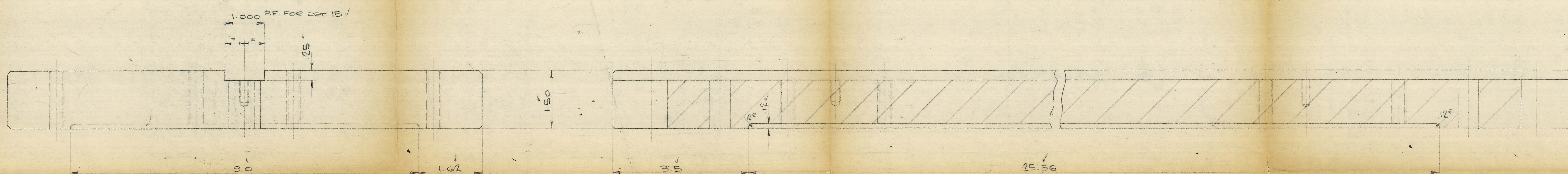


[illegible]

1 REQ'D MATL - M.S.

1 MARK ON TOOL NO. & ISSUE NO.	1 1 323/4 x 12 1/2 x 1 3/8 DET NO. QTY. REQ'D		M.S.
REMOVE SHARP CORNERS	PRODUCTION TOOL DESIGN GAS TURBINE ENGINE A. V. ROE CANADA LTD.		MATERIAL
UNLESS NOTED TOLERANCES ARE	MALTON	ONTARIO	
.000 ± .030	TITLE MILLING FIXTURE - DETAILS		
.00 ± .010	PART NAME TUBESINE ROTOR SHAFT		
.000 ± .003	DRAWN N.C.F. DATE SCALE PART NO. 7013G OPER. NO. 220		
DRAWING	APPROVED DATE FULL TOOL NO. 11-031948 SHEET 2 OF 3 SHEETS		
ISSUE NO. 1	APPROVED DATE E		