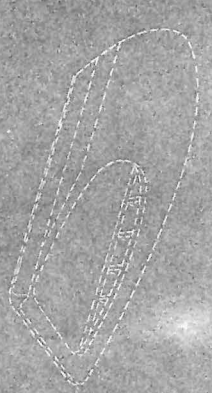


10

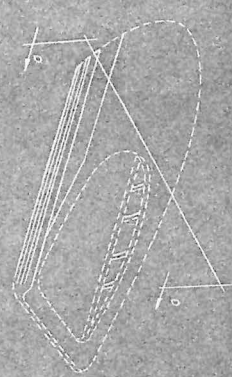
OPERATION N° 10
OPERATION - SIZE CASTING
MACHINE - BRUSH
TOOL N°



20

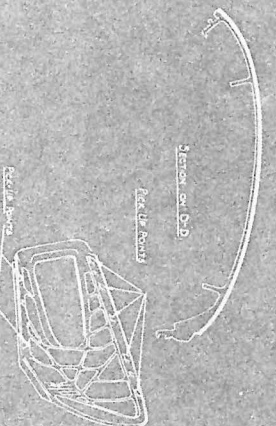
OPERATION N° 20
OPERATION - INSERT
TOOL N°

USE CASTING HOLLOWING
DRILL POINTS FOR PICK-UP



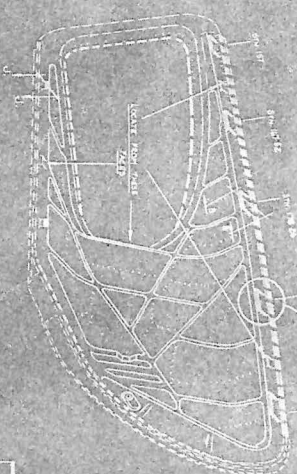
50

OPERATION N° 50
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



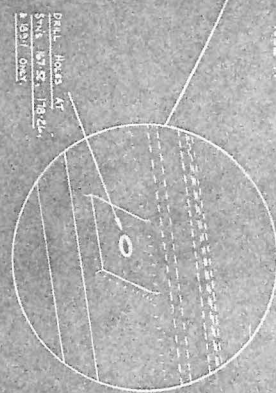
30

OPERATION N° 30
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



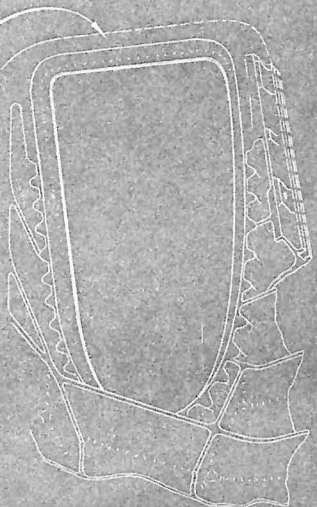
40

OPERATION N° 40
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



70

OPERATION N° 70
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



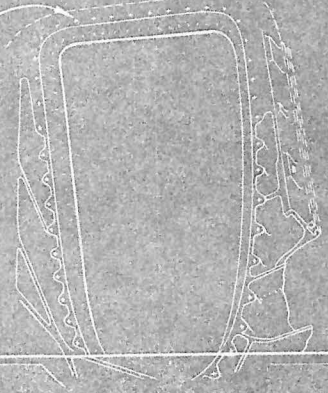
80

OPERATION N° 80
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



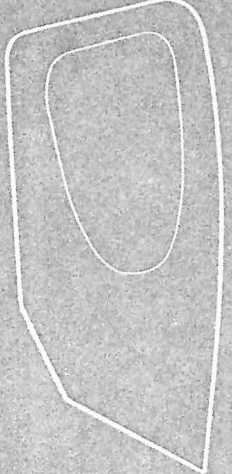
85

OPERATION N° 85
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



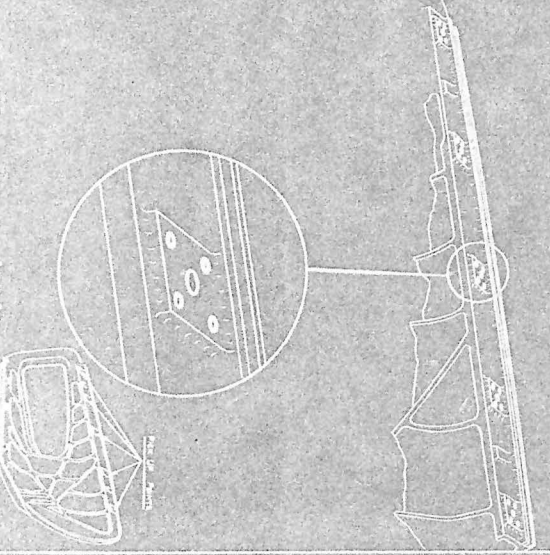
90

OPERATION N° 90
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



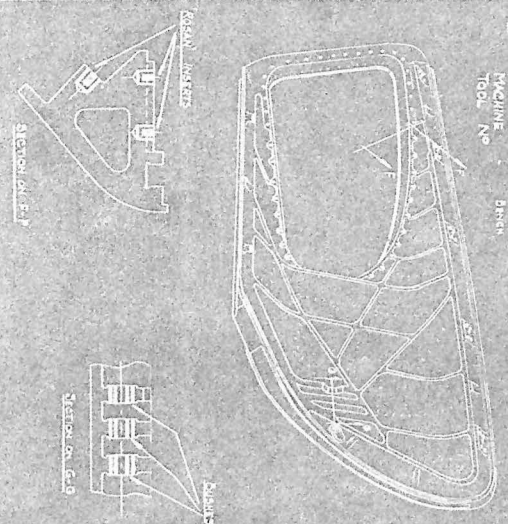
100

OPERATION N° 100
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



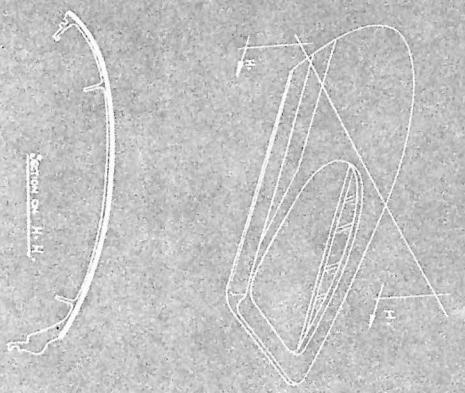
110

OPERATION N° 110
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



120

OPERATION N° 120
OPERATION - FLAT DRESS
MACHINE - BRUSH
TOOL N°



BILL OF MATERIAL			
ITEM NO.	DESCRIPTION	QTY	REMARKS
1	CASTING	1	
2	FLAT DRESS	1	
3	BRUSH	1	
4	TOOL	1	
5	FLAT DRESS	1	
6	BRUSH	1	
7	TOOL	1	
8	FLAT DRESS	1	
9	BRUSH	1	
10	TOOL	1	
11	FLAT DRESS	1	
12	BRUSH	1	
13	TOOL	1	
14	FLAT DRESS	1	
15	BRUSH	1	
16	TOOL	1	
17	FLAT DRESS	1	
18	BRUSH	1	
19	TOOL	1	
20	FLAT DRESS	1	
21	BRUSH	1	
22	TOOL	1	
23	FLAT DRESS	1	
24	BRUSH	1	
25	TOOL	1	
26	FLAT DRESS	1	
27	BRUSH	1	
28	TOOL	1	
29	FLAT DRESS	1	
30	BRUSH	1	
31	TOOL	1	
32	FLAT DRESS	1	
33	BRUSH	1	
34	TOOL	1	
35	FLAT DRESS	1	
36	BRUSH	1	
37	TOOL	1	
38	FLAT DRESS	1	
39	BRUSH	1	
40	TOOL	1	
41	FLAT DRESS	1	
42	BRUSH	1	
43	TOOL	1	
44	FLAT DRESS	1	
45	BRUSH	1	
46	TOOL	1	
47	FLAT DRESS	1	
48	BRUSH	1	
49	TOOL	1	
50	FLAT DRESS	1	
51	BRUSH	1	
52	TOOL	1	
53	FLAT DRESS	1	
54	BRUSH	1	
55	TOOL	1	
56	FLAT DRESS	1	
57	BRUSH	1	
58	TOOL	1	
59	FLAT DRESS	1	
60	BRUSH	1	
61	TOOL	1	
62	FLAT DRESS	1	
63	BRUSH	1	
64	TOOL	1	
65	FLAT DRESS	1	
66	BRUSH	1	
67	TOOL	1	
68	FLAT DRESS	1	
69	BRUSH	1	
70	TOOL	1	
71	FLAT DRESS	1	
72	BRUSH	1	
73	TOOL	1	
74	FLAT DRESS	1	
75	BRUSH	1	
76	TOOL	1	
77	FLAT DRESS	1	
78	BRUSH	1	
79	TOOL	1	
80	FLAT DRESS	1	
81	BRUSH	1	
82	TOOL	1	
83	FLAT DRESS	1	
84	BRUSH	1	
85	TOOL	1	
86	FLAT DRESS	1	
87	BRUSH	1	
88	TOOL	1	
89	FLAT DRESS	1	
90	BRUSH	1	
91	TOOL	1	
92	FLAT DRESS	1	
93	BRUSH	1	
94	TOOL	1	
95	FLAT DRESS	1	
96	BRUSH	1	
97	TOOL	1	
98	FLAT DRESS	1	
99	BRUSH	1	
100	TOOL	1	