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Date: April 1st, 1956
Aircraft: C-105 With J75 Engines
as Interim Power Plant

Report # 7=0400-05 Sheet # 001-1 Issue 25 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

The following is a revised Weight and C. G. Summary for the C=105 Aircraft, based on the latest weight estimates available on March 30th, 1956. All Weights and C.G. changes are relative to Issue 24.

GENERAL

- (a) As in Issue 24 Pratt & Whitney J75 Engines comprise the Interim Power Plant (6,175 lb each)
- (b) A package containing 4 "semi-submerged" Sparrow Missiles is currently carried. Until this date fully "submerged" Missiles were considered, however, a substantial weight reduction is expected with the semi-submerged system.
- (c) The Hughes MX 1179 Radar System is installed, but with a Douglas Missile Control System, as in Issue 23 and 24.
- (d) As in issues subsequent to 15, the extended Outer Wing Leading Edge is recorded here.

1.	STRU	CTURE	WEIGH	HT (1b)
	(a)	Wing &		
		I/Wing Leading Edge - ribs mostly .072 were .081 Al. I/B Skin .09 was .156 Al.	0	10 36
		I/Wing Spars - R/Spar - redesigned - reduction in cross	0	
		section area	co	18
		F/Spar - redesigned some reduction in caps etc.	0	40
		I/Wing Joints - Outer angles at Fin attachment now with Fin	0	21
		Weight Change Decrease	0	125
		Ref. 002-1		
	(b)	Fin and Rudder:		
		Completely re-estimated mainly to Production Drawings.		
			1	21
		Addition of Outer Angles at Attach. (see above)		0.000
		Addition of Marry-Up Hardware	+	29
		Increases in Skins, Spars etc.	+	34
		Weight Change Increase	+	84
		Ref. 002-1		
	(c)	Fuselage to Sta. 255":		
		Miscellaneous production drawing changes to		



Formers, Cockpit Floor, Navigator's Canopy etc.



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Date: April 1st, 1956 | E

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INTRODUCTION

1.	STRUCTURE (Continued)	WEIGHT (1b)
	(d) Fuselage Sta. 255** - 485**	
	Dorsal Deflector Shield - redesigned Stainless Steel replaces Fibreglass	÷ 2
	Weight Change Increase Ref. 00262	+ 2
	(ė) Fuselage Sta. 485 Aft.	
	Heavy Formers E.B Considerable increase in cap thickness Engine Tunnel R.F Addition of Steel guides for Engine	+ 19
	removal rails Nacelles, Stringer etc. R.F miscellaneous changes	+ 7
	Weight Change Increase Ref. 002-3	+ 25
	TOTAL STRUCTURE WEIGHT DECREASE	œ]
2.	LANDING GEAR	
	Main Undercarriage - Wheel assys. Manufacturer s increase Allowance for Air in Tyres 260 p.s.i. Nose Undercarriage - Allowance for Air in Tyres 170 p.s.i. Main U/C Hydraulics - Brake controls now with mechanical Flying	+ 4 + 4 + 1
	Controls Nose U/C Hydraulics - Mechanical controls for steering now	- 11
	with Flying Controls Ref. 002-3	□ 6
	TOTAL LANDING GEAR WEIGHT DECREASE	- 8
3.	POWER PLANT & SERVICES	
	Engines: - C. G. moved Aft by .36 ins. Fire Extinguishing - increase in weight of bottles and mountings Engine Anti-icing - complete redesign of nose bullet Engine Mounts - Estimated to production drawings	0 + 6 = 1
	Ref. 002-3	
	TOTAL POWER PLANT AND SERVICES INCREASE	+ 4

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Date: April Ast, 1956

Aircraft: C-105 With 175 Engines
as Interim Power Plant

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INTRODUCTION

4. FLYING CONTROLS GROUP WEIGHT (1b) Mechanical Controls - these have been re-estimated almost completely to production drawings - some mechanical controls have been removed from the U/C Group and included here (+ 11 1b) but the weight increase is largly due to heavy roller bearings replacing the lighter ball bearings, it was assumed earlier would be used Ref. 00204 TOTAL FLYING CONTROLS GROUP INCREASE 5. EQUIPMENT: - FIXED AND REMOVABLE Electrics - All circuits have been re-estimated to production schematic drawings -Wiring now MIL-W-8777 earlier MIL-W-5086 assumed + 27 Redesign of De-icing boots Addition of Air-Conditioning Safety shut-off + 17 Miscellaneous equipment changes Windscreen De-misting - trnsformer increased from 2 to 4.5 K.V.A. Oxygen System - convertor now has transmitter, evaporator coils, relief and fill valves etc. as an integral unit also miscellaneous other changes 3 + 24 Air Conditioning - addition of safety shut-off system Ducts .012 Stainless Steel replace Fibreglass + 15 Miscellaneous other changes + 15 Emergency Provisions - The hand fire extinguisher, fire hatchet and signal pistol are no longer R.C.A.F. requirements - 13 Radome De-icing - Fuller information available Missile Package Structure and Mechanisms - the "semi-submerged" Missiles replace the fully submerged and the pack is expected to be considerably lighter. On the instructions of Mr. F. Mitchell approx. 600 lb will be removed - 599 Ref. 002-TOTAL EQUIPMENT DECREASE - 490

6. OPERATIONAL LOAD

Sparrow Missiles = C. G. changed in accordance with new geometry of semi-submerged" state

OPERATIONAL LOAD WEIGHT CHANGE - N I L

Ref. 1002-5 NON CLASSIFIED SECRETSSIFIC NON COLORS STATE OF STATE

Report # 7-0400-05 Sheet # 001-4 Issue 25 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

SUMMARY

Weight Change - Aircraft Weight Empty

Structure - 1 lb.
Landing Gear - 8 lb.
Power Plant & Services+ 4 lb.
Flying Controls +55 lb.
Equipment -490 lb.
-440 lb.

Weight Change - Operational Load Less Fuel

NIL

Weight Change - Operational Weight Empty (A/C less Fuel)

<u>Issue 24</u> <u>Issue 25</u> <u>45,130</u> <u>44,690</u> <u>- 440 lb.</u> Date: April 1st, S956 E
Aircraft: C-105 With J75 Engines
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WEIGHT CHANGES TO 7-0400-05 ISSUE 24

WEIGHT CHANGES

Wing:

- 58.00 I/Wing Spars - R/Spar - redesign reduction in cross sectional area - 18.0 F/Spar - re-estimated to production drawings, reduction in cap areas etc 40.0	GP	45.70	I/Wing Leading	Edge - Ribs estimated to production drawings, mostly .072 were .081 Al. I/B Skin .09 was .156 Al.	- 10.00 - 35.70
, , , , , , , , , , , , , , , , , , , ,	0	58.00		R/Spar - redesign reduction in cross sectional area F/Spar - re-estimated to production drawings,	- 45.70 - 18.00 - 40.00 - 58.00

- 21.00 I/Wing Joints - Outer angle at Fin Attach. now included with Fin - see below.

- 124.70

Fin and Rudder:

+	83.72	Fin -	Completely re-estimated to production drawings except the Fin Tip which is still only at scheme drawing issues Addition of outer angle at wing attachment	0	
			(see I/W Joints - above)	+	21.00
			Addition of Marry-Up hardware	+	28.86
			Revised estimate of hinges	+	3.50
			Revised estimate of Leading Edge (provisions for		
			pitot masts now included)	+	4.70
			Refined estimate of skins and pivot fittings	+	13.99
			Misc. design changes to spars (incl. systems bracketry)	+	8.08
			Misc. structural ammendments etc.	+	3.59
CHIDOM		D		+	83.72

+ 83.72

Front Fuselage (Fwd. Sta. 255")

	2020	order and the second se		
		additional details "Marry-Up" assy.		
+	0.83	Nose U/C Support Structure - Stiffeners added to cross		
		Beam.		
+	5.62	Formers - Addition of clips, stiffeners etc. to production		
		drawings	+	2.80
		Addition of former stubs .081 Al. at 237.5 and		
		246.25, also corner gussets .051 were .04 Al.	+	2.82
			+	5.62

+ 2.62 Navigator's Canopy - Glass .48" thick with vinyl laminates
was .25" thick. The proposed larger window has
not yet been considered. (continued)

+ 3.36 Cockpit Floor - some alterations to centre stiffeners and

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(continued)

WEIGHT CHANGES TO 7-0400-05 Issue 24

WEIGHT CHANGES

Front Fuselage (Fwd. Sta. 255") Conit.

+ 0.29 Bulkhead Sta. 120" - addition of Miscellaneous clips etc. to production drawings.

+ 12.72

Centre Fuselage (Sta. 255" - 485")

+ 1.81 Dorsal Deflector Shield - redesigned in .012 St. Steel
with 3 lb/cu.ft. 'Refrasil'
Insulation - previous fibreglass
shield unsatisfactory at encountered
temperatures.

+ 1.81

Aft. Fuselage (Sta. 255" Aft)

AL	C. rusers	age (Sta, 2)) Alt.		
+	0.48	Dive Brake Accommodations - gauge increases in doublers and and angle reinforcing on Decking.		
+	18.71	Heavy Formers E.B Production drawing estimates of Formers Sta. 591.65, 644.43, 697.28 - considerable increase in thickness of caps.		
+	1.02	Rudder Fairing R.F redesign fore and aft ends, skin gauges changed, doublers removed.		
0	2.91	Formers Fixed R.F Production drawing estimate of majority of formers Reduction in gauges of O/B web and	+	2.79
		angles Sta. 753"	ggs	5.70
				2.91
4	2.81	Outer Skins Fixed R.F Redesign fwd. stiffeners	-	0.98
		Redesign aft. stiffeners		0.78
		Fwd. of Sta. 753" .04Al. was Mg.	+	4.57
			+	2.81
+	7.16	Engine Tunnel Fixed R.F addition of St. Steel guides for Engine removal rails.		
	0.96	Nacelles R.F Gauge changes to most of formers -		
		Upper and Lower sections often lighter gauge		
		than side panels.	6	1.17
		Elevator fairing channel & angle .025 was		
		.016 titanium	+	0.21
		MONI MOSTER	0	0.96

SECRET ASSIFED
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WEIGHT CHANGES TO 7-0400-05 ISSUE 24

WEIGHT CHANGES

Aft. Fuselage (Sta. 255" Aft.) (Contid.

es	1.58	Centre	Structure	R.F.	- 1 chute box longer, aft end redesigned	+	2.24
					Alteration to sealing design		1.64
					Slitter 0/B Skin .025 was .016 titanium	+	0.84
					Latches - previous allowance too low	+	3.74
					Fwd. Skins were .032 & .04 Al. now		
					.025 Al.	æ	7.17
					Struct. aft 842.25 - skins .016 & .02		
					were .025 also bulkhead 848.8		
					added etc.	+	0.41
						ОЧОНИВОНИЕ	CHICAGO CONTONO
							1.58

+ 24.73

Landing Gear

+	8.64	Main Undercarriage - Manufacturers increase in wheel-assys. Allowance for Air at 260 pss.i. in tyres	+++	4.40
			+	8.64
+	1.00	Nose Undercarriage - Allowance for Air at 170 p.s.i. in tyres		
	10.73	Main U/c Hydraulics - Mechanical brake controls now included with Flying Controls.		
650	5.93	Nose U/C Hydraulics - Mechanical steering controls now include with Flying Controls.	d	

- 7.01

Power Plant & Services

	0	Engines - C.G. moved aft by 0.36
cap .	1.01	Engine Mounts - Production Drawing estimates of most items
cn	1.25	Engine Anti-icing - Complete redesign of Nose bullet
+	6.25	Engine Fire Extinguishing = increase in weight of bottles + 5.00
		increase in weight of bottle mtgs. + 1.25
		+ 6.25

+ 3.99

Flying Controls Group

+	54.51	Mechanical Controls -			1
			Drawings. Addition of mechanical contro	ls	
			steering (see U/C Group)	÷	5.00
			Addition of Mechanical controls brakes		
			(see U/C Group)	4	5.59
			(see U/C Group) Aileron linkage = increase in bell=		
				-	
			lighter ball bearings	+	43.92
			cranks etc., roller bearings replace lighter ball bearings	tinu	led)

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WEIGHT CHANGES TO 7-0400-05 ISSUE 24

WEIGHT CHANGES

Flying Controls Group (Cont d.)

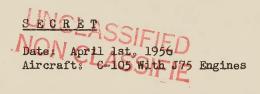
Rudder Controls in Fin	+	7.67
Generally refined estimate of controls in fuselage	+	5.33
Generally refined estimate of		,,,,,
controls in I/Wing		13.00
	+	54.51

+ 54.51

Equipment - Fixed and Removable

All Electrical reports have been revised in accordance with the Production schematics and wiring has been removed from individual reports and incorporated into a separate wiring report - for further details see below.

	a oper of a car and a car and a car a car a		
- 100.00 + 12.19	Alternator System - deletion of wiring (see note above) Air Conditioning Electrics - increase in Relays and circuit		
	breakers deletion of wiring (see note	+	2.20
	above)	8	4.21
	preliminary estimate of safety equipment	+	14.20
		+	12.19
- 15.87	Undercarriage Electrics - deletion of wiring (see note above) Equipment estimated to production	æ	14.75
	schematic	æ	1.12
		6	15.87
- 3.50	External Lights - deletion of wiring (see note above) Increase in weight of taxi and landing		5.06
	lights	+	1.56
		0	3.50
- 22.43	Fuel Valve Control - deletion of wiring (see note above)	0	27.81
	Increase in Weight of 12 relays	+	5.38
		8	22.43
- 24.52	Engine Services Electrics - deletion of wiring (see note		-11-1-1
	above) Equipment estimated to production	ар	18.42
	schematic schematic	0	6.10
	NONCRET	0	24.52
	55/ (cc	nti	nued)
		-	



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WEIGHT CHANGES TO 7-0400-05 ISSUE 24

WEIGHT CHANGES

Equipment	-	Fixed & Removable	(Continued)

	A THE STATE OF THE PLANT OF THE		
- 1.90	Canopy Electrics - deletion of wiring (see note above)	æ	3.00
	Circuit breakers	+	0.40
	Relays etc. to production schematic	+	0.70
		co	1.90
+ 2.03	Cockpit Lighting - deletion of wiring (see note above) increase in console flood lights,	æ	4.91
	edge lights etc.	+	6.94
		+	2.03
- 11.37	Flight Services Electrics - deletion of wiring (see note above Equipment estimated to production	1.5	10.26
	schematics		1.11
		G)	11.37
_ 710	Fuel Consider Plantage deletion of wining (on out about		
- 7.18 - 13.17	Fuel Capacity Electrics - deletion of wiring (see note above) Fire Detection Electrics - deletion of wiring (see note above		14.18
- 17011	Fire detection loops	, -	4.50
	Inertia crash switch	+	1.70
	Relays - further information	30H	2212
	Control Units		
		+	3.00
	Circuit breakers, limiters etc.	ometamouni	1.69
- 10 50	Stanting & Tanitian deletion of wining (see note shows)		
- 10.50	Starting & Ignition - deletion of wiring (see note above) Equipment estimated to production	£	11.35
	schematic	+	0.85
		60	10.50
- 19.10	Intake De-icing - Redesign of Boots	+	6.86
	Deletion of wiring (see note above)	0	25.96
		0	19.10
+ 273.73	Electrical Wiring - Incorporation of all wiring from above reports. The weight has however, increas due to MIL-W-8777 replacing MIL-W-5086 (Weight penalty + 26.64 lb)	ed	
+ 6.00	Windscreen De-misting - Transformer increased from 2.0 to 4.5		
- 2.52	K.V.A. Oxygen System - revision of estimate - though drawings still		
2012		42	
	not issued - the convertor now in integral wi		
	the transmitter, evaporater coil, relief and	1111	
	valves etc. (con	tinu	ed)
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Report # 7-0400-05 Sheet # 002-6 Issue 25 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 ISSUE 24

WEIGHT CHANGES

Equipment - Fixed & Removable (Contid.)

- Emergency Provisions Hand Fire Extinguisher, Axe and Signal 11.45 Pistol are no longer R.C.A.F. requirements
- 2.00 Signal Pistol Cartridges - no longer an R.C.A.F. requirement
- 53.87 Air Conditioning Sys

stem - Introduction of Safety Shut-Off		
system	+	24.30
Radar Ram Air Valve added	+	3.18
Actuator added on flow augmentor	+	1.75
Pneumatically operated doors between		
ram and ramp air intake added	+	5.00
Control of Turbine discharge temperature	+	3.00
Electrical press selector replaces		
cockpit non-return valve.	+	1.80
Exhaust Ducts012 St. Steel replaces		
fibreglass	+	14.84
	+	53.87

- 6.66 Radome De-icing - further information available - no drawings yet 4.55 lb electrics not previously allowed for.
- Missile Pack Structure "semi-submerged" missiles replace "fully - 524.10 sub-merged" and the pack is expected to be considerably lighter (approximately 600 lb ref. F. Mitchell). The expected reduction has been divided proportionately between structure and mechanisms.
- 74.50 Missile Pack Mechanisms - see note above.
- 489.63

Operational Load

- 0 Sparrow Missiles - C.G. change only in accordance with 'Semisubmerged missile geometry.
- 439.86 TOTAL WEIGHT CHANGE.

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Aircraft: C-105 With 175 Engines
as Interim Power Plant

Report # 7-0400-05 Sheet # 003-1 Prepared By: J. Murphy Checked By: E. Burnett

WEIGHT AND C.G. SUMMARY

			1	1
REF.		WEIGHT	H. ARM	V. ARM
No .	DESCRIPTION	<u>lb.</u>	ins.	ins.
	STRUCTURE	16,951.65	565.75	141.21
1000000	Wing	9,455.83	642.68	146.94
2000000	Fin & Rudder	995.74	754.13	209.06
3000000	Fuselage Structure Fwd. 255	2,168.19	185.89	129.99
	255 ⁿ to 485 ⁿ	1,545.47	369.67	131.49
	Aft. 485	2,786.42	641.72	111.63
4000000	UNDERCARRIAGE - Up Position	2,861.34	484.83	133.81
4010100	Main Undercarriage	1,848.24	539.88	141.00
4010200	Main U/C Doors and Fairings	287.32	539.21	136.40
4010300	Main U/C Hydraulics	284.84	548.06	135.75
4020100	Nose Wheel Undercarriage	315.47	168.80	99.81
4020200	Nose U/C Doors & Fairings	25.92	163.71	89.22
4020300	Nose U/C Hydraulics	99.55	210.03	106.57
5000000	POWER PLANT & SERVICES	13,904.88	655.33	120.46
5010000	Engines J 75	12,647.50	664.02	119.81
5020000	Gear Box & Drive	150.00	606.00	94.66
5030000	Engine Controls	29.19	377.46	118.91
5040000	Pneumatic Starting System	52.00	610.00	94.75
5050000	Engine De-Icing	68,10	561.78	115.69
5060000	Fire Extinguishing System	70.52	701.99	127.72
5070000	Engine Mountings & Brackets	216.07	643.18	125.29
5080000	Fuel System	671.50	526.79	138.78
6000000	FLYING CONTROLS GROUP	1,766.27	653.57	140.00
6010000	Mechanical Flying Controls	839.40	682.71	145.88
6030000	Flying Controls Electronics	108.00	222.33	131.43
6000000	Flying Controls Hydraulics	818.87	680.58	135.10
	EQUIPMENT - FIXED AND REMOVABLE	6,683.93	312.01	113.12
7010000	Instruments	53.30	153.98	140.27
7010003	Probe	23.00	- 9.74	108.00
7020000	Cockpit Pressure Sealing	5.00	186.00	130.00
7030000	Oxygen System	43.60	226.99	140.27
7040000	Air Conditioning System	703.98	325.98	134.27
7050000	Hydraulics Main System	215.66	591.04	117.46
7060000	Fin Pitot System	12.30	596.69	198.16
7070000	Cabin Insulation	11.91	179.24	130.00
7080000	Brake Parachute	69.69	784.88	131.17
7090000	Electrical System	935.20	400.94	116.16
7100000	Low Pressure Pneumatics	16.60	217.17	133.41
7110000	Oil & Hydraulic Fluid Cooling	130.00	573.07	102.64
7120000	Intake De-icing	82.62	206.33	118.82
7000000	Radio & Radar Fixed, Power Supplies	937.41	220.85	110.58
7130000	Radome Anti-Icing	23.46	62.92	126.04
7160000	Canopy Actuation	46.80	223.54	154.60
7170000	Cabin Consoles	20.65	177.37	125.23
7180000	Radar Door Actuation	10.00	268.00	95.00
			A 12 1 2	1 2 7 0000

WEIGHT AND C.G. SUMMARY

-				por Cocoper and Cocoper	
REF.		WEIGHT	H. ARM	V. ARM	C.G. POSITION
No.	DESCRIPTION	lb.	ins。	ins.	% M.A.C.
007.07.00	Equipment (Fixed & Remov.) (Contad.		0.03	300 05	
8010100	Ejector Seats	186.00	201.10	136.25	
8010200	Emergency Provisions	3.50	181.50	133.20	
8020000	Radar Removable	1,124.70	140.94	113.19	
8000000	Radio Removable & I.F.F.	247.90	291.13	112.19	
8050100	Sparrow Pack Structure	900.00	375.42	96.00	
8050200	Sparrow Pack Mechanisms	325.00	353.32	100.00	
8050300	Sparrow Pack Hydraulics Sparrow Pack Electronics	505.65	409.15	98.84	
8070400	AIRCRAFT WEIGHT EMPTY	50.00 42,168.07	436.15 553.26	129.36	
0000000		The state of the s	A CONTRACTOR OF THE PARTY OF TH		
9000000	USEFUL LOAD	18,194.87	516.84	136.82	
9010000	Crew	430.00	194.00	136.50	
9020000	Oil	85.08	611.71	135.00	
9050000	Alcohol For Radome Dewicing	22.00	93.00	138.00	
9060000	Engine Fire Extinguisher Fluid Residual Fuel	25.00	730.00	129.00	
9070000	Fuel For Combat Mission	218.40	553.98 539.20	134.04	
9030000	Missiles (Armament)	15,673.00 1,728.00	389.29	88.30	
9040000	Oxygen Charge	13.39	259.69	159.91	
7040000	U/C Up	17077	CONTRACTOR	131.61	29.36
	U	60,362.94	542.28	10.01	27.30
	Normal Combat Mission U/C Down	00,302.94	543.84	129.48	29.79
		D 02/ 00			67.17
	Half Combat Mission	7,836.00	540.85	139.53	
	Fuel 1,005 gal. @ 7.8 lb/gal.		£/0.00	120 (0	20.56
	U/C Up	50 505 O/	542.99	129.62	29.56
	Combat Weight (Half Combat	52,525.94	511 70	127.17	30.05
	Mission Fuel) U/C Down		544.79	L	Annual Control of the
	U/C Up	11 600 01	543.36	127.88	29.66
	Operational Weight Empty	44,689.94	ELE IN	12/ 00	30.27
	U/C Down		545.47	124.99	30.24
	U/C Up	12 967 91	549.56	129.47	31.37
	Operational Weight Empty (Less Missiles) U/C Down	42,961.94	551.76	126,48	31.97
	Maximum Internal Fuel	10 8/2 00	538.88	144.32	24.071
	2,544 gal. @ 7.8 lb/gal.	19,843.00	220.00	عره بابد	
	Water (Air Conditioning System)	125.00	268.00	132.00	
	U/C Up	12,000	541.45	132.93	29.13
		64,657.94	241.42	エンペップラ	27.13
	A.U.W. Mag. Internal Fuel U/C Down	04,071.74	542.91	130.94	29.53
		/ 230 00		i	~/0//
	Max. External Fuel 500 gal.	4,210.00	528.88	62.00	
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