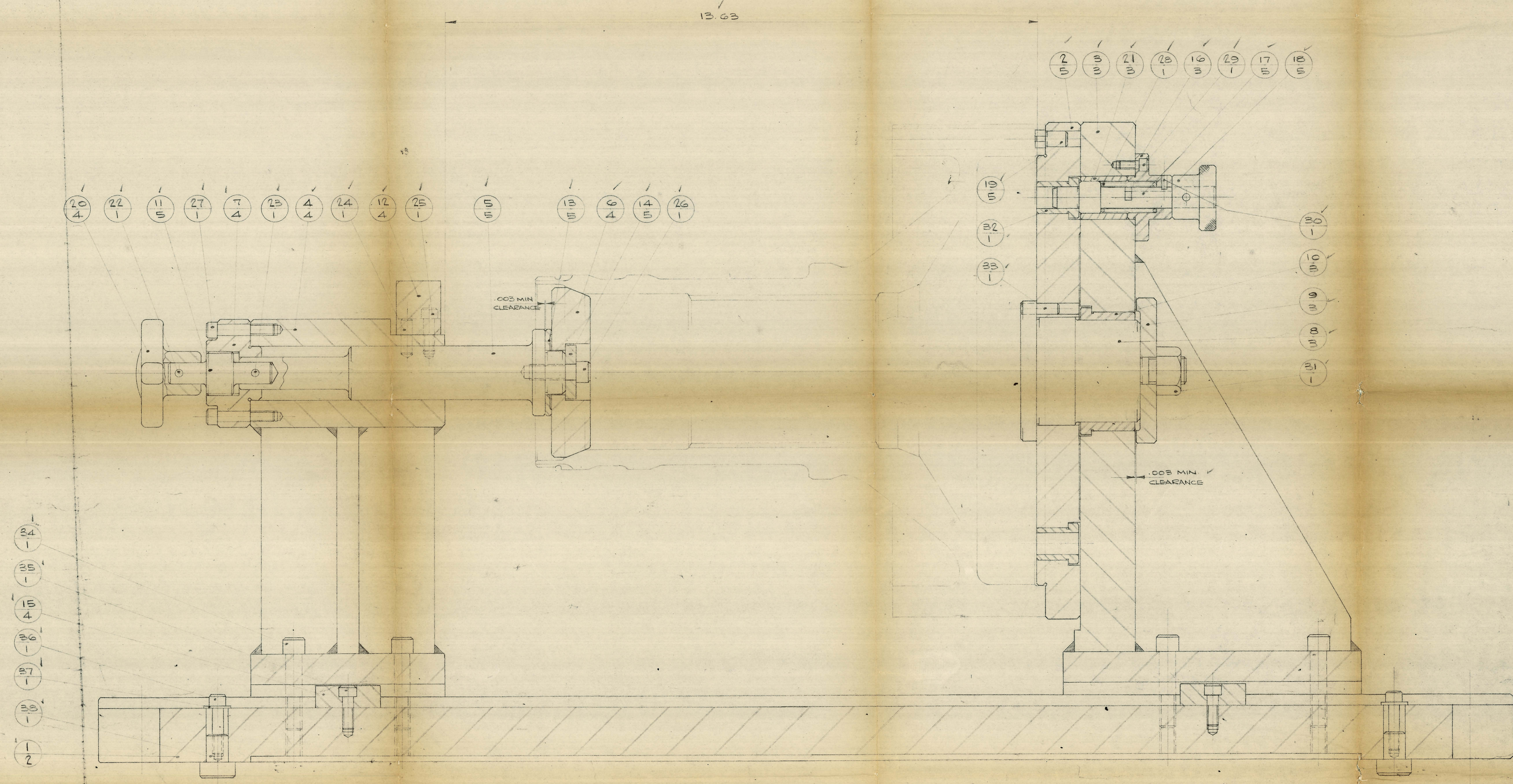
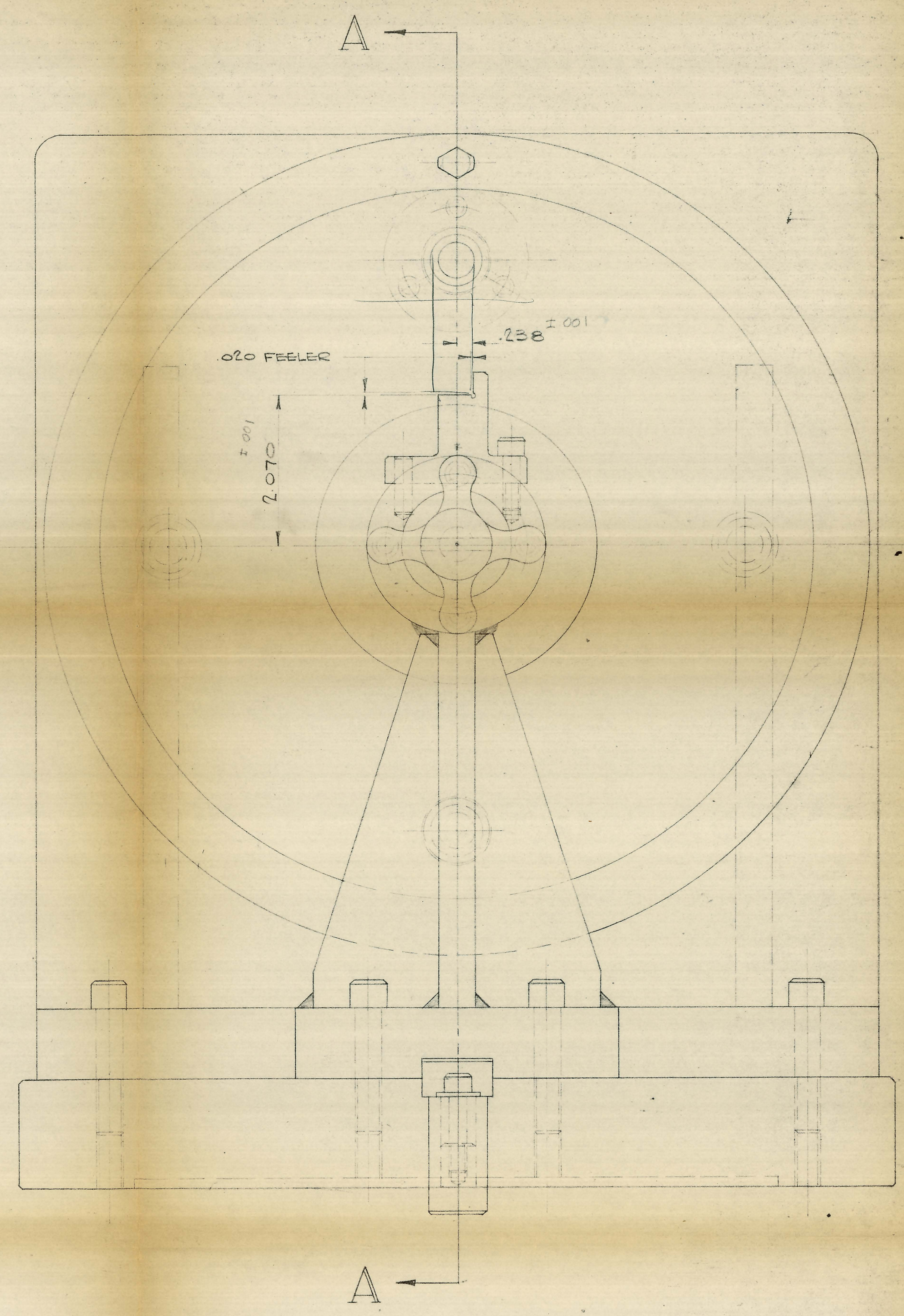




SECTION A-A

38	2	PTD .027	STD
37	2	1/4 PLAIN WASHER	STD
36	2	1/4-20 NC SOCHD CAP	1 LG
35	2	1/4-20 NC SOCHD CAP	3/4 LG
34	3	3/8-16 NC SOCHD CAP	1 1/4 LG
33	1	1/4 DOWEL x 7/8 LG	STD
32	4	BUSH HB-5000-42-12	STD
31	1	3/8-16 NC HEX NUT	STD
30	1	1/8 DOWEL x 5/8 LG	STD
29	3	1/10-24 NC SOCHD CAP	1/2 LG
28	1	SPRING TO SUIT	STD
27	4	1/4-20 NC SOCHD CAP	1 1/4 LG
26	1	3/8-16 NC SOCHD CAP	1 LG
25	2	1/4-20 NC SOCHD CAP	3/4 LG
24	2	1/4 DOWEL x 1 1/8 LG	STD
23	1	3/16 DOWEL x 3/4 LG	STD
22	2	5/16 DOWEL x 1 LG	STD

PRODUCTION TOOL DESIGN
A. V. ROE CANADA LTD.

DRAWING TITLE: MILLING FIXTURE
ISSUE NO: 2

PART NAME: TURBINE ROTOR SHAFT
NCF TC136
11
220

DATE: 17 JUNE 63
TOOL NO: I-F-031943

FOR USE ON #3 CINCINNATI MILLING M/C