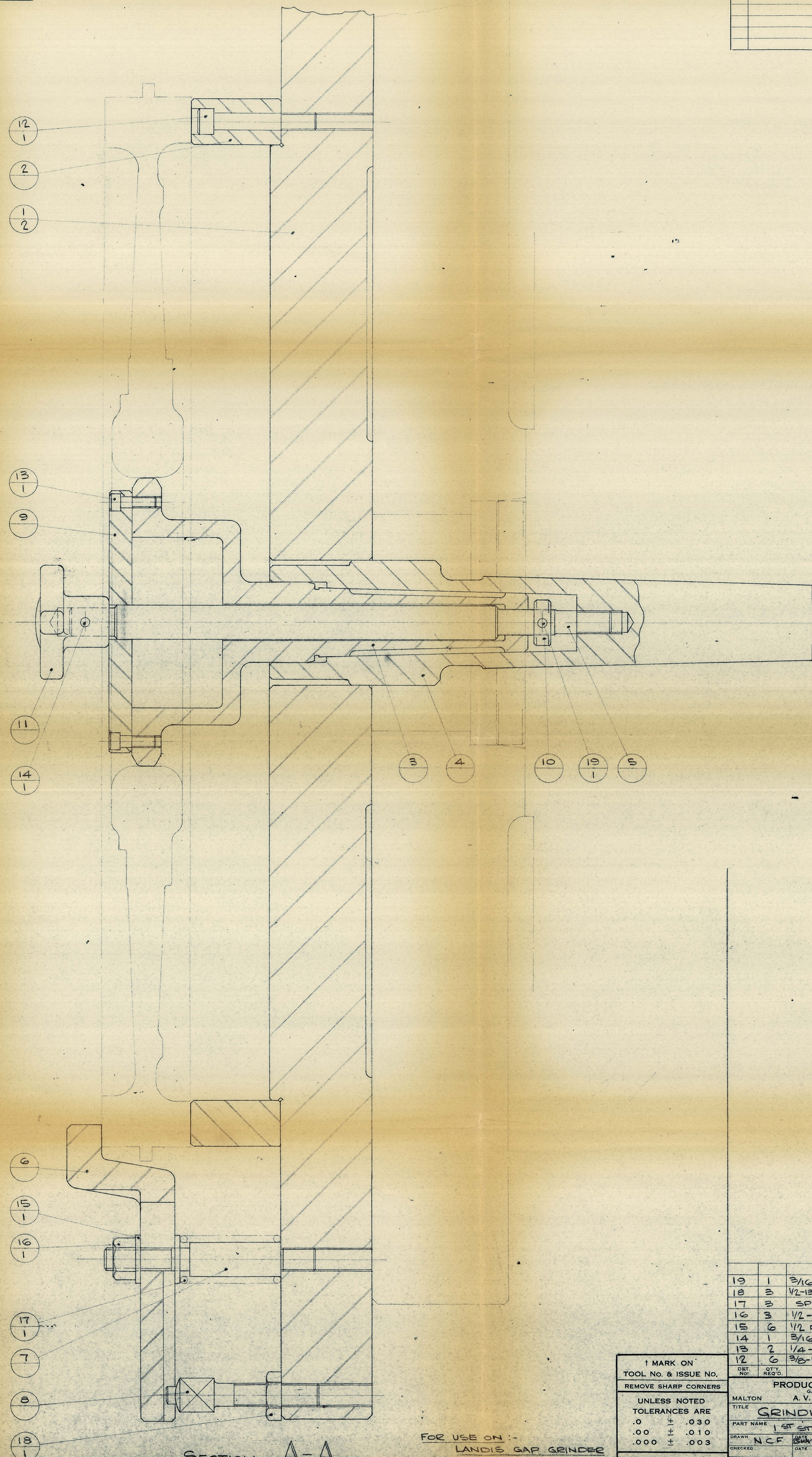
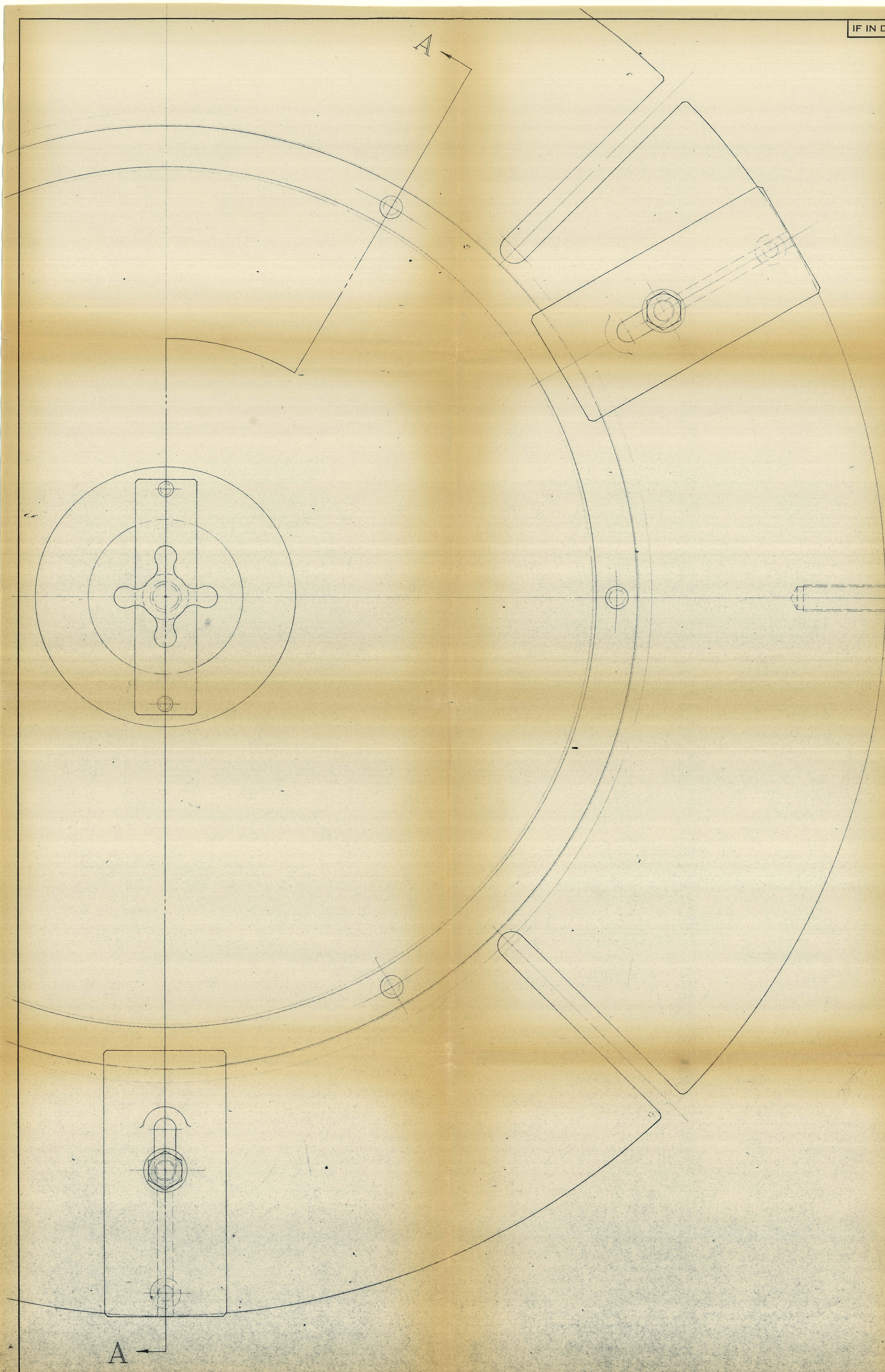


IF IN DOUBT, ASK

| No. | AMENDMENTS | BY | DATE | CHKD. |
|-----|------------|----|------|-------|
|     |            |    |      |       |
|     |            |    |      |       |
|     |            |    |      |       |
|     |            |    |      |       |



SECTION A-A

FOR USE ON :-  
LANDIS GAP GRINDER

|                                   |  |                                                                                       |  |                                                                           |  |
|-----------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------|--|
| 1 MARK ON<br>TOOL NO. & ISSUE NO. |  | REMOVE SHARP CORNERS                                                                  |  | UNLESS NOTED<br>TOLERANCES ARE<br>.00 ± .030<br>.00 ± .010<br>.000 ± .003 |  |
| DRAWING<br>ISSUE No 1             |  | PRODUCTION TOOL DESIGN<br>MALTON GAS TURBINE DIVISION<br>A.V. ROE CANADA LTD. ONTARIO |  | PART NAME<br>1ST STAGE TURBINE DISC<br>NCF 8185 FULL QST85 40             |  |
| DATE                              |  | DATE                                                                                  |  | DATE                                                                      |  |
| DATE                              |  | DATE                                                                                  |  | DATE                                                                      |  |
| DATE                              |  | DATE                                                                                  |  | DATE                                                                      |  |

|    |   |                       |          |
|----|---|-----------------------|----------|
| 13 | 1 | 3/16 DOWEL X 1 LG     | STD.     |
| 18 | 2 | 1/2-13NC HEX JAM NUT  | STD.     |
| 17 | 2 | SPRING TO SUIT        | STD.     |
| 16 | 3 | 1/2-13NC. HEX NUT     | STD.     |
| 15 | 6 | 1/2 PLAIN WASHER      | STD.     |
| 14 | 1 | 3/16 DOWEL X 1 1/2 LG | STD.     |
| 13 | 2 | 1/4-20 NC SOC HD SC   | 3/4 LG   |
| 12 | 6 | 3/8-16 NC. SOC. HD SC | 2 1/4 LG |

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