

NO.	AMENDMENTS	BY	DATE	CHKD.

STATIONS

53
15
59
12
60
12

SECTION B-B

76
12

SECTION D-D

77
12

SECTION F-F

78
12

SECTION G-G

STATIONS

5.540 $\pm .001$
61
20
62
12
63
20
5.540 $\pm .001$

SECTION A-A

130
1
79
19
80
20
94
1
5.480 $\pm .001$

SECTION C-C

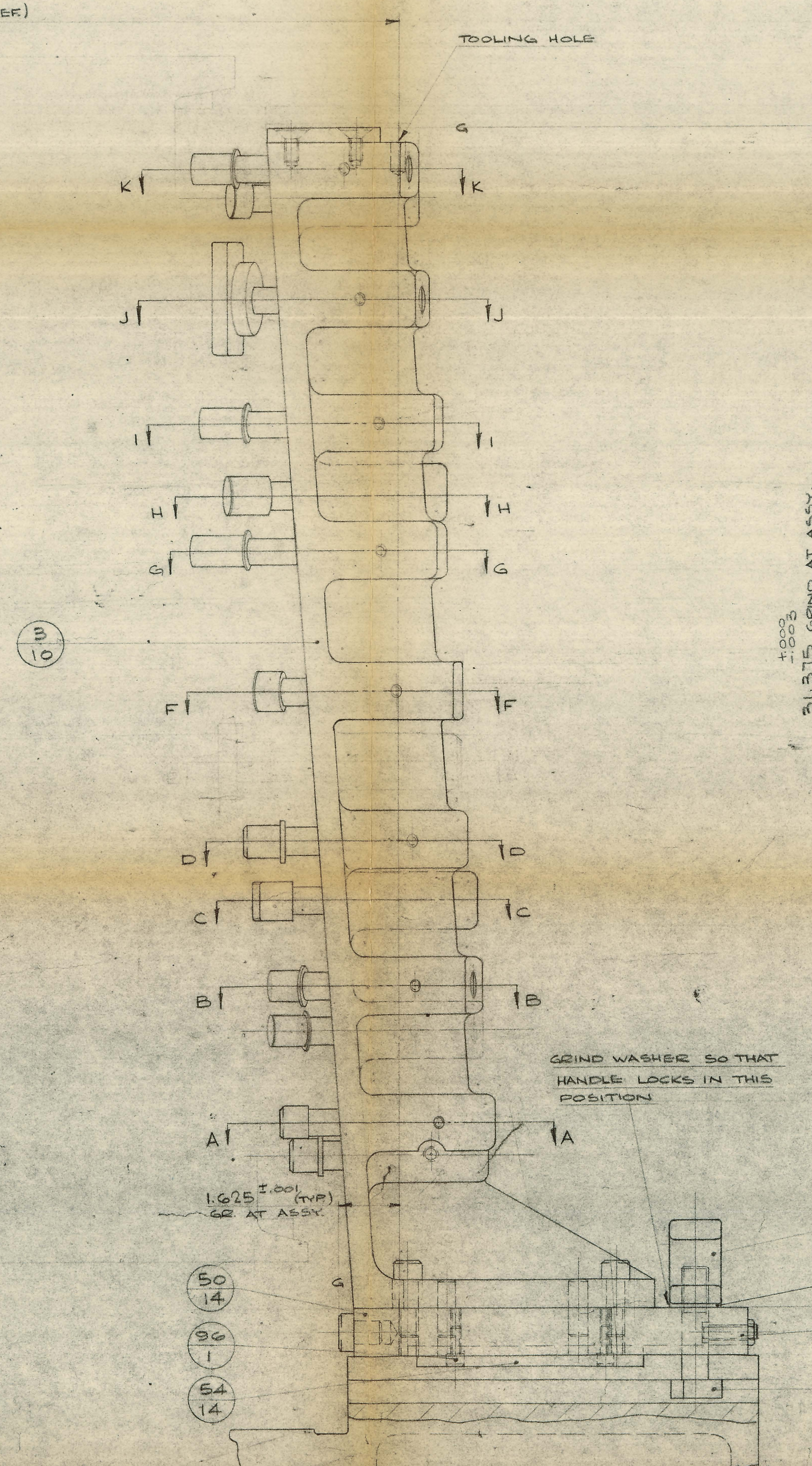
83
12

SECTION H-H

20.000 (REF)

TOOLING HOLE

PARTS & FIXTURE



89
13

STATION

84
12

SECTION I-I

STATION

85
20
95
1
86
20

SECTION J-J

STATION

87
12

88
12

SECTION K-K

NOTE: THIS CASTING TO BE USED TO CHECK BOSSSES ON THE TOP HALF OF CASING ONLY

MARK ON	DET. NO.	QTY. REQ'D.	STOCK SIZE	MATERIAL
TOOL No. & ISSUE No.				
REMOVE SHARP CORNERS				
UNLESS NOTED TOLERANCES ARE				
.0 $\pm$.030				
.00 $\pm$.010				
.000 $\pm$.003				
DRAWING				
ISSUE No. 1				
PARTY NAME				
COMPRESSOR CASING				
DRAWN				
N.C.F.				
CHECKED				
DATE				
PROJECT NO.				
11				
TOOL No.				
1-F-011531				
DATE				
11				
BY				
A				
DATE				
11				