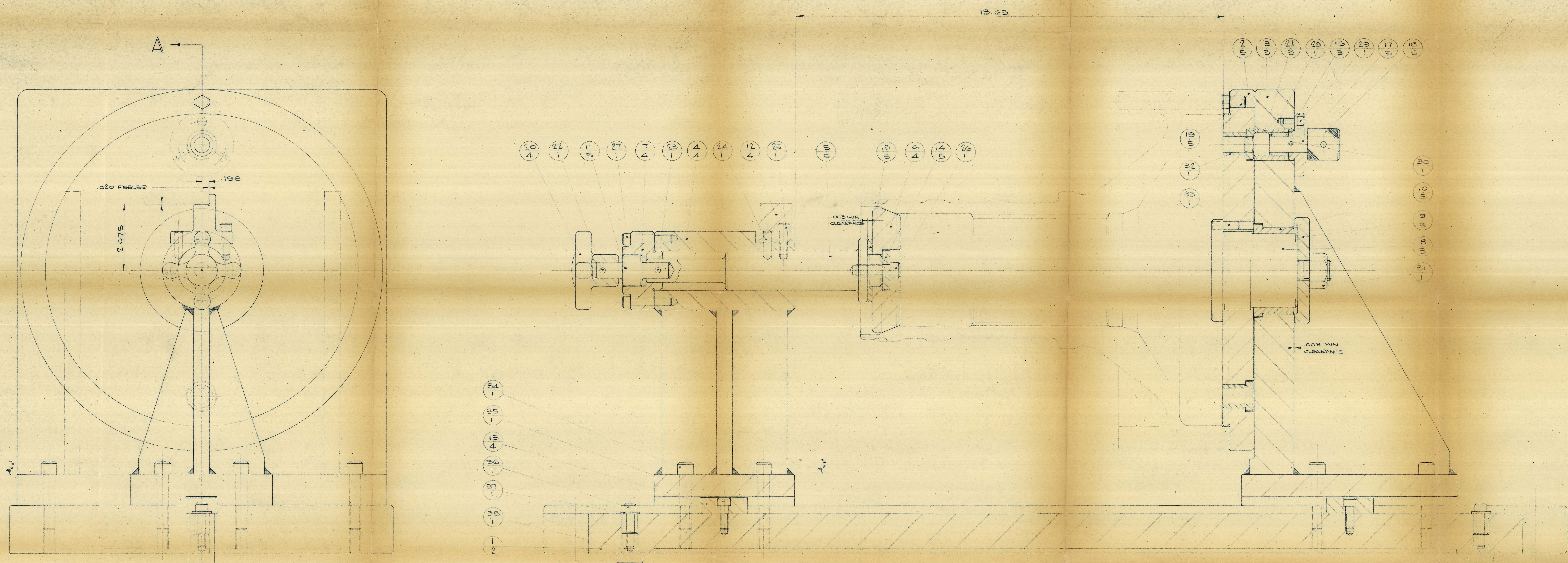


CHG	BY	CHK	DATE



SECTION A-A

38	2	STD 6027	STD
37	2	1/4 PLAIN WASHER	STD
36	2	1/4-20 NC SOCHD SAE	1 LG
35	2	1/4-20 NC SOCHD SAE	3/4 LG
34	2	3/8-16 NC SOCHD SAE	1 3/4 LG
33	1	1/2 DOWEL X 7/8 LG	STD
32	2	WASHERS OF 6027	1/8-500-402
31	1	5/8-11 NC HEX NUT	STD
30	1	1/8 DOWEL X 3/8 LG	STD
29	3	1/10-24 NC SOCHD SAE	1/2 LG
28	1	SPRING TO SUIT	STD
27	4	1/4-20 NC SOCHD SAE	1 1/4 LG
26	1	3/8-16 NC SOCHD SAE	1 LG
25	2	1/4-20 NC SOCHD SAE	3/4 LG
24	2	1/2 DOWEL X 1 1/8 LG	STD
23	1	3/16 DOWEL X 3/4 LG	STD
22	2	5/16 DOWEL X 1 LG	STD

PRODUCTION TOOL DESIGN
MILTON
1948

ISSUE NO. 1

NAME: TUBELINE MOTOR SHAFT
NCF 70136
FULL

DATE: 11-1-48
220

1-F-031948

FOR USE ON #3 CINCINNATI MILLING M/C