

ANAL HOSD

OXYGEN SYSTEM

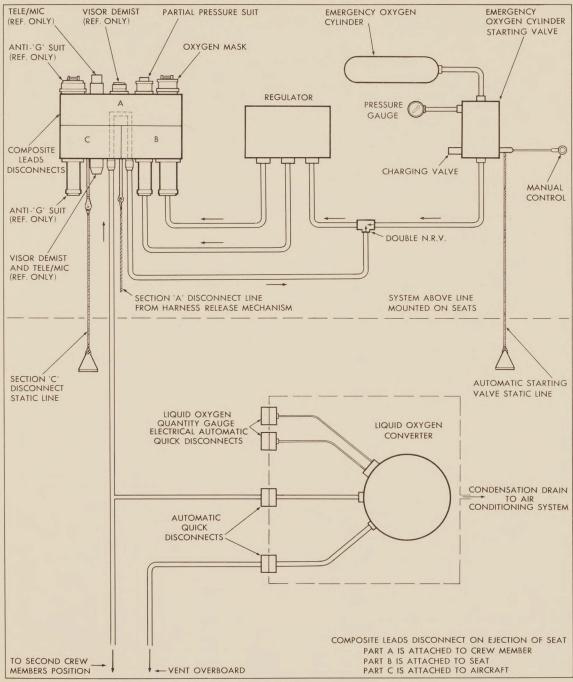
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7M1-3701-1

FIG. 1 OXYGEN SYSTEM-SCHEMATIC

SYSTEM DATA SHEET

SYSTEM	SUB-SYSTEM	AIRCRAFT EFF'TY	REF. NO.
OXYGEN		25201	21

DESCRIPTION

General

1. Oxygen is supplied by a liquid oxygen converter to the crew members pressure breathing masks and partial pressure suits. An emergency system, consisting of a high pressure cylinder and starting valve, is fitted on each seat for use while descending following ejection at high altitude, or in case of failure of the normal supply.

Liquid Oxygen Converter

- 2. The liquid oxygen converter is a self-contained quick-detachable unit mounted on a tray. The converter tray slides onto a mounting tray fitted in the aircraft and is held in position by two locating and two quick-release pins. On sliding into position, automatic quick-disconnect couplings connect the pressure supply, relief valve vent and electrical quantity gauge leads to the aircraft system. The oxygen supply quick-disconnect coupling is self-sealing on both the aircraft and the converter sides of the coupling. Condensation from the converter is drained into the air conditioning system.
- 3. The converter is filled before being fitted to the aircraft, and requires approximately ten minutes after filling before gaseous oxygen is supplied at the required pressure.
- 4. A quantity gauge, electrically actuated through a transmitter from a sensing element in the converter, indicates the volume of liquid in the converter as a percentage of the maximum.

Composite Leads Disconnect

- 5. From the converter, oxygen is fed to a composite leads disconnect fitted on the right hand side of each seat. This component consists of three quick-disconnect sections and performs the following functions:
- (a) Forms a common point for connecting to the aircraft, all services required by the crew members. These services include the pressure breathing masks and partial pressure suit, which are supplied from the oxygen system, also the visor de-mist, tele/mic leads and low pressure air to the anti-g suit.
- (b) On ejection of the seat from the aircraft, automatically disconnects all services except emergency oxygen to the crew member. This is accomplished by a static line attached to the aircraft structure which disconnects the "C" section of the composite leads disconnect.
- (c) On separation of the seat from the crew member during descent, after ejection, automatically disconnects the emergency oxygen. This is accomplished by a control line from the ejection seat harness release mechanism disconnecting the remaining two sections of the composite leads disconnect.

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Regulator

6. From the composite leads disconnect, oxygen is fed through a double non-return valve to the oxygen regulator. The regulator regulates supply pressures for the breathing mask and partial pressure suit from the oxygen converter and also from the emergency supply.

Emergency Supply

- 7. An emergency supply system consisting of an oxygen cylinder and a starting valve is fitted to the back of each seat. The emergency oxygen is fed to the regulator through the double non-return valve and may be started manually by a manual control on the seat. The starting valve is operated automatically on ejection of the seat, by a static line connected to the aircraft structure.
- 8. The starting valve is fitted with a pressure gauge and a charging valve.

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COMPONENT DATA SHEET

SYSTEM	SUB-SYSTEM	1	COMPO		REF. NO.
OXYGEN			Liquid Oxyg		21-1
AVRO PART NO.	MANUFACTURER	MAN'F'	R'S PART NO.	AIRCRAFT E	FFECTIVIT
7-2154-14	Aro Equipment Corp.	1	4280	25203	L
OVERHAUL LIFE: K	NOWN-	EST	IMATED- 500 h	ours	
	ge of liquid oxygen and c us oxygen.	onversion	to		
LOCATION Aft o	f navigator's bulkhead to	p.			
ACCESS	access door in dorsal fai			М	EN X MINUTE
REPLACEMENT PROCE	DURE			ME	EN X MINUTE
two g	converter forward on mou uick release pins. (Slid automatically connect ele	ing conve	rter forward).	

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INSPECTION			МЕ	EN X MINUTES
an ade conver	that quantity indicator equate amount of liquid orter for next flight. ce if necessary.			
FUNCTIONAL CHECKS			ME	EN X MINUTES
GROUND HANDLING AND GROUND	TEST EQUIPMENT			
Electr	d oxygen recharging equiprical ground power unit. it access stand.	ment.		
SPECIAL TOOLS TO REMOVE OR SE	RVICE			
REMARKS				- S- jr
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SYSTEM OXYGEN	SUB-SYSTEM		COMPON Tray - Liquid	Oxygen	REF, NO.
OALGIN		1	Converter Mo	ounting	21-2
AVRO PART NO.	MANUFACTURER	MAN'F	'R'S PART NO.	AIRCRAFT E	EFFECTIVITY
7-2154-15	Aro Equipment Corp.	S	KD2362	2520)1
OVERHAUL LIFE: KN	OWN-	ES	TIMATED- 500 1	hours	
FUNCTION Suppor	t liquid oxygen converte	r.			
LOCATION Aft of	navigator's bulkhead to	p.			
ACCESS		***************************************		мі	EN X MINUTE
REPLACEMENT PROCED	URE			МЕ	EN X MINUTE
Insert Connec	in position. four mounting bolts. t two oxygen connections ical quantity gauge conn	, one dra	in connection an	nd	
7943 <i>1-2-</i> 5					

INSPECT	ION						MEN	X MINUTES
		C	xygen conv	erter.	ay when in ectrical d			
FUNCTIO	NAL CHEC	(S					MEN	X MINUTES
CROUND		AND CDC	NIND TEST	FOLUBRIEN	-			
GROUND	HANDLING	AND GRO	OND TEST	EQUIPMEN				
		C	ockpit acc	ess stand	•			
SPECIAL	TOOLS TO	REMOVE O	R SERVICE					
REMARK	5							
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SYSTEM	SUB-SYSTEM		COMPON	IENT	REF. NO.			
OXYGEN			Disconnect - Lea		21-3			
AVRO PART NO.	MANUFACTURER	MAN'F	'R'S PART NO.	AIRCRAFT E	AFT EFFECTIVITY			
7=2152=11	Aviation Electric	Aviation Electric						
OVERHAUL LIFE: KN	OWN-	ES	TIMATED~ 500 h	ours				
Quick disconnect of oxygen, visor de-mist, mic/tel and enti-g suit air supply to Pilot and Navigator on ejection of seat.								
LOCATION			33.44.4					
Right }	and side of crew seats.							
ACCESS				МЕ	EN X MINUTES			
	ble in cockpit on lower seats.	right ha	nd side					
REPLACEMENT PROCEDU	JRE			МЕ	N X MINUTES			
Insert Connect	n position. four screws. four oxygen connections ion and one electrical of disconnect static line	connectio	n.					
M-543-2-5								

INSPECTI	ON							м	EN X	MINUTES
		1.1	ith goet a	acmorrod o	nools for a	eleanliness				
		d	amage and	corrosion	eck for c	teanines	3,			
FUNCTION	NAL CHECK	<i>(c</i>								
FUNCTION	NAL CHECK	15						M	EN X	MINUTES
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	Т					
		С	ockpit acc	ess stand	•					
SPECIAL	TOOLS TO	REMOVE O	R SERVICE	·	-					
OI LOIAL	10020 10	KEMOVE O	K SERVICE							
										- 1
REMARKS	5									
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SYSTEM	SUB-SYSTEM		COMPON	NENT	REF. NO.
OXYGEN			Valve - Double return		21-4
AVRO PART NO.	MANUFACTURER	MAN'F	'R'S PART NO.	AIRCRAFT E	FFECTIVITY
7-2152-21		AN6	017-1	25201	
OVERHAUL LIFE: K	NOWN-	ES	TIMATED- 500 h	ours	
	des connection from emerg m regulator and prevents				
LOCATION Under	side of crew seats.				
ACCESS			*	ME	N X MINUTES
	sible on underside of cre is removed from sircraft.		⊮hen		
REPLACEMENT PROCE	DURE			МЕ	N X MINUTES
Place Inser	e valve in position. e securing clip in position t two screws, to secure of the three pipelines.	n. lip in p	osition.		

INSPECTI	ON							MEN	X MINUTES
				oose conne	ections.				
FUNCTIO	NAL CHECK	(S						MEN	X MINUTES
GROUND HANDLING AND GROUND TEST EQUIPMENT									
		Co	ockpit acc	ess stand.					
SPECIAL	TOOLS TO	REMOVE O	R SERVICE						
REMARKS	5								
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SYSTEM SUB-SYSTEM			COMPONENT			REF. NO.		
OXYGEN			Gauge - Quant: Liquid Oxygen	ity,		21-5		
AVRO PART NO.	MANUFACTURER	MAN'F	'R'S PART NO.	AIRCRA	FT EF	FECTIVITY		
7=2152-12	Aro Equipment Corp.	14	4745	2	5201			
OVERHAUL LIFE: KNO	-NWC	ES	TIMATED- 500 B	nours				
FUNCTION Indicat	es quentity of liquid o	xygen in	liquid oxygen co	onverter.	-			
LOCATION Pilot†s	cockpit - RH console p	anel.						
ACCESS	ACCESS							
Access	ble in Pilot's cockpit,	RH cons	ole panel.					
REPLACEMENT PROCEDU	IRE				MEN	X MINUTES		
Connect	in position. to one electrical connect two holding screws.	ion.						
(01-541)-2-5								

INSPECTION							М	IEN X	MINUTES	
				indicator converter						
FUNCTIO	NAL CHECK	(S						М	EN X	MINUTES
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	Т					
		E	lectrical	ground powers	wer unit.					
		O.	ockbir acc	ess stand.	•					
SPECIAL	TOOLS TO	PEMOVE O	D SERVICE							
SI LCIAL	10025 10	KLWOVE O	N SERVICE							
REMARK	5									
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SYSTEM	SUB-SYSTEM	SUB-SYSTEM		NENT	REF. NO.			
OXYGEN			Cylinder - Oxyge		21-6			
AVRO PART NO.	MANUFACTURER	MAN'F	'R'S PART NO,	AIRCRAFT EFFECTIVIT				
7-0128-5	Walter Kidde	840287-	AN6025AX53	2520)1			
OVERHAUL LIFE: KN	OWN-	ES	TIMATED- 500 ho	urs				
FUNCTION Emergency oxygen supply for each crew member.								
LOCATION Left rear of Pilot's and Navigator's seats.								
ACCESS				M	EN X MINUTES			
REPLACEMENT PROCED	JRE			м	MEN X MINUTES			
instal Screw Place back of Inser Connec Connec Connec	pjection seat removed from clation of starting valve cylinder onto starting to starting valve and cyling f seat. It was mounting bolts in set cylinder clamp bolt are to one pipe connection. The manual control. It static line on install	e to seat valve. nder in p starting nd tighte	sosition on valve.	t.				

INSPECTIO	N						MEN	X MINUTES	
		Check that Re-charge Check for	if necessar	У.					
FUNCTION	AL CHECKS						MEN	V MINUTES	
FUNCTION	AL CHECKS						MEN	X MINUTES	
ar =1 =									
,									
GROUND HANDLING AND GROUND TEST EQUIPMENT									
		High pressu Cockpit acc	are oxygen cess stand.	charging	unit.				
SPECIAL T	OOLS TO REMO	VE OR SERVICE							
REMARKS									
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SYSTEM	SUB-SYSTEM	SUB-SYSTEM		NENT	REF. NO.
OXYGEN				ency Oxygen ng	21-7
AVRO PART NO.	MANUFACTURER	MANUFACTURER MAN'F		AIRCRAFT E	FFECTIVITY
7=2152=37	Aviation Electric Ltd.			25201	
OVERHAUL LIFE: KN	OWN-	ES	TIMATED- 500 1	nours	
FUNCTION To pro	vide automatic and manua	l starti	ng of emergency (oxygen supply	
LOCATION Cockpi	t, left rear of Pilot's	and Navi	gator's seats.		
ACCESS			**************************************	МЕ	N X MINUTES
	ible on rear of Pilot's eat is out of aircraft.	and Mari	gator a seats		
REPLACEMENT PROCED	JRE			МЕ	N X MINUTES
instal Screw Screw Place rear o Insert Connec Connec Connec	jection seat removed fro lation of emergency oxyge emergency oxygen cylinde pressure gauge into star starting valve and cylin f seat. two mounting bolts in v t cylinder clamp bolt ant one pipe connection. t manual control. t static line on install.	en cyliner onto verting valuer in personal der	der: alve. ve. osition on n nut.	t.	

INSPECTION					MEN)	K MINUTES		
Che Che	ck for security,	damage and f static l	cleanline	ss.				
FUNCTIONAL CHECKS	MEN)	MEN X MINUTES						
GROUND HANDLING AND GROUND TEST EQUIPMENT								
Coc	kpit access stand							
SPECIAL TOOLS TO REMOVE OR	SERVICE							
REMARKS								
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SYSTEM SUB-SYST		SUB-SYSTEM	COMPON Gauge - Emerg Pressure - T		gency Oxygen	REF. NO.	
AVRO PART NO.	Av	MANUFACTURER iation blectric Ltd.	MAN'F	AN'F'R'S PART NO. AIRCRAFT EFFECTIVITY 25201			
OVERHAUL LIFE:	KNOWI	V-	ES	TIMATED- 500 h	nours		
FUNCTION To	indica	te oxygen pressure ir	ı emergen	cy oxygen system	J.		
LOCATION Coo	ckpit,	left rear of Pilot's to emergency oxygen s	and Navi tarting	gator's seats, valve.			
ACCESS	cessibl	e on left side of Pil	ot [†] s a nd	Navigator's sea		EN X MINUTES	
REPLACEMENT PROC	CEDURE				МЕ	EN X MINUTES	
	rew clo til tig	ckwise into emergency	oxygen	starting valve			
M1-3413-2-5							

INSPECT	ION						MEN)	MINUTES
								-
		С	heck that	gauge rea	ds "Full".			
		С	heck for s	security a	nd damage.			
FUNCTIO	NAL CHECK	<s< td=""><td></td><td></td><td></td><td></td><td>MEN ></td><td>MINUTES</td></s<>					MEN >	MINUTES
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	Т			
		С	ockpit acc	ess stand				
SPECIAL	TOOLS TO	REMOVE O	R SERVICE					
REMARKS	5							
*								
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SYSTEM		SUB-SYSTEM		COMPON		REF. NO.		
OXYGEN				Valve - Emerge Charging	ency Oxygen	21-9		
AVRO PART NO		MANUFACTURER	MAN'F'R'S PART NO. AIRC		AIRCRAFT	EFFECTIVITY		
7-2152-18		Aviation Electric	viation Electric			201		
OVERHAUL LIFE:	KNOWN	1 —	ES	TIMATED- 500	hours			
FUNCTION								
G e	Connection for charging crew's emergency oxygen cylinders from external oxygen supply.							
LOCATION Left side of Pilot's and Navigator's seats, attached to emergency oxygen starting valve.								
ACCESS	Accessible	on left side of Pil	ot's and	Navigator's seat		EN X MINUTES		
REPLACEMENT PR	OCEDURE				М	EN X MINUTES		
		position on emergency ree screws.	oxygen	starting valve.				
3								
7M1-3413-2-5								