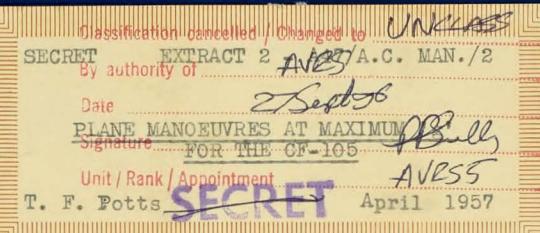


QCX  
Avro  
CF105 ANALYZED  
Ext. 2-  
A47-A.C.MAN-2





A. V. ROE CANADA LIMITED  
MALTON - ONTARIO

ANALYZED

TECHNICAL DEPARTMENT (Aircraft)

AIRCRAFT: CF-105

EXTRACT 2

REPORT NO. - A47/A.C. Man./2

FILE NO.

~~SECRET~~

NO. OF SHEETS \_\_\_\_\_

TITLE:

Classification cancelled / Changed to UNCLASS

By authority of

AVRS

Date

27 Sept 56

Signature

DBL

Unit / Rank / Appointment

AVRS 5

PLANE MANOEUVRES AT MAXIMUM 'g' FOR THE CF-105



PREPARED BY T. F. Potts

DATE April 1957

T. F. P.

CHECKED BY R. R. Carley

DATE April 1957

SUPERVISED BY J. W. Mathews

DATE

APPROVED BY J. Franklin

DATE

ISSUE NO	REVISION NO	REVISED BY	APPROVED BY	DATE	REMARKS





AVRO AIRCRAFT LIMITED  
MALTON, ONTARIO

TECHNICAL DEPARTMENT

AIRCRAFT:

CF-105

**SECRET**

EXTRACT 2  
REPORT NO. - A47/A.C. Mem./2

SHEET NO.

PREPARED BY

DATE

T. F. Potts

April 1957

CHECKED BY

DATE

R. R. Carley

April 1957

INDEX (Continued)

	<u>Page</u>
$H_0 = 40,000'$ , $M_0 = 1.50$	19
$H_0 = 50,000'$ , $M_0 = 2.0$	20
$H_0 = 50,000'$ , $M_0 = 1.75$	21
$H_0 = 50,000'$ , $M_0 = 1.50$	22
$H_0 = 60,000'$ , $M_0 = 2.0$	23
$H_0 = 60,000'$ , $M_0 = 1.75$	24
$H_0 = 60,000'$ , $M_0 = 1.50$	25
$H_0 = 70,000'$ , $M_0 = 2.0$	26
$H_0 = 70,000'$ , $M_0 = 1.75$	27
$H_0 = 70,000'$ , $M_0 = 1.50$	28
$H_0 = 36,000'$ , $M_0 = 2.0$ , $\psi = 90^\circ$	29
$\psi = 0$	30
$M_0 = 1.75$ , $\psi = 90^\circ$	31
$\psi = 0$	32
$M_0 = 1.50$ , $\psi = 90^\circ$	33
$\psi = 0$	34
$H_0 = 40,000'$ , $M_0 = 2.0$ , $\psi = 90^\circ$	35
$\psi = 0$	36
$M_0 = 1.75$ , $\psi = 90^\circ$	37
$\psi = 0$	38
$M_0 = 1.5$ , $\psi = 90^\circ$	39
$\psi = 0$	40

AVRO AIRCRAFT LIMITED  
MALTON - ONTARIO

## TECHNICAL DEPARTMENT

AIRCRAFT:

CF-105

SECRET

EXTRACT

REPORT NO. - A47/A.C. Man./2

SHEET NO.

PREPARED BY

DATE

T. F. Potts

April 1957

CHECKED BY

DATE

R. R. Carley

April 1957

INDEX (Continued)

	<u>Page</u>
$H_0 = 50,000'$ , $M_0 = 2.0$ , $\psi = 90^\circ$	41
$\psi = 0$	42
$\psi = -90^\circ$	43
$M_0 = 1.75$ , $\psi = 90^\circ$	44
$\psi = 0$	45
$\psi = -90^\circ$	46
$M_0 = 1.50$ , $\psi = 90^\circ$	47
$\psi = 0$	48
$\psi = -90^\circ$	49
$H_0 = 60,000'$ , $M_0 = 2.0$ , $\psi = 90^\circ$	50
$\psi = 0$	51
$\psi = -90^\circ$	52
$M_0 = 1.75$ , $\psi = 90^\circ$	53
$\psi = 0$	54
$\psi = -90^\circ$	55
$M_0 = 1.50$ , $\psi = 90^\circ$	56
$\psi = 0$	57
$\psi = -90^\circ$	58
$H_0 = 70,000'$ , $M_0 = 2.0$ , $\psi = 0^\circ$	59
$\psi = -90^\circ$	60
$M_0 = 1.75$ , $\psi = 0$	61
$\psi = -90^\circ$	62
$M_0 = 1.50$ , $\psi = 0$	63
$\psi = -90^\circ$	64



AVRO AIRCRAFT LIMITED  
MALTON - ONTARIO

**TECHNICAL DEPARTMENT**

AIRCRAFT:

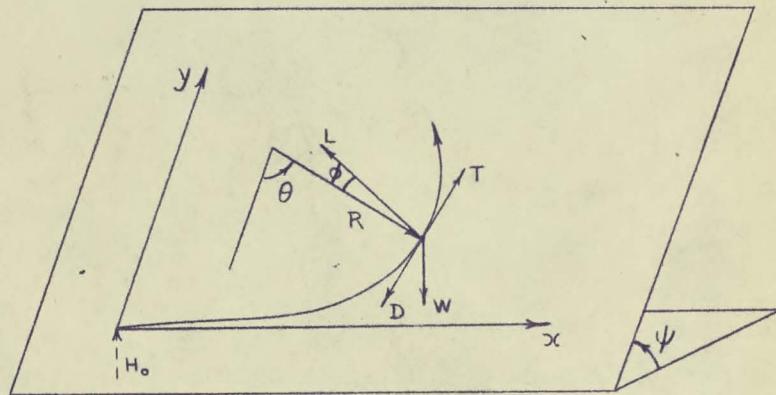
CF-105

Extract	
REPORT NO.	2 - A47/A.C. Man./2
SHEET NO.	1
PREPARED BY	DATE
T. F. Potts	April 1957
CHECKED BY	DATE
R. R. Carley	April 1957

PLANE MANOEUVRES AT MAXIMUM 'G' FOR THE CF-105

This report is the first of a series to be prepared on Dynamic Manoeuvres for the CF-105, and its purpose is to investigate manoeuvring capabilities of the aircraft in maximum 'g' turns confined to a plane, for various altitudes and speeds.

GEOMETRY AND EQUATIONS OF MOTION:-



$$(1) \frac{dM}{dt} = \frac{g}{aW} \left\{ 2F_N^* \cdot \frac{F_N}{F_N^*} - p \left[ K_1 \left( \frac{n}{p} \cdot W \times 10^{-4} - 2.11 \right)^2 + \frac{D_{MIN}}{p} \right] \right\} - \frac{g \sin \psi \sin \theta}{a}$$

$$(2) \frac{d\theta}{dt} = \frac{57.3g}{aM} \left( p \cdot \frac{n}{p} \cos \phi - \sin \psi \cos \theta \right)$$

$$(3) p \cdot \frac{n}{p} \sin \phi = \cos \psi$$

$$(4) \frac{dx}{dt} = aM \cos \theta$$

$$(5) \frac{dy}{dt} = aM \cdot \sin \theta$$

$$(6) H = H_0 + y \sin \psi$$

$$(7) V = aM$$



AVRO AIRCRAFT LIMITED  
MALTON, ONTARIO

TECHNICAL DEPARTMENT

AIRCRAFT:

CF-105

**SECRET**

Extract

REPORT NO. 2 - A47/A.C. Man./2

SHEET NO. 2

PREPARED BY

DATE

T. F. Potte

April 1957

CHECKED BY

DATE

R. R. Carley

April 1957

SYMBOLS USED:-

- D - Total aircraft drag (lb.)
- $D_{MIN}$  - Fictitious minimum drag, used in the mechanization of the drag function
- $F_N$  - Net thrust of one engine with maximum afterburner. (lb.)
- $\frac{F_N}{F_N^*}$  { - Functions of Mach number and altitude used in thrust mechanization
- H - altitude (ft.)
- $K_1$  - Function of Mach number, used in drag mechanization
- L - Total aircraft lift (lb.)
- M - Mach number
- V - Aircraft speed (ft./sec.)
- W - Aircraft weight (lb.)
- a - Speed of sound (ft./sec.)
- $g$  - Acceleration due to gravity (ft./sec.<sup>2</sup>)
- n - Total normal acceleration ('g' units)
- p - Ambient static pressure (lb./in.<sup>2</sup>abs.)
- t - Time (sec.)
- x - Rectangular Cartesian coordinates in the plane of the manoeuvre (ft.)
- y - Rectangular Cartesian coordinates in the plane of the manoeuvre (ft.)
- $\theta$  - Angle turned (deg.)
- $\phi$  - Angle of bank relative to manoeuvre plane (deg.)
- $\psi$  - Angle of inclination of manoeuvre plane (deg.)
- Subscript 0 - Initial conditions.



AVRO AIRCRAFT LIMITED  
MALTON - ONTARIO

TECHNICAL DEPARTMENT

AIRCRAFT:

CF-105

**SECRET**

Extract  
REPORT NO. 2 - A47/A.C. Man./2

SHEET NO. 3

PREPARED BY DATE

T. F. Potts April 1957

CHECKED BY DATE

R. R. Carley April 1957

MECHANIZATION OF THRUST, DRAG AND NORMAL ACCELERATION:-

$$\ln \text{the expression } 2F_N^* \cdot \frac{F_N^*}{F_N} , 2F_N^* \text{ and } \frac{F_N^*}{F_N}$$

are functions of Mach number and altitude respectively, whose product yield maximum thrust for two PS - 13 engines with afterburners. The values of  $2F_N^*$  given by this mechanization are everywhere within  $2\frac{1}{2}\%$  of the values given by the carpet, and over most of the range the error is considerably less than this value.

$$\text{The expression } p \left( K_1 \left( \frac{n}{p} \cdot W \times 10^{-4} - 2.11 \right)^2 + \frac{D_{MIN}}{p} \right)$$

is the mechanization for the carpet of total trimmed drag with 40° up aileron deflection. The values of drag given by this mechanization are everywhere within 2% of the values given by the carpet, and over most of the range the error is considerably less than this value. Although the ailerons will only be deflected above 45,000', and the carpet for undeflected ailerons should be used below this altitude, lack of computing equipment makes this impossible at the moment. The one set of data was therefore used throughout.

Normal acceleration 'n' is obtained from the product  $p \cdot \left( \frac{n}{p} \right)_{MAX}$ , where  $\left( \frac{n}{p} \right)_{MAX}$  is a function of Mach number. Maximum 'n' is limited by buffet for M 1.08 and by available trim for M 1.08. Hinge



AERO AIRCRAFT LIMITED  
MALTON - ONTARIO

TECHNICAL DEPARTMENT

AIRCRAFT:

CF-105

SECRET

Extract

REPORT NO. 2 - A47/A.C. Man./2

SHEET NO. 4

PREPARED BY

DATE

T. F. Potts

April 1957

CHECKED BY

DATE

R. R. Carley

April 1957

moment limitation is not considered serious at these altitudes and Mach numbers, and its effects, have been ignored. In the simulation, the value of  $n_{MAX}$  has been limited to 5.5 'g', corresponding to the damper command limit. A lag of  $\frac{1}{1+.5S}$  has been introduced in  $\underline{n}$  in the simulation, to allow  $p$  for the response of the aircraft in pitch.

The data for these mechanizations was obtained from Messrs. J. Cohen and T. Roberts of Performance Group.



AVRO AIRCRAFT LIMITED  
MALTON - ONTARIO

TECHNICAL DEPARTMENT

AIRCRAFT:

CF-105

**SECRET**

Extract

REPORT NO. 2 - A47/A.C. Man./2

SHEET NO. 5

PREPARED BY DATE

T. F. Potts April 1957

CHECKED BY DATE

R. R. Carley April 1957

CASES STUDIED:-

Initial altitudes and Mach numbers, and angles of plane inclination studied are as follows;

$$\begin{aligned}H_0 &= 36,000'; M_0 = 2.0, 1.75, 1.50; \psi = 90^\circ, 0 \\H_0 &= 40,000'; M_0 = 2.0, 1.75, 1.50; \psi = 90^\circ, 0 \\H_0 &= 50,000'; M_0 = 2.0, 1.75, 1.50; \psi = 90^\circ, 0, -90^\circ \\H_0 &= 60,000'; M_0 = 2.0, 1.75, 1.50; \psi = 90^\circ, 0, -90^\circ \\H_0 &= 70,000'; M_0 = 2.0, 1.75, 1.50; \psi = 0, -90^\circ\end{aligned}$$

The solutions are valid for  $H \geq 36,000'$ ,  $M \geq 1.0$  and  $\theta \leq 180^\circ$ .

The weight of the aircraft was taken as 51,000 lbs. and the speed of sound was taken to be constant at 968.5 ft./sec.

Solutions are presented as curves of  $M$ ,  $\theta$ , and  $n$  vs.  $t$ , and  $y$  vs.  $x$ . In addition, composite curves of  $y$  vs.  $x$  for the different plane inclinations are given, with time intervals and Mach number noted along the curves.

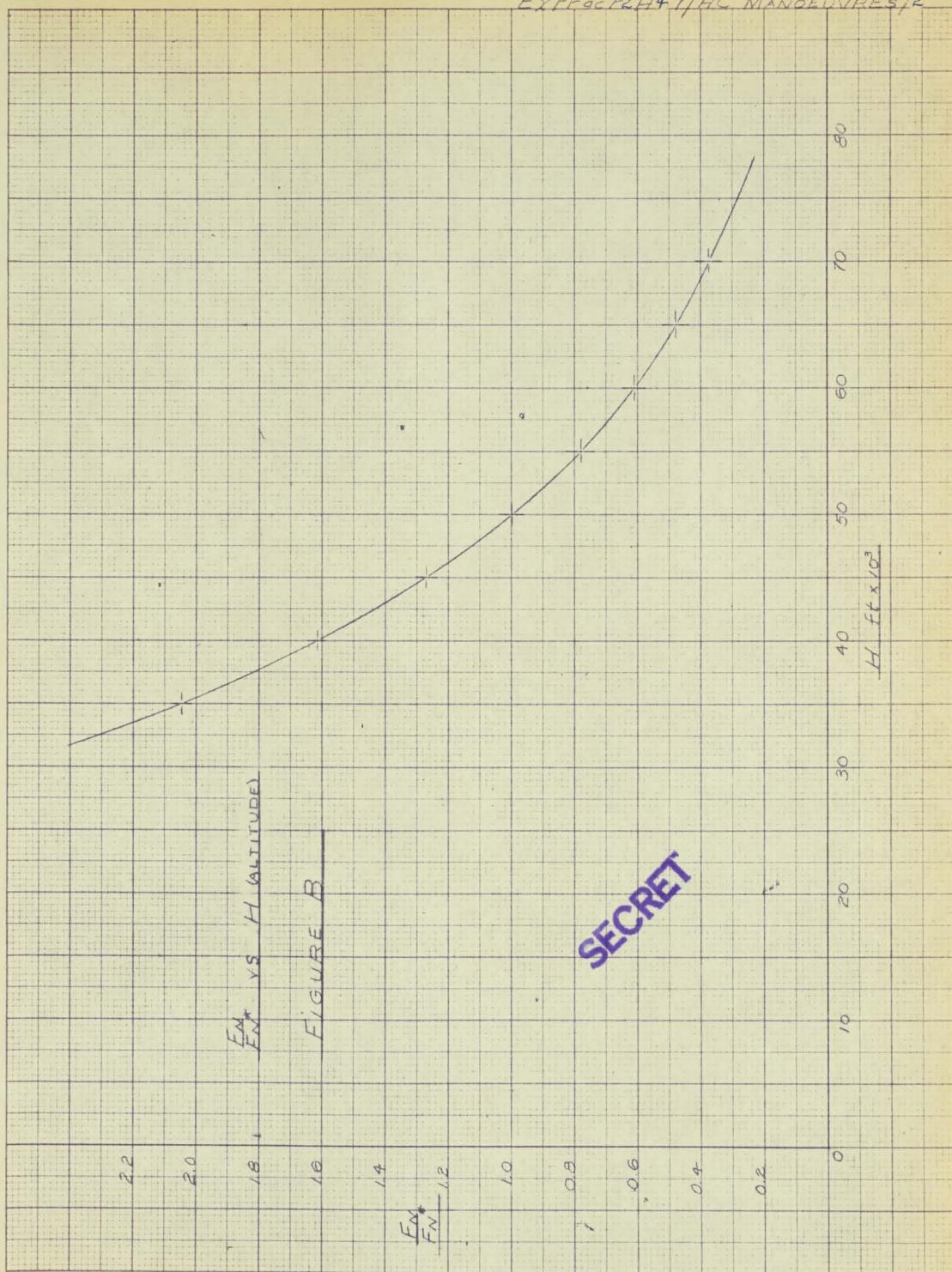
Hand calculated check solutions for the cases  $H_0 = 40,000'$ ,  $M_0 = 2.0$ ,  $\psi = 0$  and  $H_0 = 60,000'$ ,  $M_0 = 2.0$ ,  $\psi = 0$  are given for comparison.



G9-12  
10 X 10 TO THE 1/2 INCH  
PRINTED ON CANADA

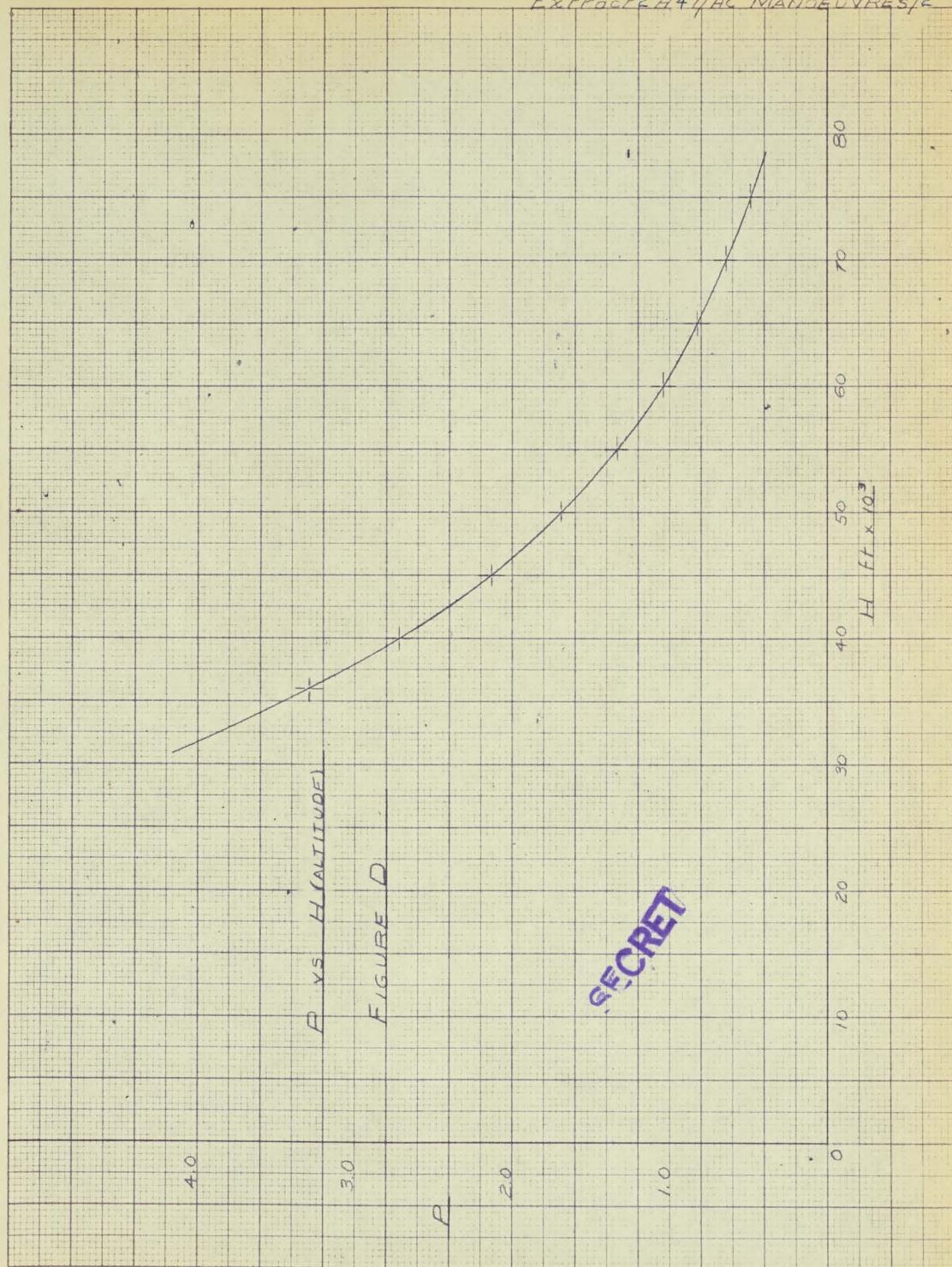
EXTRACT FROM AC MANOEUVRES 1/2

7

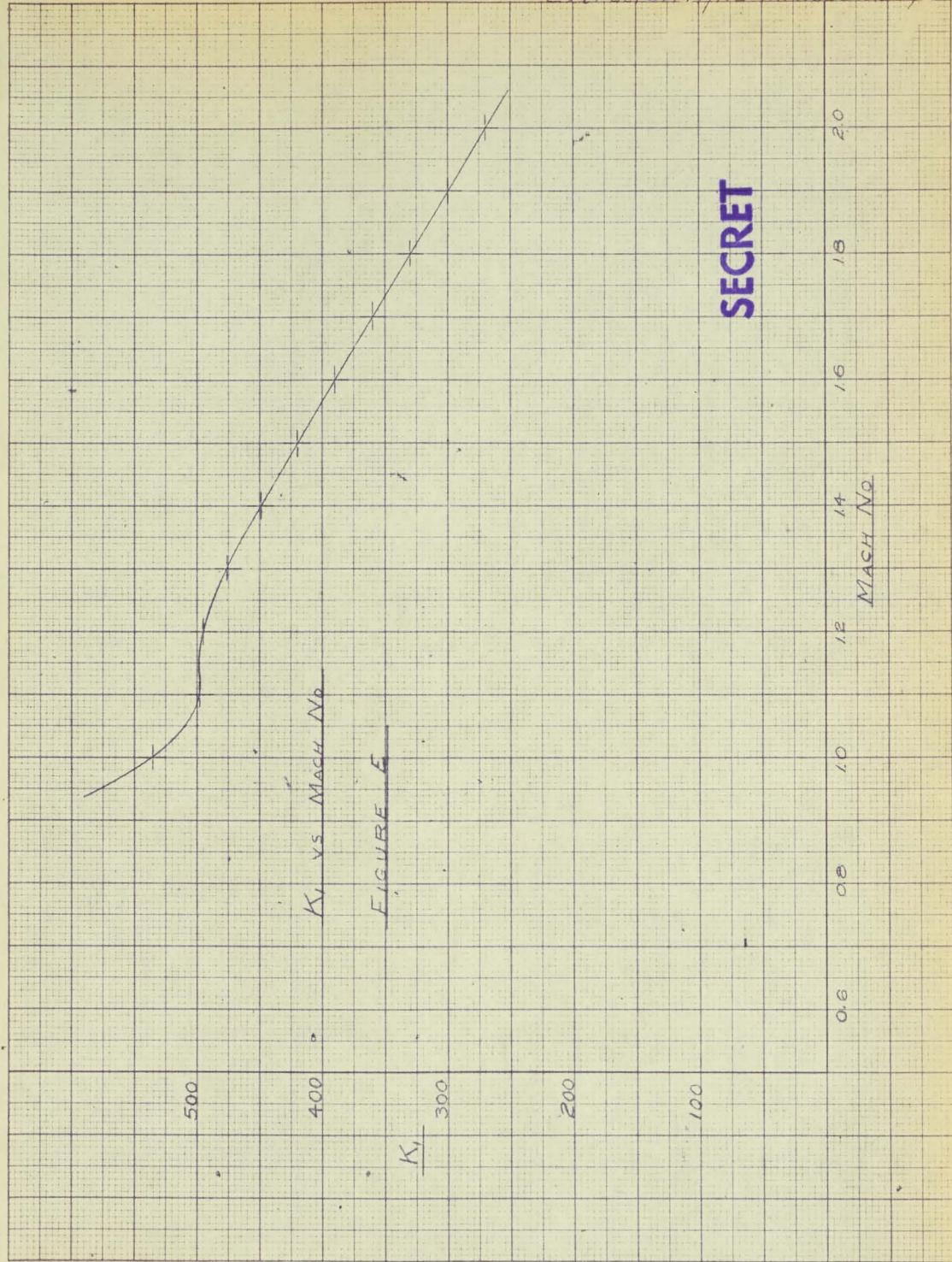




G9-12  
10 X 10 TQ THE 1/2 INCH  
DATE IN CANADA



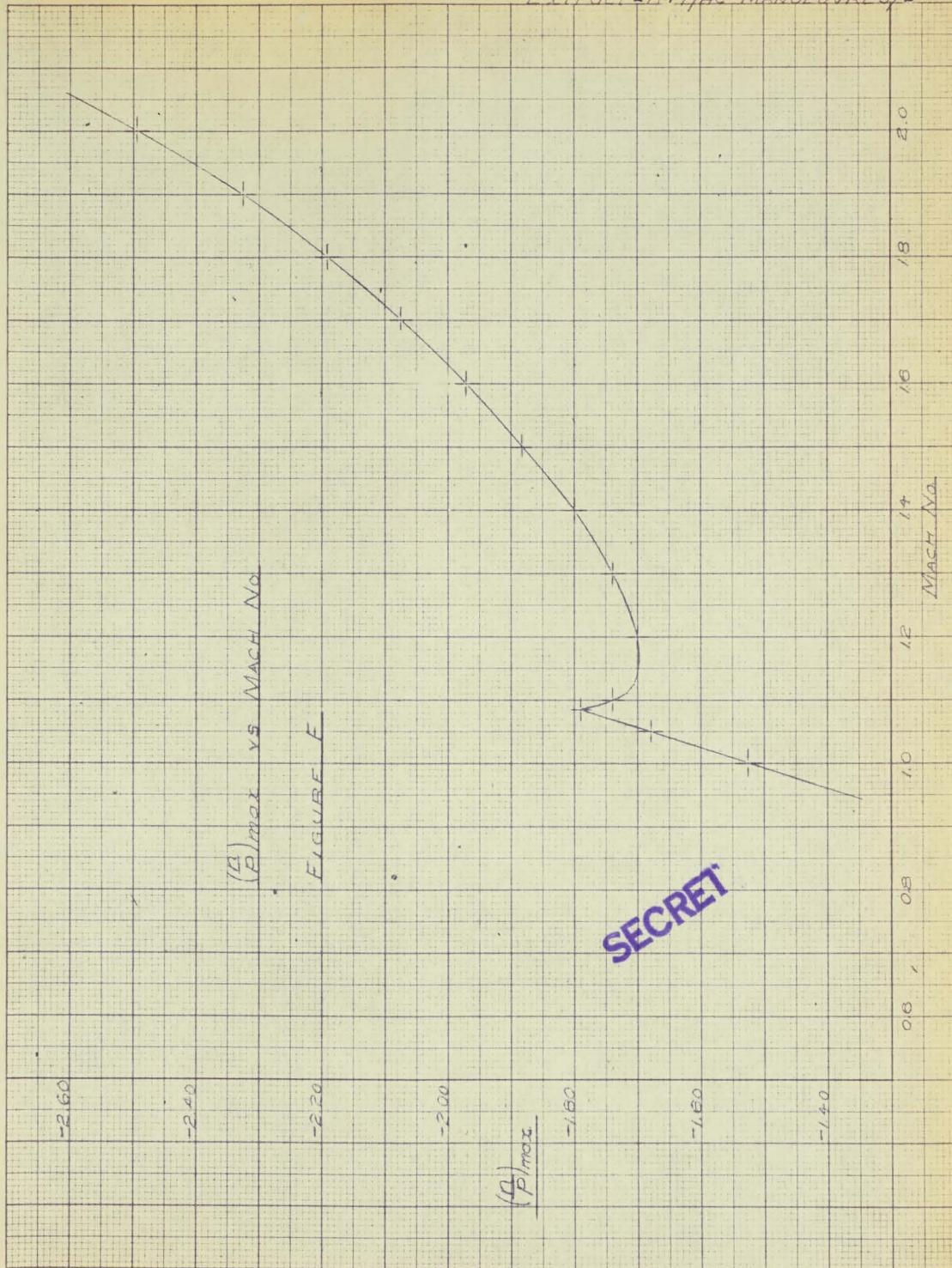
G9-12  
10 X 10 TO THE 1/2 INCH  
MADE IN CANADA

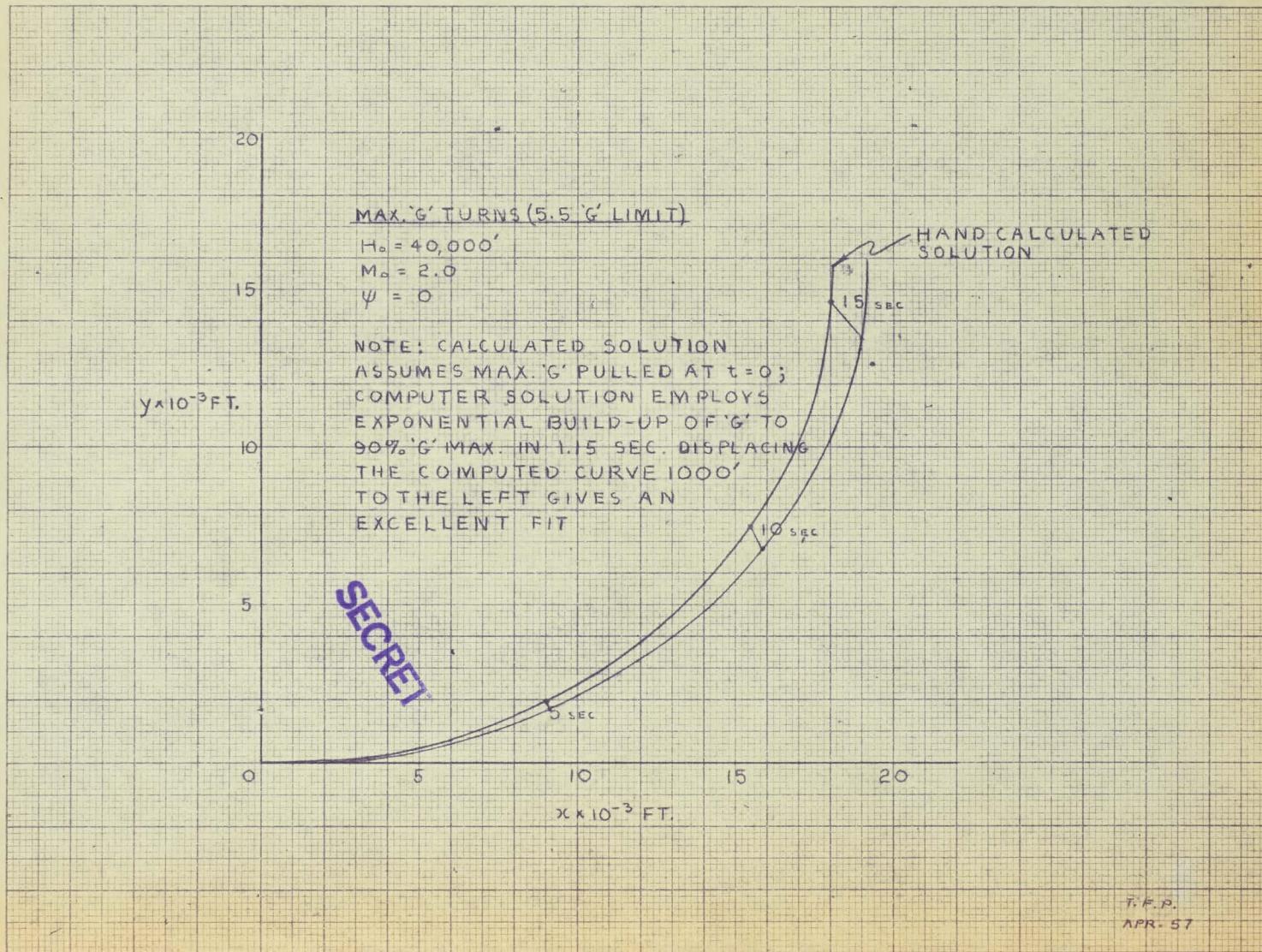


**SECRET**

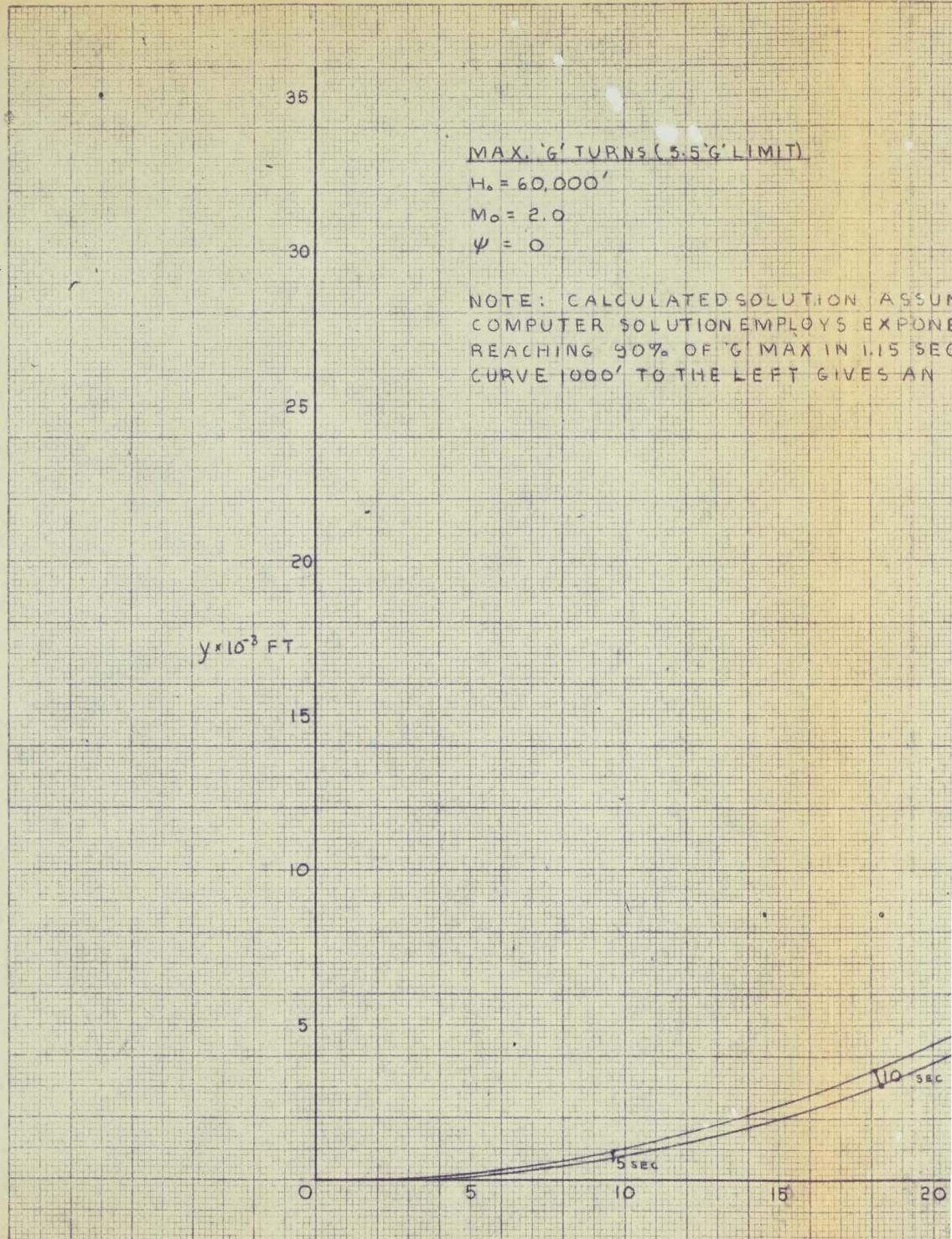
G9-12  
10 X 10 TO THE 1/2 INCH  
MACH 1.0000

Extract 2A47/AC MANOEUVRES/2  
11





10 X 10 TO THE  $\frac{1}{2}$  INCH 359-11L  
W.M.C. & P.  
KODAK SAFETY FILM



MAX. 'G' TURNS (5.5 G' LIMIT)

$H_0 = 60,000'$

$M_0 = 2.0$

$\psi = 0$

NOTE: CALCULATED SOLUTION ASSUMES COMPUTER SOLUTION EMPLOYS EXPONENTIAL REACHING 90% OF 'G' MAX IN 1.15 SEC. CURVE 1000' TO THE LEFT GIVES AN



MAX.  
 $H_0 =$   
 $M_0 =$

$Y \times 10^{-3}$  FT.

30                    30 → 1.18

$\psi = 0$

25 → 1.37

25

20 → 1.54

20

$\psi = 90^\circ$

1.05

15

15 → 1.68

10

1.32

10 → 1.81  
15 → 1.61

5

5 → 1.92  
10 → 1.88

$X \times 10^{-3}$  FT.

10 X 10 TO THE  $\frac{1}{2}$  INCH  
350-11L  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.

0

5

10

15

20

25

MAX. G' TURNS (5.5 G' LIMIT)

$H_0 = 36000'$

$M_0 = 2.0$

$\psi = 90^\circ$

05

$X \times 10^{-3}$  FT.

25

30

SECRET

MAX. 'G' TURNS (5 1/2 'G' L MIT)

$H_0 = 36,000$  FT.

$M_0 = 1.75$

$\psi = 0^\circ$

$y \times 10^{-3}$  FT.

15

20 → 1.11

15 → 1.31

1.02

$\psi = 90^\circ$

10 → 1.48

1.31

5 → 1.64  
1.60

$y \times 10^{-3}$  FT.

K-2  
10 X 10 TO THE 1/2 INCH  
359-11L  
KEUFFEL & ESSER CO.,  
NEW YORK U.S.A.



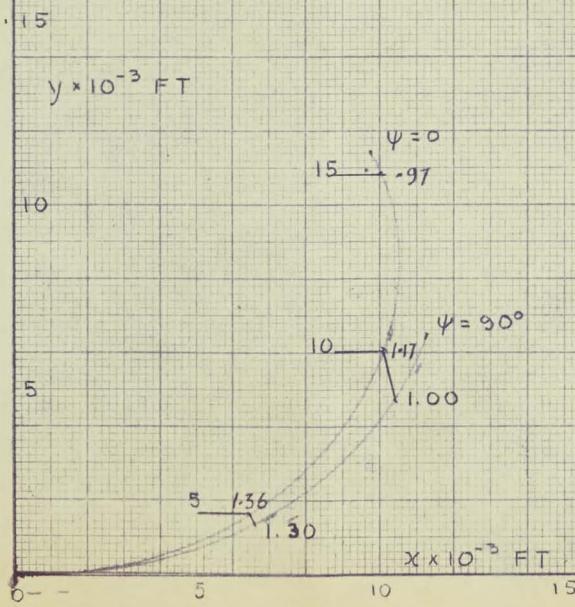
MAX 'G' TURNS (5½ 'G' LIMIT)

$$H_0 = 36,000'$$

$$M_0 = 1.50$$

KELFFEL & LESSER CO.  
MADE IN U.S.A.

10 X 10 TO THE 1/2 INCH  
359-11L





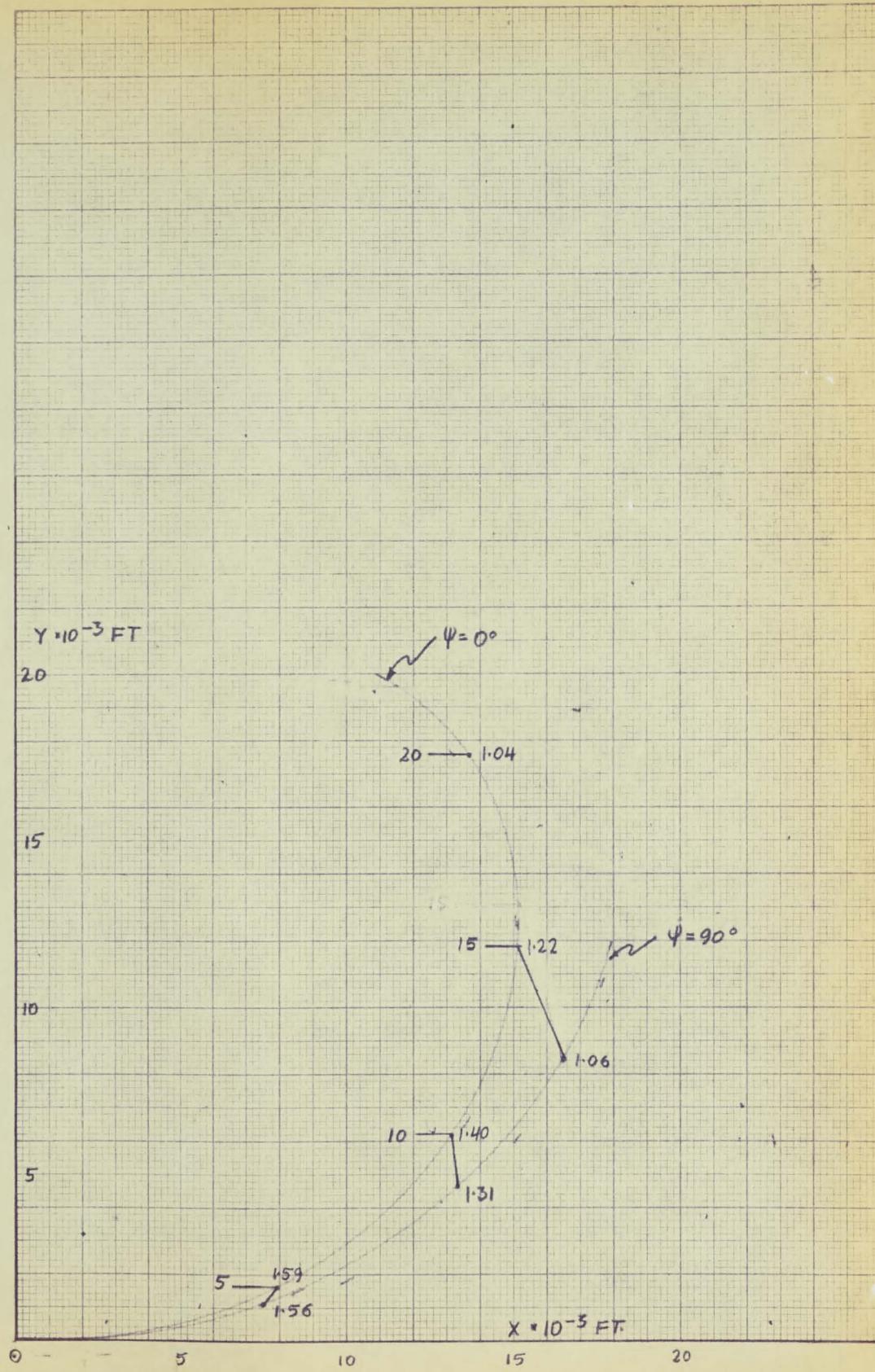




MAX. G

$H_0 = 40$

$M_0 = 1.75$



10 X 10 TO THE  $\frac{1}{2}$  INCH  
KELUFFEL & REISER CO.  
MADE IN U.S.A.

MAX. G TURNS (5.5 G LIMIT)

$H_0 = 40,000'$

$M_0 = 1.75$

EXTRACT 2 A471AC. MANOEUVRES 12

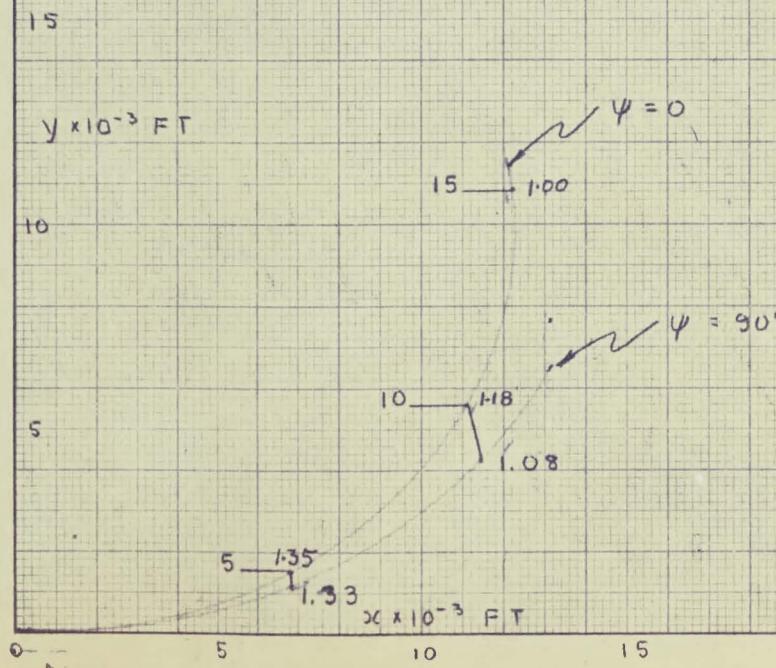
**SECRET**

MAX. G TUR

$H_0 = 40.00$

$M_0 = 1.50$

K.E. 10 X 10 TO THE  $\frac{1}{2}$  INCH  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.







## MAXIMUM "G" TURNS (5.5G LIMIT)

 $H_0 = 50000'$  $M_\infty = 2.0$  $\psi = 0$ 

1.27

1.38

1.50

1.17

1.35

 $\psi = 90^\circ$ 

1.00

 $X \times 10^{-3}$  ft.

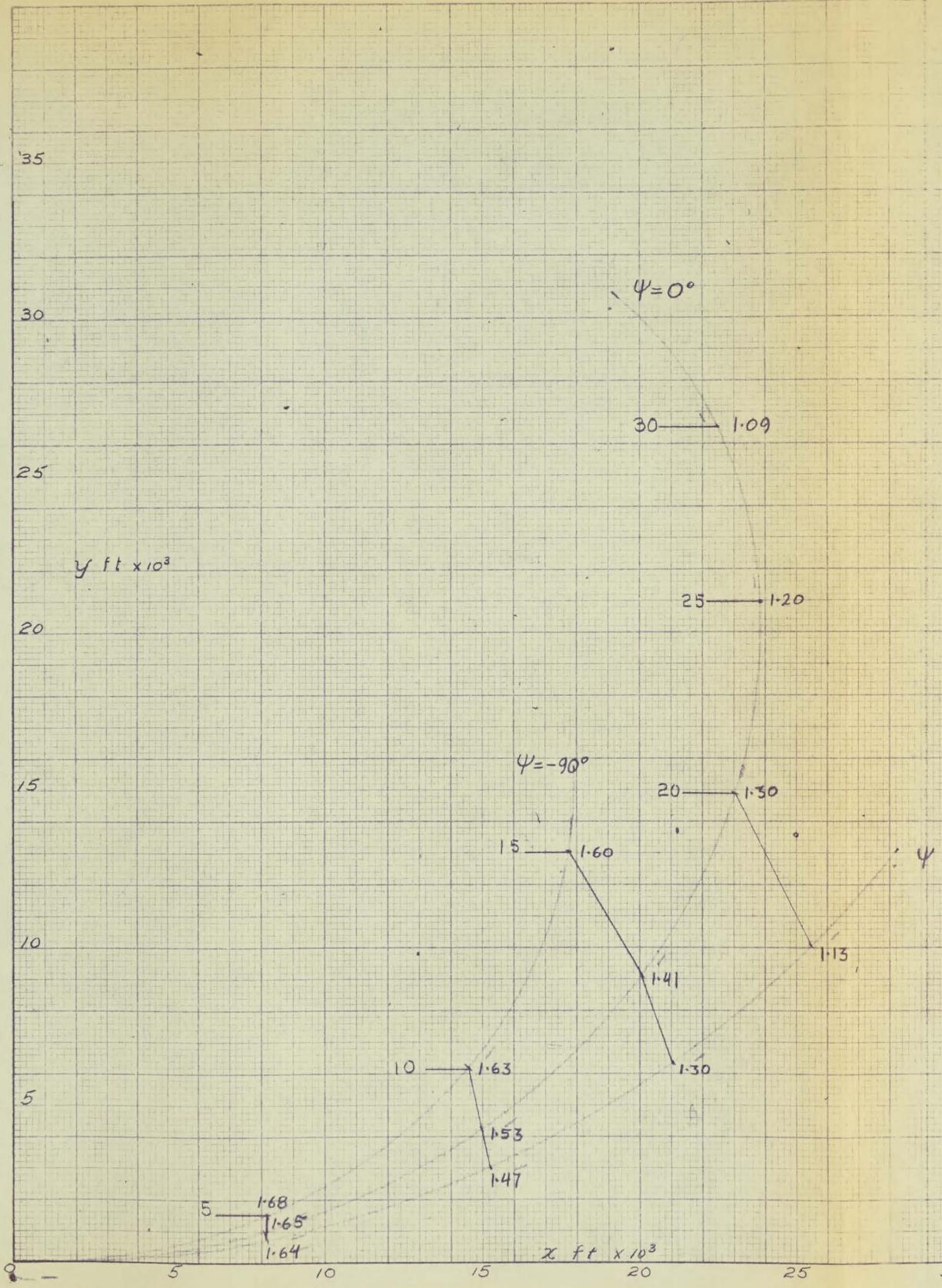
30

35

40

SECRET

10 X 10 TO THE 1/2 INCH  
KEUFFEL & SHERE CO.  
MADE IN U.S.A.









$\gamma = -90^\circ$

MAX 'G' TURNS (5% G LIMIT)

$H_0 = 60,000 \text{ FT}$

$M_0 = 2.0$

35

30

25

20

15

10

5

0

$\gamma \times 10^{-3}$

5 10 15 20 25

20 1.88

15 1.90

1.76

1.70

10 1.92

1.84

1.81

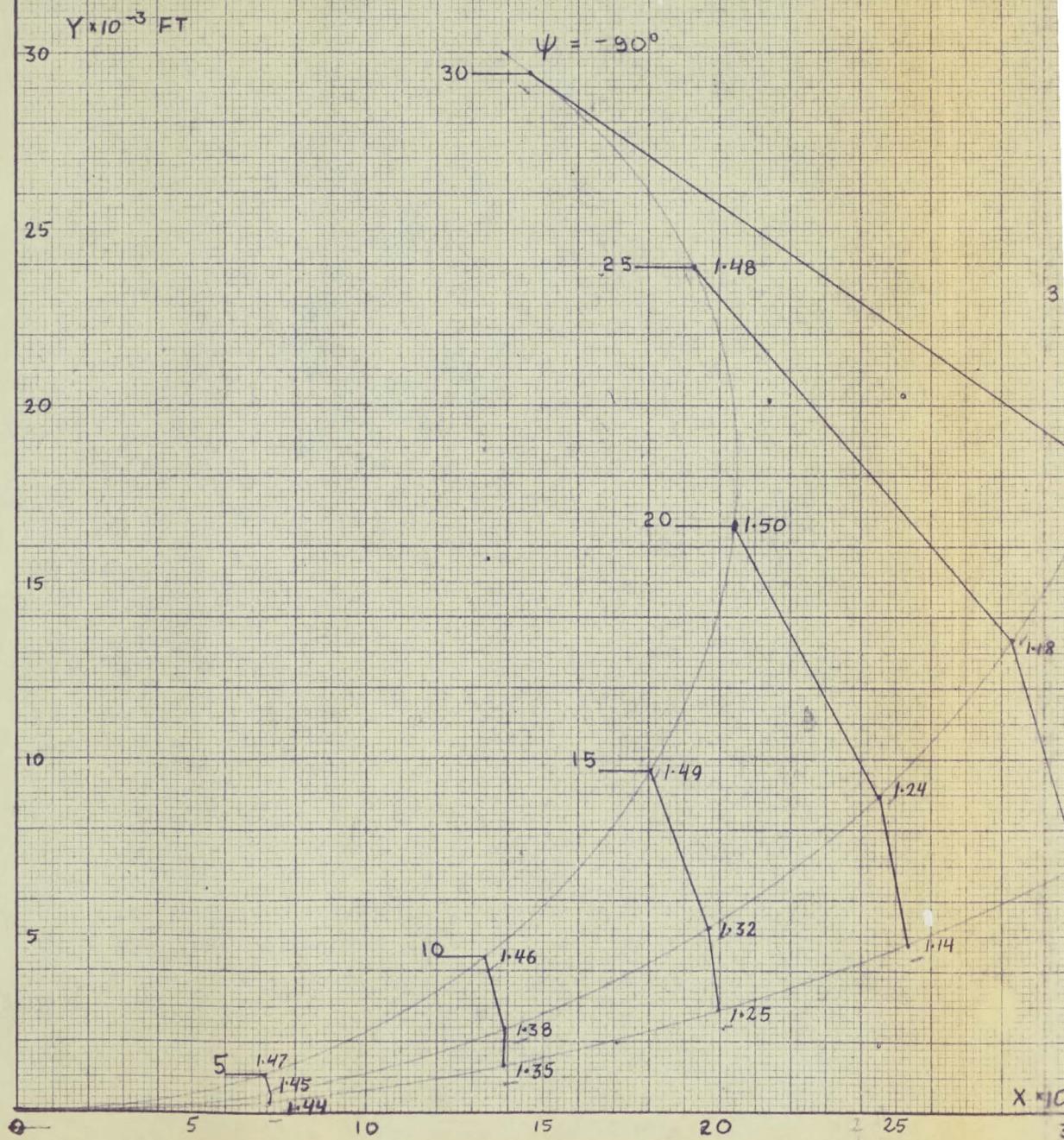
5 1.95  
1.93  
1.92







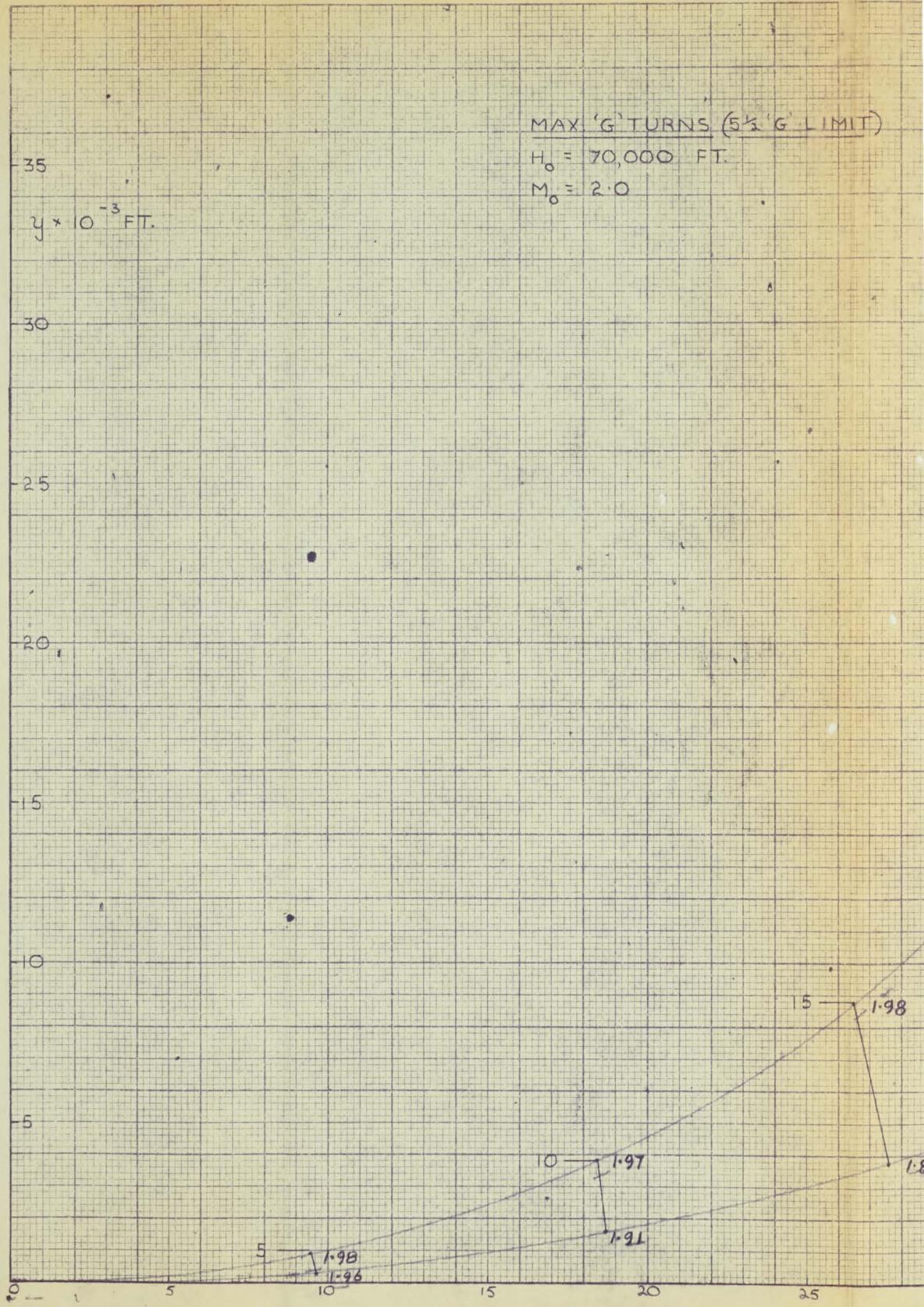
MAX 'G'  
 $M_o = 60$ ,  
 $M_a = 1.5$



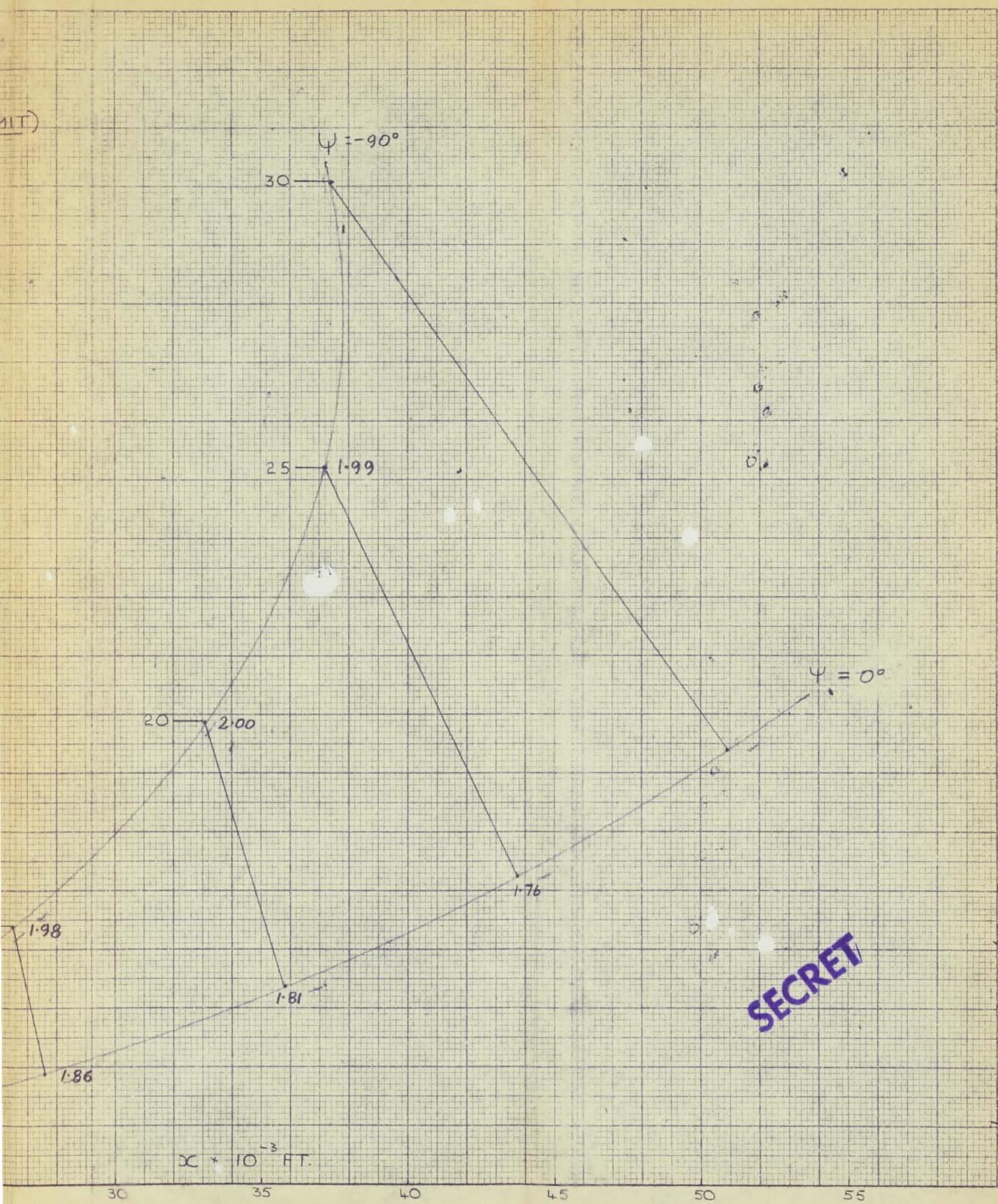
10 X 10 TO THE  $1/2$  INCH  
KUEPFEL & ESSER CO.  
MADE IN U.S.A.



K+E 10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L KEUFFEL & ESSER CO.  
MADE IN U.S.A.



117)



MAX. 'G' TURNS (5½ 'G' LIMIT)

$$H_0 = 70,000 \text{ FT.}$$

$$M_0 = 1.75$$

35

$y \times 10^{-3}$  FT.

30

25

20

15

10

5

0

5 10 15 20 25

20

15 17.6

10 17.3

16.7

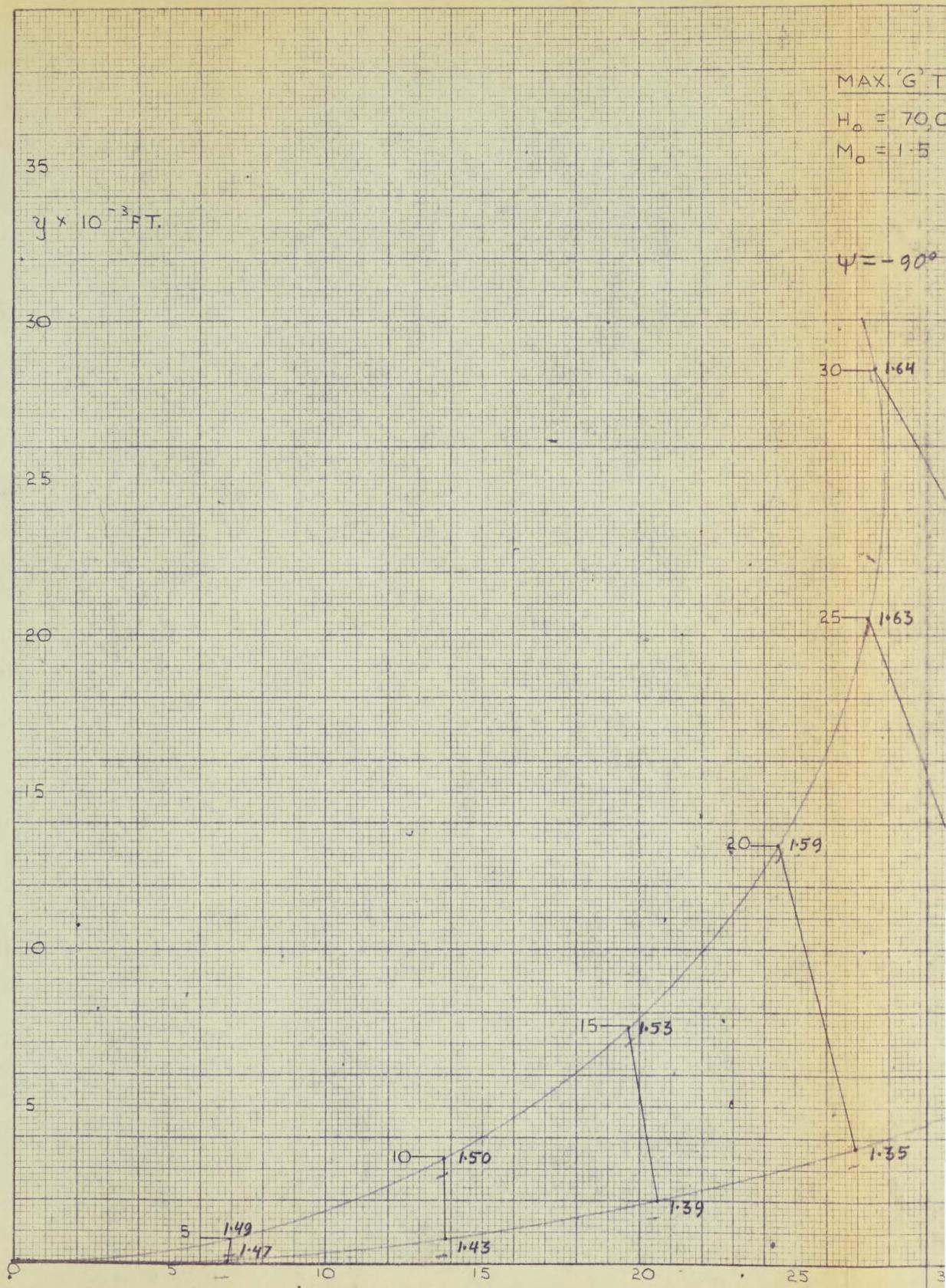
16.2

5 17.1

K.E. 10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L  
KEUFFEL & ESSER CO.  
NEW YORK U.S.A.



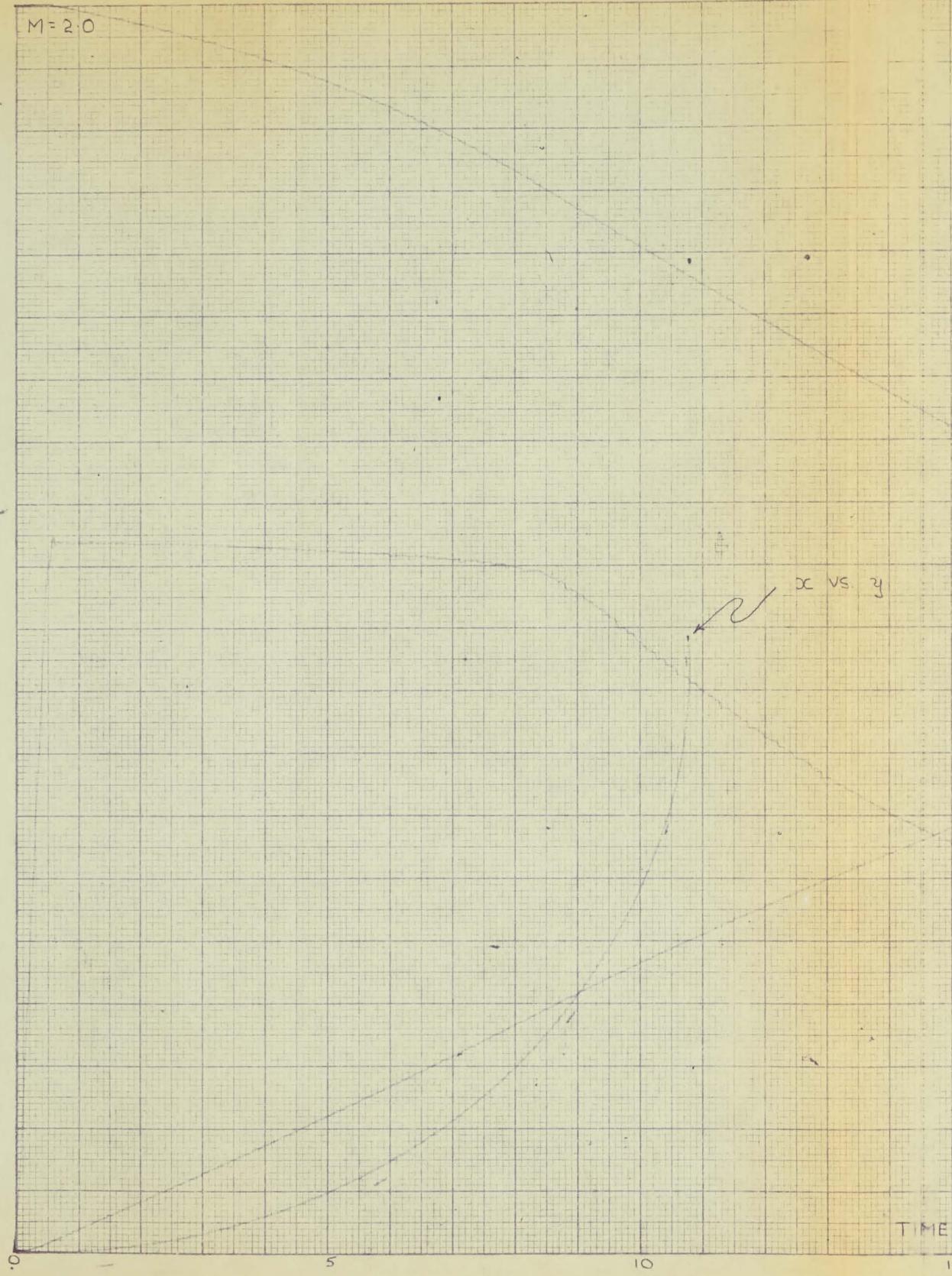
KETTLE  
10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L  
KETTLE & FISHER CO.  
BOSTON U.S.A.





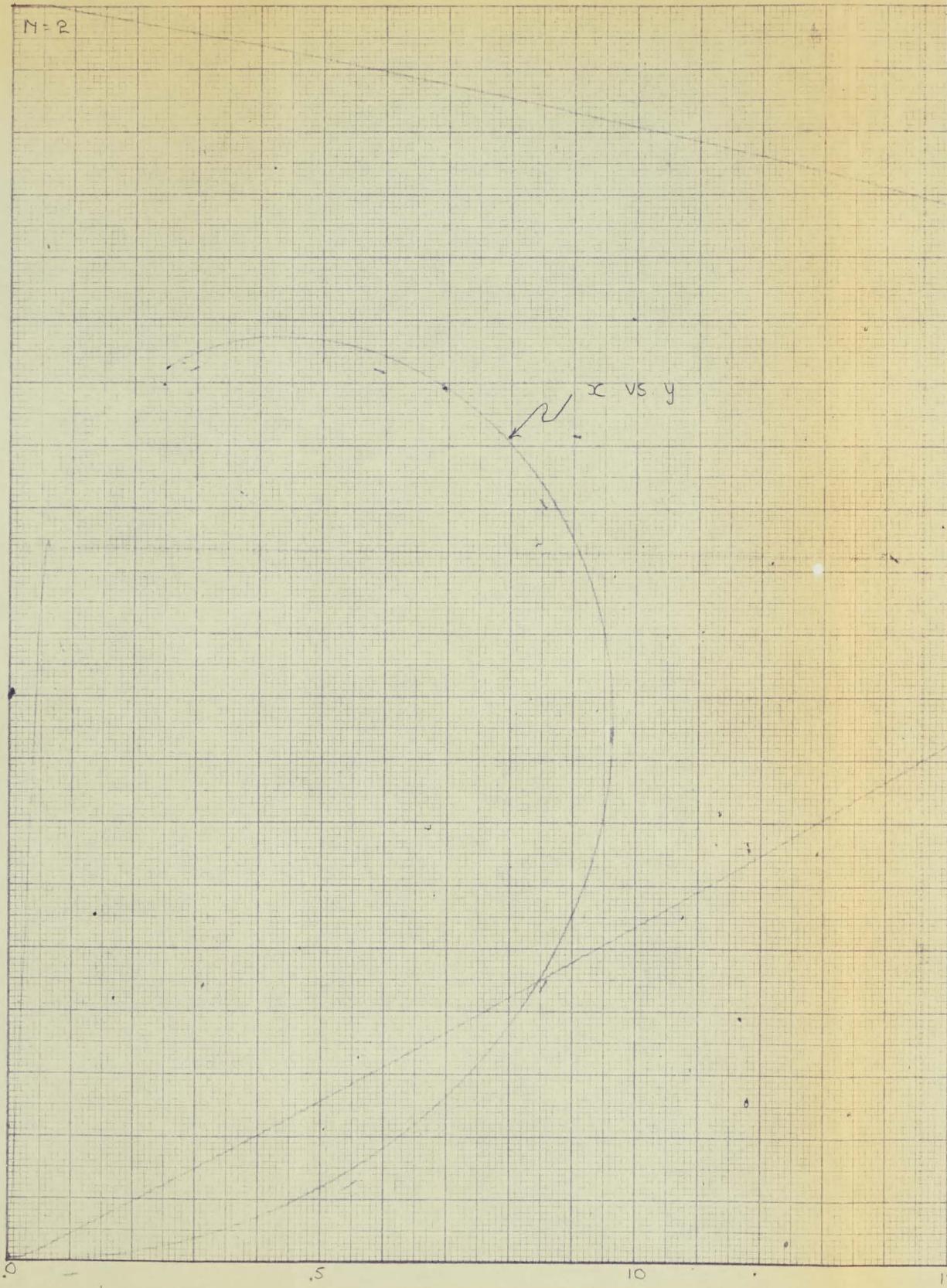
M = 2.0

10 X 10 TO THE 1/2 INCH  
359-11L  
KELUFFEL & LESSER CO.  
U.S.A.





K & E  
10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.



MAX. 'G' TURNS (5½ 'G' LIMIT) $H_0 = 36,000 \text{ FT.}$  $M_0 = 2.0$  $\psi = 0^\circ$  $\Delta t = 0.1$  $n = 0.5 'G'$  $\theta = 10^\circ$ 

TIME (SEC.)

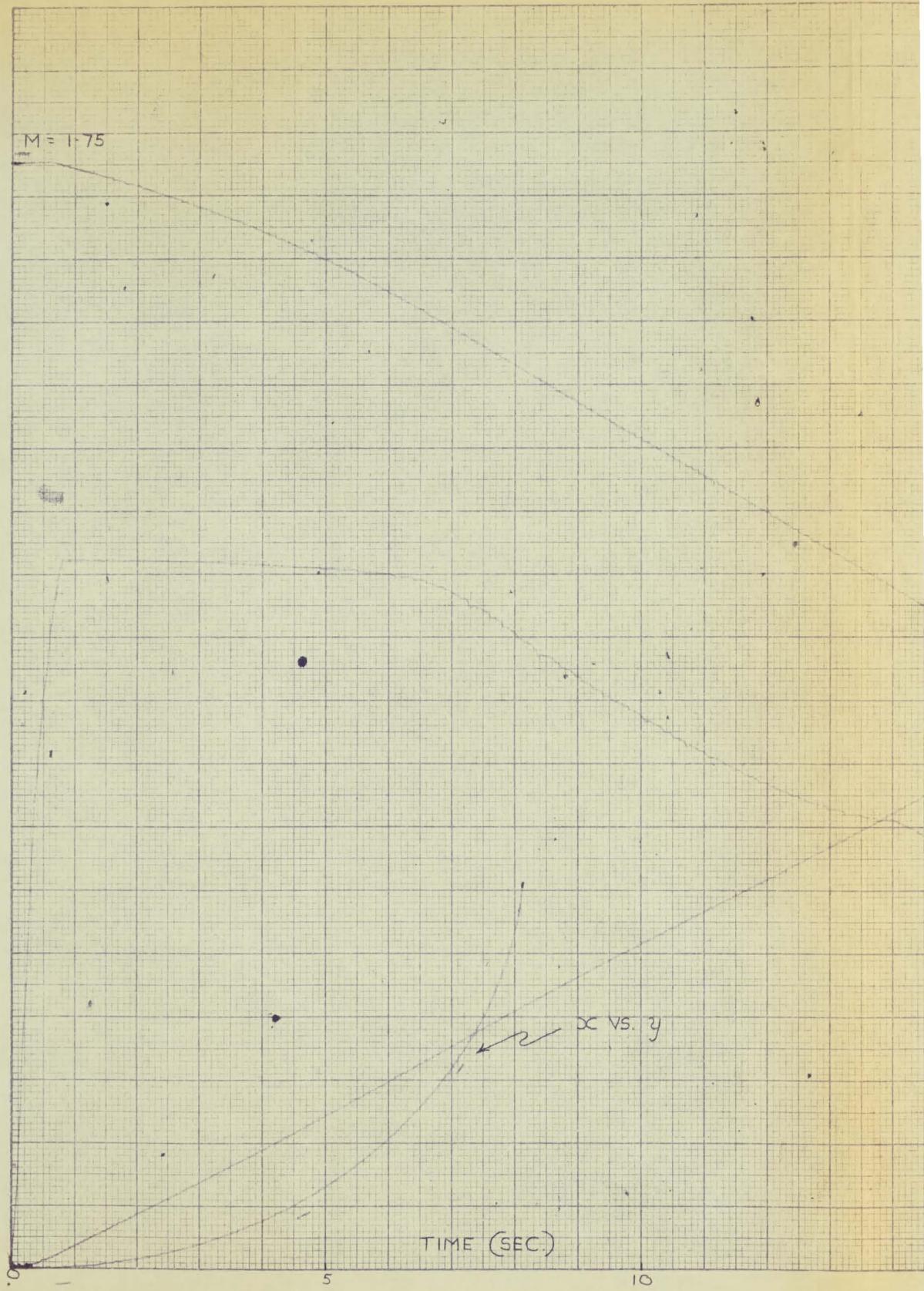
20

25

30

**SECRET**

10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.



MAX. 'G' TURNS ( $5\frac{1}{2}$ ' G' LIMIT)

$H_0 = 36,000$  FT.

$M_0 = 1.75$

$\Psi = +90^\circ$

$M = 0.1$

$n = 0.5$  'G'

$\theta = 10^\circ$

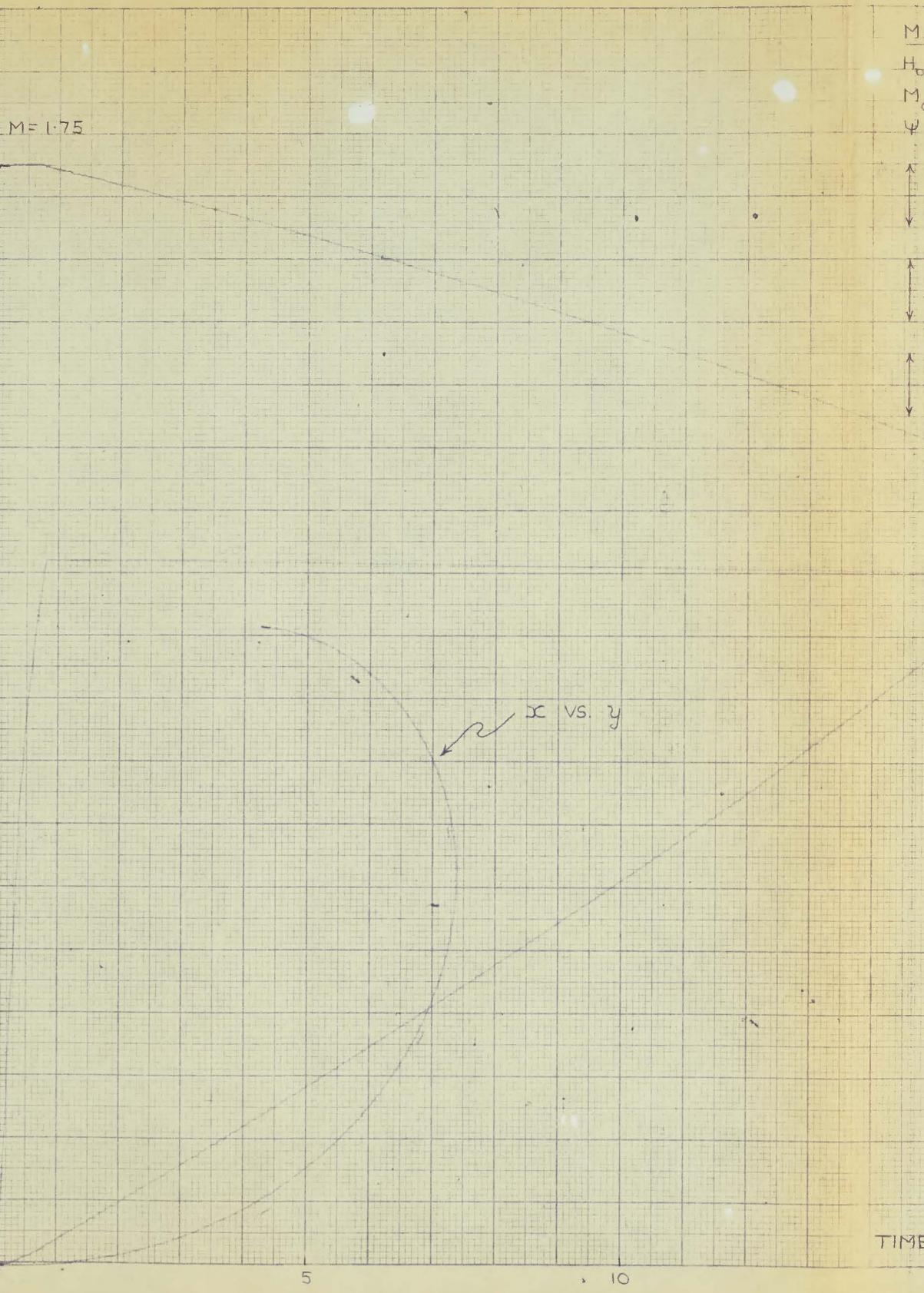
$M$

$n$

$n$

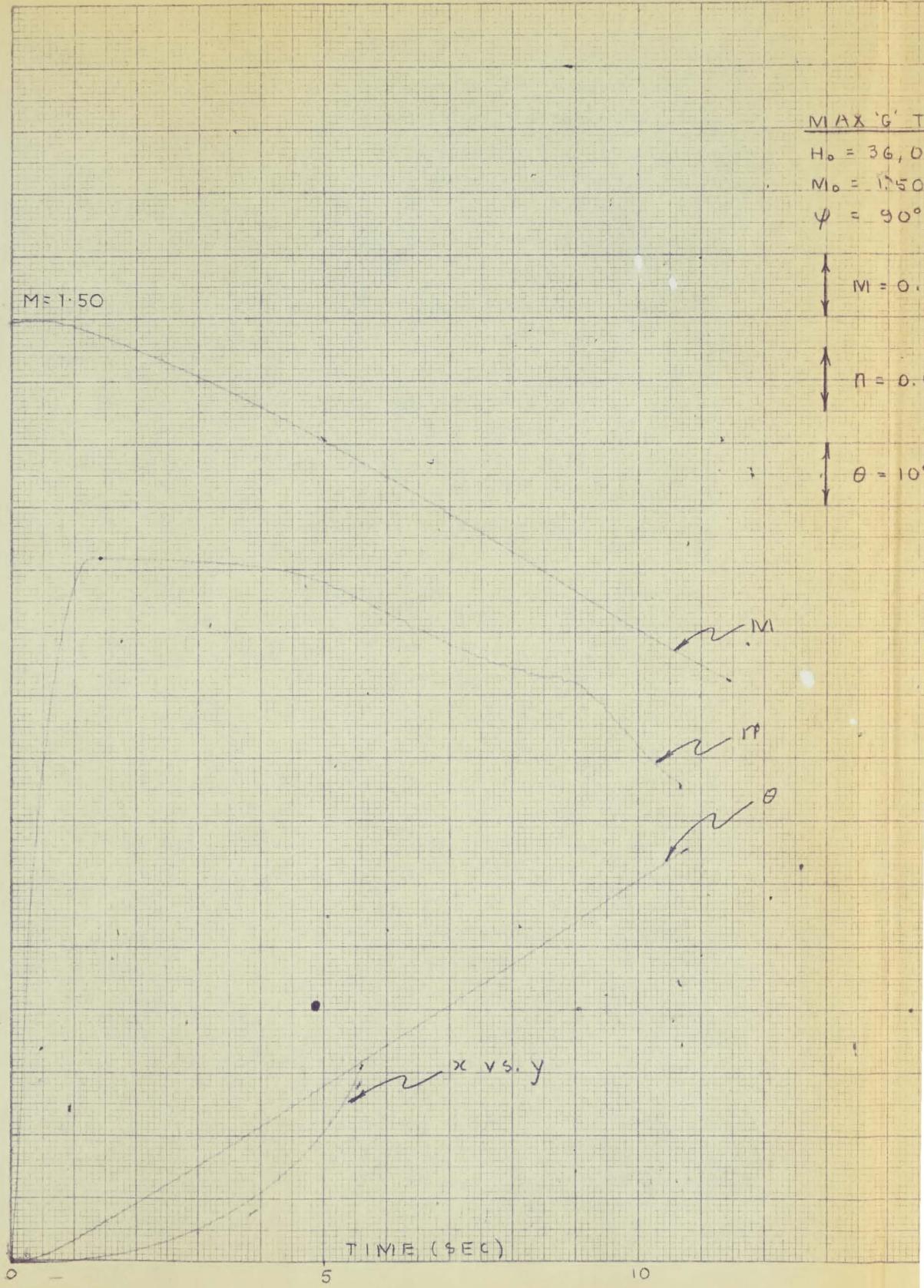
**SECRET**

10 X 10 TO THE  $\frac{1}{2}$  INCH  
KEUFFEL & ESSEY CO.  
MADE IN U.S.A.





10 X TO THE 1/2 INCH  
359-11L  
KEUFFEL & SALTER CO.



X 'G' TURNS ( $5\frac{1}{2}$  'G' LIMIT)

= 36,000 FT

= 1750

= 90°

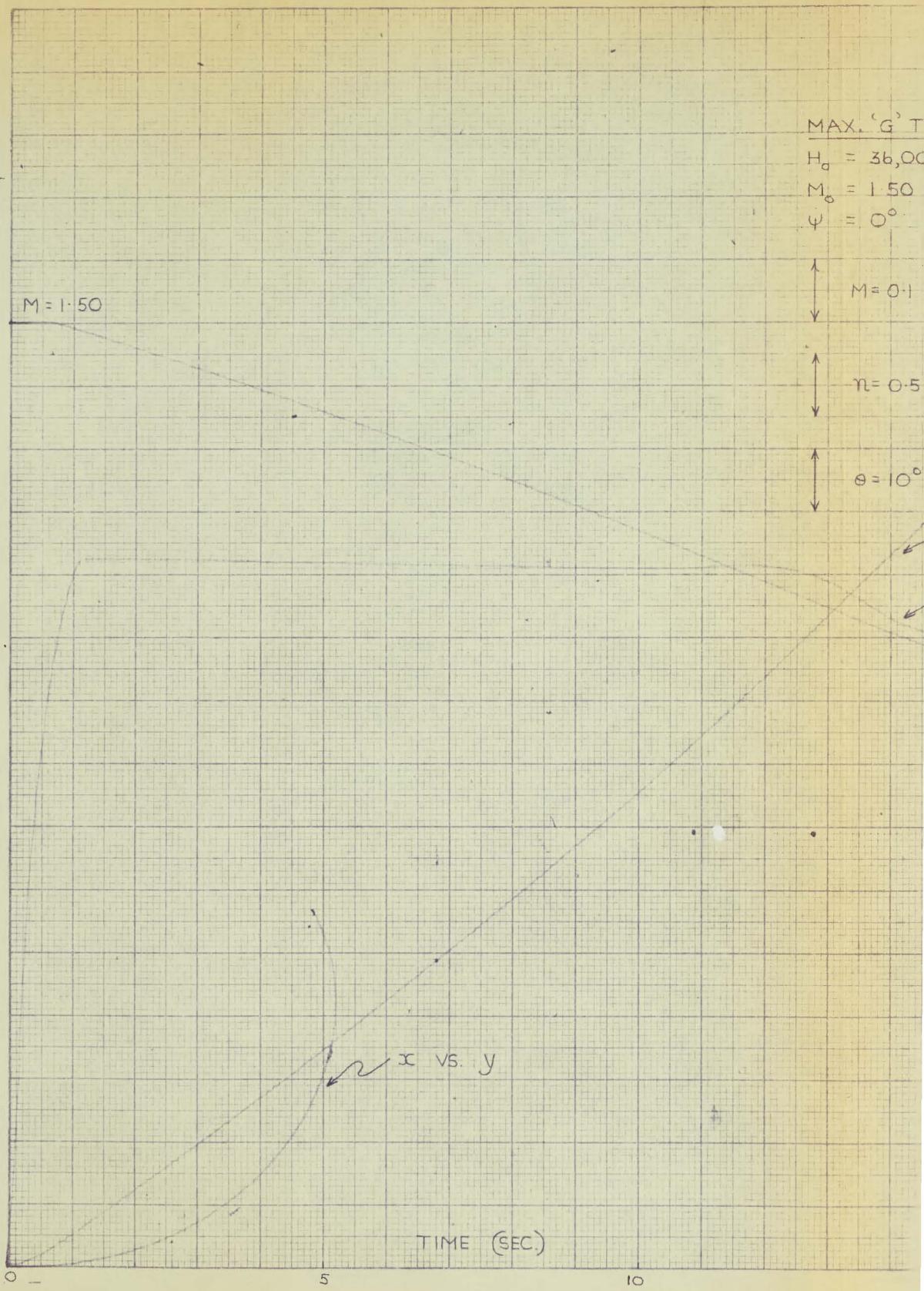
M = 0.7

n = 0.5 'G'

$\theta = 10^\circ$

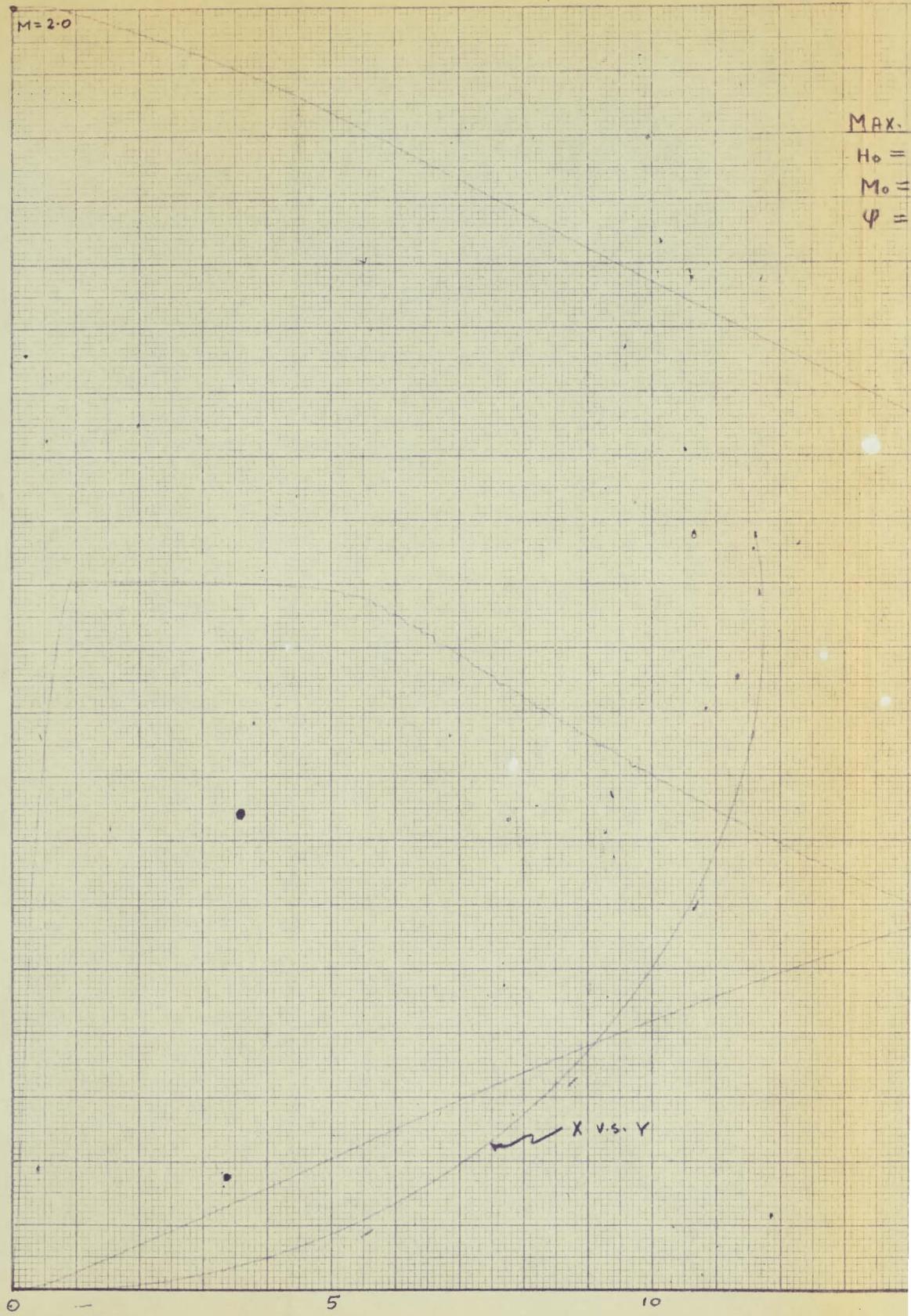
SECRET

K.E. 10 X 10 TO THE 1/2 INCH  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.





K+E  
10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L  
KEUFFEL & ESSER CO.  
MATERIAL

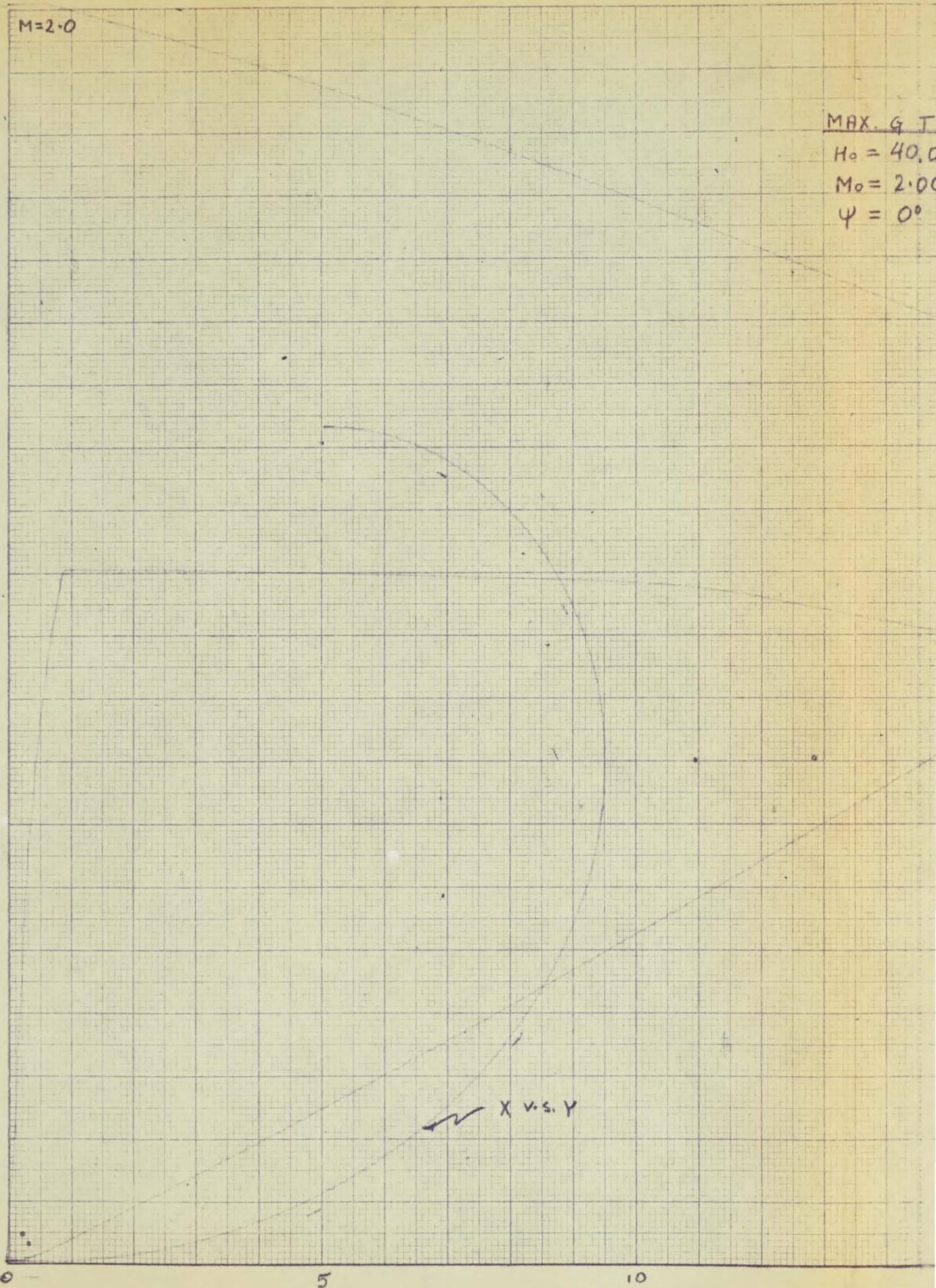




M=2.0

MAX. G T  
 $H_0 = 40.0$   
 $M_0 = 2.00$   
 $\Psi = 0^\circ$

10 X 10 TO THE  $\frac{1}{2}$  INCH 359-11L  
KEUFFEL & LESSER CO., NEW YORK U.S.A.

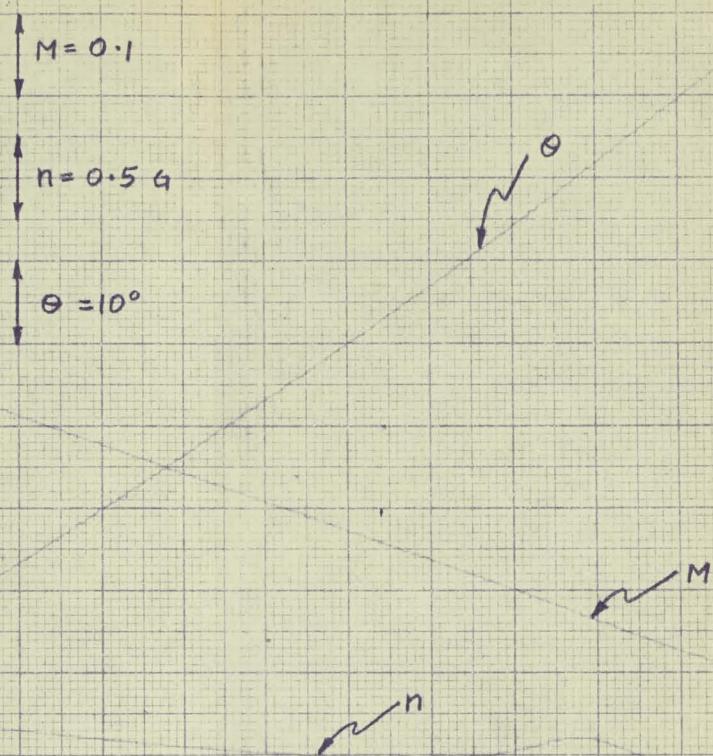


MAX. G TURNS (5.5 G LIMIT)

$$H_0 = 40,000'$$

$$M_0 = 2.00$$

$$\psi = 0^\circ$$



**SECRET**

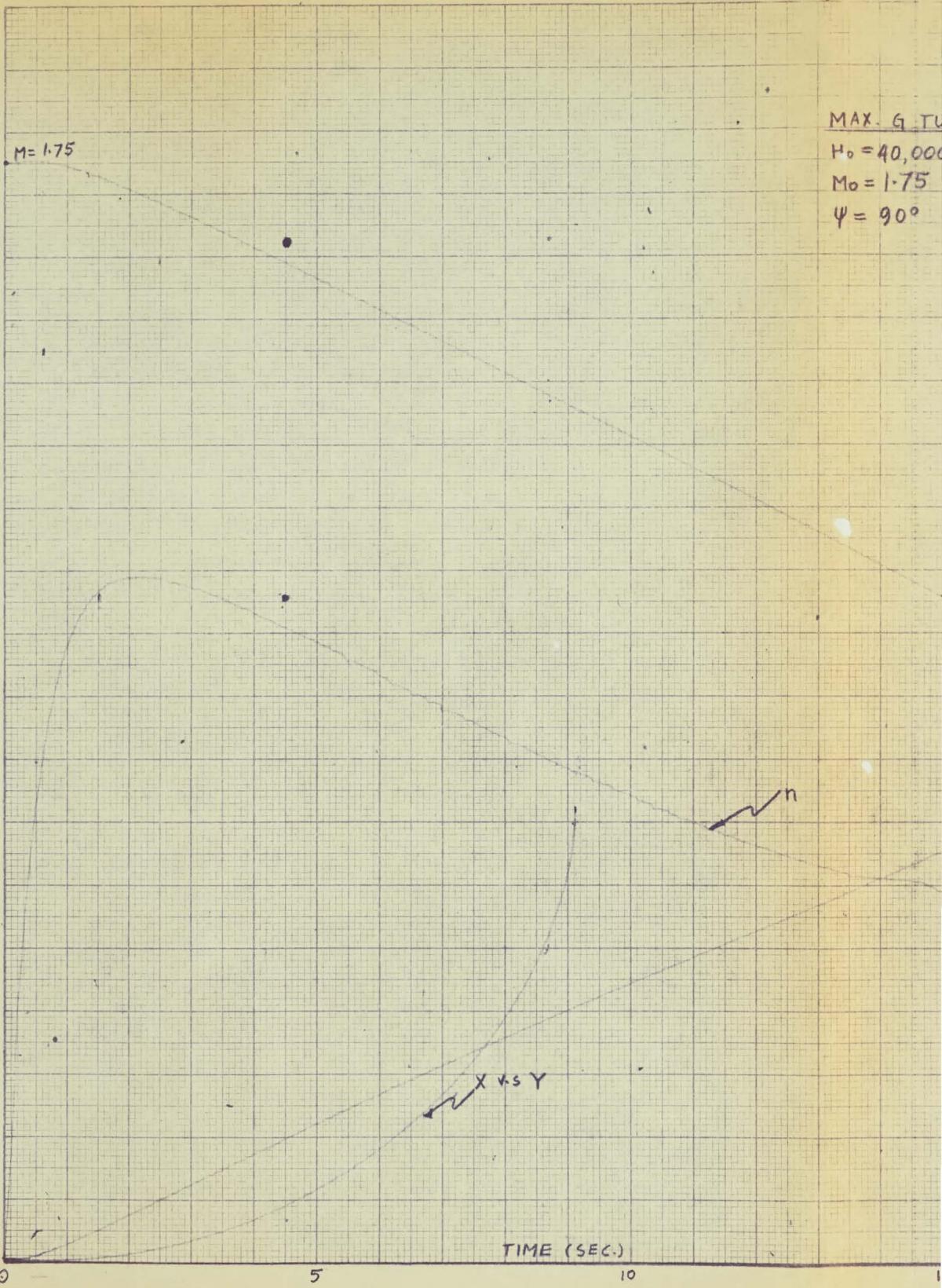
TIME (SEC.)

15

20

25

30



10 X TO THE  $\frac{1}{2}$  INCH  
 359:11L  
 KELIFFEL & ESSER CO.  
 MADE IN U.S.A.











MAX. G

$H_0 = 40$

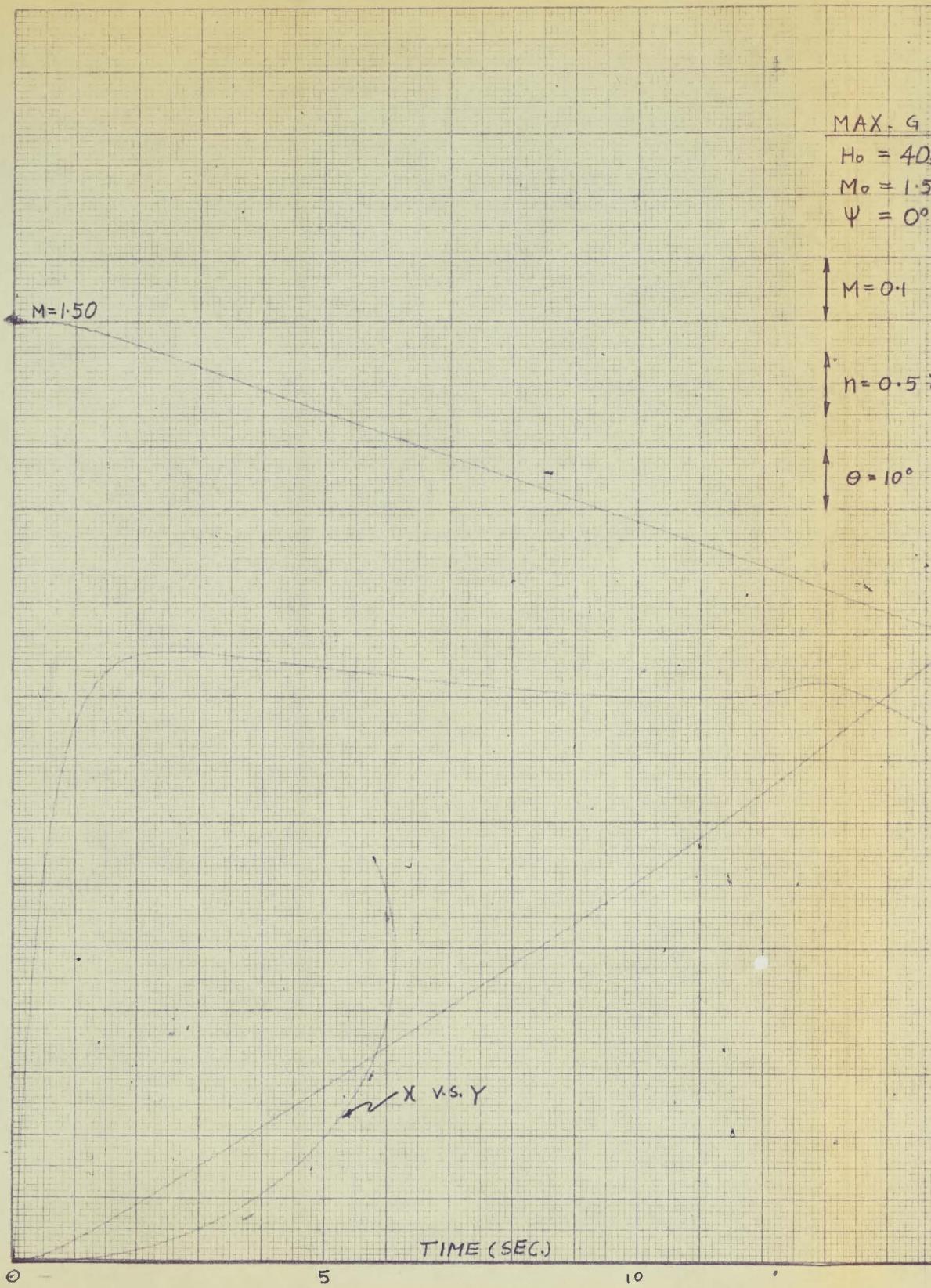
$M_0 = 1.5$

$\Psi = 0^\circ$

$M = 0.1$

$n = 0.5$

$\theta = 10^\circ$



MAX. G TURNS (5.5 G LIMIT)

$$H_0 = 40,000'$$

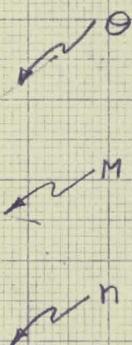
$$M_0 = 1.50$$

$$\Psi = 0^\circ$$

$$M = 0.1$$

$$n = 0.5 \text{ 'G'}$$

$$\theta = 10^\circ$$



~~SECRET~~

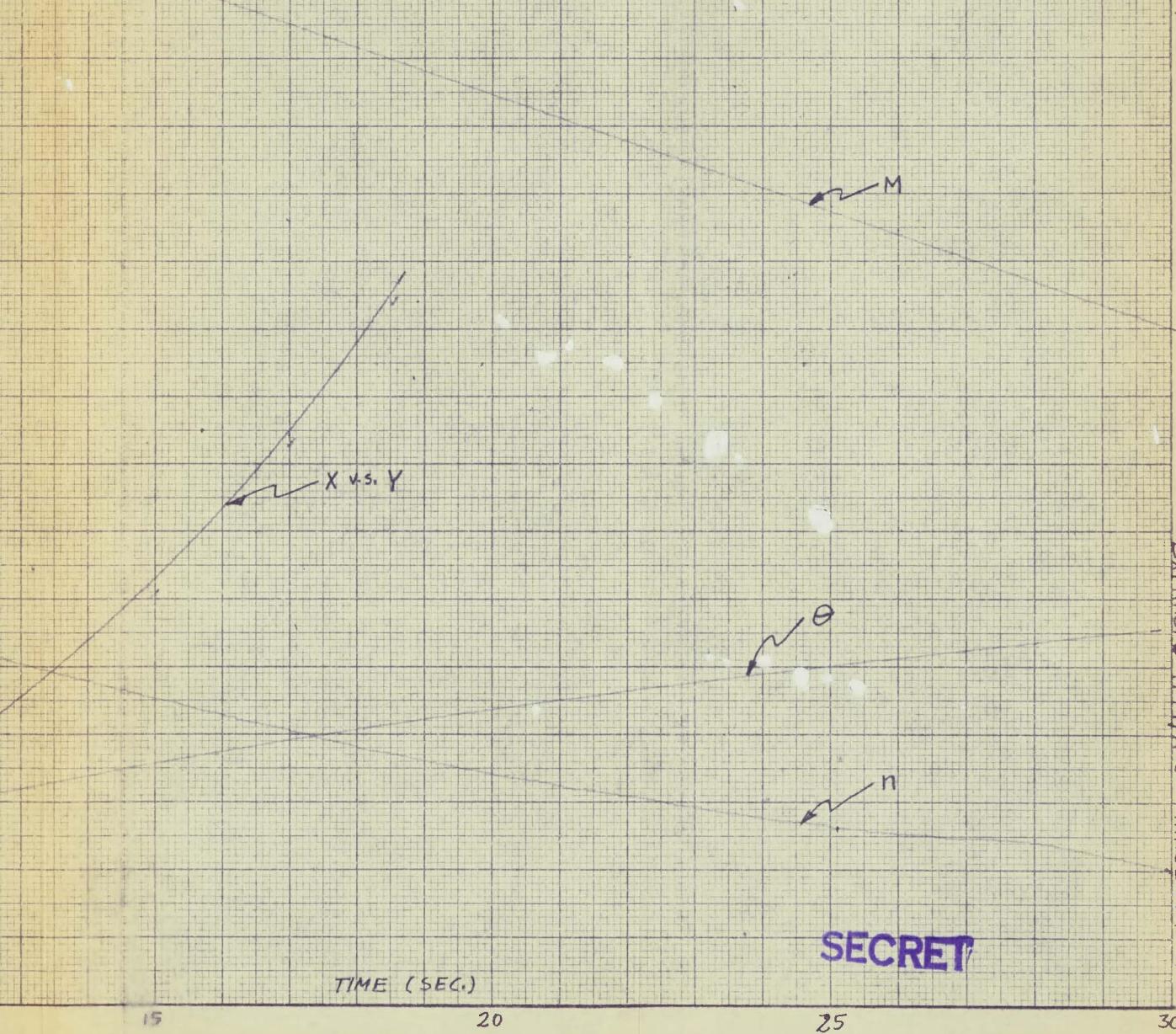


MAX. 'G' TURNS (5.5 'G' LIMIT)

$$H_0 = 50,000'$$

$$M_0 = 2.00$$

$$\Psi = 90^\circ$$



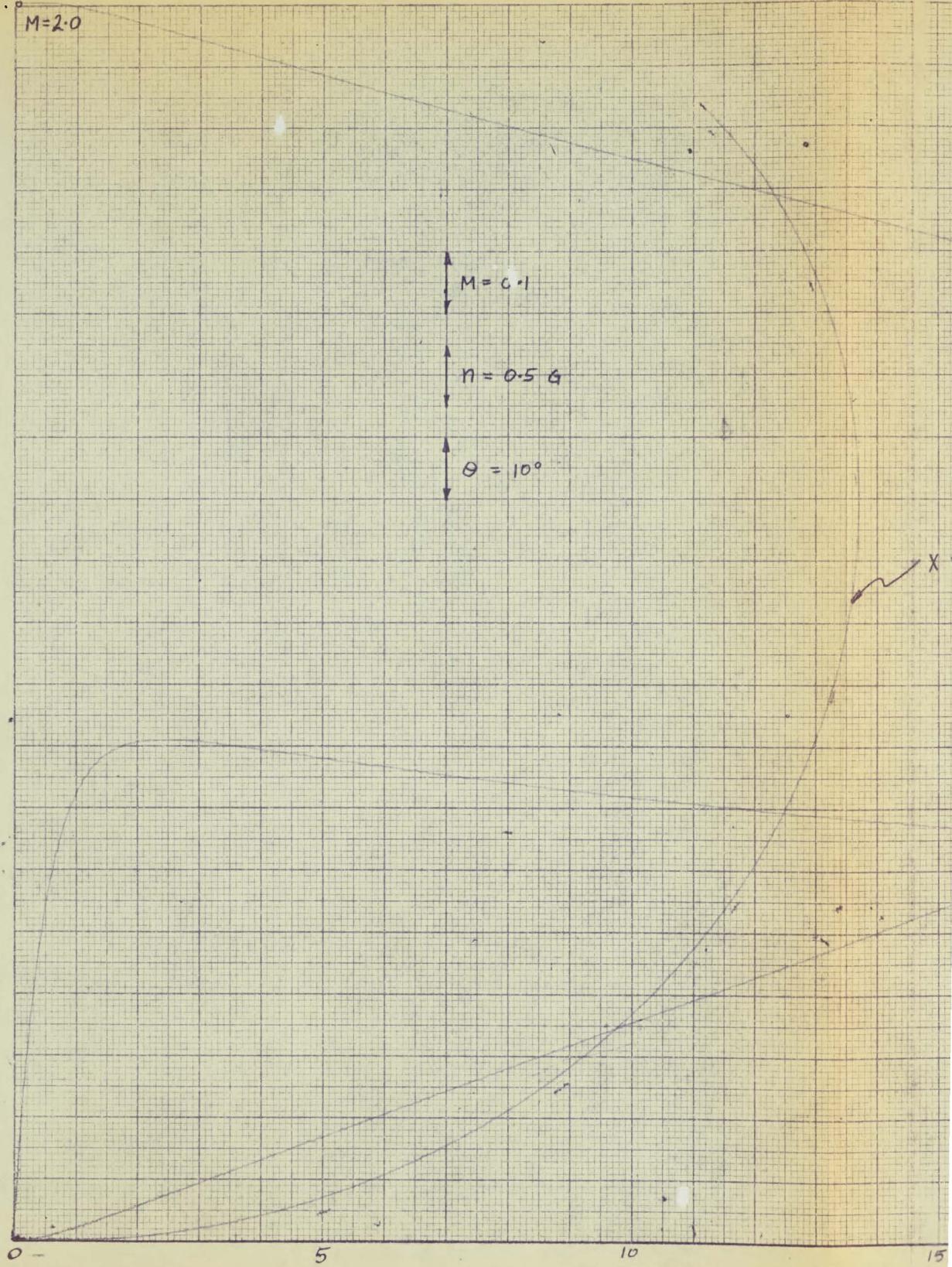
K&L 10 X 10 TO THE  $\frac{1}{2}$  INCH  
KEUFFEL & ESSER CO.  
HARLEM A.

M=2.0

M = C = 1

n = 0.5 G

$\theta = 10^\circ$



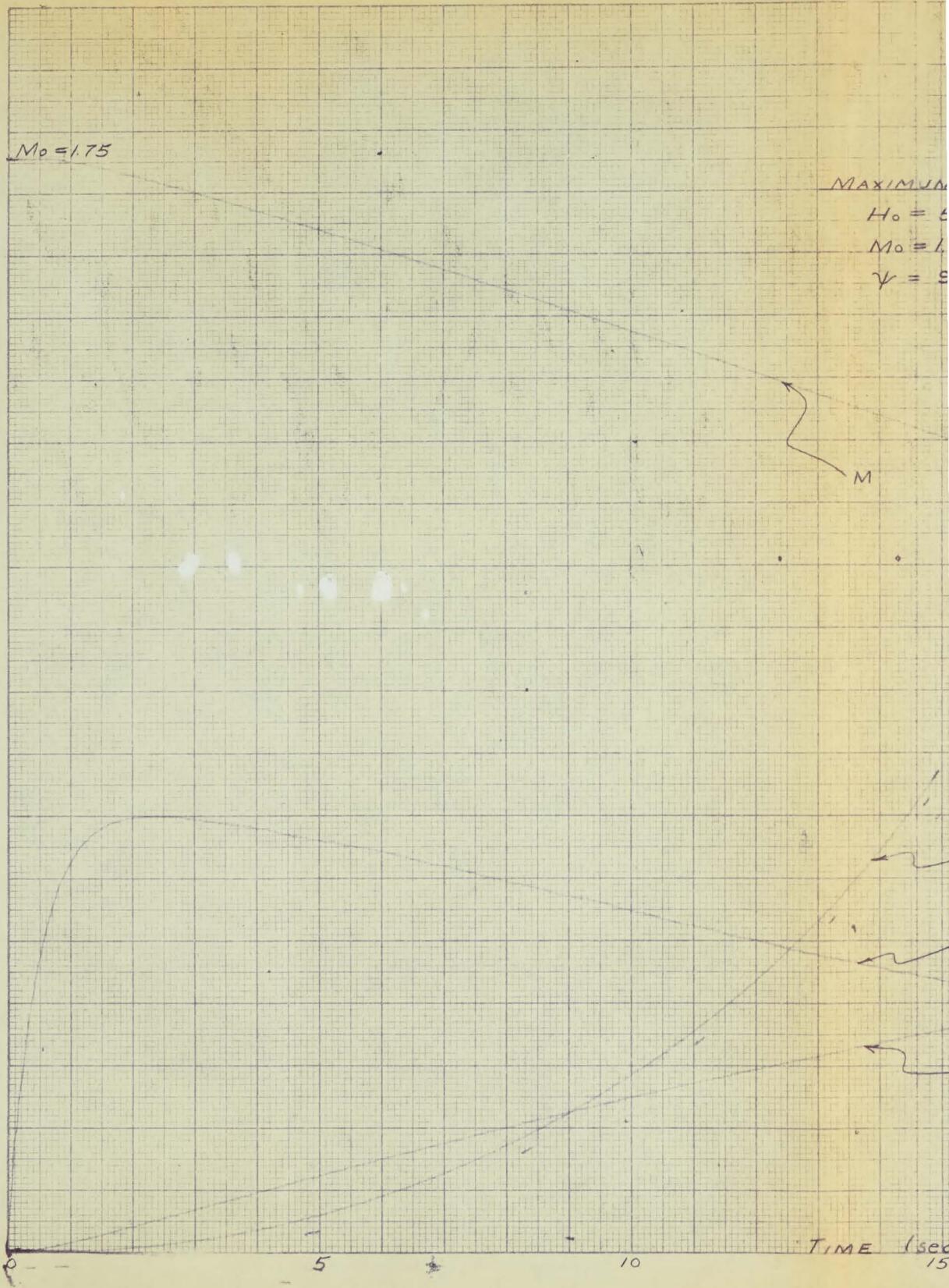






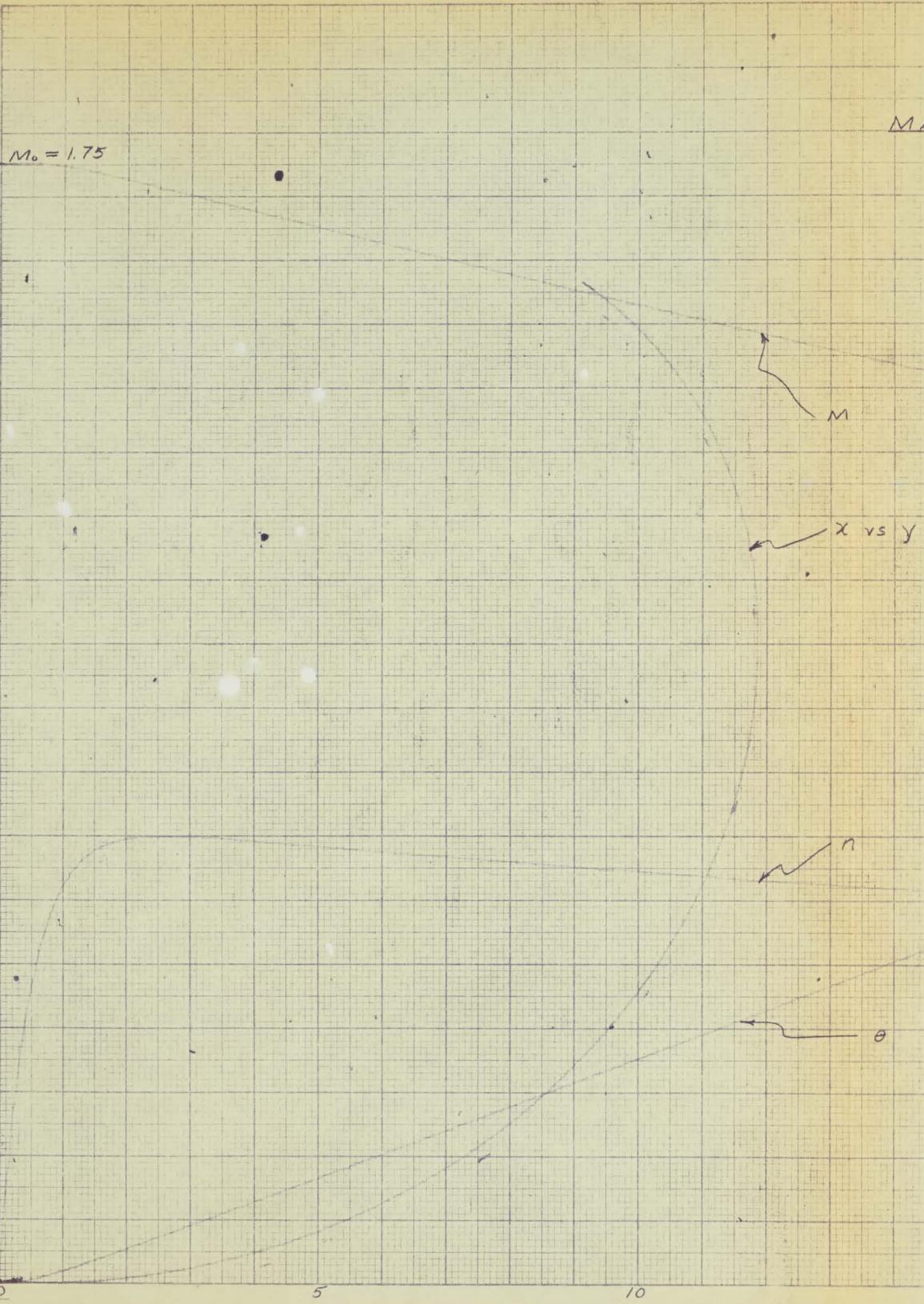
K&E 10 X 10 TO THE 1/2 INCH  
KEUFFEL & SHERE CO. NEW YORK

359.11L





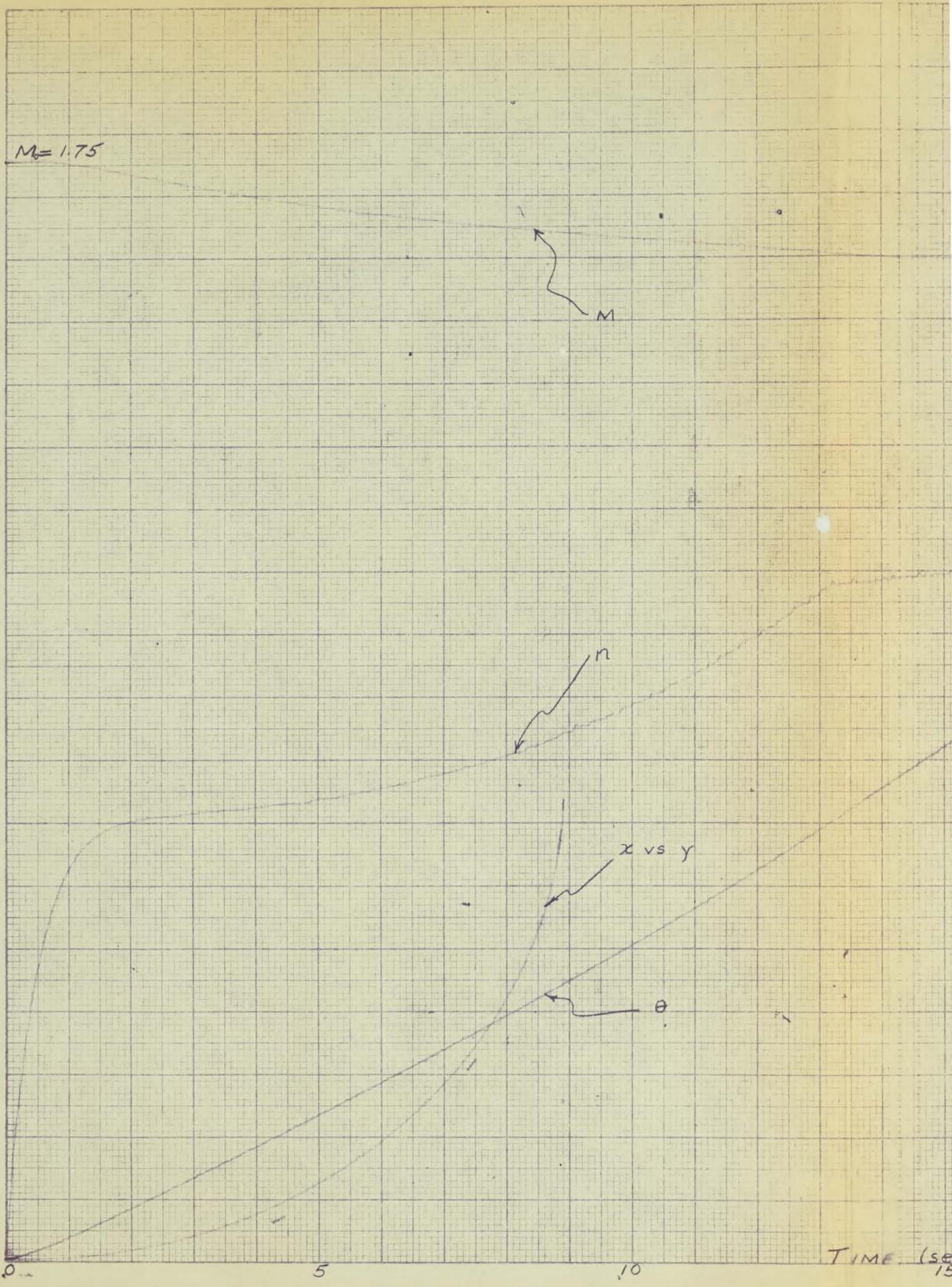
10 X 10 TO THE 1/2 INCH  
359.11L  
KELIFFEL & ESSER CO.  
MADE IN U.S.A.





K&E 10 X 10 TO THE 1/2 INCH  
KEUFFEL & SISKER CO., NEW YORK

359-11L

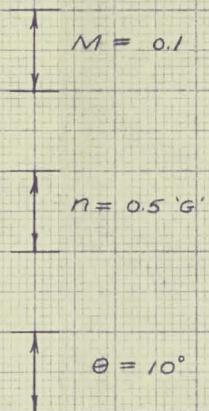


MAXIMUM 'G' TURNS (5.5 'G' LIMIT)

$$H_0 = 50,000 \text{ ft}$$

$$M_0 = 1.75$$

$$\gamma = -90^\circ$$



**SECRET**

EXTRACT R47/B.C. MANOEUVRES

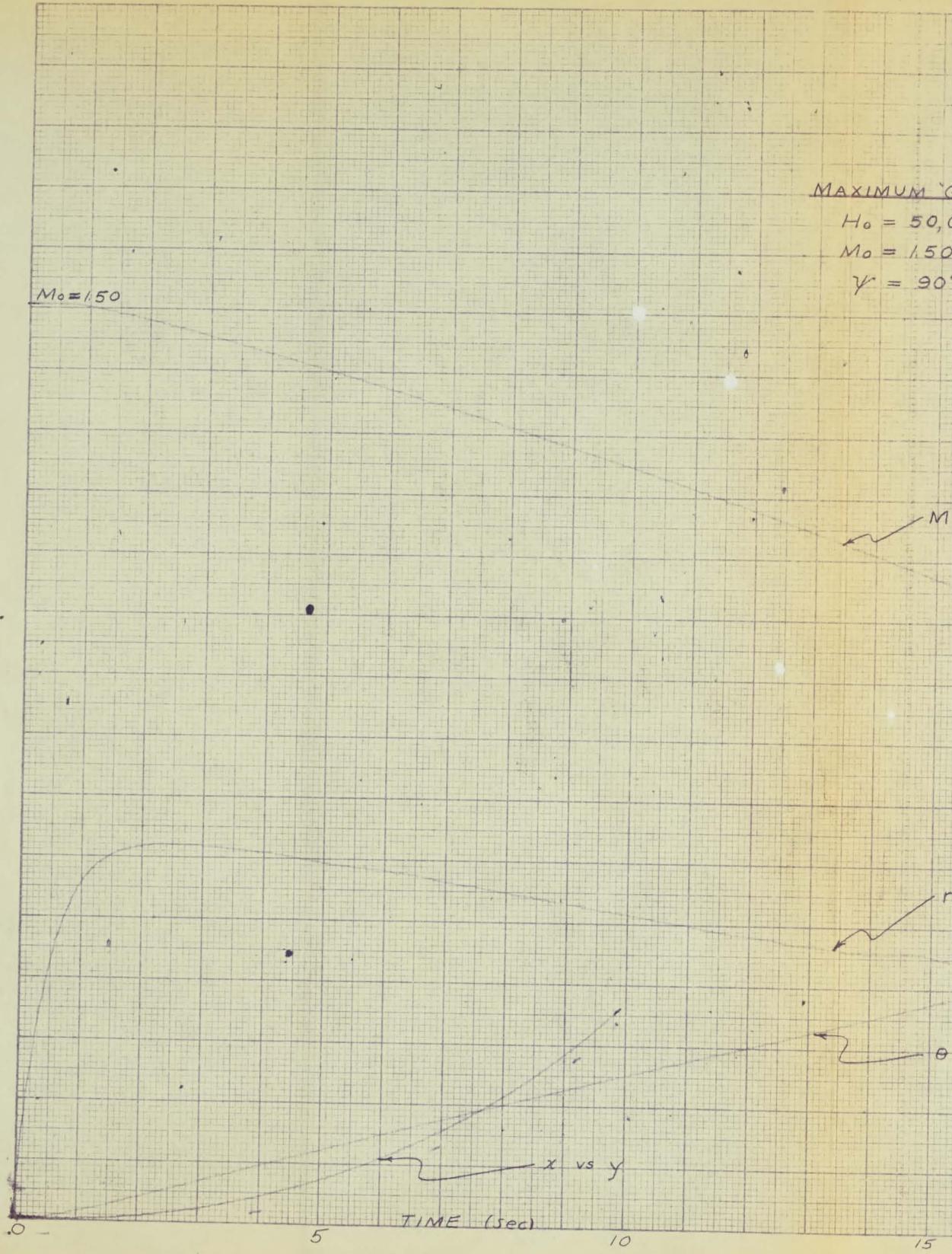
TIME (sec)

15

20

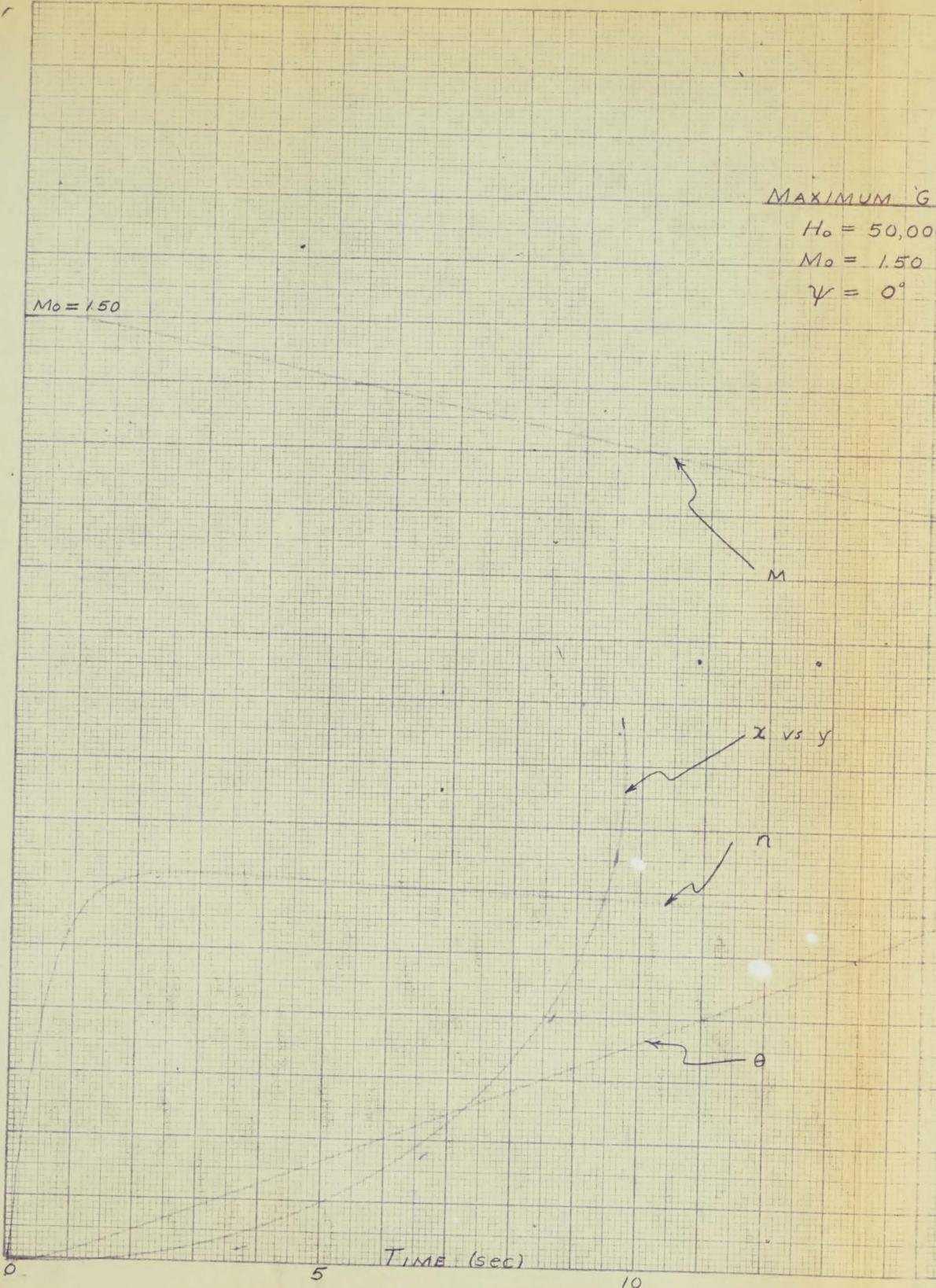
25

K+E  
10 X 10 TO THE 1/2 INCH  
359-11L  
KEUFFEL & ESSER CO.  
MANUFACTURERS





K&E 10 X 10 TO THE  $\frac{1}{2}$  INCH 359-111  
KEUFFEL & ESSER CO., MADE IN U.S.A.











50

2 M

X vs. Y

SECRET

0  
2  
n  
2

TIME (SEC)

15

20

25

30

EXTRACT ALTA/AC. MANOEUVRES/2

M = 2.0

MAX. 'G' TURNS (55 'G' LIMIT)

$H_d = 60,000$  FT.

$M_d = 2.0$

$\Psi = 0^\circ$

$M = 0.1$

$m = 0.5 'G'$

$\theta = 10^\circ$

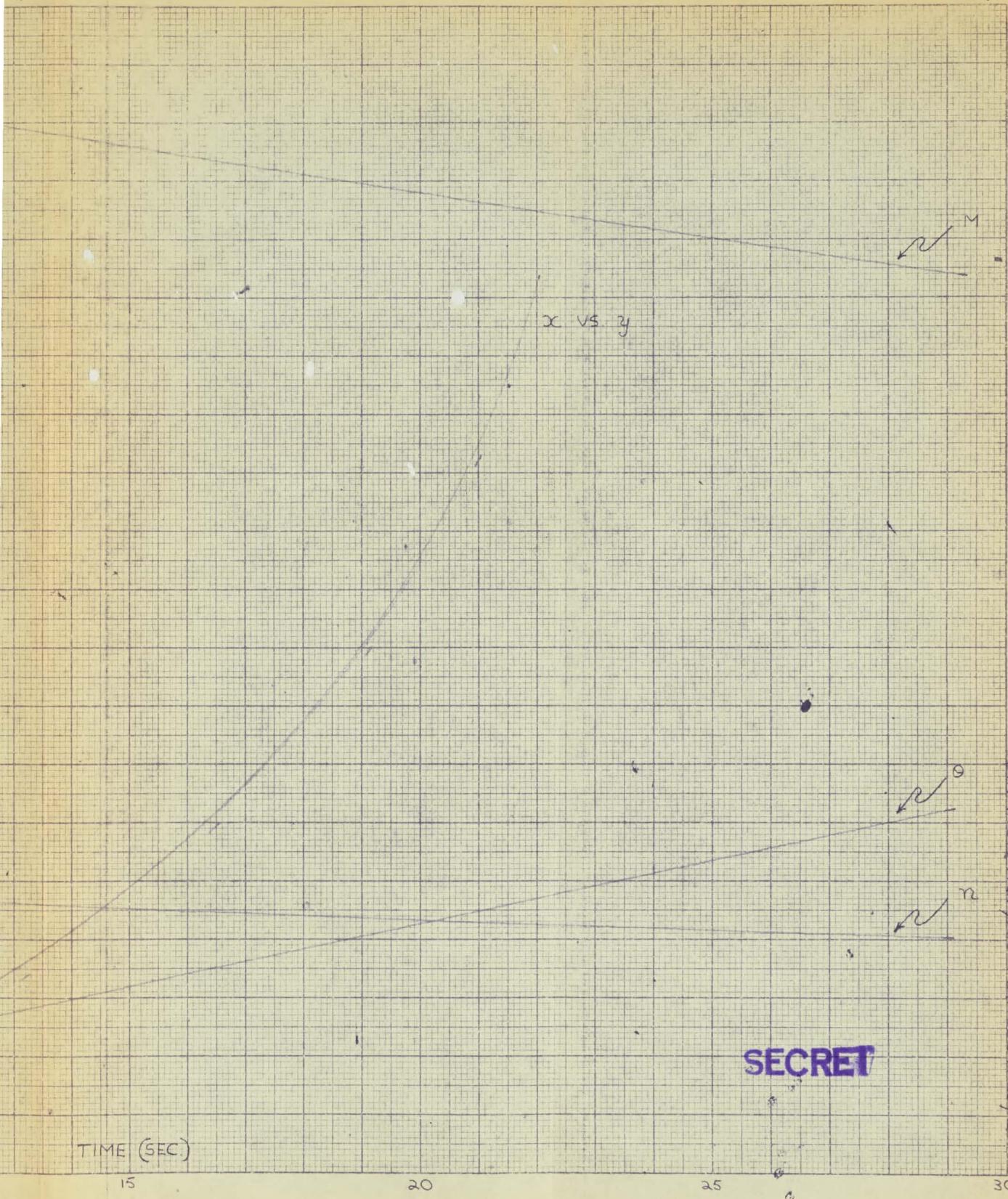
10 X 10 TO THE  $\frac{1}{2}$  INCH  
359-11L  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.

0

5

10

TIME

**SECRET**

M: 20

MAX 'G' TURNS (55 G LIMIT)

$$H_0 = 60,000 \text{ FT}$$

$$M_0 = 2.0$$

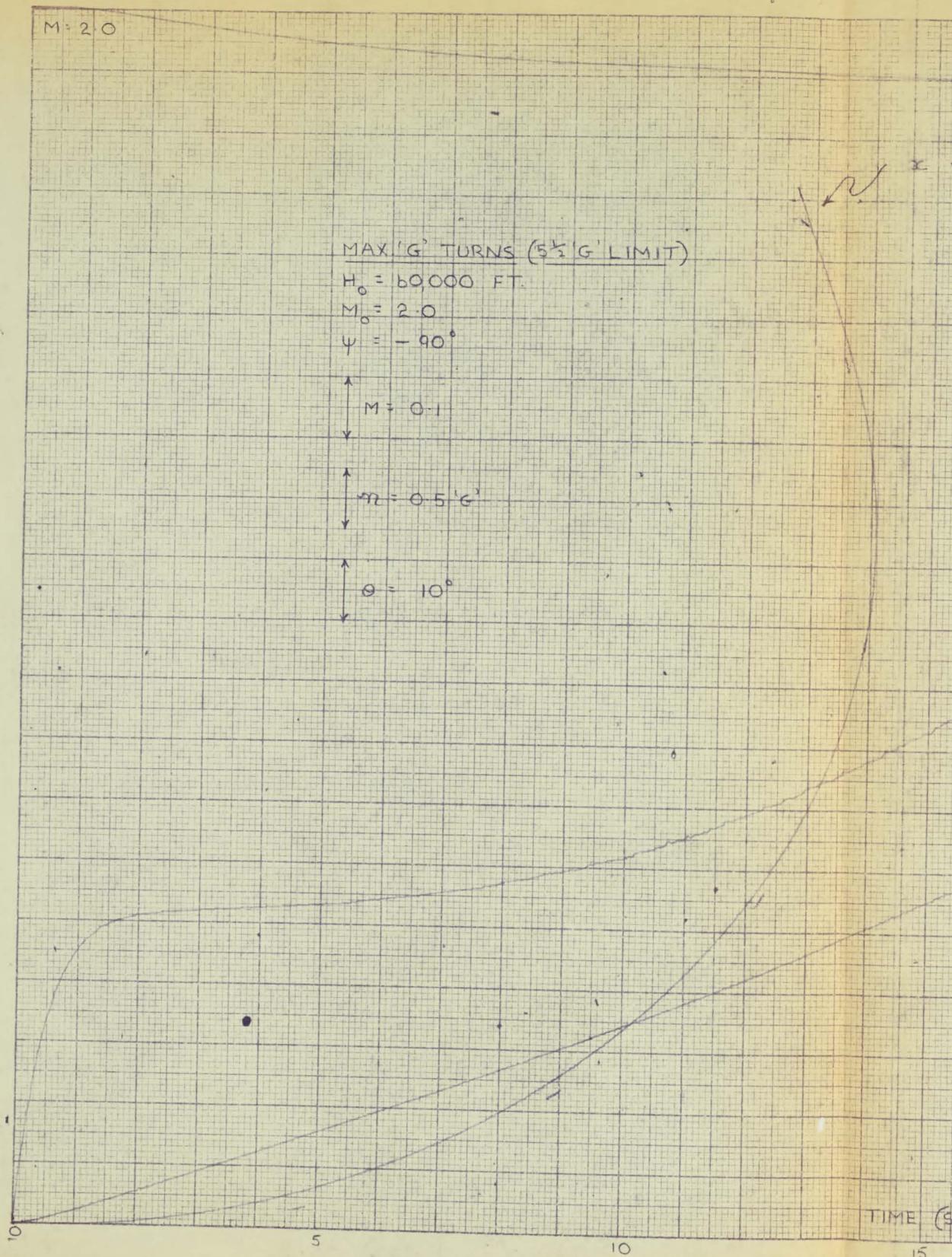
$$\psi = -90^\circ$$

$$M = 0.1$$

$$n = 0.5 'G'$$

$$\theta = 10^\circ$$

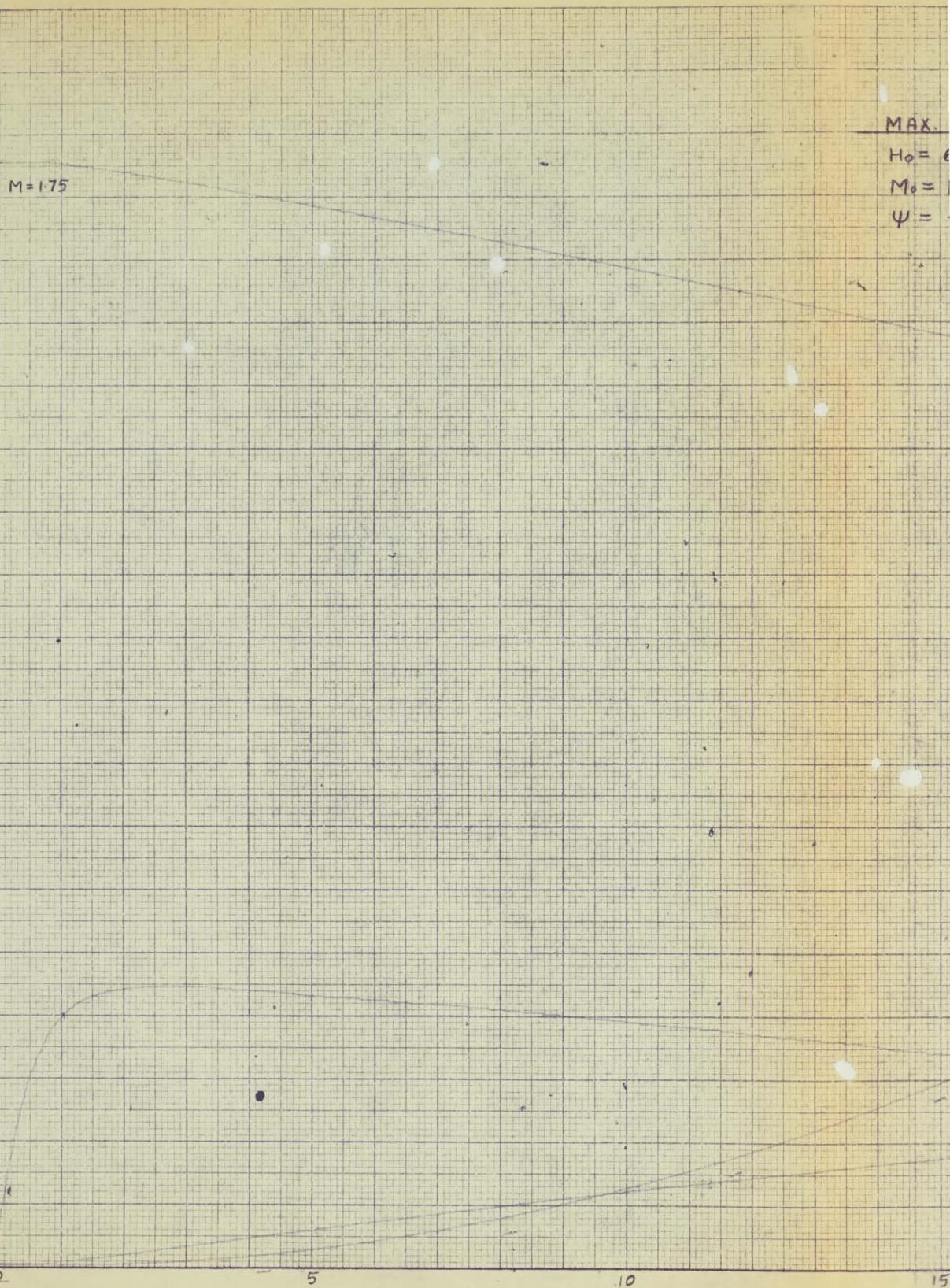
K&E 10 X 10 TO THE  $\frac{1}{4}$  INCH  
KEUFFEL & ESSER CO.  
NEW YORK U.S.A.



TIME (S)



K<sub>2</sub><sup>1/2</sup> 10 X 10 TO THE 1/2 INCH  
KEUFFEL & ESSER CO., MADE IN U.S.A.





K+E 10 X 10 TO THE 1/2 INCH 359-11L  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.

M = 1.75

MAX.C

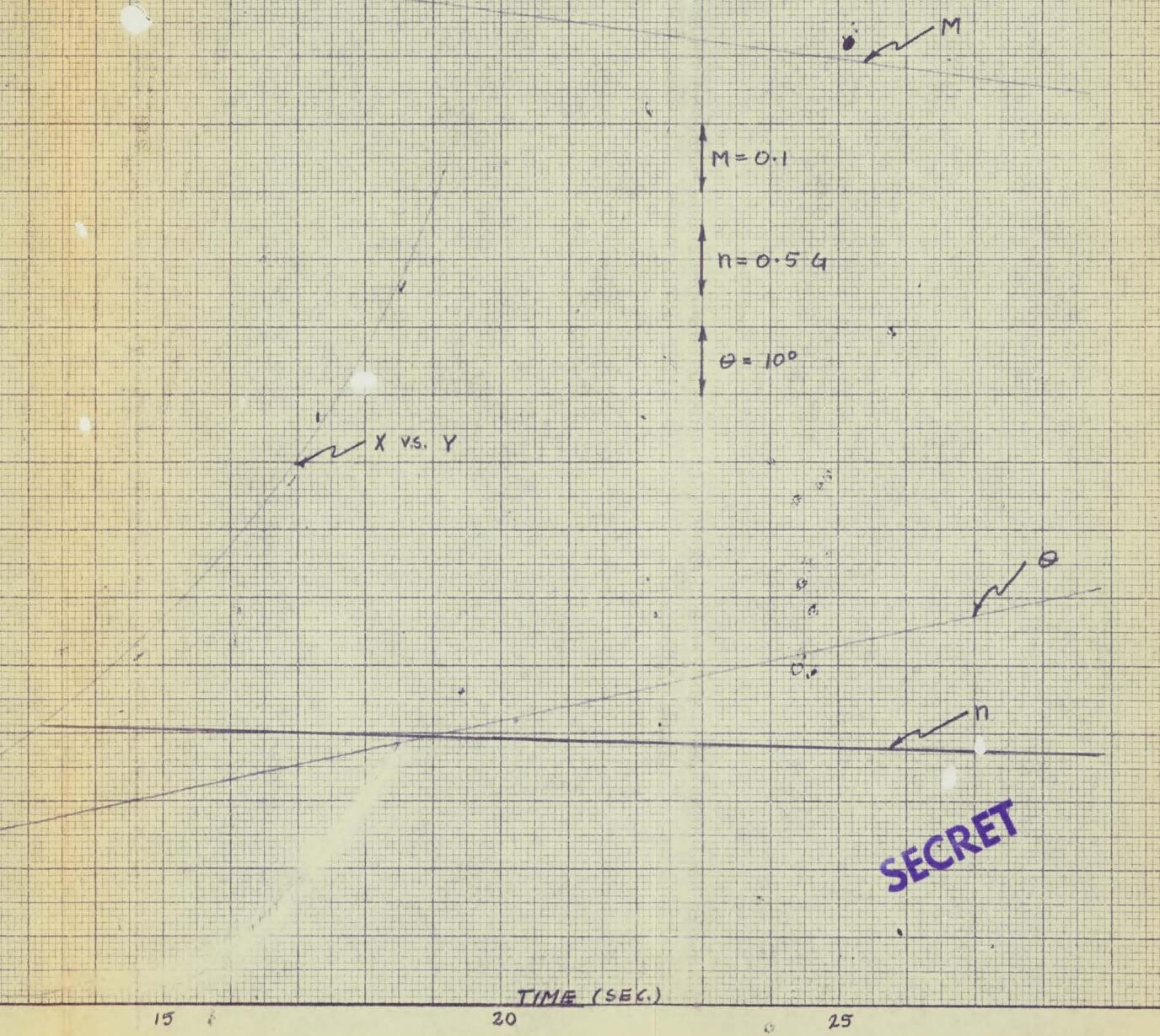
$H_0 = 6$   
 $M_0 =$   
 $\psi =$

MAX. G TURNS (5.5 G LIMIT)

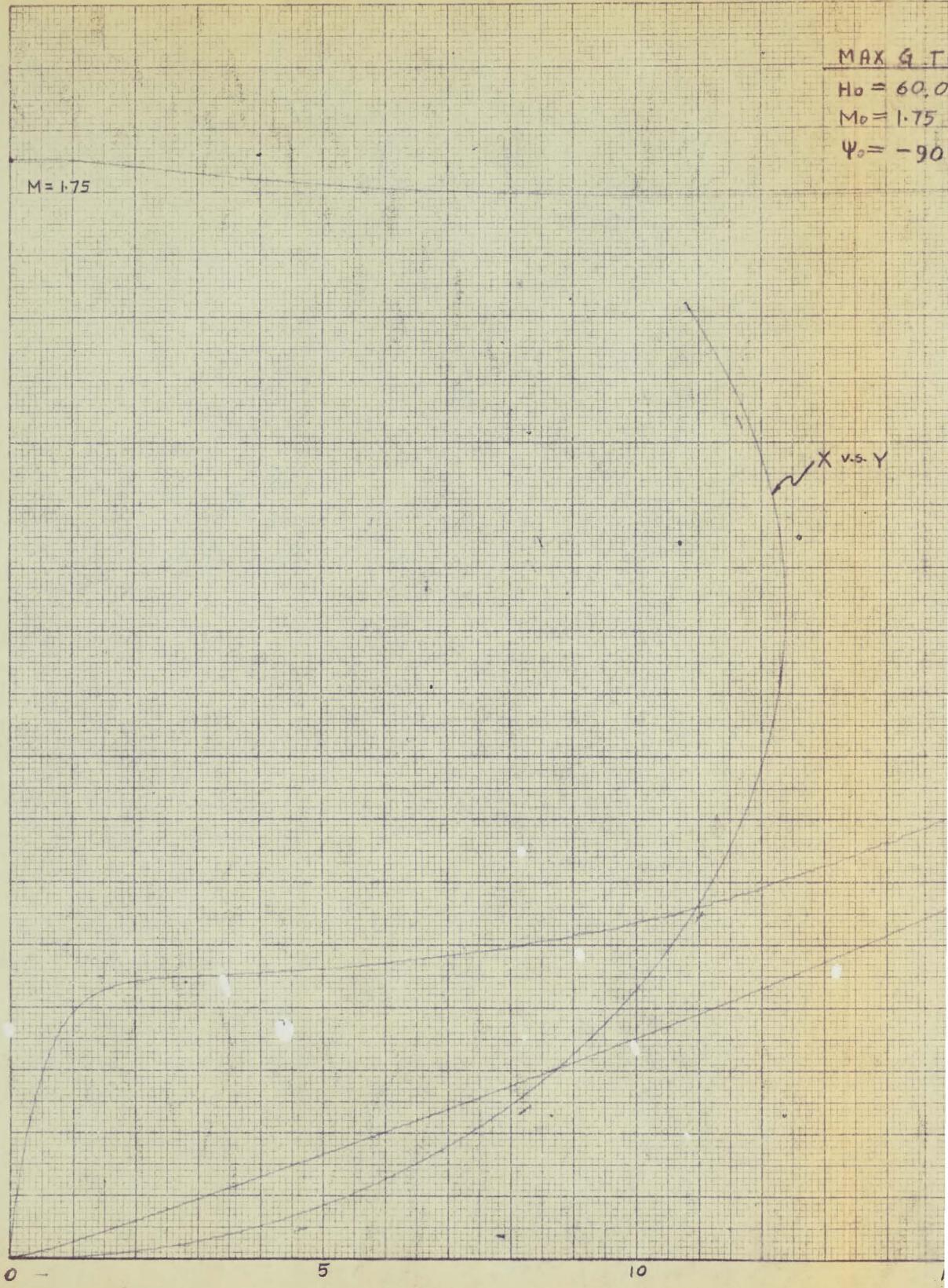
$$H_0 = 60,000'$$

$$M_0 = 1.75$$

$$\Psi = 0^\circ$$



K&E 10 X 10 TO THE  $\frac{1}{2}$  INCH 359-11L  
KEUFFEL & ESSER CO. MADE IN U.S.A.



MAX G TURNS (5.5 G LIMIT)

$$H_0 = 60,000'$$

$$M_0 = 1.75$$

$$\Psi_0 = -90^\circ$$

$$M = 0.1$$

$$n = 0.5 \text{ G}$$

$$\theta = 10^\circ$$

$$X \text{ v.s. } Y$$

$M$

$n$

$\sin \theta$

TIME (SEC.)

15

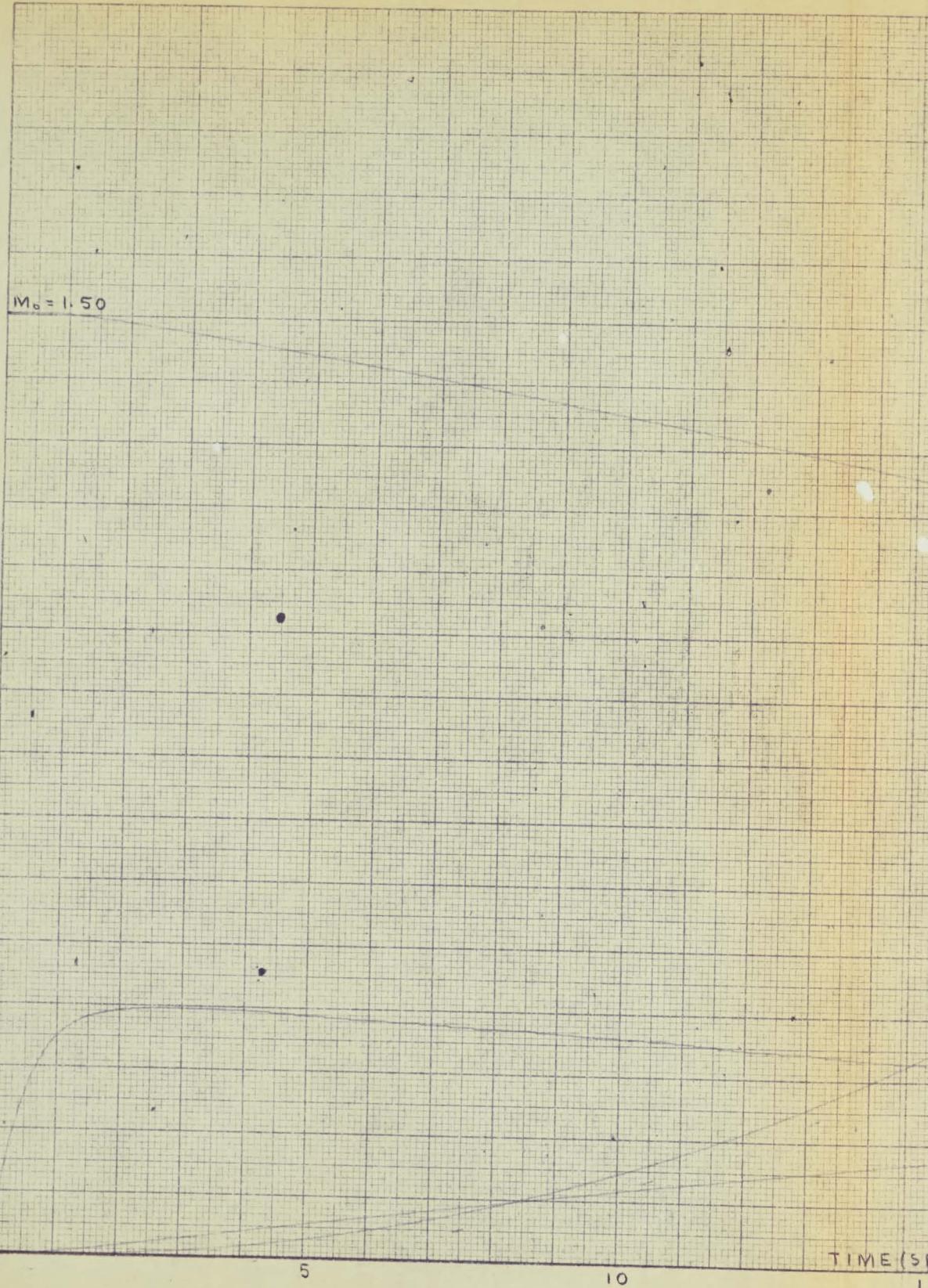
20

25

30

**SECRET**

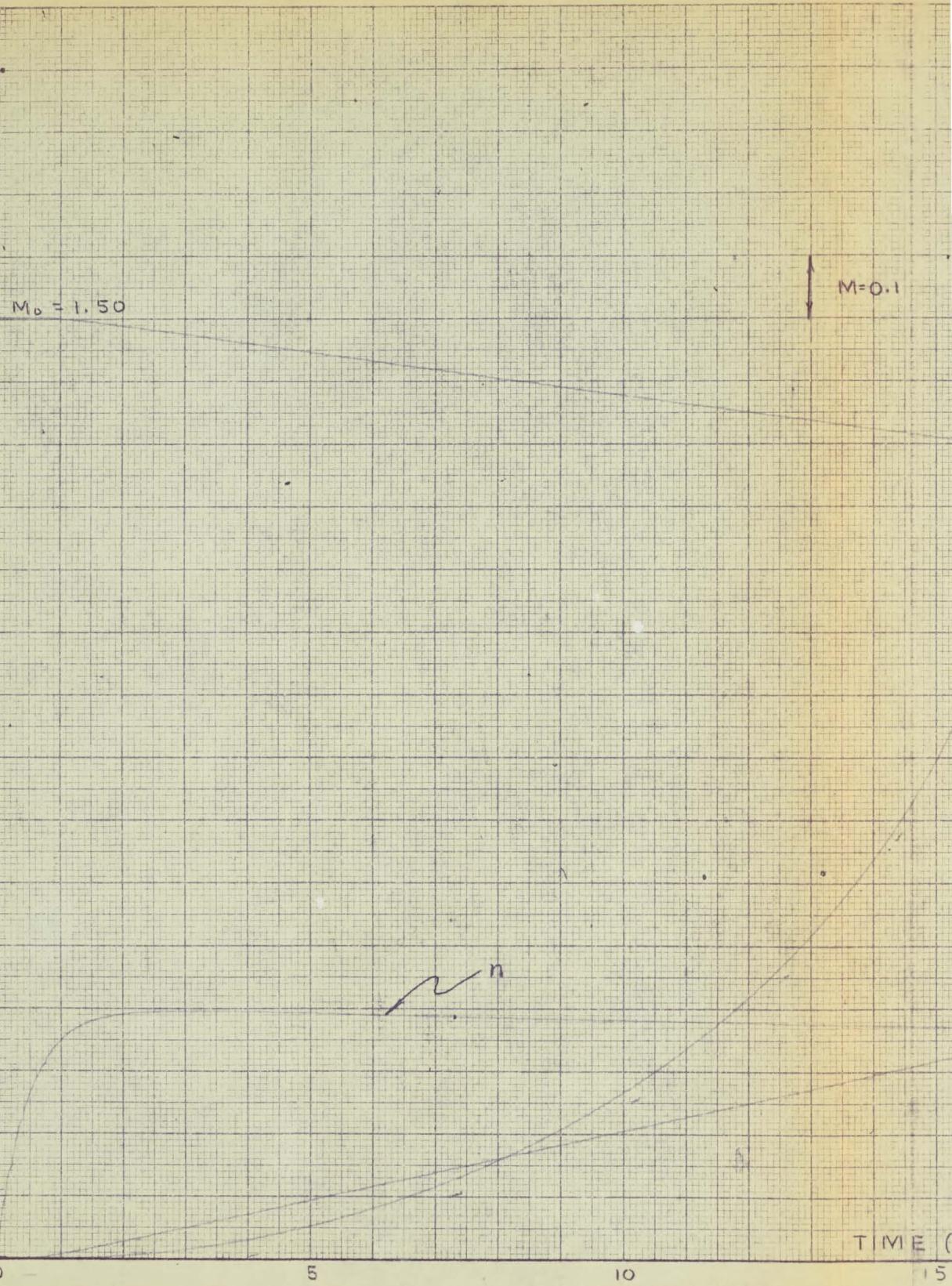
K+E 10 X 10 TO THE 1/2 INCH 359-11L  
KUFFEL & ESSER CO. NEW YORK





K&E 10 X 10 TO THE  $\frac{1}{2}$  INCH 359-11L  
KELTUFF & ESSER CO.

-P-



MAX. 'G' TURNS (5.5 'G' LIMIT)

$$H_0 = 60,000'$$

$$M_0 = 1.50$$

$$\psi = 0^\circ$$

$$M = 0.1$$

$$n = 0.5 'G'$$

$$\theta = 10^\circ$$

$$M = 1.50$$

X VS. Y

SECRET

TIME (SEC)

15

20

25



MAX G' TURNS (5.5 G' LIMIT)

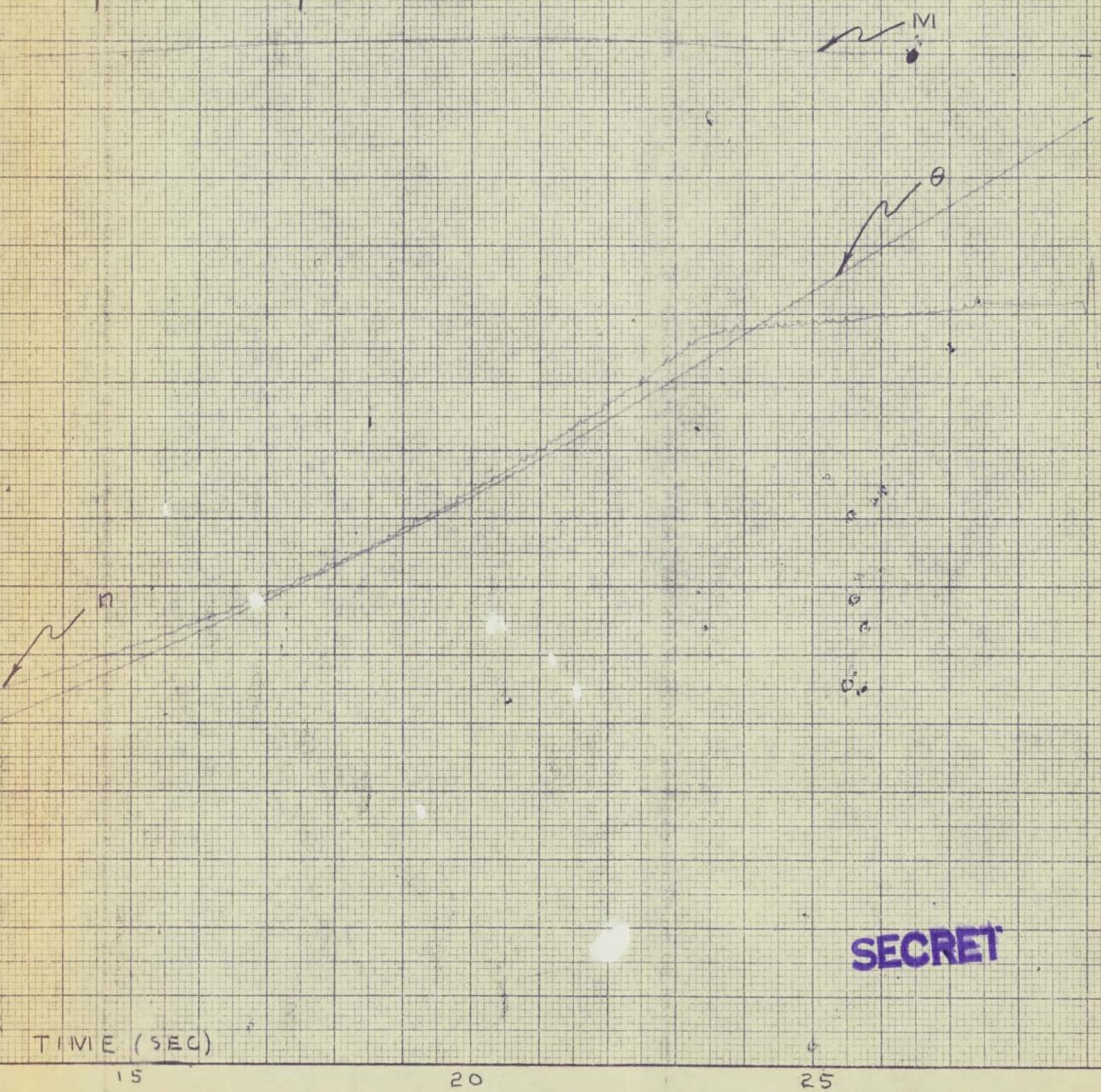
$H_0 = 60,000'$

$M_0 = 1.50$

$\psi = -90^\circ$

$n = 0.5 G'$

$\theta = +10^\circ$



**SECRET**

M = 2.0

MAX. 'G' TURNS (5 1/2 'G' LIMIT)

$H_0 = 70,000 \text{ FT}$

$M_\infty = 2.0$

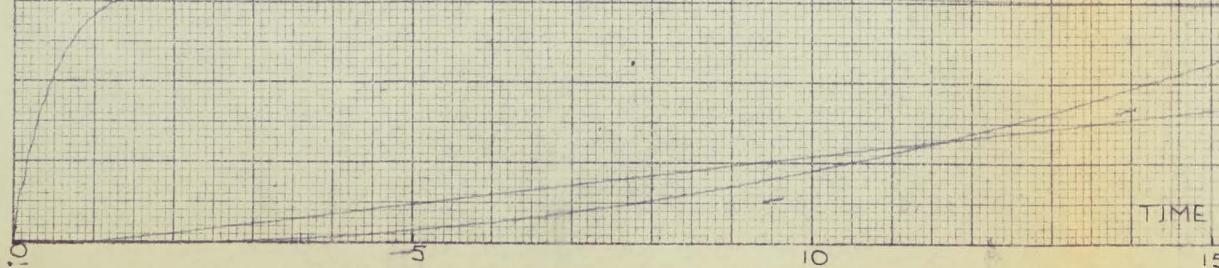
$\psi = 0^\circ$

$\uparrow M = 0.1$

$\uparrow m = 0.5 'G'$

$\uparrow \Theta = 10^\circ$

10 X 10 TO THE  $\frac{1}{2}$  INCH  
KUPFER & LENSER CO.  
MANHATTAN





M = 2.0

MAX. 'G' TURN (5% 'G' LIMIT)

$$H_0 = 70000 \text{ FT.}$$

$$M_0 = 2.0$$

$$\Psi = -90^\circ$$

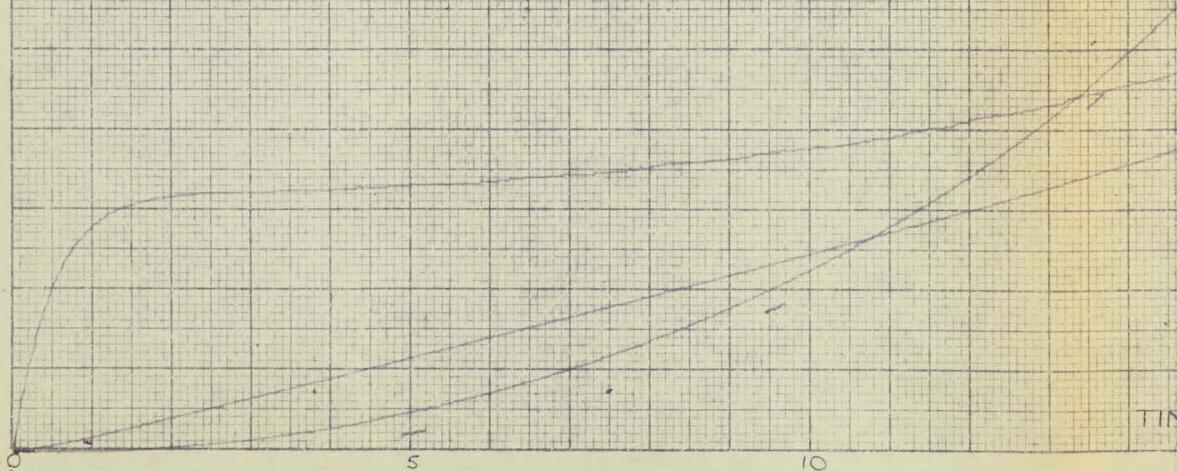
$$M = 0.1$$

$$n = 0.5 'G'$$

$$\Theta = 10^\circ$$

359-11L  
K&E  
KEUFFEL & ESSER CO.  
NEW YORK U.S.A.

K&E  
10 X 10 TO THE  $\frac{1}{4}$  INCH









$M = 1.75$

MAX. 'G' TURNS (5½ 'G' LIMIT)

$H_0 = 70,000$  FT.

$M_0 = 1.75$

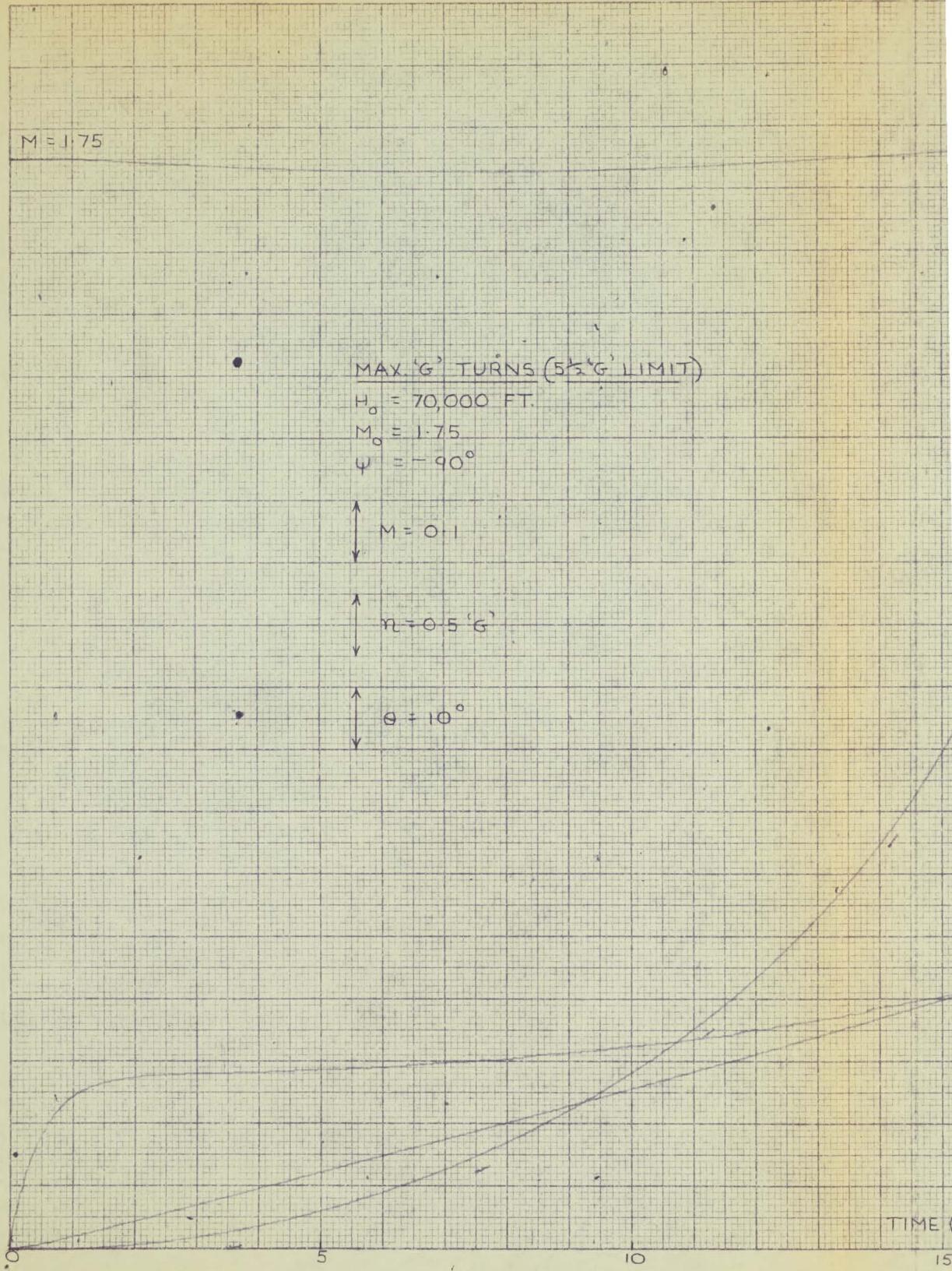
$\psi = -90^\circ$

$M = 0.1$

$n = 0.5 'G'$

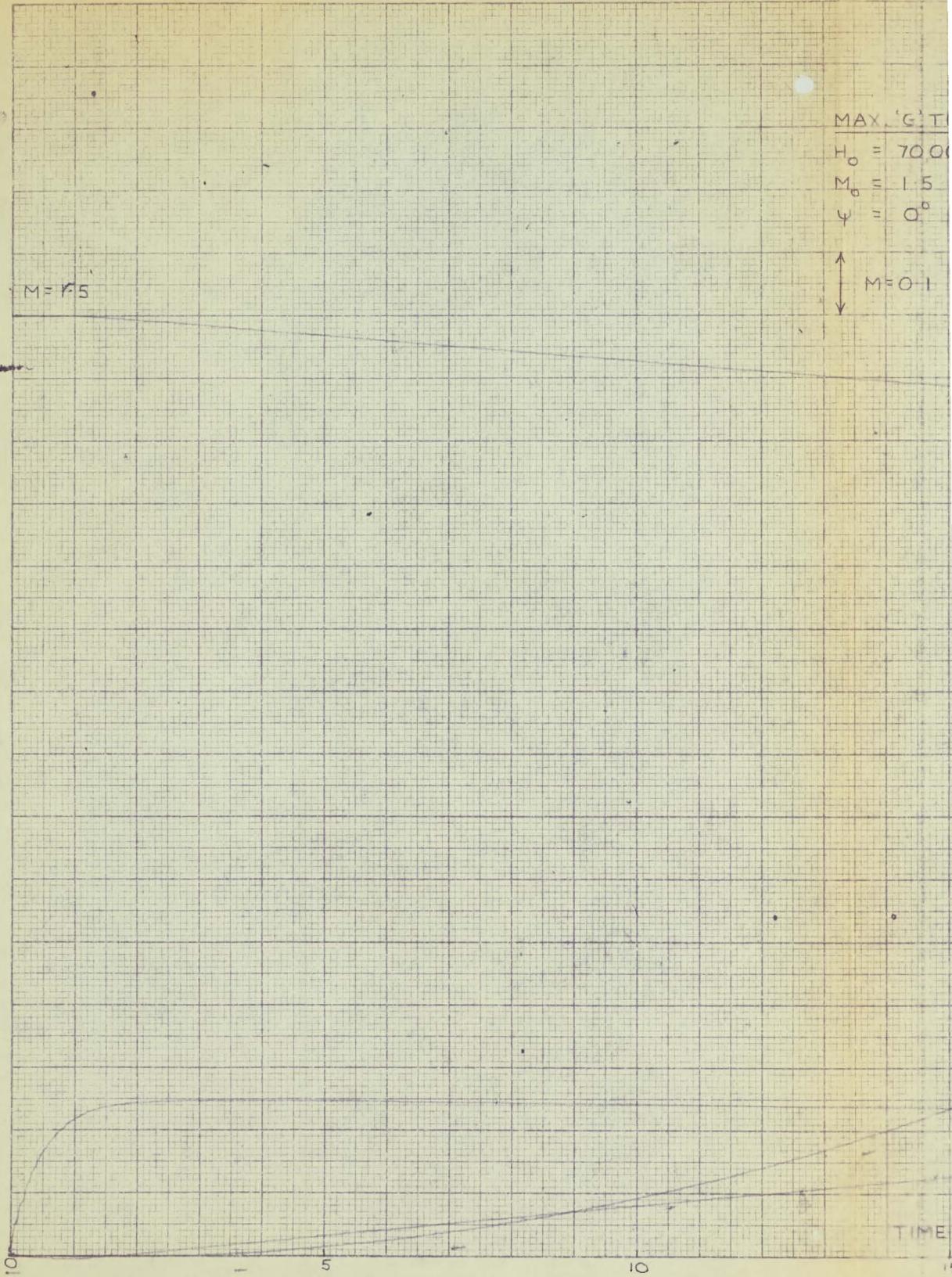
$\theta = 10^\circ$

K&E TO X TO THE  $\frac{1}{2}$  INCH 359-11L  
KRUPP & ESSER CO. MADE IN U.S.A.





K E 10 X 10 TO THE  $\frac{1}{2}$  INCH  
KEUFFEL & SIEGER CO.  
MANUFACTURERS



MAX. 'G' TURNS (5½ 'G' LIMIT)

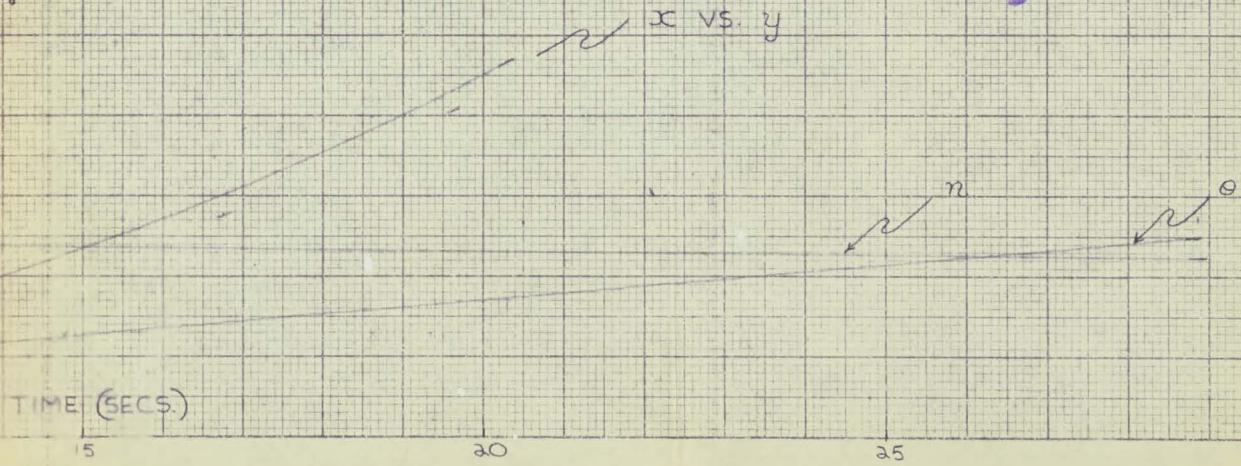
$$H_0 = 70000 \text{ FT}$$

$$M_0 = 1.5$$

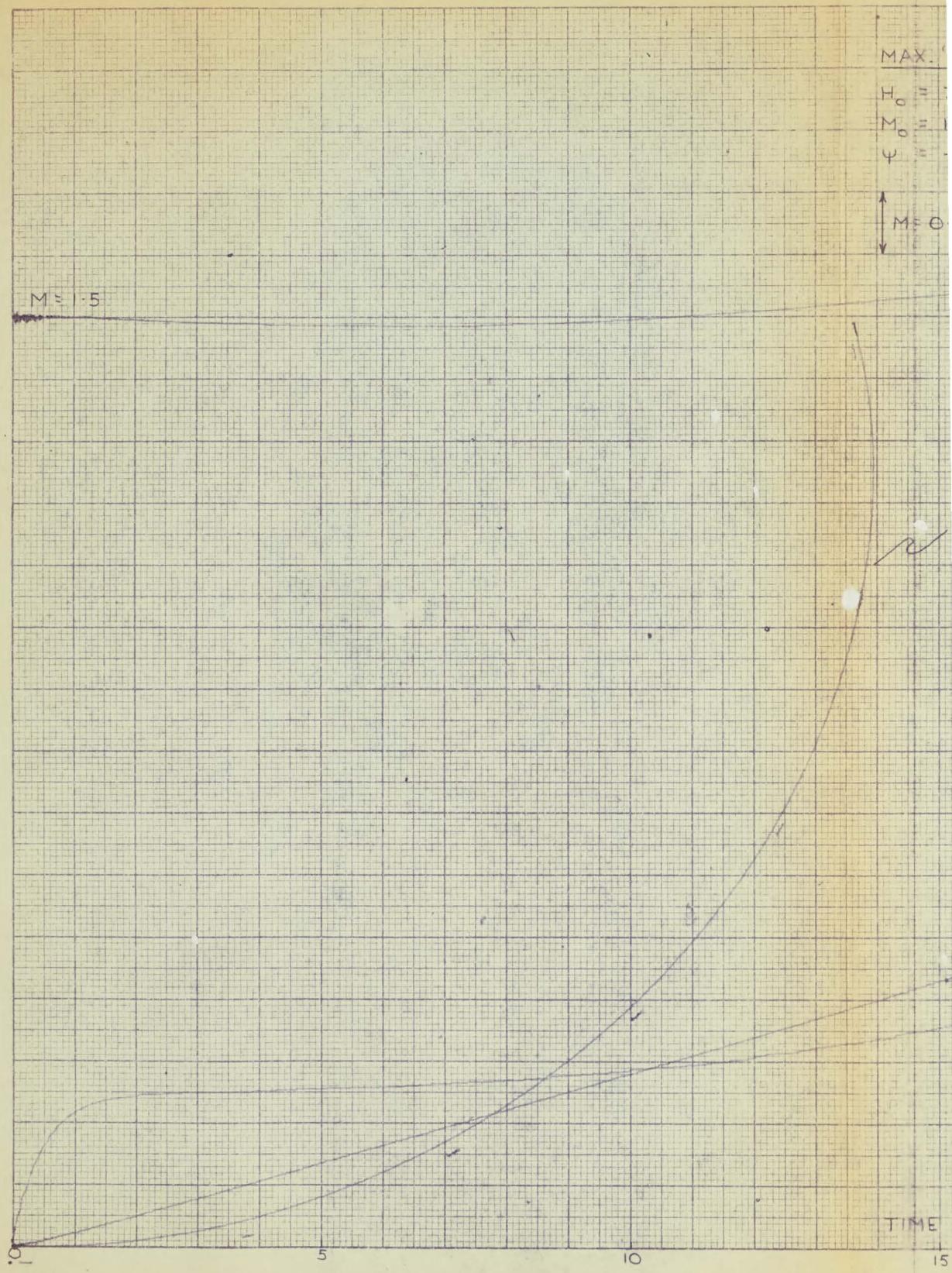
$$\psi = 0^\circ$$

$$\begin{array}{c} M=0.1 \\ \downarrow \quad \uparrow \\ n=0.5G \\ \downarrow \quad \uparrow \\ \theta = 10^\circ \end{array}$$

M



K&E 10 X 10 TO THE  $\frac{1}{4}$  INCH 359-11L  
KEUFFEL & ESSER CO.  
MADE IN U.S.A.



MAX. 'G' TURNS (5½ 'G' LIMIT) $H_0 = 70,000 \text{ FT.}$  $M_0 = 1.5$  $\psi = -90^\circ$ 

$$\begin{array}{c} M = 0.1 \\ n = 0.5 'G' \\ \theta = 10^\circ \end{array}$$

 $\alpha \text{ vs. } y$ 