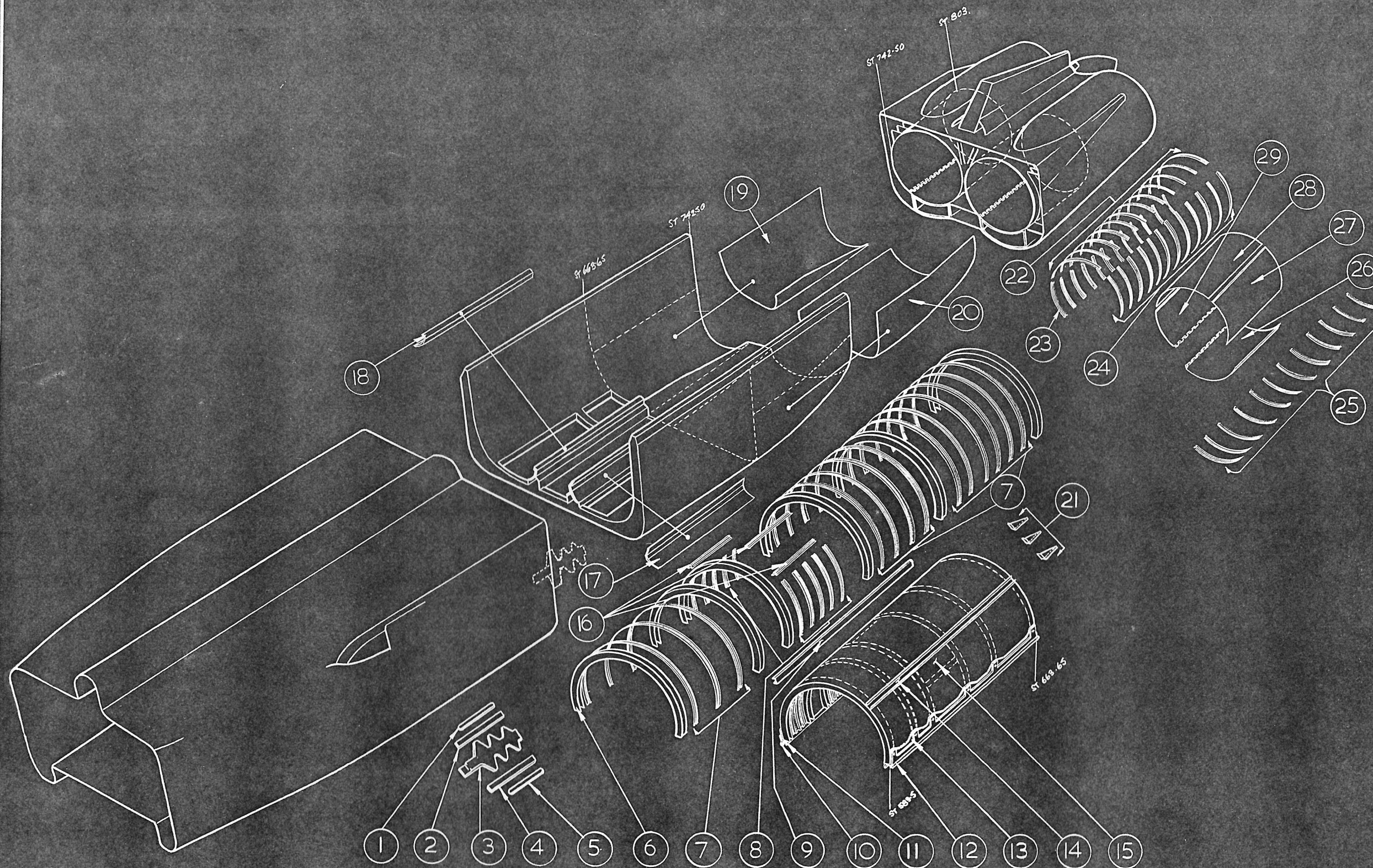
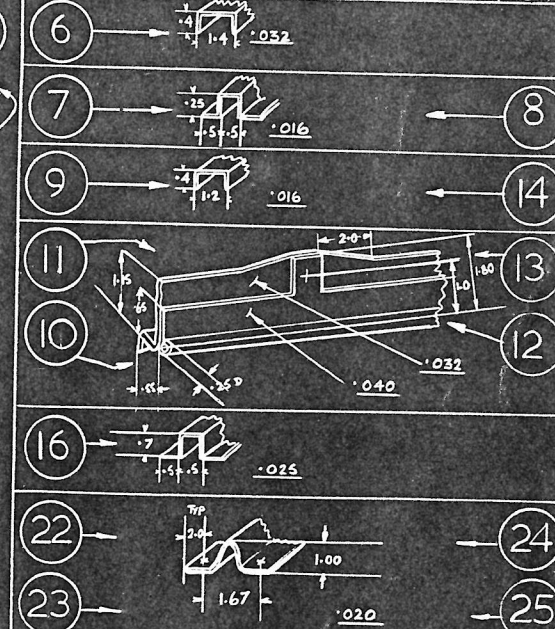




BILL OF MATERIAL

ITEM	MATL	DESCRIPTION	REQ'D	REMARKS
			LH	RH
1	.102	STRAP PLATE	1	1 RC 110 N
2	.108		1	1 RC 110 N
3	.250	SPLICE PLATE	1	1 1508 C130 AM
4	.108	STRAP PLATE	1	1 RC 110 N
5	.102		1	1 RC 110 N
6	.032	CHANNEL FRAME	6	6 RC-C110 M
7	.016	SHROUD STIFFENERS	13	13
8	.016		5	5
9	.016	CHANNEL STIFFENER	1	1
10	.040	METAL SEAL PIECE	1	1
11	.032	SHROUD JOINING PIECE	1	1
12	.040	METAL SEAL PIECE	1	1
13	.032	CHANNEL STIFFENER	1	1
14	.016	SHROUD JOINING PIECE	1	1
15	.016	SHROUD SKIN	1	1
16	.025	INTERCOSTAL STIFFENERS	3	3
17	.016	SHROUD LONGERON R.H.	1	1 RCA 110-AT
18	.016	L.H.	1	1 RCA 110-AT
19	.016	AFT L.H. INNER SKIN	1	1 RCA 110-AT
20	.016	R.H.	1	1 RCA 110-AT
21	.025	FIRE SEAL INTERCOSTALS	3	3 RC 110-AT
22	.020	TOP SKIN STIFFENERS	12	12 RCA 110-AT
23	.020	SIDE SKIN STIFFENERS	12	12 RCA 110-AT
24	.020		12	12 RCA 110-AT
25	.020	DOOR SKIN STIFFENERS	12	12 RCA 110-AT
26	.016	ACCESS DOOR SKIN	1	1 RCA 110-AT
27	.016	SIDE SECTION OF SKIN	1	1 RCA 110-AT
28	.016	TOP SECTION OF SKIN	1	1 RCA 110-AT
29	.016	SIDE	1	1 RCA 110-AT



REVISED ILLUSTRATION				
ISS. NO.	ORIG.	CHANGES	DATE	BY
AVRO AIRCRAFT LIMITED				
PRODUCTION ENGINEERING DEPARTMENT				
TOOL DESIGN				
TOLERANCES:		TITLE:		SHEET NO.
EXCEPT AS NOTED:		TITANIUM PART		
FRACTIONAL: 1/16		C105		
DECIMAL: 2 AND				
STRUCTURAL: 1/8				
SCALE:				
DESIGN		TOOL NO.		PART ISSUE
DETAIL				
CHECKED				
APPROVED				
DATE 26.9.5				