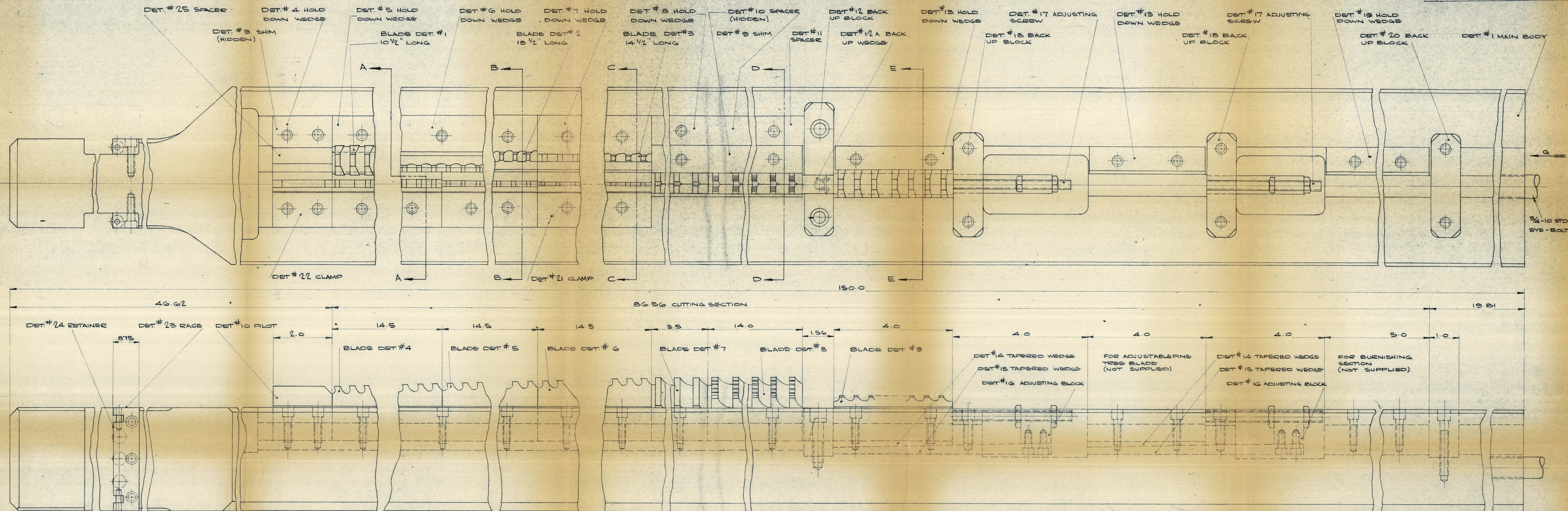


ASSEMBLY OF BODY & BLADES FOR BROACHING PINE TREE FORM SK-481 IN PT.#1300 F
FOR USE ON LA POINTE 15 TON 90" STROKE S.R.V.



SECTION A-A

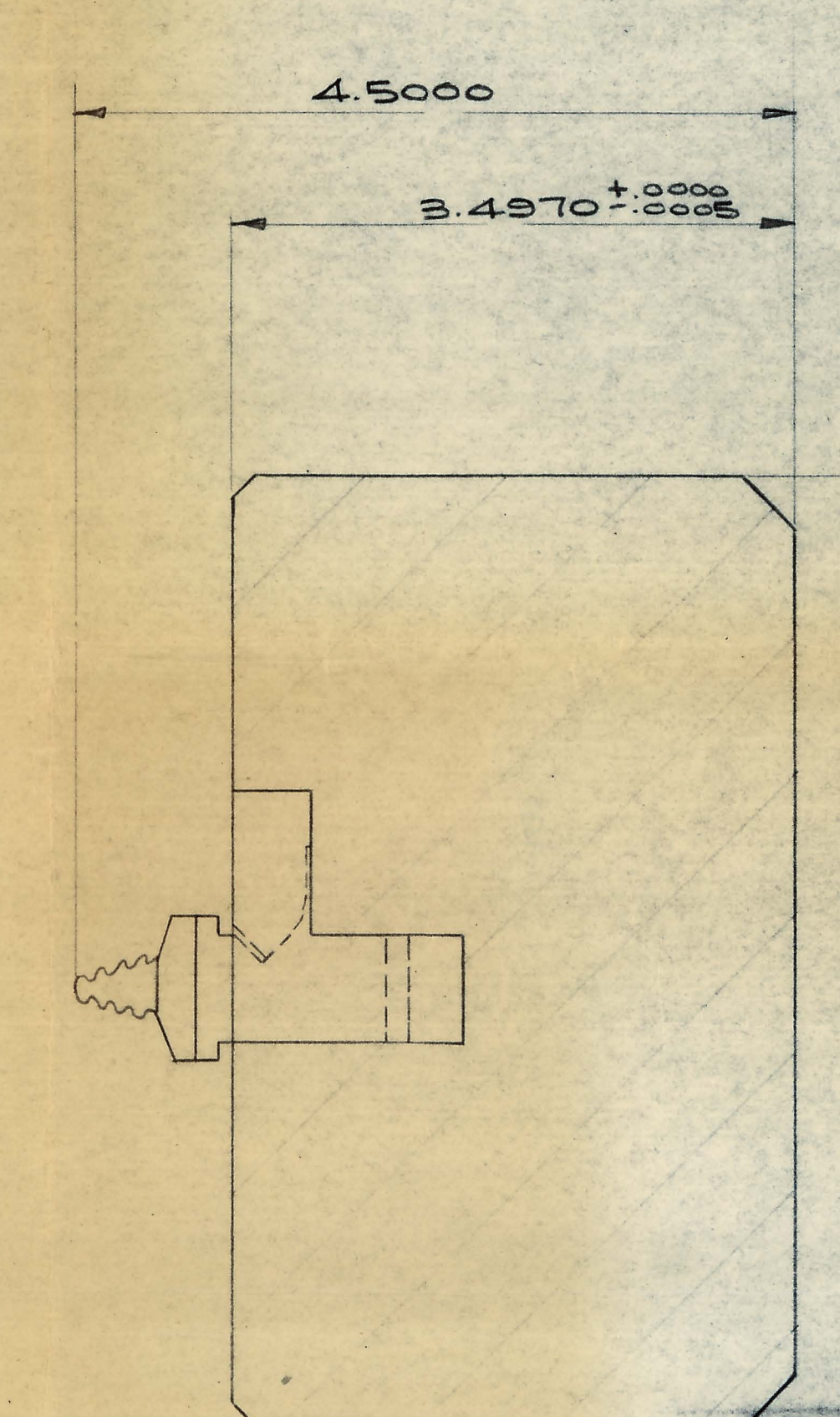
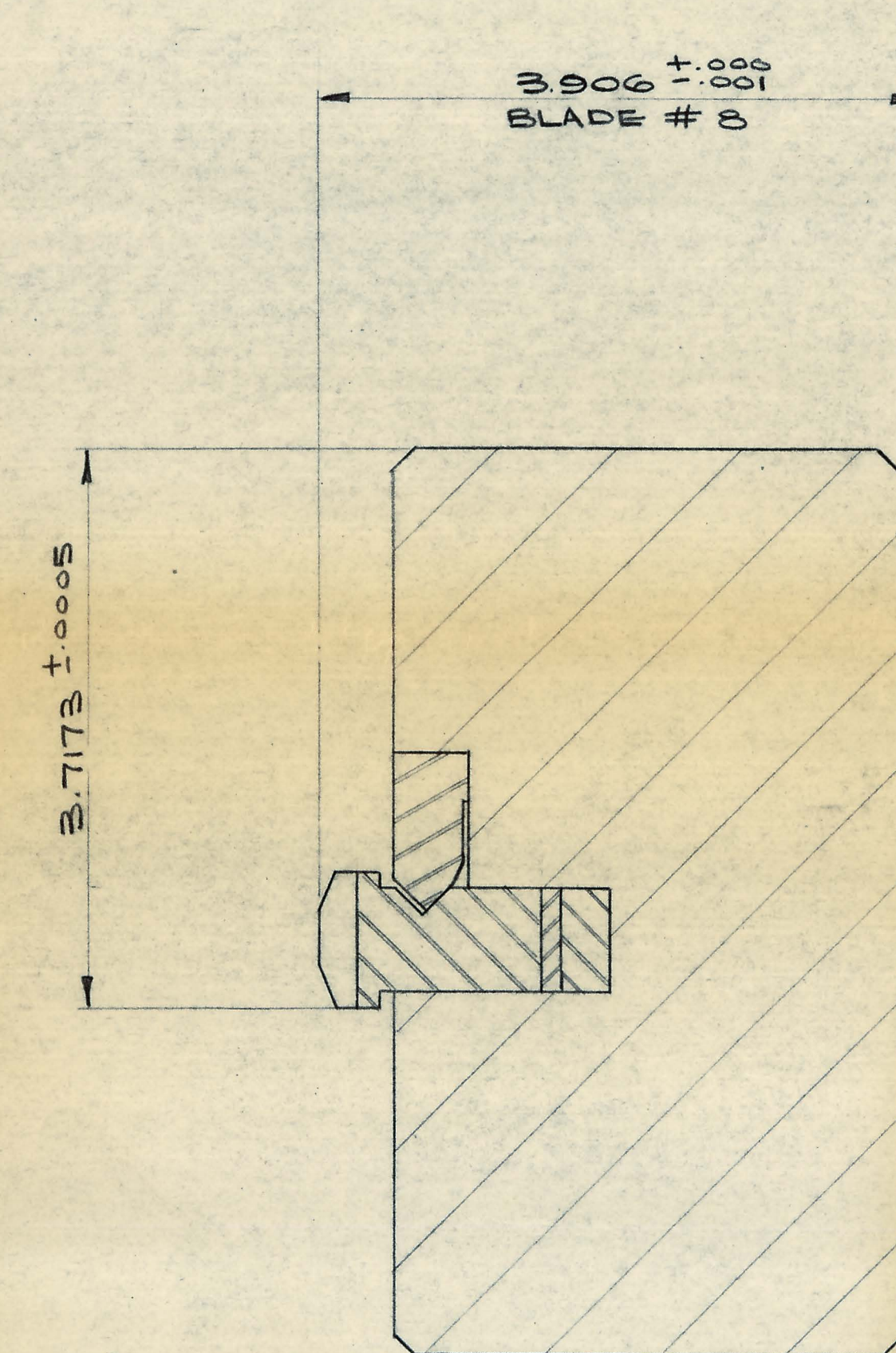
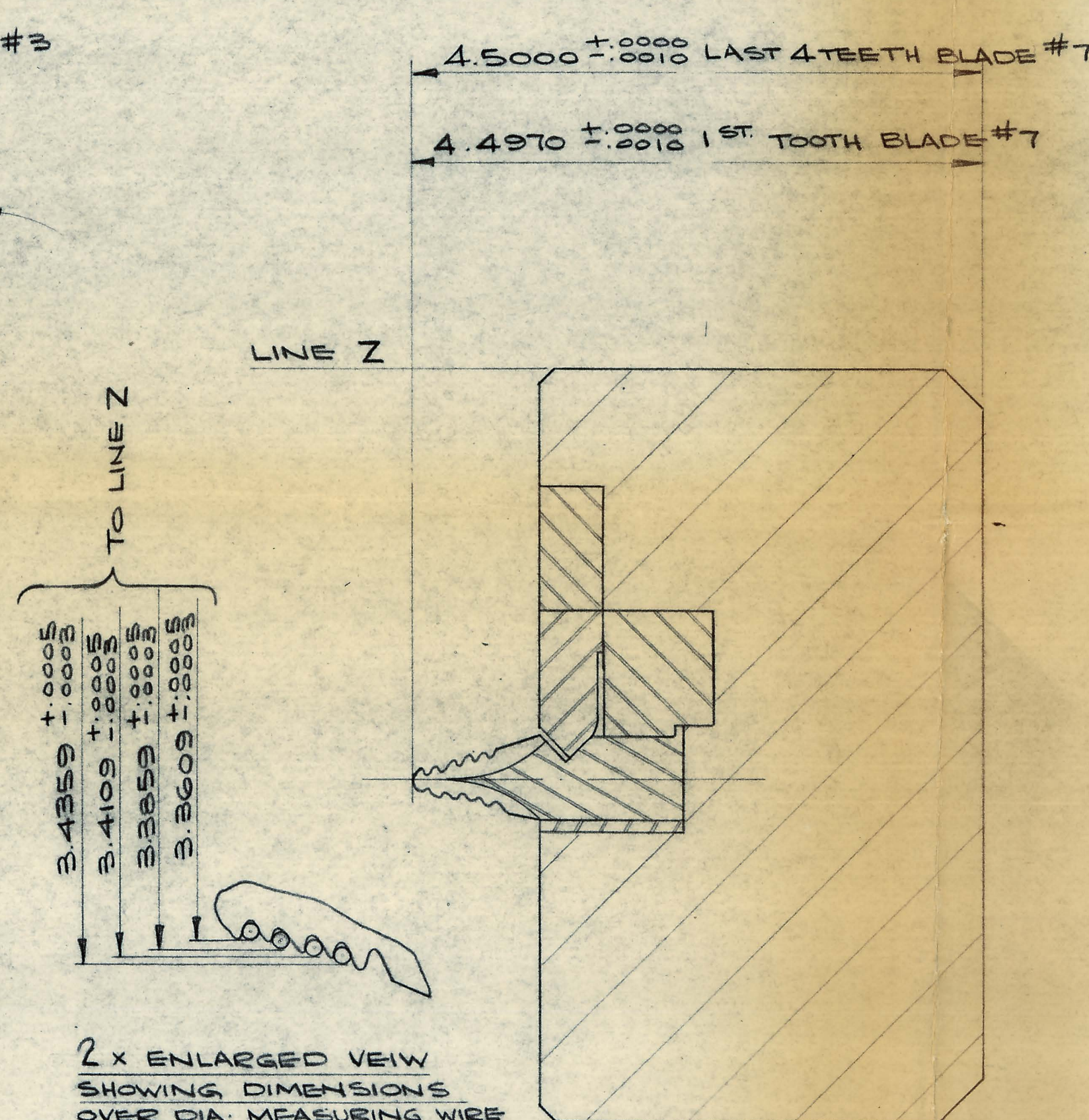
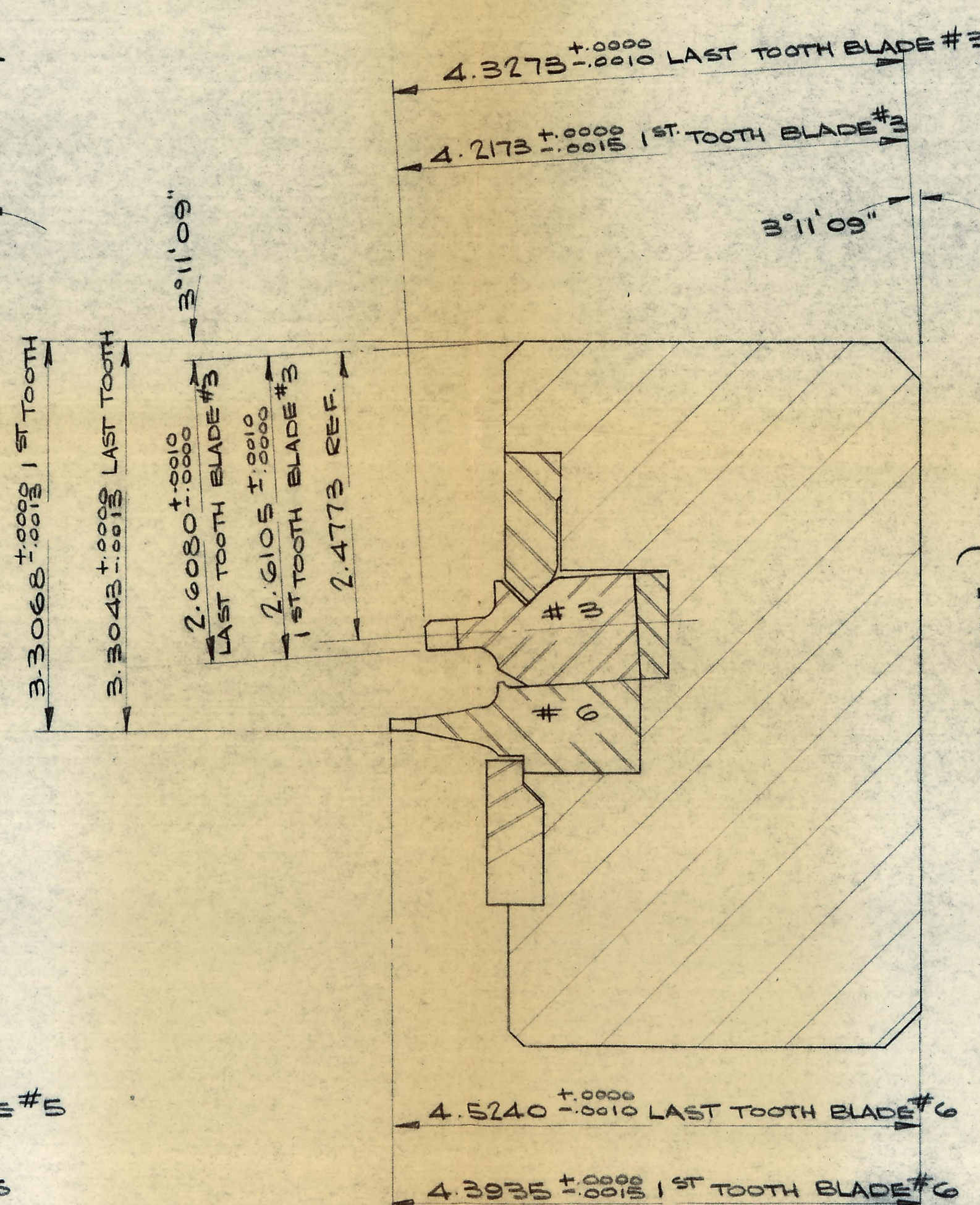
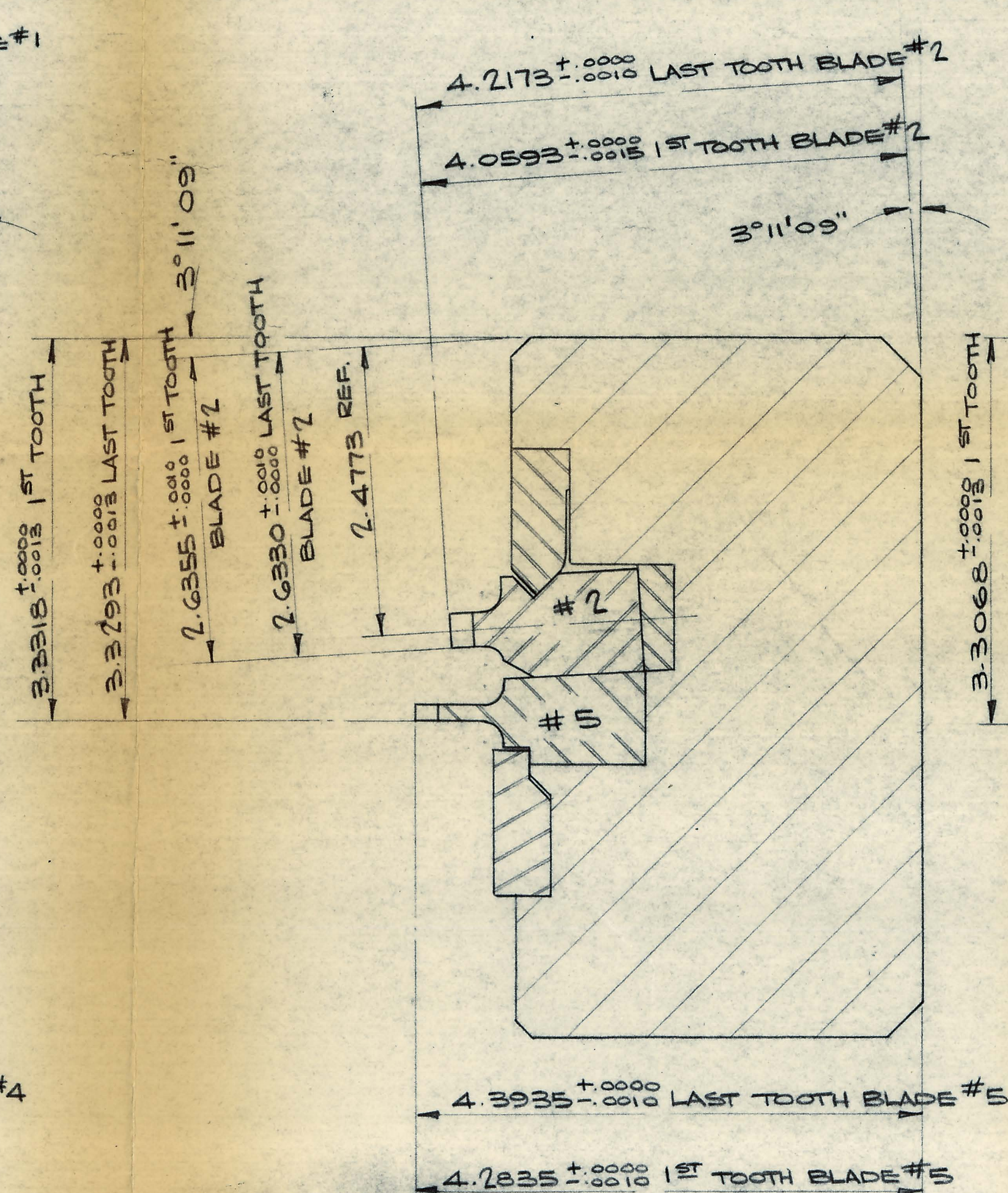
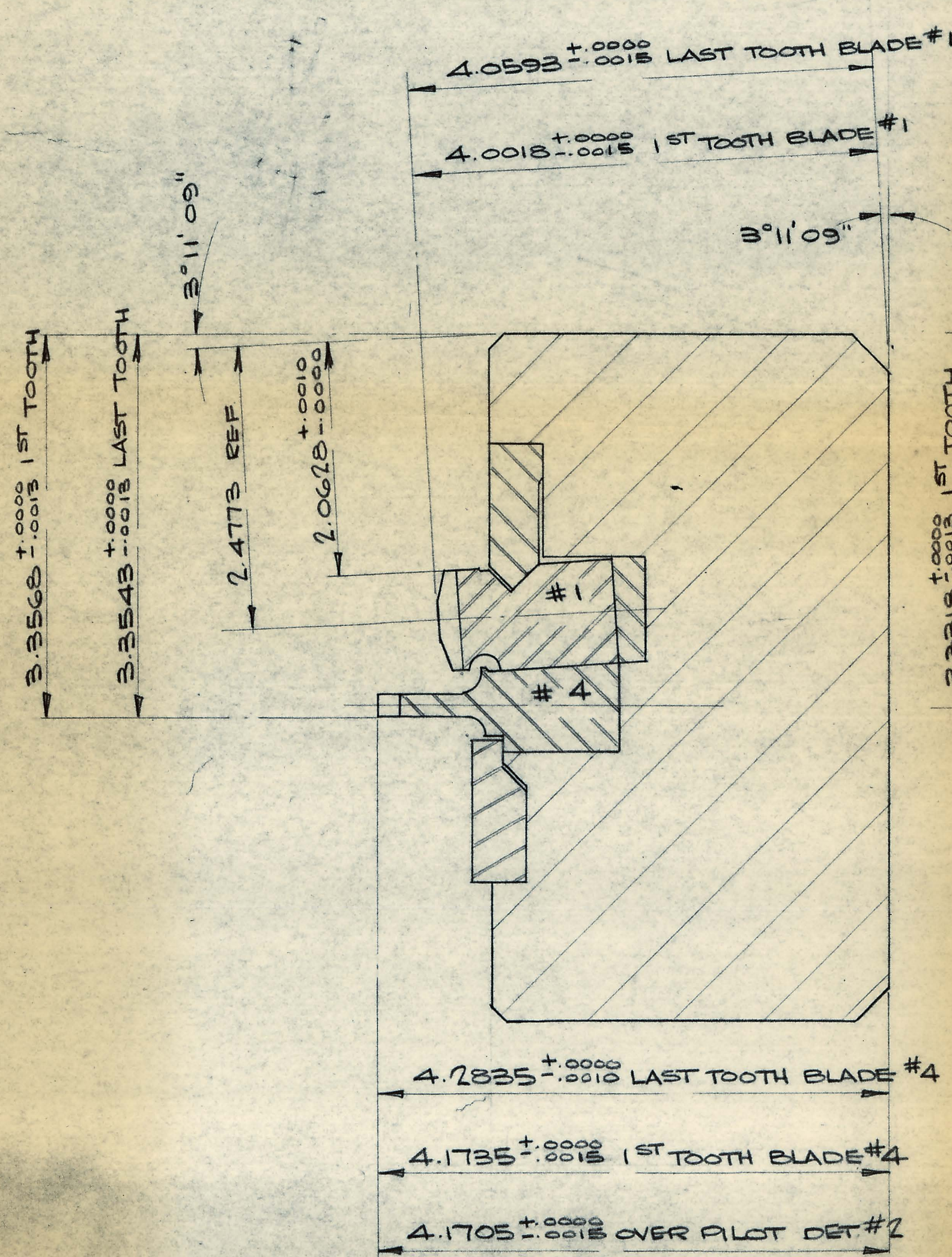
SECTION B-B

SECTION C-C

SECTION D-D

SECTION E-E

VIEW IN DIRECTION OF ARROW G



NOTE :-
ALL HOLDER DETAILS ARE LISTED UNDER 1-H-030871
PILOT & BROACH BLADES ONLY ARE 1-T-030140

DET. NO.	NO. REV.	STOCK SIZE	MAT'L
WALTON			
PRODUCTION TOOL DESIGN			
SAS TURBINE MFG. DIVISION			
A. V. ROE CANADA LTD. ONTARIO			
TITLE			
BROACH HOLDER & BLADE ASSY.			
PART NAME			
DESIGN	N.C.F.	PART NO.	64195
CHECKED		SHEET NO.	FULL
APP'D.		PROJECT NO.	TR5
APP'D.		TOOL NO.	1-T-030140
DRAWING ISSUE N°			
UNLESS NOTED TOLERANCES ARE			
0 ±.030			
.00 ±.010			
.000 ±.003			
DATE 15/53			