AVRO Rept. 1-0400-05 Iss. 23. Prod Prod R.C.A.F. Photes Seport # 7-040 Engines Seport # 7-040 Essue 23

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Report no.: QCX-AVRO-CF105- R-7-0400-05- T5s-23 has been
Signature
Classification cancelled / changed to: UNCLASSSIFIED By authority of: DRDA 7/DARFT 5-8/DAS Eng 6-4-5 Date: 5 Nov 1992 Signature: B. Qulley Unit / Rank / Appointment: DSIS 3, Secretary CRAD HQ DRP

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Date: February 1st, 1956 Aircraft: C-105 With J75 Engines as Interim Power Plant Report # 7-0400-05 Sheet # 001-1 Issue 23 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

The following is a revised Weight & C.G. Summary for the C-105 Aircraft, based on the latest weight estimates available on January 31st, 1956. All Weight and C.G. changes are relative to Issue 22.

GENERAL

- (a) As in Issue 22 Pratt & Whitney J75 Engines comprise the Interim Power Plant (6,175 lb each).
- (b) The Falcon Missile Pack of 8 Missiles, previously carried, has been replaced by a redesigned Pack containing 4 Sparrow Missiles.
- (c) The Hughes MX 1179 Radar System is currently retained but the Missile Control Equipment is removed and replaced by Douglas equipment.
- (d) As in Issues subsequent to 15, the extended leading edge is recorded here.

1. STRUCTURE WEIGHT (1b) (a) Wing:

O/W Leading Edge - Skin gauge reduction etc. - 11
Weight Change Decrease - 11
Ref. 002-1

(b) Fin & Rudder

No Weight Change.

(c) Fuselage to Sta. 255"

Radome - Elongated Nose (Apex Sta. - 26.0), but foam filled honeycomb Laminate used. - 61
Radar Nose Structure and Access Doors - new lines - 7
Intake Ramp - miscellaneous production drawing changes - 2
Weight Change Decrease - 70
Ref. 002-1

(d) Fuselage Sta. 255" to 485"

Armament Bay Floor - Production Drawing estimate misc. changes + 13
Dorsal Fairing over Tank - Titanium structure replaces fibreglass - 7
Weight Change Increase + 6

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Date: February 1st, 1956 Aircraft: C-105 With J75 Engines as Interim Power Plant Report # 7-0400-05 Sheet # 001-2 Issue 23 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

	CEED_mit CAN Contribution CONTR	
1.	STRUCTURE (Continued)	WEIGHT (1b)
	(e) Fuselage Sta. 485 Aft.	
	Dive Brake Accommodations - redesign of Sealing and correction of door allowance	+ 9
	Miscellaneous changes to centre beam, Top Longeron Access Panels & Heavy Formers E.B. Engine Tunnel E.B Addition of Compressor Air Bleed & Air Conditioning Outlets	+ 4+ 14+
	Weight Change Increase Ref. 002-2	* 27
	TOTAL STRUCTURE WEIGHT DECREASE	- 48
2.	LANDING GEAR	
	No Weight Change	
3.	POWER PLANT & SERVICES	
	Engines - C.G. moved 0.8" Aft. Engine Mounts - Front I/B Beam Steel was Al. also minor changes to forward 0/B Mounting. Fuel System - Completely re-estimated to current schemes	+ 13 + 26 + 39
	Ref. 002-2 TOTAL POWER PLANT & SERVICES INCREASE	+ 39
1.	FLYING CONTROLS GROUP	
4,0	Dive Brake Hydraulics - completely re-estimated - equipment Weight allowance was > too high	- 12
	TOTAL FLYING CONTROLS DECREASE	- 12
5.	EQUIPMENT	
	Sparrow Missile Pack with associated hydraulics, mechanisms and Electronics (in remov. pack) replaces Falcon Package - 4 submerged Sparrows are currently considered Electronic Missile Control - Douglas' Equipment for 4 Sparrows replaces Hughes' for 8 Falcons Alternator System - 30 KVA System replaces 20 KVA Electrical Harness - Estimate completely revised Radar Power Supply - Revised Weights for Hughes equipment ARN 6 Radio Compass - Revised weight data continued	+ 682 + 125 + 38 + 44 ICL=A 28SIFIED N CISASSIFIE

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Date: February 1st, 1956

Aircraft: C-105 With J75 Engines
as Interim Power Plant

Report # 7-0400-05 Sheet # 001-3 Issue 23 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

5.	EQUIPMENT (Continued)	WEIGHT (1b)
	Radio & Radar Fixed Equipment - complete re-estimate of antennas, mountings, cable, connectors etc. Fin Pitot System - 2 Pitot masts added to Fin Cockpit Sealing - Previous allowance was too high Ejector Seats - R.C.A.F. Weights available for Survival Kits Air-Conditioning - completely re-estimated - some actual Weights and Manufacturers Weights available, and lighter Laminate insulation	+ 17 + 12 - 15 - 18
	Weight Change Increase Ref. 002-4	+ 604
	TOTAL EQUIPMENT INCREASE	+ 604
6.	OPERATIONAL LOAD	
	Falcon Missiles (8) replaced by Sparrow Missiles (4) Ref. 002-4	+ 686
	TOTAL OPERATIONAL LOAD INCREASE	+ 686

SUMMARY

Weight Change - Aircraft Weight Empty

Structure		48. lb.
Power Plant & Services	+	39 lb.
Flying Controls	69	12 lb.
Equipment	+	604 lb.
	+	583 lb.

Weight Change - Operational Load Less Fuel

Missiles + 686 lb.

Weight Change - Operational Weight Empty (A/C Less Fuel)

Issue 22	Issue 23		
43,922	45,191	=	1,269 lb.

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Date: February 1st, 1956
Aircraft: C-105 With J75 Engines
as Interim Power Plant

Report # 7-0400-05 Sheet # 002-1 Issue 23 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 ISSUE 22

WEIGHT CHANGES

Wing:

0	11.05	0/W Leading Edge - Skins Rib 3-6 .091 were .102 Al. Skins Rib 6-14.072 were .081 Al. Ribs 4,5,& 6 .081 were .064 Al. Doublers ribs 6-9 .02 were .32 Al.	+	3.37 5.57 0.91 3.02
			CO.	11.05

^{- 11.05}

Front Fuselage (Fwd. Sta. 255")

enc)	61.02	Radome - New lines - Apex of Radome A/C Sta. 26.0		
		Aft limit A/C Sta. 68.5. Foam filled honeycomb		
		Laminate now used - estimate based on information		
		from McMillan Industries Ltd.		
-	4.23	Radar Nose Structure - Length of structure reduced by		
		3.5" due to new lines - fwd. former at Sta. 68.5		
		was at Sta. 65.0		
=	2.81	Radar Nose Access Doors - Structure 3.5" shorter see above		
(2)	2.25	Intake Ramp etc Production drawing estimate of Lips &		
		Ramp Sta. 188.4 - 214.4		
		Intercostals A, B, C & D gauge reduced		1.23
		General refinement of estimate		1.02
			c=composition gco	2.25

^{- 70.31}

Centre Fuselage (Sta. 255" - 485")

13.27	Armament Bay Floor - Completely re-estimated to production drawings		
	.051 Top Hat replaced by .081 channel	+	1.75
	Addition of .051 Strap at Sta. 485"	+	1.11
	Addition of piping mounting brackets	+	2.04
	Alterations to Aft Stiffeners etc.	+	8.37
		+	13.27
6.94	Dorsal Fairing over Tank - Structure redesigned in		
	Titanium was fibreglass	can	12.82
	Addition of Insulation	+	5.88
		GD GD	6.94
		drawings .051 Top Hat replaced by .081 channel Addition of .051 Strap at Sta. 485* Addition of piping mounting brackets Alterations to Aft Stiffeners etc. 6.94 Dorsal Fairing over Tank - Structure redesigned in Titanium was fibreglass	drawings .051 Top Hat replaced by .081 channel + Addition of .051 Strap at Sta. 485** + Addition of piping mounting brackets + Alterations to Aft Stiffeners etc. + 6.94 Dorsal Fairing over Tank - Structure redesigned in Titanium was fibreglass

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Date: February 1st, 1956

Aircraft - 6-105 With 175 Engines as Interim Power Plant

Report # 7-0400-05 Sheet # 002-2 Issue 23 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 Issue 22

WEIGHT CHANGES

Aft Fuselage (Sta. 485" aft.)

+	8.75	Dive Brake Accommodations - redesign of D.B. Sealing Redesign Limiter and Refuel Access Door Addition of Door as above - only one door previously accounted for	+	
			- 4-	8.75
+	0.89 0.51	Centre Beam E.B redesigned and re-estimated Top Longeron E.B Completely re-estimated to current schemes		
÷	3.50	Heavy Formers E.B Production drawing estimates of "V" braces on heavy formers - some minor design changes incorporated.		
+	0.47	Access Panels E.B redesign of doors and surrounding structure Access Door # 3 Access Door # 4 Structure at Door # 3 Structure at Door # 4	+	1.16 2.26 1.90 1.05
+	13.79	Engine Tunnel, E.B Addition of Compressor Air Bleed outlet Addition of Air-Conditioning Opening Redesign Gear Box drive Seal	+ + +	7.60 5.75 0.44 13.79

+ 26.89

Power Plant & Services

+	26.15	Engines - C.G. of the Engines J75 has moved 0.8" Aft. Fuel System - Completely re-estimated - pipes rerouted etc.		
		Pressurization system	+	9.14
		Fuel Flow System	+	2.35
		Capacitor Units added (no previous allowance)	+	14.66
			+	26.15
+	13.56	Engine Mounts - Production Drawing estimate, forward		
		0/B mount - wall thickness increased	+	1.56
		Front I/B Beam Steel was Al.	+	12.00
			+	13.56

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Date: February 1st, 1956
Aircraft: C-105 With J75 Engines
as Interim Power Plant

Report # 7-0400-05 Sheet # 002-3 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 ISSUE 22

WEIGHT CHANGES

Flying Controls Group

=	12.00	Dive Brake Hydraulics - Completely re-estimated, equipment Weight allowances were too heavy.		
		Dive Brake Jacks	=	12.44
		Selector Valves	=	5.50
		Re-estimate of piping, joints etc.	+	7.30
		Re-estimate of fluid in jacks and pipes	0	1.36
			-	12.00

- 12,00

Equipment - Fixed & Removable

- 676.17	Falcon Missile Pack Structure - Deleted and replaced	
- 410.48	by Sparrow Package.	
	Falcon Missile Pack Mechanisms - Deleted - see above	
- 293.00	Flacon Missile Pack Hydraulics - Deleted - see above	
- 318.00	Falcon Missile Pack Electronics - Deleted - see above	
+1424.10	Sparrow Missile Pack Structure - New Item - this	
	package replaces the Falcon Package.	
	A Sparrow Package of 4 "submerged"	
	Missiles is currently considered.	
+ 399.50	Sparrow Missile Pack Mechanisms - new item - see above	
+ 505.65	Sparrow Missile Pack Hydraulics - new item - Douglas	
	equipment in package.	
- 125.00	Electronic Missile Control - Douglas equipment for 4	
	Sparrows replaces Hughes equipment for	
	8 Falcons.	
+ 38.10	Alternator System - 30 KVA system replaces 20 KVA	
	Transformer - rectifier	+ 12.00
	Alternators	+ 10.00
	Cables - re-estimated	+ 12.28
	Relays & Protection	+ 3.82
	160169 0 110000101	
		+ 38.10
+ 43.85	Electrical Harness - a revision of estimate made	
	clipping - previous allowance too small	+ 8.75
	Connectors - more details	+ 3.45
	Panels and sub-assy. wiring	+ 31.65
		+ 43.85
- 18.00	Radar Power Supply - Revised Weights from Hughes	. 4,,00,
	for Voltage regulator	
- 21.30	ARN 6 Radio Compass - new weight data received	
=	OMNI-DME - C.G. changes made	
	Data-Link - C.G. changes made	
- 2.00	Radio Removable - Deletion of ARC 34 Antenna	
2.00	see Radio & Radar fixed report.	
= 10.00	Radar Removable - Deletion of ARA 25 Antenna - as above	SSIEVED
- 10.00	Increase in ARA 25 Units	T/620
		1 30 60
	continued.	TOODO E



Date: February 1st, 1956 Aircraft: C-105 With J75 Engines as Interim Power Plant Report # 7-0400-05 Sheet # 001-4 Issue 23 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 Issue 22

WEIGHT CHANGES

Equipment - Fixed & Removable

cimakon		and the state of t		
60	5.00	I.F.F Deletion of Antenna in Fin - as above		
+	34.31	Radio & Radar Fixed - this has been checked and		
		many items calculated whereas allowances		
		were previously made.		
		Addition of ARA 25 Antenna & Mounting		27.31
		Addition of VHF Antenna & Mounting		20.00
		Addition of Antenna in Fin & Mounting		7.00
		Revision of Connector Weights in cockpit	æ	10.00
		Estimate of some junction boxes and		30.00
		revision of cable and structure allowances	(ID)	10.00
			+	34.31
+	12.30	Fin Pitot System - 2 pitot masts with associated piping and wiring added to Fin		
+	8.00	Probe - Inclusion of plumbing etc. see Instruments		
en	8.00	Instruments - deletion of plumbing etc. see above		
	6	Radome De-Icing - relocation of spinner etc.,		
		resulting from new lines of Radar Nose.		
	0.20	Canopy Actuation - Production Drawing estimate, Idler		
		levers	œ	2.12
		Production drawing estimate, Shock Absorbers	+	0.16
		Allowance for sequence valves	+	0.76
		Manufacturer's Weight Electronic Jacks	C	1.00
		Allowance for pneumatic jacks	+	2.00
			CO	0.20
8	15.00	Cockpit Sealing - Revised estimate previous allowance		
		too high - this does not include canopy		
		seal		
0	18.00	Ejector Seats - R.C.A.F. estimated Weight of pack 28 lb each		
		37 lb each previously allowed.		
+	8.26	Air-Conditioning - System completely re-estimated		
		Manufacturer s weight of boiler	+	26.50
		Actual Weight of Turbine	+	2.50
		Actual Weight of Press. relief Valves	+	1.00
		New type laminate insulation		44.00
		Cabin pressure controller added	+	2.00
		Radar Shut Off Valve added	+	200000000000000000000000000000000000000
		Re-estimate of clamping weights	+	23.40
		Ducting etc re-estimated	-	5.34
			+	8.26
	/			

+ 603.92

Operational Load

- 1,042.40 Falcon Missiles - deleted - package of 8 Falcon Missiles replaced by one of 4 Sparrow Missiles

+ 1,728.00 Sparrow Missiles - new item - see above

+ 685.60

+ 1,269.09 TOTAL WEIGHT CHANGE

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Date: February 1st, 1956 Aircraft: C-105 With J75 Engines as Interim Power Plant Report # 7-0400-05 Sheet # 003-1 Issue 23 Prepared By: J. Murphy Checked By: E. Burnett

WEIGHT AND C.G. SUMMARY

REF.	DESCRIPTION	WEIGHT	H. ARM	V. ARM _ins.			
	STRUCTURE	16,972.99	565.45	138.54			
1000000 2000000 3000000	Wing Fin & Rudder Fuselage Structure Fwd. 255" 255" to 485" Aft 485"	9,636.28 912.02 2,149.77 1,540.00 2,734.92	641.84 756.74 185.72 369.60 641.29	142.30 211.22 130.18 131.44 111.65			
4000000	UNDERCARRIAGE - Up Position	2,868.35	483.63	133.67			
4010100 4010200 4010300 4020100 4020200 4020300	Main Undercarriage Main U/C Doors and Fairings Main U/C Hydraulics Nose Wheel Undercarriage Nose U/C Doors & Fairings Nose U/C Hydraulics	1,839.60 287.32 295.56 314.47 25.92 105.48	540.47 539.21 535.95 168.91 163.71 211.35	141.00 136.40 135.20 99.82 89.22 105.92			
5000000	POWER PLANT & SERVICES	13,971.18	654.58	118.63			
5010000 5020000 5030000 5040000 5050000 5060000 5070000 5080000	Engines J75 Gear Box & Drive Engine Controls Pneumatic Starting System Engine De-Icing Fire Extinguishing System Engine Mountings & Brackets Fuel System	12,703.00 150.00 25.10 70.00 69.35 64.27 217.96 671.50	663.23 606.00 356.68 610.00 565.60 700.07 641.14 526.79	117.86 94.66 119.39 94.75 115.95 123.00 125.25 138.78			
6000000	FLYING CONTROLS GROUP	1,711.76	647.68	139.59			
6010000 6030000 6000000	Mechanical Flying Controls Flying Controls Electronics Flying Controls Hydraulics	784.89 108.00 818.87	671.88 222.33 680.58	145.39 131.43 135.10			
Samples were considered to the same and	EQUIPMENT - FIXED & REMOVABLE	7,144.46	316.03	111.74			
7010000 7010003 7020000 7030000 7040000 7050000 7060000 7070000 7100000 7120000 7130000 7160000 7170000	Instruments Probe Cockpit Pressure Sealing Oxygen System Air Conditioning System Hydraulics Main System Fin Pitot System Cabin Insulation Brake Parachute Electrical System Low Pressure Pneumatics Oil & Hydraulic Fluid Cooling Intake De-Icing Radio & Radar Fixed, Power Suppl Radome Anti-icing Canopy Actuation Cabin Consoles	53.30 23.00 5.00 46.12 633.21 215.66 12.30 11.91 69.69 849.69 16.00 119.80 101.72 11es 937.41 16.80 46.80 20.65	153.98 - 9.74 186.00 220.36 326.11 591.04 596.69 179.24 784.88 408.86 217.17 567.91 210.14 220.85 162.42 N477.37 268.00 GLA	140.27 108.00 130.00 138.15 133.87 117.41 198.16 130.00 131.17 116.65 133.41 104.22 118.95 110.58 124.84 154.60 125.23			
7180000	Radar Door Actuation	10.00	268,00 CLA	S 25.23 95.00			



Report # 7-0400-05 Sheet # 003-2 Issue 23 Prepared By: J. Murphy Checked By: E. Burnett

WEIGHT AND C.G. SUMMARY

COMPANIES TO THE COMPANIES OF THE COMPAN	Charles Control Control and Alle (respectively). Designed and the control and	MALINASIN MALINASIN SAMILANI	ONCORD NAME OF THE PARTY OF THE		William Company of the Company of th
REF.		WEIGHT	H. ARM	V. ARM	C.G. POSITION
No o	DESCRIPTION CONTRACTOR OF THE PROPERTY OF THE	<u>lb.</u>	ins.	ins.	% M.A.C.
OUT HE AZERONACION CONTROLONACIO	Equipment (Fixed & Remov.)(Cont	la)			
8010100	Ejector Seats	186.00	201.10	136.25	
8010200	Emergency Provisions	16.95	166.01	130.65	
8020000	Radar Removable	1,124.70	140.94	113.19	
8000000	Radio Removable & I.F.F.	247.90	291.13	112.19	
8050100	Sparrow Pack Structure	1,424.10	375.42	96.81	
8050200	Sparrow Pack Mechanisms	399.50	353.32	100.22	
8050300	Sparrow Pack Hydraulics	505.65	409.15	98.84	
8050400	Sparrow Pack Electronics	50.00	436.15	103.20	
	AIRCRAFT WEIGHT EMPTY	42,668.74	550.67	127.25	
9000000	USEFUL LOAD	18,357.87	516.70	137.48	
9010000	Crew	430.00	194.00	136.50	
9020000	Oil	85.08	611.71	135.00	
9050000	Alcohol for Radome De-icing	22.00	93.00	138.00	
9060000	Engine Fire Extinguisher Fluid Residual Fuel	25.00	730.00	129.00	
9070000	Fuel For Combat Mission	218.40 15,836.00	553.98 539.20	134.04	
9030000	Missiles (Armament)	1,728.00	385.76	94.27	
9040000	Oxygen Charge	13.39	259.69	159.91	
	U/C Up		540.45	130.33	28.85
	Normal Combat Mission	61,026.61	740042	250055	
	U/C Down		541.99	128.22	29.28
CORPTIME TAKEN CHARLES AND A	Half Combat Mission	7,918.00	540.80	139.55	
	Fuel 1,015 @ 7.8 lb. gal.				
	U/C Up	AND THE REAL PROPERTY OF THE P	540.88	128.14	28.97
	Combat Weight (Half Combat	53,108.61			22 07
CICADORNIA DARRA PRINCIPIO DE CARRONA DE CAR	Mission Fuel U/C Down		542.66	125.74	29.46
	U/C Up	15 300 /3	540.89	126.14	28.98
	Operational Weight Empty	45,190.61	5/2 07	102 20	29.55
	U/C Down		542.97	123.32	
	U/C Up Operational Weight Empty	43,462.61	547.06	127.41	30.68
	(Less Missiles) U/C Down	479402001	549.22	124.47	31.27
	Maximum Internal Fuel	19,843.00	538.88	144.32	72001
	2,544 gal. @ 7.8 lb/gal.	17,047,000	7,000	244076	
	Water (Air-Conditioning System)	125.00	268.00	95.00	
-	U/C Up		539.75	131.62	28.66
	A.U.W. Max. Internal Fuel	65,158.61			
	U/C Down		541.19	129.66	29.06
	Max. External Fuel 500 gal.	4,210.00	528.88	62.00	CHANGES CONTROL CONTRO
	@ 7.8 lb/gal. and Drop Tank				
	U/C Up	The state of the s	539.09	127.39	28.48
	A.U.W. Max. Internal and	69,368.61		NCIA	00-
	External Fuel U/C Down		540.44	125.55	55 28 830
		THE RESIDENCE OF THE PARTY OF T	trong the state of	UN G	ASSIEIE
				3E	CHRILIE

AVRO AIRCRAFT LTD.

MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL COMPON

PROJECT C-105

PROJECT	C-105	UNGERWAITED		
		DESCRONOGLASSIFIE	REFERENCE NO. COMP	WEIGHT
	FIXED	EQUIPMENT GROUP	7000000	
34.61				
	INSTRUM		7010000	
	INSTRUIPROBE S	MENTS F F SERVICES	701000152	513
	NAVIG	TABLE AND STOWAGE	701000452	50
2 38				613
3	COCKPI	T PRESSURE SEALING	702000052	5 0
				50
	OXYGEN	SYSTEM	7030000	
3	O X Y G E N O X Y G E N	SYSTEM F F SYSTEM C F	703000152	290
	*			461
		NDITIONING SYSTEM	7040000	
5	AIR COI	NDITIONING C F	704000152	928
5 5	AIR COI	NDITIONING D B	704000356	514 382
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9	CABIN	INSULATION	707000052	119
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WEIGHT AND C. OF G BY FUNCTIONAL AVRO AIRCRAFT LTD. COMPONE MALTON, ONT. PROJECT C-105 COMP. REFERENCE NO. WEIGHT NO. 710000152 PNEUMATICS 152221 58 PNEUMATICS 710000254 13827 1660 AND HYD FLD COOLING 7110000 OIL 711000156 968655 AND HYD FLD COOLING DB 711000258 229461 57 OIL AND HYD FLD COOLING EB 11980 52 INTAKE DEICING 712000052 1017221 10172 713000051 1680 6 65 RADOME ANTIICING 1680 7140000 RADAR FIXED RADIO AND 25231 61 RADAR R N 714000151 RADIO AND RADAR F F 714000252 1668821 61 RADIO AND 1326331 F 714000354 61 RADIO AND RADAR C 61 AND RADAR B 7 1 4 0 0 0 4 5 6 RADIO 0 61 RADIO AND RADAR FIN 714000583 317976 RADAR 714000662 51070 61 RADIO AND 1 60841 7150000 POWER SUPPLIES RADAR RN 715000151 7700 9 61 RADAR POWER SUPPLIES 1950022 61 RADAR POWER SUPPLIES F F 715000252 570027 61 POWER SUPPLIES F 715000354 RADAR 32900 CANOPY ACTUATION 60 716000052 468022 4680 717000052 206517 3 CABIN CONSOLES 2065 718000054 100026 60 RADAR DOOR ACTUATION 1000

AVRO AIRCRAFT LTD.

WEIGHT AND C. OF G BY FUNCTIONAL

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