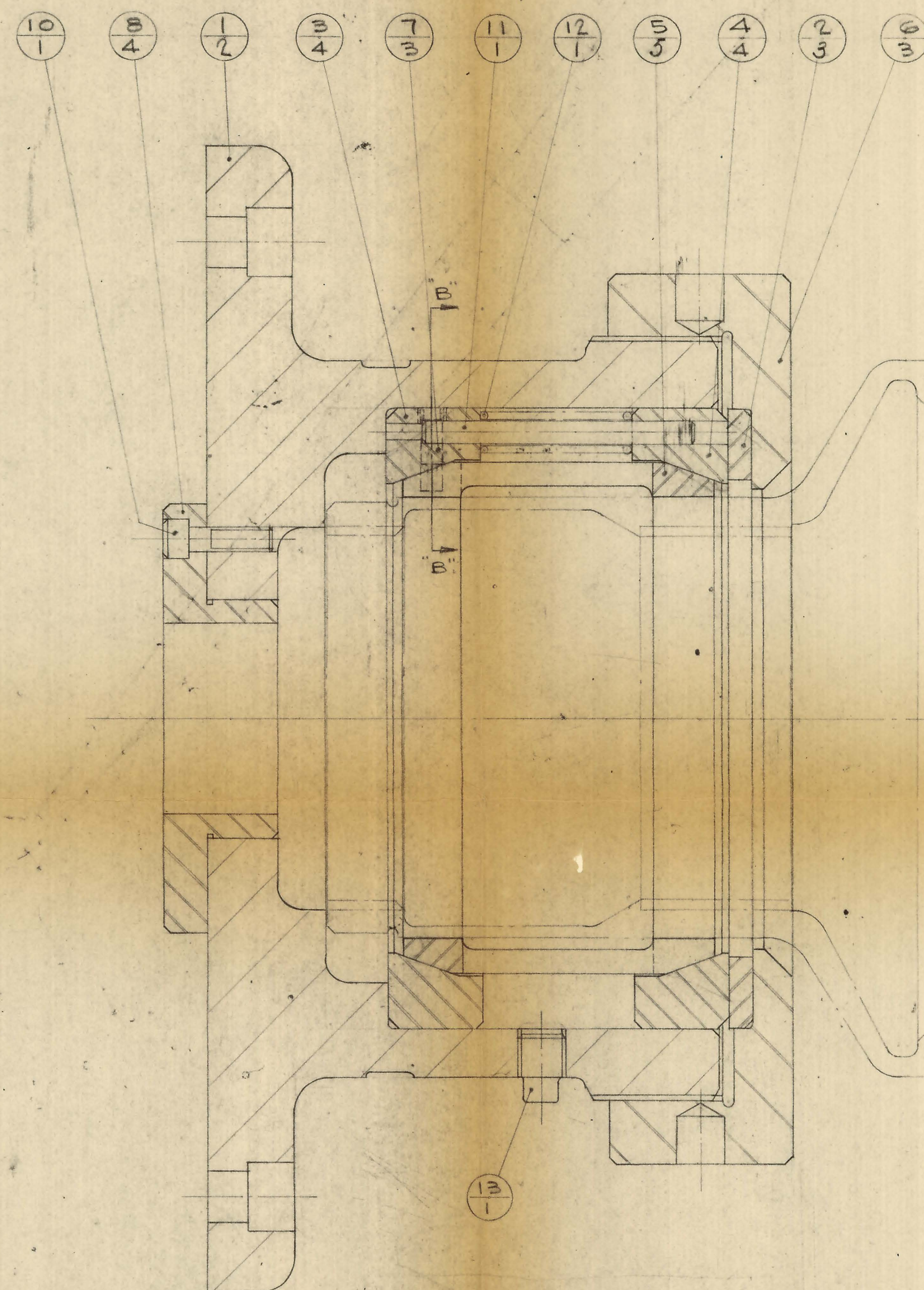
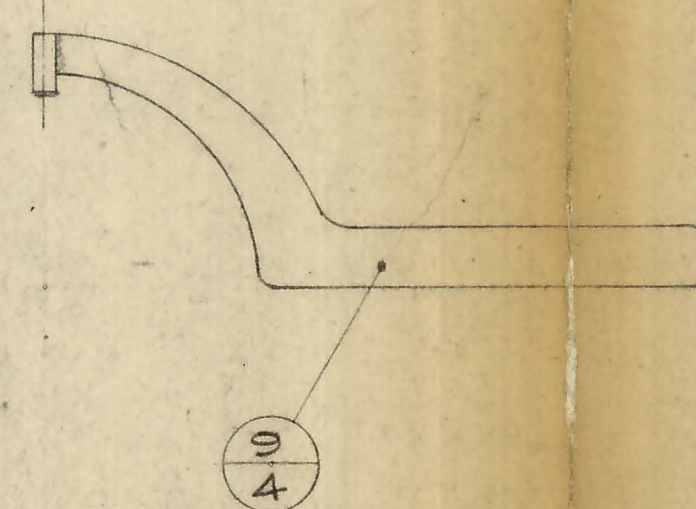


IF IN DOUBT, ASK

No.	AMENDMENTS	BY	DATE	CHKD.
3	REDESIGNED & REDRAWN	NCF	2/1/55	C
3	DETAILS 2, 3, 4, 5, 7, 11, & 12	"	"	"
3	ARE NEW DETAILS.	"	"	"
4	DET 15 ADDED SHT. 1, SEG	NCF	10/2/55	"
4	SHTS. 3 & 4	"	"	"



SECTION A-A



15	1	5/16-24 GRUB SCREW	180 L/G
13	1	1/4 NOM. DIA. SQ. HD. PIPE PLUG	STD
12	3	WALLACE-BARNES SPRING #2	STD
11	3	.250 DIA. DOWEL X 2 7/8 L/G	STD
10	3	1/4-20 NC. SQ. HD. SCR. 7/8 L/G	STD

† MARK ON PART NO. & TOOL NO.	
REMOVE SHARP CORNERS	
UNLESS NOTED TOLERANCES ARE	
.0	± .030
.00	± .010
.000	± .003

DRAWING
ISSUE No 4

PRODUCTION TOOL DESIGN			
GAS TURBINE MFG. DIVISION			
A. V. ROE CANADA LTD. ONTARIO			
TITLE			
INTERNAL GRINDING FIXTURE			
PART NAME			
FEMALE COUPLER			
DRAWN	N.C.F.	DATE	2/1/55
CHECKED	DATE	SCALE	FULL
APPR.	DATE	PROJECT NO.	TR 5
APPR.	DATE	DWG. SIZE	D
SHEET 1 OF 5 SHEETS		1-F-190341	