

Arrow 2
A/C 25207

Report: 7-0400-85
Issue : 3

UNCLASSIFIED SUMMARY

Jan/59

UNCLASSIFIED

AVRO AIRCRAFT LIMITED
INTER-DEPARTMENTAL MEMORANDUM

UNCLASSIFIED

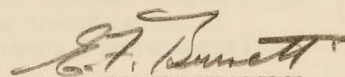
Ref: 9267/11/J
Date: 1 January, 1959
To: See Distribution
From: E.F. Burnett - Weight Supervisor
Subject: Arrow 2 A/C 25207 - Weight & C.G. Summary Report 7-0400-85 Issue 3

Attached is a copy of Weight and C.G. Summary Report 7-0400-85 Issue 3 dated January 1st, 1959, covering the engine test A/C 25207.

The report defines the aircraft with full Orenda Instrumentation installed. An appendix covers early flights of the aircraft before Orenda installation are effected.

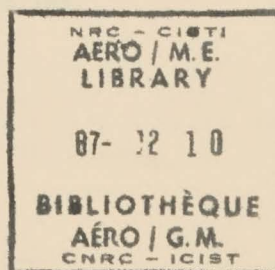
This report will be issued monthly until the actual weighing of the aircraft has been obtained.

Classification cancelled/changed to.....
by authority of.....(date).....
Signature.....Rank.....


E.F. Burnett

ag

cc: Messrs. J.C. Floyd	R. Marshall	C. Marshall
R.N. Lindley	F. Brame	W. Potocki
C.V. Lindow	W. Czerwinski	A. Crust
F.P. Mitchell	J. Lucas	(6 copies R.C.A.F.)
A.R. Buley	S. Kwiatkowski	D. Inglis
T. Higgins	A. Cornish	D. Moore
B.C. Alford	T. Roberts	R. Cairns
D.N. Scard	D. Wade	F. Danby



Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

Report: 7-0400-85
Issue : 3

UNCLASSIFIED

I N D E X

<u>Sheet</u>	<u>Content</u>
1-1 to 1-5	Introduction.
2-1 to 2-2	Weight & C.G. Summary
3-1 to 3-4	Appendix 1 - Aircraft 25207 For initial flight prior to installation of Orenda Instrumentation.
4-1	Horizontal C.G. Envelope for A/C with Orenda Instrumentation installed.
4-2	Horizontal C.G. Envelope for A/C with Orenda instrumentation not installed.
5-1 to 5-15	I.B.M. Detail sheets of Weight and C.G. of A/C. With Orenda Instrumentation installed.

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

Report: 7-0400-85
Issue: 3
Sheet: 1

UNCLASSIFIED

Introduction and Weight Changes

The following is the initial issue of a Weight & C.G. Summary for Arrow 2 A/C 25207 based on the latest information available. All changes quoted herein are relative to issue 2 of this report dated 1st, December, 1958.

Note:

This summary is for the Aircraft in the completed stage i.e. with full Orenda Instrumentation fitted, for an estimate of the Aircraft for initial flights see Appendix 1.

General:

The primary role of A/C 25207 is that of a Flight Test Vehicle for Orenda Engines Ltd., the engine installed in the right hand nacelle being heavily Instrumentated.

- a) Power Plant will consist of two prototype - instrumentated PS 13 engines with weights as follows:-

- | | |
|-----------------------|--------------------------------|
| 1. Left Hand 5245 lb |) Basic engine weight 4799 lb. |
| 2. Right Hand 5346 lb | |

The above weights are based on Orenda-Avro letter AWS/SAW, dated October 7th, 1958.

- b) Landing Gear Arrow 2A Main landing gear is fitted.
- c) Electrical System will consist of only one alternator and drive, consequently the constant speed drive together with piping and wiring and alternator have been removed from the R.H. Engine.
- d) Partial Electronics System as defined in report 72/AIREQ/13/2-7 of October, 1958, is installed.
- e) Damping System MH 64 is fitted.
- f) Flight Test Instrumentation can be considered as two parts viz.
1. Orenda Equipment comprising Pressure Logger, compensators etc. in Radar Nose; Control Panels and instruments in cockpits; transducer hot-box, amplifiers oxygen bottle etc. in C.F.
 2. Avro Installations consisting of structural provisions for mounting the above equipment; piping from R.H. Engine to Radar Nose; and thermo-couple, instrumentation and control wiring from forward areas to R.H. Engine disconnect at Sta. 591.65 in.

The estimated weight of the complete system is 1794 lb. It should be noted that for the initial flights the Orenda Equipment (790 lb) will not be fitted.

C O N F I D E N T I A L

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

Report: 7-0400-85
Issue : 3
Sheet : 1-2

UNCLASSIFIED

- g) Pack Instrumentation The weight of equipment and wiring is estimated to be 1142 lb. Assuming the empty pack weight to be 692 lb. it will be necessary to ballast the pack with 2060 lb. so that the pack complete is 3894 lb. This is necessary since the Orenda Equipment installed in the Radar Nose precludes the mounting in that area of ballast required to maintain the C.G. of the A/C within the defined limits.
- h) The additional Fire Protection as installed in A/C 25206 is not required.
- i) Provision for Tailcone Plugs deleted as per R.C.A.F letter S36-38-105-15.
- j) Where actual weights of Arrow 1 parts that apply to Arrow 2 Aircraft have been obtained, these weights have been recorded in Arrow 2 records. Some weights of Arrow 2 Parts have also been obtained on the I.B.M. sheets contained in this report, preceeding the item will be found a number varying from 0 - 100. This is the percentage actual weight recorded in the relevant item.

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

Report: 7-0400-85
Issue: 3
Sheet: 1-3

1. Structure

Weight lb

- a) Wings No weight change.
b) Fin and Rudder No weight change.
c) Fuselage Fwd Sta. 255 ins

Cockpit Formers	re-estimated	+	0.04
Air Intakes	re-estimated	-	0.90

Total Front Fuselage Decrease - 0.86

- d) Centre Fuselage Sta 255 - 485 ins No weight change.

- e) Duct Bay Sta. 485 - 591.65 ins

Skins Duct Bay Shroud beam now part of Duct Bay was previously included with Engine Shroud.	+	1.39
---	---	------

Total Duct Bay Increase + 1.39

- f) Engine Bay Sta 591.65 - 742.5 ins

Engine Shroud	incorporation of minor changes	+	0.26
Engine Access Door	incorporation of minor changes	+	0.03
Heavy Formers	increase in "V" struts	+	0.26

Total Engine Bay Increase + 0.55

- g) Rear Fuselage Sta 742.5 in aft

Stinger	increased due to material substitutions	+	0.39
Remov. Engine Doors	actual weights obtained	+	2.47

Total Rear Fuselage Increase + 2.86

- h) Fuselage Joints No weight change

Total Structure Increase + 3.94

2. Landing Gear

Nose U/C Door	re-estimated	+	0.05
Main U/C Doors & Fairings	Assign X74.4297 - Locking of Pivot Door incorporated	+	5.21

Total Landing Gear Increase + 5.26

3. Power Plant & Services No weight change.

4. Flying Controls No weight change.

Aircraft: Arrow 1
A/C 25207
Date : 1 January, 1959

CONFIDENTIAL

Report: 7-0400-85
Issue: 3
Sheet: 1-4

5. Equipment Fixed and Removable

Weight lb

Damping System - Addition of Command Signal Converter	+ 10.00
Electrical System - Re-estimated	= 3.01
Brake Parachute - actual weight of Arrow 1 chute obtained	+ 3.70
Air Conditioning - Increase due to act. weight of heat exchanger	+ 58.67
Increase due to act. weight of shut off valves	+ 15.86
Increase due to under-estimate of flexible metal joints (CSJ 106 7,8,9)	+ 0.50
Increase due to under-estimate of ducts	+ 27.88
Increase due to Assign X74-4070	+ 3.59
(Radar & Cockpit Temp. Control)	+ 8.99
Increase due to misc changes	+ 1.85
<u>Total Equipment Group Increase</u>	<u>+ 69.36</u>

6. Trapped Fuel No weight change.

7. Ballast

8. Useful Load No weight change.

Summary

Weight Change - Aircraft Basic Weight

Structure	+ 3.94
Landing Gear	+ 5.26
Equipment	+ 69.36
<u>Total</u>	<u>+ 78.56</u>

Weight Change - Operational Weight Empty

Issue 2

47,284.40

Issue 3

47,362.96

+ 78.56

C O N F I D E N T I A L

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

Report: 7-0400-85
Issue : 3
Sheet : 2-1

Weight & C.G. Summary for Orenda Flight Testing

Description	Weight lb	H. Arm ins	V. Arm ins
Structure	19,303.30	567.21	137.26
Wings	10,050.68	642.93	142.17
Fin & Rudder	1,030.94	754.65	209.00
Fuselage Fwd Sta. 255 ins	2,606.38	184.72	128.60
Sta. 255 - 485 ins	1,715.90	375.75	129.89
Sta. 485 - 591.65 ins	1,170.88	538.79	105.55
Sta. 591.65 - 742.5 ins	1,597.61	659.27	111.67
Sta. 742.5 in aft	1,087.73	807.83	129.06
"Marry-Up"	43.18	467.77	109.70
Landing Gear - Retracted	2,813.24	471.84	135.31
Main Landing Gear	2,158.67	539.23	141.00
Main Gear Doors & Fairings	293.19	539.39	138.30
Nose Landing Gear	333.81	170.81	99.70
Nose Gear Door & Fairing	27.57	162.25	88.68
Power Plant & Services	11,979.20	676.46	121.81
Engine Bare (PS13) (Instrumented Prototype)	9,598.00	690.47	121.21
Engine Accessories (Inlet Frame etc)	405.05	684.30	121.70
Engine Instrumentation	663.00	690.00	121.25
Engine Controls	32.32	379.90	117.49
Gear Box & Drives on Fuselage	291.87	608.57	103.28
Gear Box & Starter on Engine	76.73	601.97	113.57
Fire Extinguisher System - Basic	73.58	686.35	131.21
Engine Mountings	75.39	671.91	141.52
Fuel System	763.26	529.78	135.19
Flying Controls Group	1,965.22	655.66	138.07
Mechanical Flying Controls	958.44	677.70	117.62
Hydraulic Flying Controls	1,006.78	634.67	128.97
Equipment Fixed & Removable	9,988.68	353.21	112.22
Instruments	34.61	167.52	138.92
Probe	14.86	34.07	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Oxygen System	21.16	259.40	156.88
Cabin Consoles	17.68	175.29	124.49
Ejector Seats	342.94	204.50	134.11
Air Conditioning System	923.04	345.07	135.66
Cockpit Insulation	14.31	187.48	132.00
Hydraulic Utility System	656.12	498.91	117.95
Mechanical Door Stops Main U/C Door	3.02	516.00	120.00
Drag Chute	96.26	786.06	143.24
Electrical System	1,138.59	415.31	112.28
Low Pressure Pneumatics	50.08	394.66	126.02
Surface Finish	100.00	572.83	139.57
In-take De-icing Boots	88.00	195.82	118.00
Canopy Actuation	63.52	209.61	154.34
MH 64 Damping System	109.08	458.82	139.39
Partial Electronics System	622.50	346.83	120.14
Instrument Pack Structure	692.00	384.84	93.56
Pack Instrumentation (+ Ballast)	3,202.00	370.99	98.00
Flight Test Installations	1,793.91	232.30	115.30
Trapped Fuel	213.80	548.26	141.79
Ballast	-	-	-

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

C O N F I D E N T I A L

Report: 7-0400-85
Issue : 3
Sheet : 2-2

Description	Weight lb	H. Arm ins	V. Arm ins	M.A.C. %
U/C Up				
Aircraft Basic Weight	46,263.44	548.38	127.79	
U/C Down				
Useful Load (Less usable fuel)	1,099.52	550.69	123.98	
Crew	390.00	368.51	131.59	
Engine Fire Ext. Fluid	25.00	194.00	136.50	
Oil	159.13	730.00	129.00	
Residual Fuel	287.00	638.98	110.86	
Oxygen	13.39	508.14	135.33	
Water for Air Conditioning	225.00	259.68	159.91	
U/C Up				
Operational Weight Empty	47,362.96	544.20	127.88	29.89
U/C Down				
Max. Int. Fuel (2455 gals @ 7.8 lb/gal)	19,146.00	546.46	124.16	30.51
U/C Up				
Gross Weight (Max. Int. Fuel)	66,508.96	542.36	144.29	
U/C Down				
Max. Ext. Fuel (500 gals @ 7.8 lb/gal + drop tank)	4,242.36	543.67	132.60	29.74
U/C Up				
Max. Gross Weight (Int + Ext. Fuel)	70,751.32	545.28	129.95	30.19
U/C Down				
		520.32	60.79	
		542.27	128.29	29.36
		543.78	125.80	29.77

N.B. Aircraft Datum = 120 in. above an arbitrary chosen ground line.

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

CONFIDENTIAL

UNCLASSIFIED

Report: 7-6460-89
Issue : 3
Sheet : 3-1

Appendix 1

Introduction

This appendix is to cover the condition of A/C 25207 for initial flights. All weight changes are quoted relative to the complete aircraft as defined in the main text of this report.

Change Applicable for Initial Flights of A/C 25207

1. <u>Structure</u>	No Weight change.	<u>Weight lb</u>
2. <u>Landing Gear</u>	No weight change.	
3. <u>Power Plant & Services</u>		
<u>Engine Instrumentation</u>	deletion of vibration slip ring, wiring and piping aft of Sta. 591.65 on R.H. Engine	- 101.00
Constant Speed Drives	on Engine R.H. C.S.U. fitted	+ 76.72
	<u>Total Power Plant Decrease</u>	<u>- 24.28</u>
4. <u>Flying Controls Group</u>	No weight change	
5. <u>Equipment Fixed and Removable</u>		
Electrics Engine Bay R.H. Alternator Added		+ 87.00
Flight Test Installations Oreanda supplied units not installed		- 789.69
Pack Instrumentation Telemetry and ballast plus empty pack		
Maintained at approx. 3900 lb by		+ 6.00
	<u>Total Equipment Group Decrease</u>	<u>- 696.69</u>
6. <u>Trapped Fuel</u>	No weight change	
7. <u>Ballast</u>		+ 872.00
8. <u>Useful Load</u>		
Engine & Access. Gear Box Oil Trapped add oil for R.H. C.S.U.		+ 2.87
	<u>Total Useful Load Increase</u>	<u>+ 2.87</u>

Summary

Weight Change - Aircraft Basic Weight

Power Plant	- 24.28
Equipment	- 696.69
Ballast	+ 872.00
Total	+ 151.03

Weight Change Operational Weight Empty

Complete A/C

47,513.99

Early Flights

47,362.96

+ 151.03 lb

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

CONFIDENTIAL

Report: 7-0400-85

Issue: 2

Sheet

UNCLASSIFIED

Weight & C.G. Summary for Initial Flight (Orenda Units not Installed)

Description	Weight lb	H. Arm ins	V. Arm ins
Structure	19,303.30	567.21	137.26
Wings	10,050.68	642.93	142.17
Fin and Rudder	1,030.94	754.65	209.00
Fuselage Fwd. Sta. 255 ins	2,606.38	184.72	128.60
Sta. 255 - 485 ins	1,715.90	375.75	129.89
Sta. 485 - 591.65 ins	1,170.88	538.79	105.55
Sta. 591.65 - 742.5 ins	1,597.61	659.27	111.67
Sta. 742.5 in Aft	1,087.73	807.83	129.06
"Marry-Up"	43.18	467.77	109.70
Landing Gear - Retracted	2,813.21	491.84	135.31
Main Landing Gear	2,158.67	539.23	141.00
Main Gear Doors & Fairings	293.19	539.39	138.30
Nose Landing Gear	333.81	170.81	99.70
Nose Gear Door & Fairing	27.57	162.25	88.68
Power Plant & Services	11,954.92	675.87	121.75
Engine Pare (PS13) (Instrumentated Prototype)	9,598.00	690.47	121.21
Engine Accessories (Inlet Frame Etc.)	405.05	684.30	121.70
Engine Instrumentation	562.00	690.00	121.25
Engine Controls	32.32	379.90	117.49
Gear Box & Drives on Fuselage	291.87	608.57	103.28
Gear Box & Starter on Engine	153.45	601.97	113.57
Fire Extinguisher System - Basic	73.58	686.35	131.21
Engine Mountings	75.39	671.91	141.52
Fuel System	763.26	529.78	135.19
Flying Controls Group	1,965.22	655.66	138.07
Mechanical Flying Control	958.44	677.70	147.62
Hydraulics Flying Control	1,006.78	634.67	128.62
Equipment Fixed and Removable	9,291.99	384.00	111.79
Instruments	34.61	167.52	138.92
Probe	14.86	-34.07	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Oxygen System	21.16	259.40	156.88
Cabin Consoles	17.68	175.29	124.49
Ejector Seats	342.94	204.50	134.11
Air Conditioning System	923.04	245.07	135.66
Cockpit Insulation	14.31	187.48	132.00
Hydraulic Utility System	656.12	498.91	117.95
Mechanical Door Stops Main U/C Door	3.02	516.00	120.00
Drag Chute	96.26	786.06	143.24
Electrical System	1,225.59	427.44	112.54
Low Pressure Pneumatics	50.08	394.66	126.02
Surface Finish	100.00	572.83	139.57
Intake De-icing Boots	88.00	195.82	118.00
Canopy Actuation	63.52	209.61	154.34
MH 64 Damping System	109.08	458.82	139.39
Partial Electronics System	622.50	346.83	120.14
Instrument Pack Structure	692.00	384.84	93.56
Pack Instrumentation (+ ballast)	3,208.00	389.50	98.00
Flight Test Installations	1,004.22	342.73	113.53
Trapped Fuel	213.80	548.26	141.79
Ballast	872.00	100.00	114.00

Aircraft: Arrow 2
A/C 25207
Date : 1 January, 1959

Report: 7-0400-85
Issue : 3
Sheet : 3-3

Description	Weight lb	H. Arm ins	V. Arm ins	M.A.C. %
Aircraft Basic Weight U/C Up	46,414.47	548.83	127.67	
Useful Load (Less usable fuel) U/C Down	1,102.39	551.13	123.88	
Crew	390.00	369.12	131.54	
Engine Fire Ext. Fluid	25.00	194.00	136.50	
Oil	162.00	730.00	129.00	
Residual Fuel	162.00	638.31	110.89	
Oxygen	287.00	508.14	135.33	
Water for Air Conditioning	13.39	259.68	159.91	
	225.00	267.91	131.56	
Operational Weight Empty U/C Up	47,516.86	544.66	127.76	30.02
U/C Down		546.91	124.06	30.64
Max. Int. Fuel (2455 gals. @ 7.8 lb/gal)	19,146.00	542.36	114.29	
Gross Weight (Max. Int. Fuel) U/C Up	66,662.86	544.00	132.51	29.83
U/C Down		545.60	129.87	30.27
Max. Ext. Fuel (500 gal @ 7.8 lb/gal + drop tank)	4,242.36	520.32	60.79	
Max. Gross Weight (Int. + Ext. Fuel) U/C Up	70,905.22	542.58	128.22	29.44
U/C Down		544.09	125.74	29.85

- N.B. 1. Aircraft Datum = 120 ins. above an arbitrarily chosen ground line.
2. Aircraft is ballasted with 872 lb. at H.A. = 100 ins. such that the aft C.G. on a typical Flight Envelope, excluding any effects of fuel sequencing (see note on sheet 4-2) does not exceed 31% M.A.C.

HORIZONTAL PLOT OF FIXED POINTS ON
ARROW 2 A/C 25207 FLIGHT ENVELOPE

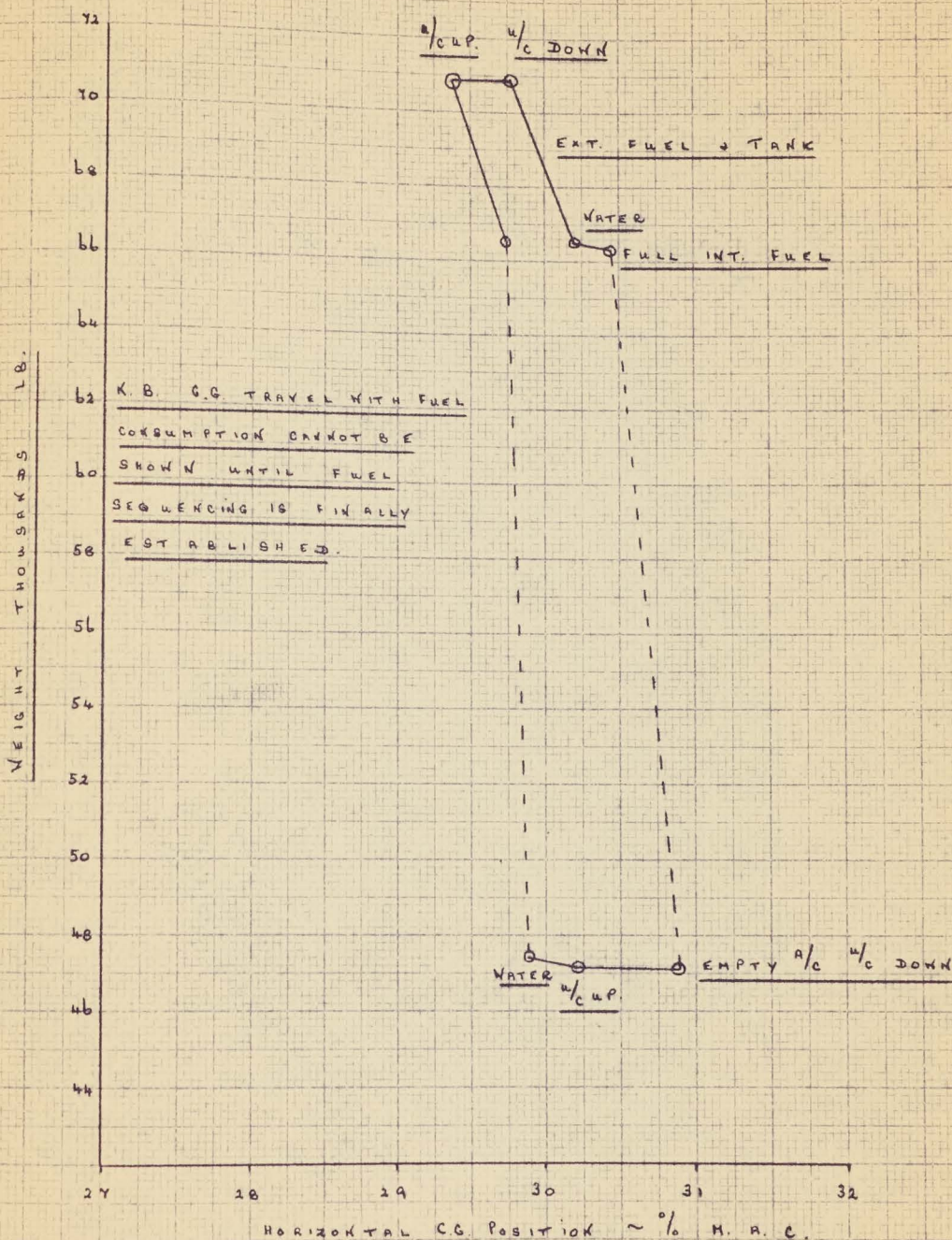
REPORT Y-0400-85-3

DATE JAN. 1st 1959

SHEET 4-1

BY French

A/C IN COMPLETED STATE FOR OREDA FLIGHT TESTING



AVRO AIRCRAFT LTD.

MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT Arrow 2 A/C 25207 1 Jan/58

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. A
TOTAL WING GROUP 25207		1000000				
OUTER WING		1010000				
100	OUTER WING SKINS	1010001	64	929.10	706.46	135
100	POSTS AND INTERCOSTALS	1010002	64	243.67	732.07	134
100	OUTER WING SPARS	1010003	64	392.58	706.08	135
100	OUTER WING RIBS	1010004	64	134.56	695.06	136
18	AILERON CONTROL BOX	1010006	64	379.20	774.09	135
100	RIB 12	1010007	64	762.66	648.73	138
100	O W AILERON JACK FITTING	1010009	64	104.67	727.91	138
	AILERON JOINTS AND FAIRING	1010010		329.37	787.26	132
				1979.45		
100 AILERON		1020000	74	336.00	792.13	135
				336.00		
20 ELEVATOR		1030000	82	446.38	756.18	142
20	ELEVATOR MARRY UP	1030001		159.77	738.10	142
				462.35		
INNER WING		1040000				
81	MAIN U C STRUCTURE	1040001	62	332.17	577.48	139
95	INNER WING SPARS	1040002	62	419.17	579.02	141
61	I W STRUCTURE F S TO M S	1040007	62	1085.39	498.46	143
17	I W STRUCTURE M S TO R S	1040008	62	1500.16	608.68	145
30	CENTRE TRAILING EDGE	1040009	62	318.98	720.41	148
40	ELEVATOR CONTROL BOX	1040010	62	433.98	724.72	141
25	TRANSP JOINT MARRY UP	1040011		70.65	636.21	138
61	CENTRE LINE JOINTS	1040012	62	582.64	662.33	151
91	INNER WING SKINS	1040013	62	2280.48	626.89	144
63	STRUC PICK UP FITTINGS	1040014	62	123.16	616.54	141
62	RIBS 1 TO 9	1040016	62	485.16	611.33	141
	DORSAL FAIRING I W	1040017	62	113.48	270.16	161
100	RIB 10	1040018	62	1070.66	636.83	131
49	FUSELAGE HINGE JOINT I W	1040019	62	126.28	616.88	131
25	TRANSP JOINT	1040020	62	129.42	630.71	113
49	FUSELAGE HINGE JOINT	1040021		39.35	532.34	141
	DORSAL FAIRING C A	1040023		59.13	567.40	151
	SHUT OFF VALVE OPERAT MECH	1040024	62	5.13	549.65	141
62	LEADING EDGE I W	1040025	62	214.89	468.30	141
				6964.18		
LEADING EDGE O W		1050000	65	308.70	630.13	131
				308.70		

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V
	TOTAL FUSELAGE GROUP	3000000				
	RADAR NOSE STRUCTURE	3010000				
	RADOME	3010001	51	159.58	3992.1	
22	RADAR NOSE STRUCTURE C A	3010002		270	12000.1	
22	RADAR NOSE STRUCTURE R N	3010003	51	164.49	9532.1	
				326.77		
	FRONT FUSELAGE STRUCTURE	3020000				
	SKIN F F	3020001	52	82.64	19296.1	
	COCKPIT FORMERS	3020002	52	107.28	18257.1	
	LOWER LONGERONS F F	3020003	52	68.37	18460	
31	TOP LONGERONS F F	3020004	52	189.47	19430.1	
66	NOSE U C SUPPORT STRUCT	3020005	52	33.43	21049	
	CREW BULKHEADS	3020006	52	132.24	20528.1	
	BULKHEAD STA 120	3020007	52	31.10	12000.1	
	BULKHEAD STA 255	3020008	52	109.21	25500.1	
	COCKPIT FLOOR	3020009	52	58.81	17695.1	
	SHEAR PANEL BELOW NAV ARCH	3020010	52	20.57	25706.1	
3	MISC STRUCTURE F F	3020011	52	16.00	18821.1	
	LOWER SHEAR PANEL	3020012	52	31.41	23423	
22	CANOPY ARCHES	3020013	52	85.53	22594.1	
58	WIND SCREEN	3020014	52	132.85	13828.1	
				1098.91		
	CENTRE FUSELAGE STRUCTURE	3030000				
	SKIN C F	3030001	54	221.12	36736.1	
	FORMERS C F	3030002	54	287.49	37520.1	
5	BULKHEAD STA 485	3030003	54	128.15	48500.1	
66	LONGERONS C F	3030004	54	144.53	41038.1	
	STR BELOW LOWER LONGERONS	3030005	54	48.87	27466	
	RADAR ACCESS DOOR	3030006	54	24.18	27908	
	FWD DORSAL FAIRING	3030008	54	29.69	28927.1	
	DEFLECTOR SHIELD	3030009	54	20.45	33739.1	
	DORSAL OVER FUEL TANK	3030010	54	41.85	41268.1	
	PACK MTG STRUCTURE	3030011	54	22.80	29289.1	
	SEALING MISSILE BAY	3030012	54	5.59	29616.1	
	MISC ITEMS C F	3030013	54	12.16	37000.1	
	ARUMENT BAY ROOF	3030014	54	124.32	38370.1	
	FUSELAGE FUEL TANK	3030015	54	226.44	39454.1	
	DUCT C F	3030016	54	318.67	35898.1	
	EQUIPMENT BAY STRUCTURE	3030017	54	59.59	28506.1	
				1715.90		
	DUCT BAY STRUCTURE	3040000				

WGT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	3000000						
	3010000						
A	3010000151		15958	3992	11070	637043	1766551
N	30100002		270	12000	11200	32400	30240
	3010000351		16449	9532	11321	1567919	1862191
			32677			2237362	3658982
	3020000						
	3020000152		8264	19296	12301	1594621	1016555
	3020000252		10728	18257	12024	1958611	1289935
	3020000352		6837	18460	9045	1262110	618407
	3020000452		18947	19430	14763	3681402	2797146
	3020000552		33432	1049	9186	703668	307088
	3020000652		13224	20528	12377	2714623	1636734
	3020000752		3110	12000	11477	373200	356935
	3020000852		10921	25500	11927	2784855	1302548
ARCH	3020000952		5881	17695	11569	1040643	680373
	3020001052		20572	5706	15352	528772	315791
	3020001152		1600	18821	12072	301136	193152
	3020001252		31412	3423	8900	735716	279549
	3020001352		85532	2594	16023	1932465	1370447
	3020001452		13285	13828	15000	1837050	1992750
			109891			21448872	14157410
	3030000						
	3030000154		22112	36736	14420	8123064	3188550
	3030000254		28749	37520	13317	10786625	3828504
	3030000354		12815	48500	10337	6215275	1324687
	3030000454		14453	41038	12144	5931222	1755172
ONS	3030000554		48872	27466	9322	1342263	455566
	3030000654		24182	27908	9016	674815	218007
	3030000854		29692	28927	16400	858843	486916
	3030000954		20453	3739	16400	689963	335380
	3030001054		4185	41268	14208	1727066	594605
	3030001154		2280	29289	10280	667789	234384
	3030001254		5592	29616	11074	165553	61904
	3030001354		12163	37000	12500	449920	152000
	3030001454		12432	38370	11428	4770158	1420729
	3030001554		22644	39454	14535	8933964	3291305
	3030001654		31867	35898	12969	11439616	4132831
E	3030001754		5959	28506	13549	1698673	807385
			171590			64474809	22287925
	3040000						

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V.
	SKIN D B	30400001	56	6366	53560	11
5	FORMERS D B	30400002	56	7335	53530	11
	TOP LONGERONS	30400003	56	4985	53899	11
	MTG BRKTS SIDE PANEL	30400004	56	1905	51866	11
	LOWER LONGERONS	30400005	56	10301	52236	9
72	MAIN FRAME STA 538 77	30400006	56	5980	53877	10
	ACCESS PANELS	30400007	56	3874	52818	9
	LOWER PANEL ASSY	30400008	56	2175	54557	8
	DROP TANK MTG STRUCTURE	30400009	56	841	58554	8
20	LOWER SIDE PANELS FWD	30400010	56	10756	50854	9
	LOWER CENTRE PANEL FWD	30400011	56	2686	51389	8
16	LOWER SIDE PANELS AFT	30400012	56	6990	56790	8
	LOWER CENTRE PANEL AFT	30400013	56	2609	56600	8
60	FLOATING DUCT D B	30400014	56	45627	55370	11
	HEAT EXCHANGER MTG	30400015	56	705	57950	9
				104975		
	ENGINE BAY	30500000				
100	TOP LONGERONS	30500001	58	674	66778	11
84	BOTTOM LONGERONS E B	30500002	58	8464	65909	11
	ENGINE ACCESS DOORS	30500003	58	13494	63878	9
	ENGINE TUNNEL	30500004	58	63135	65552	12
71	ENG RAILS ATTACH TO FORM	30500005	58	2906	68763	11
	PANELS AT ENG ACCESS DOORS	30500006	58	11272	64996	8
	BOTTOM CTR PANEL FWD	30500007	58	47276	61754	8
	BOTTOM CTR PANEL CENTRE	30500008	58	4168	67085	9
	BOTTOM CTR PANEL AFT	30500009	58	7719	72116	9
5	SIDE PANEL FWD	30500010	58	8597	61609	11
5	SIDE PANEL CENTRE	30500011	58	7481	67063	11
32	SIDE PANEL AFT	30500012	58	7463	72146	12
41	HEAVY FORMERS	30500013	58	19661	66051	10
				159761		
	REAR FUSELAGE	30600000				
	OUTER SKINS FIXED	30600001	59	5658	77270	11
	FORMERS FIXED R F	30600002	59	10509	77990	11
	LONGERONS FIXED R F	30600003	59	2519	77159	12
	TUNNEL FIXED R F	30600004	59	10994	77552	11
85	ENGINE ACCESS DOORS R F	30600005	59	9270	77500	9
29	FAIRING UNDER RUDDER FIXED	30600006	59	2901	78276	15
	REMOV TAILCONES	30600007	59	55948	82637	12
	CENTRE STRUC AND STING REM	30600008	59	10974	83323	11
				108773		
97	DIVE BRAKES	30700001	72	11691	50884	9
97	DIVE BRAKES C A	30700002		4224	8797	9
				12113		

HT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	3040000156		636653560	11243		3409630	715729
	3040000256		733553530	11438		3926426	838977
	3040000356		49853899	13550		268417	67479
	3040000456		19051866	13066		98545	24825
	3040000556		1030152236	9914		5380830	1021241
	3040000656		598053877	10383		3221845	620903
	3040000756		387452818	9976		2046169	386470
	3040000856		21754557	8901		118389	19315
	3040000956		84158554	8847		492439	74403
	304001056		1075650854	9269		5469856	996974
	304001156		268651389	8892		1380309	238839
	304001256		699056790	8860		3969621	619314
	304001356		260956600	8794		1476694	229435
	304001456		4562755370	11712		25263670	5343834
	304001556		70557950	9080		408548	64014
			104975			56931388	11261752
	30500000						
	3050000158		67466778	13921		450084	93828
	3050000258		846465909	11446		5578538	968789
	3050000358		1349463878	9050		8619697	1221207
	3050000458		6313565552	12158		41386255	7675953
RM	3050000558		290668763	11364		1998253	330238
DOORS	3050000658		1127264996	9253		7326349	1042998
	3050000758		472761754	8919		2919112	421601
	3050000858		416867085	9247		2796103	385415
	3050000958		771972116	9554		5566634	737473
	305001058		859761609	11693		5296526	1005247
	305001158		748167063	11922		5016983	891885
	305001258		746372146	12188		5384256	909590
	305001358		1966166051	10968		12986287	2156418
			159761			105325077	17840642
	30600000						
	3060000159		565877270	13708		4371937	775599
	3060000259		1050977990	13734		8195969	1443306
	3060000359		251977159	12810		1943635	322684
	3060000459		1099477552	13214		8526067	1452747
	3060000559		927077500	9856		7184250	913651
FIXED	3060000659		290178276	15586		2270787	452150
	3060000759		5594882637	12781		46233749	7150714
REM	3060000859		1097483323	13916		9143866	1527142
			108773			87870260	14037993
	3070000172		1169150884	9049		5948848	1057919
	30700002		42248797	9360		205923	39499
			12113			6154771	1097418

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
5	AIR INTAKES	30800001	55	76949	21129	1182
				76949		
	FUSELAGE JOINTS	30900000				
	JOINT AIR INTAKES TO F F	30900001		66322000	01200	
	JOINT F F TO C F	30900002		103625706	1225	
	JOINT D B TO C F	30900003		42847940	115	
	JOINT D B TO E B	30900004		146758957	915	
	JOINT AT STA 742 50	30900005		72474250	1150	
				4318		
	CANOPIES	31000000				
28	PILOTS CANOPY	31000001	53	244841	17693	1591
	NAVIGATORS CANOPY	31000002	53	166372	3248	1625
				41121		

EIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

REFERENCE NO.				COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
308000155					76949	21129	11828	16258554	9101528
					76949			16258554	9101528
3090000									
3090001					663	22000	12000	145860	79560
3090002					1036	25706	12250	266314	126910
3090003					428	47940	11590	205183	49605
3090004					1467	58957	9157	864899	134333
3090005					724	74250	11500	537570	83260
					4318			2019826	473668
3100000									
310000153					24484	17693	15915	4331954	3896629
310000253					16637	23248	16256	3867770	2704511
					41121			8199724	6601140

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET.

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
SITION	4000000						
GROUP	4010000						
	401010092		2158675392314100			116401962	30437247
			215867			116401962	30437247
INGS	4010200		293195393913830			15814375	4054818
			29319			15814375	4054818
GROUP	4020000						
	402010091		33381170809970			5701475	3328086
			33381			5701475	3328086
AIRING	402020052		2757162258868			447323	244491
			2757			447323	244491

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP
COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. A
ENGINE GROUP	5000000				
PS 13 ENGINES	5010000		1000000	69023	12
ENGINE INSTRUMENTATION	5010001		66300	69000	12
PS 13 ENGINES	5010002		305	65853	10
			1066605		
ACC GEAR BOX ON FUS D B	5020001	56	3676	57768	9
ACC GEAR BOX ON FUS E B	5020002	58	23533	61295	10
ACC GEAR BOX ON FUS C A	5020003		800	61550	9
ACC GEAR BOX ON FUS I W	5020004	62	1178	61370	13
			29187		
ENGINE CONTROLS	5030000				
ENGINE CONTROLS F F	5030001	52	1576	16723	12
ENGINE CONTROLS C F	5030002	54	109	26444	11
ENGINE CONTROLS E B	5030004	58	889	66633	9
ENGINE CONTROLS I W	5030005	62	658	52142	12
			3232		
CONST SPEED DRIVE ON ENG	5040001		7673	60197	11
			7673		
FIRE EXT SYSTEM	5060000				
ENG FIRE EXT SYSTEM E B	5060001	58	5985	71074	13
ENG FIRE EXT SYSTEM D B	5060002	56	1231	56856	11
ENG FIRE EXT SYSTEM ENG	5060003		142	67960	9
			7358		
ENGINE MTGS AND BRACKETS	5070000				
ENGINE MOUNTS	5070001		7539	67191	14
			7539		
FUEL SYSTEM	5080000				
17 FUEL SYSTEM C F	5080001	54	11280	39995	14
18 FUEL SYSTEM D B	5080002	56	15735	53738	10
4 FUEL SYSTEM E B	5080003	58	1836	61392	11
39 FUEL SYSTEM I W	5080004	62	47280	55432	14
FUEL SYSTEM C A	5080005		195	68630	9
			76326		

EIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	5000000						
	5010000		1000000	69023	12123	690230000	121230000
	5010001		66300	69000	12125	45747000	8038875
	5010002		305	65853	10306	200852	31433
			1066605			736177852	129300308
B	5020001	56	3676	57768	9442	2123552	347088
B	5020002	58	23533	61395	10307	14424552	2425546
A	5020003		800	61550	9700	492400	77600
W	5020004	62	1178	61370	13950	721761	164331
			29187			17762265	3014565
	5030000						
	5030001	52	1576	16723	12368	263554	194920
	5030002	54	109	26444	11800	28824	12862
	5030004	58	889	66633	9904	592367	88047
	5030005	62	658	52142	12751	343094	83902
			3232			1227839	379731
ENG	5040001		7673	60197	11359	4618916	871576
			7673			4618916	871576
	5060000						
B	5060001	58	5985	71074	13583	4253779	812943
B	5060002	56	1231	56856	11237	699897	138327
ENG	5060003		142	67960	9970	96503	14157
			7358			5050179	965427
KETS	5070000						
	5070001		7539	67191	14152	5065529	1066919
			7539			5065529	1066919
	5080000						
	5080001	54	11280	39995	14090	4511436	1589352
	5080002	56	15735	53738	10957	8455674	1724084
	5080003	58	1836	61392	11024	1127157	202401
	5080004	62	47280	55432	14346	26208250	6782789
	5080005		195	68630	9920	133829	19344
			76326			40436346	10317970

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION				REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
FLYING CONTROLS GROUP				6000000				
MECHANICAL CONTROLS				6010000				
60	MECHANICAL	CONTROLS	F F	6010001	52	10694	16454	114
	MECHANICAL	CONTROLS	C F	6010002	54	1290	39654	117
70	MECHANICAL	CONTROLS	FIN	6010005	83	12443	78819	221
71	MECHANICAL	CONTROLS	I W	6010006	62	40234	71800	143
80	MECHANICAL	CONTROLS	O W	6010007	64	30520	77053	135
	MECHANICAL	CONTROLS	C A	6010008		663	70984	143
						95844		
FLYING CONTROLS HYDRAULICS				6020000				
6	FLYING	CONTROLS	HYDR D B	6020001	56	3299	55757	109
6	FLYING	CONTROLS	HYDR E B	6020002	58	39673	64755	110
6	FLYING	CONTROLS	HYDR R F	6020003	59	34754	440	108
73	FLYING	CONT	HYDRAULICS I W	6020004	62	27988	70369	147
66	FLYING	CONT	HYDRAULICS O W	6020005	64	13170	74034	135
72	FLYING	CONT	HYDRAULICS FIN	6020006	83	5820	75988	207
6	FLYING	CONTROLS	HYDR F F	6020008	52	7713	17716	105
6	FLYING	CONTROLS	HYDR C F	6020009	54	2981	37175	108
						100678		

EIGHT AND C. OF G BY

FUNCTIONAL GROUP COMPONENT

REPORT NO.

SHEET

		REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
		6000000						
		6010000						
F		6010001	52	10694	16454	11411	1759591	1220292
F		6010002	54	1290	39654	11727	511537	151278
IN		6010005	83	12443	78819	22157	9807448	2756996
W		6010006	62	40234	71800	14382	28888012	5786454
W		6010007	64	30520	77053	13561	23516576	4138817
A		6010008		663	70984	14338	470624	95061
				95844			64953788	14148898
ULICS		6020000						
D B		6020001	56	3299	55757	10910	1839423	359921
F B		6020002	58	39673	64755	11001	25690251	4364427
R F		6020003	59	34754	44010	814	25650	3677
S I W		6020004	62	27988	70369	14716	19694876	4118714
S O W		6020005	64	13170	74034	13586	9750278	1789276
S FIN		6020006	83	5820	75988	20762	4422502	1208348
F F		6020008	52	7713	17716	10582	1366435	816190
C F		6020009	54	2981	37175	10879	1108187	324303
				100678			63897602	12984856

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. AR
FIXED EQUIPMENT GROUP	7000000				
INSTRUMENTS	7010000				
INSTRUMENTS	701000152		3261	16430	139
NAVIG TABLE AND STOWAGE	701000452		200	22000	130
			3461		
COCKPIT SEALING	702000052		500	18600	130
			500		
OXYGEN SYSTEM	7030000				
OXYGEN SYSTEM	703000152		2116	25940	156
			2116		
AIR CONDITIONING SYSTEM	7040000				
28 AIRCONDITIONING F F	704000152		11239	21908	119
28 AIRCONDITIONING C F	704000254		54842	28852	135
28 AIRCONDITIONING D B	704000356		706	51474	122
28 AIRCONDITIONING C A	7040005		23943	50776	143
28 AIRCONDITIONING ENG	7040006		1503	67100	140
28 AIRCONDITIONING I W	704000762		715	52247	157
			92304		
HYDRAULICS MAIN SYSTEM	7050000				
28 UTILITY HYDRAULICS F F	705000152		9602	20241	108
3 UTILITY HYDRAULICS C F	705000254		5068	42772	103
19 UTILITY HYDRAULICS D B	705000356		22332	54978	109
67 UTILITY HYDRAULICS E B	705000458		11075	60747	111
30 UTILITY HYDRAULICS I W	705000562		14441	55240	142
28 UTILITY HYDR NOSE H C	705000691		114	18860	93
30 UTILITY HYDR MAIN H C	705000792		2980	54325	141
			65612		
MUC DOOR STOPS	706000056		302	51600	120
			302		
CABIN INSULATION	707000052		1431	18748	132
			1431		

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
P	7000000						
	7010000						
	7010001	52	3261	16430	13947	535782	454812
AGE	7010004	52	200	22000	13000	44000	26000
			3461			579782	480812
	7020000	52	500	18600	13000	93000	65000
			500			93000	65000
	7030000						
	7030001	52	2116	25940	15688	548890	331958
			2116			548890	331958
TEM	7040000						
	7040001	52	11239	21908	11931	2462240	1340925
	7040002	54	54842	28852	13572	15823014	7443156
	7040003	56	706	51474	12263	363406	86577
	7040005		23943	50776	14326	12157298	3430074
	7040006		1503	67100	14000	1008513	210420
	7040007	62	71	52247	15728	37095	11167
			92304			31851566	12522319
EM	7050000						
F	7050001	52	9602	20241	10816	1943541	1038552
F	7050002	54	5068	42772	10325	2167685	523271
B	7050003	56	22332	54978	10984	12277687	2452947
B	7050004	58	11075	60747	11152	6727730	1235084
W	7050005	62	14441	55240	14254	7977208	2058420
C	7050006	91	114	18860	9320	21500	10625
C	7050007	92	2980	54325	14100	1618885	420180
			65612			32734236	7739079
	7060000	56	302	51600	12000	155832	36240
			302			155832	36240
	7070000	52	1431	18748	13200	268284	188892
			1431			268284	188892

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION				REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V.
	BRAKE PARACHUTE			70800000				
83	BRAKE PARACHUTE F F			70800001	52	479	15664	12
83	BRAKE PARACHUTE R F			70800005	59	90188	21871	1
83	BRAKE PARACHUTE I W			70800006	62	1296	1969	14
						9626		
	ELECTRICAL SYSTEM			70900000				
	ELECTRICAL WIRING R N			70900001	51	129	9285	12
	ELECTRICAL WIRING F F			70900002	52	2966	19977	11
	ELECTRICAL WIRING C F			70900003	54	2354	39703	11
	ELECTRICAL WIRING A I			70900004	55	12742	1984	12
	ELECTRICAL WIRING D B			70900005	56	90155	2769	9
	ELECTRICAL WIRING E B			70900006	58	6459	500	9
	ELECTRICAL WIRING I W			70900008	62	9236	5399	51
	ELECTRICAL WIRING FIN			70900009	83	3527	9754	30
	ELECTRICAL WIRING NUC			70900010	91	3301	8600	9
	ELECTRICAL WIRING ENG			70900011		2002	6068	310
	ELECTRICAL WIRING C A			70900012		13746	3347	311
	ELECTRICS F F			70900013	52	16429	15547	10
	ELECTRICS C F			70900014	54	8636	4519	310
	ELECTRICS E B			70900015	58	1117	6154	510
	ELECTRICS ENG			70900016		8854	5866	611
	ELECTRICS C A			70900017		8026	1350	11
	ELECTRICS FIN			70900018	83	4489	0502	8
	ELECTRICS I W			70900019	62	2275	6205	314
	ELECTRICS CAW			70900020		1206	7488	13
	ELECTRICS MUC			70900021	92	7451	1600	13
	ELECTRICS A I			70900022	55	4906	2209	213
	ELECTRICS D B			70900023	56	2546	8518	4710
	ELECTRICS R F			70900024	59	1768	0759	11
	WINDSCREEN DEMISTING			70900025	52	3490	1995	410
						1138	59	
	L P PNEUMATICS			71000000				
	L P PNEUMATICS F F			71000001	52	1993	1958	612
	L P PNEUMATICS C F			71000002	54	7963	2397	11
	L P PNEUMATICS FIN			71000005	83	4147	4966	25
	L P PNEUMATICS R N			71000006	51	199	7067	9
	L P PNEUMATICS ENG			71000008		1403	6389	79
	L P PNEUMATICS I W			71000009	62	2035	2880	15
						5008		
	INTAKE DE ICING			71200000	55	8800	1958	211
						8800		
	60 CANOPY ACTUATION			71600000	52	6352	2096	115
						6352		

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	70800000						
	70800001	52	479	15664	12903	75031	61805
	70800005	59	90188	2187	14401	7411624	1298682
	70800006	62	12961	969	14200	79940	18318
			9626			7566595	1378805
	70900000						
	70900001	51	129	9285	12000	11978	15480
	70900002	52	2966	19977	11200	592518	332192
	70900003	54	2354	39703	11000	934609	258940
	70900004	55	12742	1984	12000	280076	152880
	70900005	56	9015	52769	9921	4757125	894378
	70900006	58	645	9500	9200	38080	5888
	70900008	62	9236	53995	13900	4986978	1283804
	70900009	83	352	79754	30000	280734	105600
	70900010	91	330	18600	9800	61380	32340
	70900011		2002	60683	10000	1214874	200200
	70900012		13746	33473	11234	4601199	1544226
	70900013	52	16429	15547	10538	2554217	1731288
	70900014	54	8636	45193	10767	3902867	929838
	70900015	58	1117	61545	10765	687458	120245
	70900016		8854	58666	11602	5194288	1027241
	70900017		802	61350	11591	492027	92960
	70900018	83	448	9050	28840	39182	12690
	70900019	62	2275	62053	14500	1411706	329875
	70900020		1206	7488	13661	80986	16393
	70900021	92	745	1600	13700	38184	10138
	70900022	55	4906	22092	13988	1083834	686251
	70900023	56	25468	51847	10244	13204394	2608942
	70900024	59	1768	0759	11687	142136	20569
	70900025	52	3490	19954	10638	696395	371266
			113859			47287225	12783624
	71000000						
	71000001	52	1993	19586	12209	390349	243325
	71000002	54	796	32397	11610	257880	92416
	71000005	83	414	74966	25234	310359	104469
	71000006	51	199	7067	9261	14063	18429
	71000008		1403	63897	9987	896475	140118
	71000009	62	203	52880	15930	107346	32338
			5008			1976472	631095
	71200000	55	8800	19582	11800	1723216	1038400
			8800			1723216	1038400
	71600000	52	6352	20961	15434	1331443	980368
			6352			1331443	980368

MALTON, ONT.

COMPONENT

PROJECT _____

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	7170000	52	1768	17529	12449	309913	220098
			1768			309913	220098
	7190001	51	246	8720	11264	21451	27709
	7190002	52	363	18744	12200	68041	44286
Y	7190003	53	64	20218	15900	12940	10176
ES	7190004	54	928	36356	13907	337384	129057
	7190005	55	408	22798	12020	93016	49042
	7190006	56	349	54064	11373	188683	39692
	7190007	58	443	66701	11200	295485	49616
	7190008	59	402	77722	12770	312442	51335
	7190009	62	315	160144	14400	1895137	453744
	7190010	64	106	770650	13590	753836	145005
EDGE	7190011	65	319	63948	13526	203994	43148
BRAKES	7190012	72	28	50884	9048	14248	2533
IRON	7190013	74	353	79190	13556	279541	47853
TOR	7190014	82	566	75523	14260	427460	80712
	7190015	83	639	74663	20837	477097	133148
ER	7190016	84	202	81279	21431	164184	43291
PACK	7190017	94	472	38850	9600	183372	45312
			10000			5728311	1395659
ATION	7200000		179391	23230	11530	41672529	20683782
			179391			41672529	20683782

AVRO AIRCRAFT LTD.
MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT_____

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

SHEET							
	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
GROUP	8000000						
	8010100	52	34294	20450	13411	7013123	4599168
			34294			7013123	4599168
ECT R N	8020101	51	118	10510	9197	12402	10852
ECT F F	8020102	52	13446	18164	11679	2442331	1570358
ECT C F	8020103	54	22394	26968	9650	6039214	2161021
ECT D B	8020104	56	36945	16811	11453	1909096	423074
ECT F I N	8020105	83	32497	61792	5195	2475056	818586
ECT C A	8020106		15505	40534	12377	6284797	1919054
ECT I W	8020108	62	27955	88361	5445	1644466	431688
ECT O W	8020109	64	10497	46421	3720	782995	143923
			62250			21590357	7478556
	8030101	52	784	17201	12047	134856	94448
	8030102	54	23033	22131	10949	741865	252155
	8030103	58	36963	24213	432	233363	49564
	8030104	62	60705	37811	15720	3264507	954204
	8030105	64	957	48551	14000	71112	13300
	8030106	51	287	7350	9340	21095	26806
	8030108	56	1000	53800	13000	538000	130000
			10908			5004798	1520477
	8050900	94	320200	37099	9800	118790998	31379600
			320200			118790998	31379600
UCTURE	8051000	54	69200	38486	9356	26632312	6474352
			69200			26632312	6474352
		</					

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	9000000						
	9010000	52	39000	19400	13650	7566000	5323500
			39000			7566000	5323500
	9020000						
E ENG	9020001		9290	64000	11940	5945600	1109226
E F B	9020002	58	4110	65640	9769	2697804	401506
O R	9020003	56	753	58176	9677	438065	72868
E R	9020004	58	1760	61736	10261	1086554	180594
			15913			10168023	1764194
	9050000						
	9050001	52	72	20493	13200	14755	9504
	9050002	54	1267	26280	16150	332968	204621
			1339			347723	214125
	9060000		2500	73000	12900	1825000	322500
			2500			1825000	322500
	9070001	54	5700	39263	12360	2237991	704520
	9070002	62	23000	53676	13824	12345480	3179520
			28700			14583471	3884040
	9080000						
	9080001	54	2430	41426	13106	1006652	318476
	9080002	56	690	49400	13350	340860	92115
	9080003	62	18260	56814	14353	10374236	2620858
			21380			11721748	3031449
IONING	9100000	54	20000	26800	13200	5360000	2640000
AIRCOND	9100001	54	2500	26700	12700	667500	317500
			22500			6027500	2957500

