DATA DRG 7-4352-5

3 WINDSCREEN RETAINING RING MATCH PLATES
7-4352-373-MP-1-LH
7-4352-373-MP-2-RH
RETAINING RING HOLE PATTERN

3 SEAT TRANSVERSE BEAM MATCH PLATE
7-4352-1005-MP-1
HOLE CENTRES TO TOP LONGERON

CENTRE ARCH
7-4352-1-JR-14
LONGERON HOLES
BOUNDARY LINES
RIDGE HEIGHT
C/LINE CANOPY ACTUATION

3 DE-ICING ACCESS PANEL
7-4355
CONTOUR & HOLE PATTERN

DATA DRG 7-4352-1 SHT No.1

3 PILOTS & NAV. SEAT CENTRES MATCH PLATE
7-4352-15-MP-1
SEAT BEAM CENTRES

SECTION A-A

SECTION B-B

A-1	ISSUED FOR PRODUCTION		
A	ISSUED FOR PRELIMINARY		

AVRO AIRCRAFT LIMITED

PRODUCTION ENGINEERING DEPARTMENT
TOOL DESIGN

FRONT FUSELAGE INTERCHANGEABILITY CONTROL POINTS

DRAWING NO. 7-4352-PE-10

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