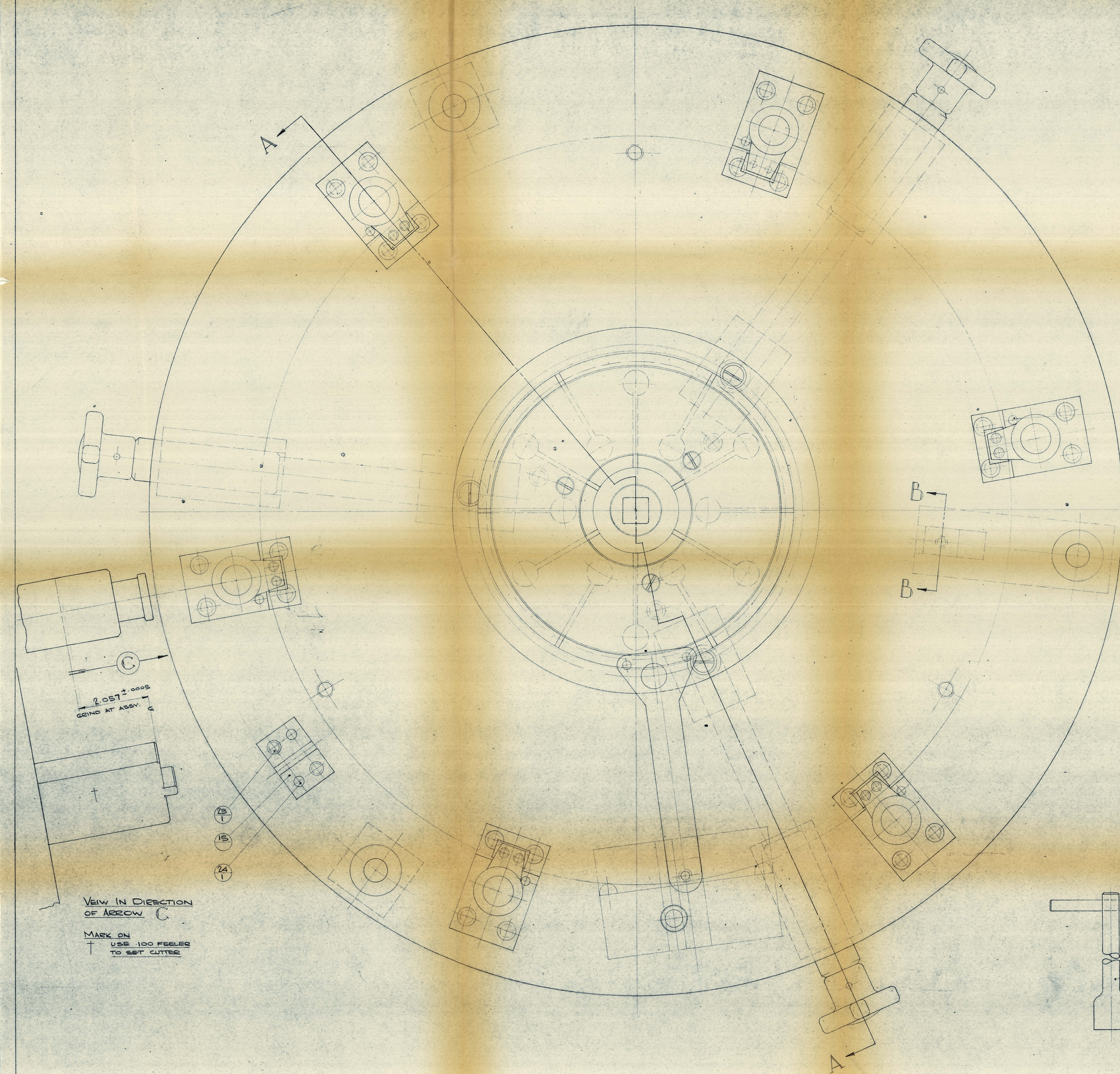
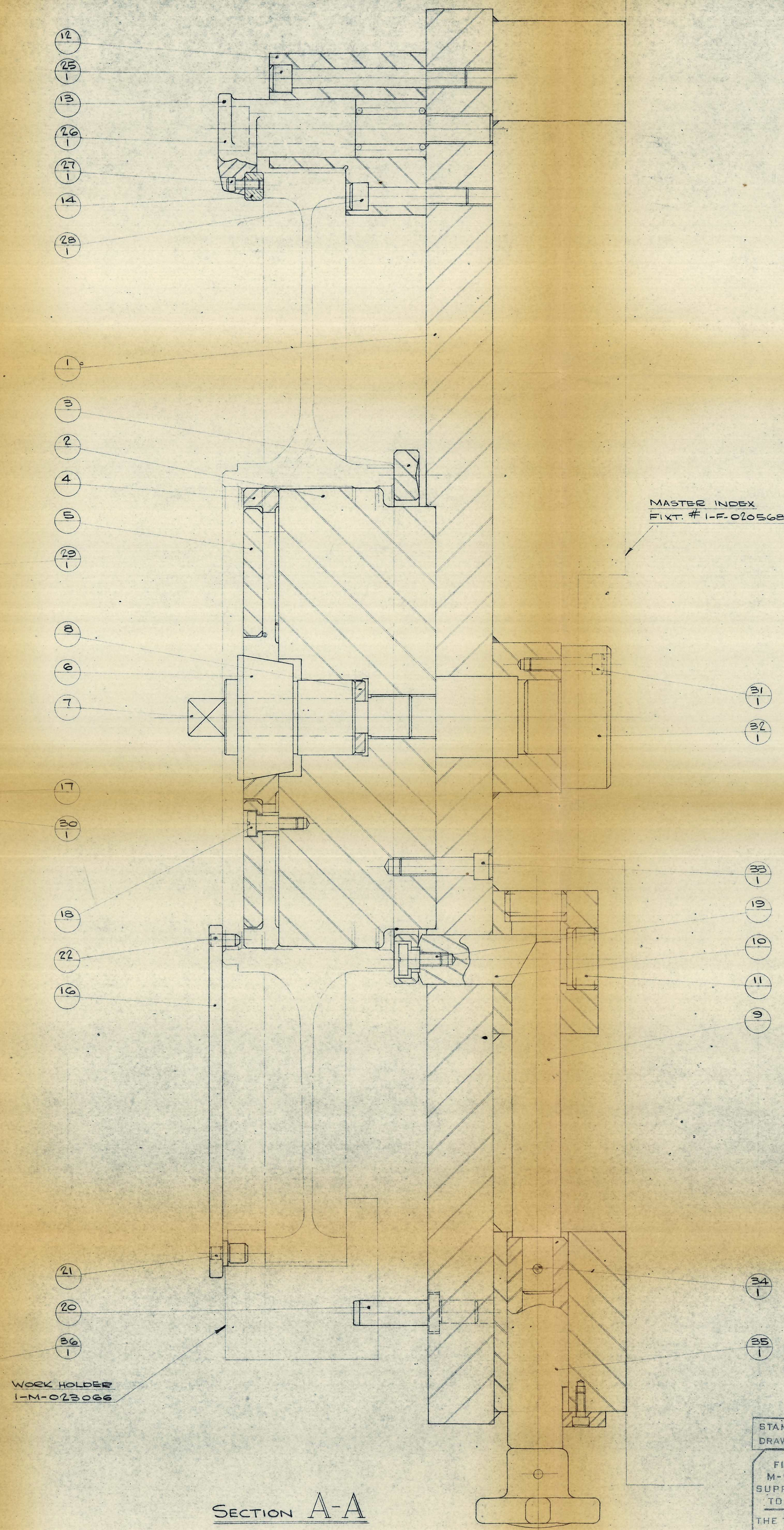




SECTION B-B



USE ON #3 CINCINNATI HOR MILL

DRAWING  
ISSUE NO. 1

| CHANGED |  | BY | CHK | DATE |
|---------|--|----|-----|------|
|         |  |    |     |      |
|         |  |    |     |      |
|         |  |    |     |      |
|         |  |    |     |      |

|    |    |                           |           |
|----|----|---------------------------|-----------|
| 36 | 1  | ADJUSTABLE HYDRA SOCKET   | #969 H    |
| 25 | 3  | WRENCH JACK LOCK ASSEMBLY | #10.111   |
| 24 | 3  | 3/16 DOWEL X 1 1/2 LG     | STD.      |
| 23 | 3  | 3/8-16 N.C. SOC. HD. SCW  | 1 1/2 LG. |
| 22 | 1  | PTD. 500                  | STD.      |
| 21 | 2  | 1/4-20 N.C. SOC. HD. SCW  | 1 1/2 LG. |
| 20 | 1  | 1/4-20 N.C. SOC. HD. SCW  | 5/8 LG.   |
| 19 | 2  | 1/4 DOWEL X 1 1/2 LG.     | STD.      |
| 18 | 12 | 3/8-16 N.C. SOC. HD. SCW  | 2 LG.     |
| 17 | 12 | 3/8-16 N.C. SOC. HD. SCW  | 1 1/2 LG. |
| 16 | 2  | 3/8-16 N.C. SOC. HD. SCW  | 1 1/2 LG. |
| 15 | 2  | 3/8-16 N.C. SOC. HD. SCW  | STD.      |
| 14 | 2  | 3/16 DOWEL X 1 1/2 LG.    | STD.      |
| 13 | 2  | 5/16-18 N.C. SOC. HD. SCW | 3/4 LG.   |

| STAMP ON LATEST<br>DRAWING ISSUE NO. | FIXTURE TAG<br>M-908 TO BE<br>SUPPLIED & WIRED<br>TO THIS TOOL | THE TOOL NUMBER,<br>ALL LODGE DETAILS<br>& THEIR QUANTITIES,<br>TO BE STAMPED ON<br>FIXTURE TAG. | THE WORD "TAG",<br>TO BE STAMPED ON<br>FIXTURE, JUST BELOW<br>THE TOOL NUMBER. |
|--------------------------------------|----------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
|                                      |                                                                |                                                                                                  |                                                                                |

| PRODUCTION TOOL DESIGN    |                      |          |            |
|---------------------------|----------------------|----------|------------|
| GAS TURBINE MFG. DIVISION |                      |          |            |
| A. V. ROE CANADA LTD.     |                      |          |            |
| MILLING FIXTURE           |                      |          |            |
| MILL 30 TEETH IN DISC     |                      |          |            |
| PART NAME                 | 4TH STAGE ROTOR DISC | DATE     | 4 MAY 53   |
| BRAND                     | NCF                  | TOOL NO. | I-F-023681 |
| CHUCKED                   | 11                   | ISSUED   | 85         |
| DATE                      | 11                   | BY       | 85         |