BILL OF MATERIAL
ITEM
PART
DESCRIPTION
MATL
REMARKS
STAGE 1
CANOPY & CENTRE ARCH MASTER JIG REF
7-1053-1-MJ-1
REMOVABLE SECTIONS
ESTABLISH LONG. LINES
7-1053-1-MJ-1-LINE
TOP DECKING & LONGERONS
MASTER JIGS
7-1092-1-MJ-2
CONTOUR PROFILE & BREAK LINES
CONTOUR, CENTRE & BREAK LINES
CONTOUR, CENTRE & BREAK LINES
CONTOUR, CENTRE & BREAK LINES
CONTOUR, CENTRE & BREAK LINES
PILOTS CANOPY JIG REF R.H.
7-4353-1-JR-19
LATCHES & HOUSINGS
MATCH PLATE
7-4353-22-MP-1
CANOPY LATCHES & HOUSINGS
MATCH PLATE
7-4353-22-MP-1
NAV CANOPY JIG REF
7-4353-1-JR-21-R.H.
STA 165
REF
STAGE 2
PILOTS CANOPY JIG REF
7-4353-1-JR-5
CENTRE ARCH JIG REF
7-4352-1-JR-14
PILOTS CANOPY JIG REF L.H.
7-4353-1-JR-8
WINDSCREEN JIG REF
7-4352-1-JR-6
CANOPY HINGE JIG R.H.
7-4352-1-JR-20
CANOPY HINGE JIG REF L.H.
7-4352-1-JR-10
NAV. CANOPY HINGE JIG REF
7-4352-1-JR-22-R.H.
NAVIGATORS HINGE JIG REF L.H.
7-4352-1-JR-11
RETAINING RING HOLE PATTERN
MATCH PLATE
7-4352-375-MP-1-LH
7-4352-375-MP-2-RH
PILOTS LONGERON HINGE JIG REF
7-4352-1-JR-27-LH&RH
MATCH PLATE FOR RETAINING RING HOLE PATTERN
7-4353-9-MP-1-LH&R.H.
NAV LONGERON HINGE JIG REF
7-4352-1-JR-28-LH&RH
PILOTS CANOPY GLASS
MATCH PLATE
7-4353-215-MP-1-LH
7-4353-216-MP-1-RH
HALF EXTENDED
MGGS JIG REF
CENTRE ARCH
NAV CANOPY
FORE ARCH
NAV GLASS THICKNESS
PERIPHERY MATCH PLATE
7-4353-215-MP-1-LH
7-4353-216-MP-1-RH
NAV GLASS RETAINING RING HOLE PATTERN
MATCH PLATE
7-4353-213-MP-1-LH
7-4353-214-MP-1-RH
STAGE 3
CHECKING GAUGE 7-1053-1-CG-2
JIG REF CO-ORDINATED TO CHECKING
FIXTURE TO SUPPLY MATERIAL 7-4353-1-
GAUGE BLEND CONTOURS & SCHOOL PATTERN
PROPOSED BUTTERING FIXT
PROPOSED BUILDING FIXT
SIMVERS
AVRO AIRCRAFT LIMITED
PRODUCTION ENGINEERING DEPARTMENT
TOOL DESIGN