

CANOPY TO FORWARD FUSELAGE STRUCTURE

OPERATION 1

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OPERATION 2

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OPERATION 3

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OPERATION 4

- ### OPERATION 4
- (A) PLACE UJS IN POSITION LOCATING FROM REAR FACE OF TANGSCREW & FRONT FACE OF CONTROL ARM TO CHECK FRONT LATCH FACE THE CORRECT THICKNESS OF PLATING UNDER LINES
- (B) REMOVE UJS & RIVET PLATING TO LONGERON
- (C) REPLACE UJS & DRILL HOLES FOR BRUSH IN LONGERON
- (D) REMOVE UJS & FIT NET PLATES IN LONGERON
- (E) APPLY SEALING & ROLL IN CHANNELS & BOLT UP
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- The diagram consists of five numbered steps (A-E) illustrating the process of installing and securing a UJS (Universal Joint Shaft) on a vehicle chassis. Step A shows the UJS being positioned on the chassis, with lines indicating the location of the tangscrew and control arm. Step B shows the UJS being removed and rivet plating being applied to the longeron. Step C shows the UJS being replaced and holes being drilled for the brush in the longeron. Step D shows the UJS being removed and net plates being fitted in the longeron. Step E shows the final assembly with sealing and bolting.

OPERATION 5

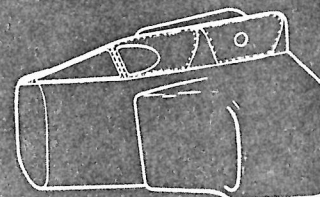
- A PLACE JIS IN POSITION LOCATING FROM REAR FACE OF CENTRE ARCH & 5TH PSS
- B REMOVE JIS & BOLT ON REAR ARCH.

OPERATION 6

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- OPERATION 6**
- (A)** PLACE JIG IN POSITION LOCATING FROM REAR FACE OF CENTRE AREA 3 FRONT FACE OF JOSE AREA A CHECK FROM DOWEL PILE THE CORRECT THICKNESS OF PATCHING.
- (B)** REMOVE JIG & RIVET PATCHING TO LONGERONS.
- (C)** REPLACE JIG & DRILL HOLES FOR NAILS IN LONGERONS.
- (D)** REMOVE JIG & FILL RIVET PLAYS IN LONGERONS.
- (E)** APPLY SEALING & REFINISH CAMOUFLAGE.

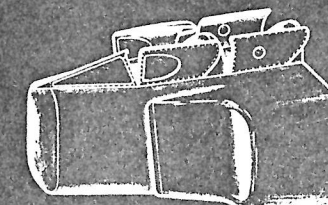
OPERATION 7

- (A) CHECK ALL LOCKS & SEALS.
- (B) PRESSURE TEST.



OPERATION 8.

-TRANSPORT TO FINAL ASSY-

[illegible]