

Classification cancelled / Changed to excess

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Date 275,456

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Unit / Rank / Appointment AVICS

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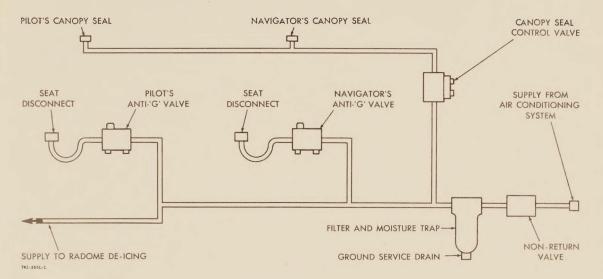


FIG. 1 LOW PRESSURE AIR SYSTEM-SCHEMATIC

SYSTEM DATA SHEET

SYSTEM	SUB-SYSTEM	AIRCRAFT EFF'TY	REF. NO.
LOW PRESSURE AIR		25201	18

DESCRIPTION

General

1. This system supplies low pressure air to the anti-g suits, canopy seals and radome de-icing system. The air is tapped from the inlet side of the air conditioning system cooling turbine at a pressure of 18 - 90 psi, and is passed through a non-return valve and a combined filter and moisture trap.

Anti-G Suits

2. The air supply for the anti-g suits is led from the combined filter and moisture trap to the anti-g suit regulating valves mounted on the RH side of the rear bulkhead in each cockpit. A pressure reducing valve and a relief valve are incorporated in each anti-g valve. From the anti-g valve air is supplied through a flexible hose to the composite leads disconnect (See Oxygen System) on the seat into which is connected the flexible hose to the anti-g suit.

Canopy Seals

- 3. The canopy seals are fitted in channels around the sealing faces of the four canopy sections. When the seals are inflated a square section grooved bead on each seal is forced against the cockpit and windshield sealing faces to provide a pressure tight joint. Where the RH and LH canopy sections meet on the centre line, the RH canopy seal bead is cut off to provide a smooth surface for the LH seal bead.
- 4. Air to inflate the canopy seals is supplied from the combined filter and moisture trap, to a solenoid operated control valve in which is incorporated a pressure reducing valve, set at 18 22 psi, a non-return valve and a pressure relief valve. Air is supplied to the four seals when the control valve solenoid is energized by the closing of two micro-switches, one operated by each canopy locking handle. Unlocking either handle will deflate all seals, venting the pressure to atmosphere.

Radome De-icing

5. Low pressure air for the radome de-icing system is taken from a connection on the inlet pipe at the Pilot's anti-g suit valve. (See Radome De-icing System).

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SYSTEM	SUB-SYSTEM		COMPO	NENT	REF. NO.
LOW PRESSURE AIR		Filt	er and Moi	sture Trap	18-1
AVRO PART NO.	MANUFACTURER	MAN'F'R'S PA	APT NO	AIDCDAET	EFFECTIVIT
7-1852-13	Aircraft Porous Media	ACG 2			201
	Inc.				
OVERHAUL LIFE: KI	NOWN-	ESTIMATE	:D-		
FUNCTION		and the same			
	To remove impurities and n	moisture from	air suppiy	•	
LOCATION					
	Sta. 245.0 aft of Navigate	or's bulkhead.			
ACCESS				м	EN X MINUTES
	Remove electronic power be stations 224.0 and 255.0	ay access door (72 x 3/16 inc	between screws).		
REPLACEMENT PROCEE	DURE			М	EN X MINUTES
	Place clamp on filter. Place filter in position. Insert 3/16 inch screw in Connect two 5/8 inch diam	clamp. eter pipe conn	ections.		

INSPECTION	MEN X MINUTES
Remove drain plug, bleed water and remove sediment.	
FUNCTIONAL CHECKS	MEN X MINUTES
GROUND HANDLING AND GROUND TEST EQUIPMENT	
B4 access stand.	
SPECIAL TOOLS TO REMOVE OR SERVICE	
REMARKS	
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COMPONENT DATA SHEET

SYSTEM	SUB-SYSTEM		COMPON	NENT	REF. NO.
LOW PRESSURE AIR			Valve - Anti "(Regulatin		18-2
AVRO PART NO.	MANUFACTURER	MAN'F	'R'S PART NO.	AIRCRAFT E	FFECTIVITY
7-1852-12	Alar Products Inc.			25201	
OVERHAUL LIFE: KNO	-NWC	ES	TIMATED-		
a ¹	admit air to the Pilot t the proper pressure ac ssitive normal accelerat	cording	avigator's anti to varying degre	MGM suits es of	
LOCATION	orward face of Pilot's a	nd Navig	ator's seat bulk	nead.	
ACCESS				МЕ	N X MINUTES
	cessible on forward fac				
REPLACEMENT PROCEDU	IRE			МЕ	N X MINUTES
I	lace in position on mountsert three mounting bolonnect two pipe lines.		cket.		

INSPECTION	MEN X MINUTES
Check for security, damage and cleanliness.	
oncon for security, damage and creatifiess.	
FUNCTIONAL CHECKS	MEN X MINUTES
GROUND HANDLING AND GROUND TEST EQUIPMENT	
Compressed air unit. Cockpit access stand.	67.7
SPECIAL TOOLS TO REMOVE OR SERVICE	
REMARKS	
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SYSTEM		SUB-SYSTEM		COMPON	NENT		REF. NO
LOW PRESSURE A	IR			Seal - Canopy Pilot			18-3
AVRO PART NO.		MANUFACTURER	MAN'F	'R'S PART NO.	AIRCRAI	FT EF	FECTIVIT
7-1053-101	B.I	Goodrich Co.			2520	01	
OVERHAUL LIFE:	KNOWN	 -	ES	TIMATED-			
FUNCTION	Forms	s an airtight seal a losed and seals are :	cound c ar	nopy sections whe	n canopy		
LOCATION	LH P	ilot's canopy.					
ACCESS						MEN	X MINUT
	Acces	ssible when canopy is	s open.				
REPLACEMENT PROCE	EDURE					MEN	X MINUTE
REPLACEMENT PROCE	Place Conn Atta plate	e seal in groove in ect seal hose to ada ch canopy seal hose a e to canopy with four ect supply hose to ac	ptor. adaptor r screws.			MEN	X MINUTE
REPLACEMENT PROCE	Place Conn Atta plate	ect seal hose to ada ch canopy seal hose a e to canopy with four	ptor. adaptor r screws.			MEN	X MINUTE
REPLACEMENT PROCE	Place Conn Atta plate	ect seal hose to ada ch canopy seal hose a e to canopy with four	ptor. adaptor r screws.			MEN	X MINUTE

INSPECTION	MEN X MINUTES
Check for signs of wear, check for security.	
FUNCTIONAL CHECKS	MEN X MINUTES
GROUND HANDLING AND GROUND TEST EQUIPMENT	
Compressed air unit. Cockpit access stand.	
SPECIAL TOOLS TO REMOVE OR SERVICE	
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SYSTEM	SUB-SYSTEM		COMPON Seal - Canopy		REF, NO.
LOW PRESSURE AIR			Pilot's		18-4
AVRO PART NO. 7-1053-102	MANUFACTURER B.F. Goodrich Co.	MAN'F	R'S PART NO.	AIRCRAFT E	EFFECTIVITY
OVERHAUL LIFE: KNO	OWN-	ES	TIMATED-		
\	forms an airtight seal are then canopy is closed and tith air.				
LOCATION	H Pilot's canopy.				
ACCESS	occessible when canopy is	s open.		MI	EN X MINUTES
REPLACEMENT PROCEDU	JRE		A 0 1	МЕ	EN X MINUTES
£	Place seal in groove in connect seal hose to adapt tach canopy seal hose anopy with four screws. Connect supply hose to ac	ptor. adaptor p	plate to		

INSPECTION	MEN X MINUTES
Check for signs of wear, check for security.	
FUNCTIONAL CHECKS	MEN X MINUTES
CROUND HANDING AND CROUND TEST FOUNDATIVE	
GROUND HANDLING AND GROUND TEST EQUIPMENT	
Compressed oir unit	
Compressed air unit. Cockpit access stand.	
Compressed air unit. Cockpit access stand.	
Cockpit access stand. SPECIAL TOOLS TO REMOVE OR SERVICE	
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Cockpit access stand. SPECIAL TOOLS TO REMOVE OR SERVICE	

SYSTEM LOW PRESSURE AIR	SUB-SYSTEM		COMPON Seal - Canopy Naviga		REF. NO.	
AVRO PART NO.	MANUFACTURER -	MAN'F'R'S PART NO. AIRCR		AIRCRAFT	EFFECTIVITY	
7-1053-121	B.F. Goodrich Co.				25201	
OVERHAUL LIFE: KN	OWN-	ES.	TIMATED-			
	Forms an airtight seal a when canopy is closed and			air.		
LOCATION	LH Navigator's canopy.			4		
ACCESS			1. 1. 000,000		MEN X MINUTES	
	Accessible when canopy is	s open.				
REPLACEMENT PROCED	URE				MEN X MINUTE	
	Place seal in groove in Connect seal hose to ada Attach canopy seal hose canopy with four screws. Connect supply hose to ac	ptor. adaptor p	plate to			

INSPECTI	ON						MEN)	MINUTES
		Check	for signs	of wear,	check for	security.		
FUNCTIO	NAL CHECK	(S					MEN)	MINUTES
GROUND	HANDLING				Т			
		Compre	essed air	unit. stand.				
SPECIAL	TOOLS TO	REMOVE C	R SERVICE					
REMARKS								
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SYSTEM LOW PRESSURE AIR		SUB-SYSTEM COMPONENT Seal - Canopy RH Navigator's		RH	REF. NO
AVRO PART NO. 7-1053-122	MANUFACTURER B.F. Goodrich Co.	MAN'F'R'S PART NO. AIRCRAFT EFFE 25201			
OVERHAUL LIFE: K	NOWN-	ES.	TIMATED-	<u> </u>	
FUNCTION	Forms an airtight seal an canopy is closed and seal	round can l is infl	copy section whereated with air.	1	
LOCATION	RH Navigator's Canopy.	energe and an energy and a			
ACCESS	Accessible when canopy is	s open.		М	EN X MINUTE
REPLACEMENT PROCEI	DURE			ME	EN X MINUTE
	Place seal in groove aro Connect seal hose to ada Attach canopy seal hose canopy with four screws. Connect supply hose to ac	ptor. adaptor p			

INSPECT	ON						MEN	X MINUTES
		Check	c for sign	s of wear,	check for	r security		
FUNCTIO	NAL CHECK	(S					MEN	X MINUTES
GROUND	HANDLING	AND GRO	UND TEST	EQUIPMEN	т			
		Compr Cocky	ressed air oit access	unit. stand.				
SPECIAL	TOOLS TO	REMOVE O	R SERVICE					
REMARKS								
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SYSTEM	SUB-SYSTEM		COMBON	IENT	REF. NO.	
	30B-3131EW		COMPONENT Valve - Canopy Seal		18=7	
LOW PRESSURE AIR		Control			10 /	
AVRO PART NO.	MANUFACTURER	MAN'F'R'S PART NO. AIRCRA			FFECTIVITY	
7-1852-14	Surface Combustion			257	25201	
OVERHAUL LIFE: KN	FE: KNOWN- ESTIMATED-					
FUNCTION						
	To reduce and control el air to inflate canopy se		ly, supply of			
LOCATION	Aft face Navigator's bul	khead.				
ACCESS				ME	EN X MINUTES	
1	Remove electronic power under fuselage between S 255.0 by removing 72 x 3	ta. 224.0) and			
REPLACEMENT PROCEDU	JRE			ME	N X MINUTES	
	Place valve in position. Insert three attachment Connect two pipelines. Connect one electrical co	bolts.				

INSPECTION	MEN X MINUTES
Check for security, damage and corrosion.	
FUNCTIONAL CHECKS	MEN X MINUTES
GROUND HANDLING AND GROUND TEST EQUIPMENT Compressed air unit. Stop watch, pressure and temperature gauges. Electrical ground power unit. Cockpit access stand. B4 access stand.	
SPECIAL TOOLS TO REMOVE OR SERVICE	
REMARKS	7
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