as Interim Power Plant

Report # 7-0400-05 Sheet # 001-1 Issue 21 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

This summary is a revised Weight and C.G. estimate of the C-105 Aircraft, based on the latest design information in being on November 30th, 1955. All Weight and C.G. changes are relative to Issue 20.

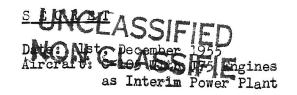
GENERAL:

1

- (a) As in Issue 20 Pratt & Whitney J75 Engines comprise the interim Power Plant (6,175 lb each).
- The weight of Radio & Radar carried in this issue is 2,908 lb. is described as "Integrated Electronic System for C-105 Aircraft with certain deviations". The breakdown into items is given in Weight Summary Issue 14.
- (

(c)	As	in issues subsequent to 15, the extended leading edge is rec	orded	here.
- 0	STRU	CTURE	IGHT	(lb).
	(a)	Wing:		
	(b)	Wing Fairings - Addition of fairings at Aileron links I/W Leading Edge - Redesign O/B end rib. I/W Structure aft R/Spar - Redesign beams 1-6 Honeycomb panel added to skins Redesign Engine Mounting Brackets Miscellaneous changes I/W M/Spar to R/Spar Struct Addition of Access Panels O/W Leading Edge - Initial calcs. on extended L/Edge Weight Change Increase Ref. 002-1 Fin and Rudder:	+ + + + + + + + + + + + + + + + + + + +	17 10 26 17 21 2 3 37
		No Weight Change		0
	(c)	Fuselage to Sta. 255"		
		Miscellaneous minor changes, mainly on production drawings to Intake Ramp, F.F. Formers, Cockpit Floor etc. Weight Change Decrease Ref. 002-1	-	8
	(d)	Fuselage Sta. 255" to 485" Radar Access Door - redesign of door Misc. minor changes on production drawings to Equip. Bay Struct., Top Inner Longeron, Formers etc.	+	4
		Weight Change Increase	+	8

Ref. 002-1



Report # 7-0400-05 Sheet # 001-2 Issue 21 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

l.	STRUCTURE (Continued)	WEIGHT (1b)
	(e) <u>Fuselage - Sta. 485^M Aft.</u>	
	Engine Tunnel E.B Complete redesign of Shroud. Cooling System etc. Increased insulation allowance Afterburner Cooling E.B System now deleted Heavy Formers E.B 1st estimate to redesign Longerons E.B 1st estimate to redesign Fixed R.F. Sta. 742.5 - 803" - Misc. changes to Tunnel, Access Doors, Longerons etc. Nacelles Remov. R.F Increase in O/Skin gauges etc. Weight Change Increase Ref. 002-2	+ 43 + 30 - 21 - 15 + 15 - 6 + 6
	TOTAL STRUCTURE WEIGHT INCREASE	+ 132
2.	LANDING GEAR	
	(a) Nose Undercarriage - Increase in manufacturer's Weights of parts supplied by Jarry (b) Main Undercarriage - Alterations To Goodyear estimates of wheel, brake & tyre Weights Ref. 002-3	+ 20 + 14 + 34
3.	POWER PLANT & SERVICES	
	Engines - Engine C.G. moved aft 0.36** Addition of Oil filler and pressure switch Redesign of Fire Can TOTAL POWER PLANT & SERVICES INCREASE Ref. 002-3	+ 4 + 38 + 42
4.	FLYING CONTROLS GROUP	
	No Weight Change.	
ō.	EQUIPMENT	
	Brake Parachute - minor alterations only Some C.G. Changes made to Electrical Items TOTAL FOULTMENT INCREASE. Ref. 002-3	+ 2
ó.	TOTAL EQUIPMENT INCREASE OPERATIONAL LOAD No Weight Change.	+ 2

SECULASSIFIED Date NO. Decimber SSIFIE Aircraft: C-105 With J75 Engines as Interim Power Plant

Report # 7-0400-05 Sheet # 001-3 Issue 21 Prepared By: K. Griffin Checked By: E. Burnett

INTRODUCTION

SUMMARY

Weight Change - Aircraft Weight Empty

Structure	+	132	lb.
Landing Gear		34	
Power Plant & Services	+	42	lb.
Equipment	+	2	lb.
	+	210	lb.

Weight Change Operational Load Less Fuel

Nil.

Weight Change - Operational Weight Empty (A/C less fuel)

Issue 20	Issue 21	
43,663	43,873	= <u>+ 210 lb.</u>

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Date: Not December 195 F.F. Aircraft: C-105 With 175 Engines.

as Interim Power Plant

Report # 7-0400-05 Sheet # 002-1 Issue 21 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 ISSUE 20

WATCHT	CHANGES			

WI	EIGHT CH	ANGES		
+	10.00	I/W Spars - deletion of Engine Mount Supports from R/Spars now with beams in T/Edge Structure. Structure aft of R/Spar - Beams 1 & 2 redesigned for Engine Mountings. Beams 3,4,5 & 6 redesigned Engine Mounting Brackets added Skins redesigned - Koneycomb panel added Miscellaneous Items	+++-+	3.78 31.34 16.78 1.66
+	10.00 2.87 16.80 37.32 79.31	I/W Leading Edge - 0/B End Forged Rib replaced by 2 ribs. I/W M/Spar to R/Spar Struct Addition of Access Doors in the top skin panel. Wing Fairings - Addition of Fairings at Aileron linkages. 0/W Leading Edge - 1st Estimate to scheme drawings.	+	42.32
Fr	ont Fuse	elage (Fwd. Sta. 255%.)		
+	1.42 2.75	Cockpit Floor - addition of Centre Stiffeners. Bulkhead Sta. 120 ins Alteration to Production Drawings to accommodate Longeron attachments.		
-	2.10	Formers F.F Alteration to Former 201.44 for Longerons Allowance for corner brackets at 237.5 & 245 was 1.5 lb each - brackets only .15 lb each	+	0.60 2.70 2.10
69	9.92	Intake Ramp - De-icing equipment. Access Door added. Prod. Drawings on ribs # 15, 16, 20 & 21 Prod. Drawing estimate Former 214.4	+ -	3.77 6.95 6.74 9.92
CEU .	7.85		_	7.76
<u>Ce</u>	ntre Fus	elage (Sta. 255m - 485m)		,
+	3.97	Radar Access Door - redesign - "step" removed, O/Skin etc032 Al. was Mg.		
•	18.97	Longerons C.F Top Inner Longeron removed in accordance with Prod. Drawing call-up - extrusion now in Equip. Bay Struct. also cross beams, corner fittings with frames etc.		
+	20.63	Equip. Bay Structure - Access Panel estimate to Prod. Drawings Beams at 268 & 303.5" from Longeron Report Side Skin lower extrusion replaces .032 Angle Addition of Longeron and fittings	+ + + + + + + + + + + + + + + + + + + +	0.29 3.16 1.46 15.72 20.63
++++++	1.63 0.92 8.18	Formers C.F Miscellaneous Production Drawing changes Structure below Lower Longeron - Prod. Drawing estimate side Access Doors, edge and lower members .04 were .032	Al.	

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Report # 7-0400-05 Sheet # 002-2 Issue 21 Prepared By: K. Griffin Checked By: E. Burnett

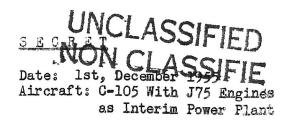
WEIGHT CHANGES TO 7-0400-05 Issue 20

WEIGHT CHANGES

Aft. Fuselage (Sta. 485 Aft.)

+	73.12	Engine Tunnel E.B redesign shroud .02 Al. & .018 Titanium Was .016 Titanium Addition of Access Seals Redesign of Beams Insulation - previously inadequate allowance for feil Firewall added Restrictor added Alteration to cooling valve system	+ + +	18.02 5.46 24.66 30.00 21.34 13.00 3.32
	21.35 15.44	Afterburner Cooling System - now deleted, see also above. Heavy Formers E.B 1st estimate to current design, an allowance made previously. Former Sta. 591.65" Former Sta. 644.43" Former Sta. 697.28" Former Sta. 742.50"	+	5.40 2.73 1.11 6.20
+ + -	15.58 1.85 5.59 9.40	Lower Longeron E.B 1st estimate to redesigned longeron with steal splices added at 591.65". Fairing under Rudder R.F 1st estimate to scheme drawing. Longerons Fixed R.F redesign, addition of Kink members etc. Engine Tunnel Fixed R.F redesign insulation (5 lb/cu.ft was 10 lb/cu.ft) inadequate allowance previously made for foil Deletion of Tunnel Stiffeners Tunnel .02 was .016 Titanium Flexible joint added at 742.5"	++	0.57 21.44 9.71 2.90
+	6.22	Nacelles Remov. R.F lst Estimate of Former Sta. 803" O/Skin partly .015 and .012 Tatanium Insulation redesign	+++	2.98 1.29 1.95
ar	3.98	Engine Access Doors R.F Redesigned O/Skin .04 Mg. was Al. Inner Skin .02 was .016 Titanium, stiffeners	**	6.22

deleted. etc.



Report # 7-0400-05 Sheet # 002-3 Issue 21 Prepared By: K. Griffin Checked By: E. Burnett

WEIGHT CHANGES TO 7-0400-05 ISSUE 20

WEIGHT CHANGES

Undercarriage

+ 20.47	Nose Undercarriage - Increase in Weight of Jarry Items: Wheels & tyres now manufactured by Dunlop but quoted weights unchanged from previous allowance. Main Undercarriage - Alterations in Goodyear Weights Wheel & Brake Assys. + 7 lb each Tubeless Tyres - 3.5 lb each	+ 28.00 - 14.00
+ 34.47		+ 14.00
Power Plant	& Services	
+ 42.00	Engines - Engine C.G. moved aft by 0.36. Oil filler and pressure switch added. lst estimate of redesigned fire-can.	+ 3.72 + 38.28 + 42.00

+ 42.00

Equipment - Fixed & Removable

5	0.20	Cabin Consoles - estimate Pilot's L.H. & R.H. Panels to
+	0	Prod. Drawings. Electrics Undercarriage - C.G. changes only. Alternator System - C. G. changes only. Brake Parachute - general revisions of estimates
		of release assy. etc.

^{+ 1.46}

^{+ 209.76} TOTAL WEIGHT CHANGES

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Date: ACT ASSIFE
Aircraft: C-105 With J75 Engines
as Interim Power Plant

Report # 7-0400-05 Sheet # 003-1 Issue 21 Prepared By: J. Murphy Checked By: E. Burnett

WEIGHT AND C. G. SUMMARY

REF.	DEGGETTON	WEIGHT	H. ARM	V. ARM
_1100	DESCRIPTION	<u>lb.</u>	ins.	ins。
	STRUCTURE	16,962.15	F64 2/	
1000000	Wing		564.36	138.63
2000000	Fin and Rudder	9,621.97	642.21	142.36
3000000	Fuselage Structure Fwd. 255"	912.02	756.74	211.22
	255" to 485"	2,191.71	182.11	129.83
: !	Aft. 485"	1,641.83	377.01	129.94
4000000	UNDERCARRIAGE - Up Position	2,594.62	649.49	112.20
4010100	Main Undercarriage	2,881.82	482.73	133.46
4010200	Main U/C Doors & Fairings	1,839.60	540.47	141.00
4010300	Main U/C Hydraulics	287.32	539.21	136.40
4020100	Nose Wheel Undercarriage	295.56	535.95	135.20
4020200	Nose W/C Doors & Fringe	314.47	168.91	99.82
4020300	Nose U/C Doors & Fairings Nose U/C Hydraulics	25.92	163.71	89.22
5000000		118.95	220.34	103.95
5010000	POWER PLANT & SERVICES	13,930.58	654.29	118.77
5020000	Engines J75	12,689.00	662.56	117.87
5030000	Gear Box & Drive	150.00	606.00	94.66
5040000	Engine Controls	25.10	356.68	119.39
5050000	Pneumatic Starting System	70.00	610.00	94.75
5060000	Engine De-Icing	65.75	564.53	114.37
5070000	Fire Extinguishing System	64.27	700.07	123.00
5080000	Engine Mountings & Brackets Fuel System	221.11	645.29	132.67
6000000		645.35	526.86	139.92
6010000	FLYING CONTROLS GROUP	1,723.76	646.81	139.24
6030000	Mechanical Flying Controls	784.89	671.88	145.39
6000000	Flying Controls Electronics	108.00	222.33	131.43
000000	Flying Controls Hydraulics	830.87	678.31	134.44
7010000	EQUIPMENT FIXED & REMOVABLE	6,536.54	304.60	114.66
7010003	Instruments	57.30	146.41	137.04
7030000	Probe Oxygen System	15.00	-18.00	108.00
7040000	Oxygen System	46.12	220.36	138.15
7050000	Air Conditioning System	624.95	326.22	134.63
7080000	Hydraulic Main System	215.66	591.04	117.41
7090000	Brake Parachute	69.69	784.88	131.17
7100000	Electrical System	767.74	416.24	119.43
71100000	Low Pressure Pneumatics	16.60	217.17	133.41
7120000	Oil & Hydraulic Fluid Cooling	119.80	567.91	104.22
7000000	Intake De-Icing	101.72	210.14	118.95
	Radio & Radar Fixed, Power Supplies	921.10	220.05	111.00
7160000	Canopy Actuation	47.00	223.43	156.83
7170000	Cabin Consoles	20.65	177.37	125.23
7180000	Radar Door Actuation	10.00	268.00	95.00
7190000	Radome - Anti-Icing	16.80	66.35	124.40
7200000	Cabin Insulation	11.91	179.24	130.00
7210000	Cockpit Pressure Sealing	20.00	186.01	130.00

Date: 1st. December 1955IFIED Aircraft: NON CLASSIFIED

Report # 7-0400-05 Sheet # 003-2 Issue 21 Prepared By: J. Murphy Checked By: E. Burnett

WEIGHT AND C. G. SUMMARY

REF.	DESCRIPTION	WEIGHT	H. ARM	V. ARM ins.	C.G. POSITION M.A.C.
	Equipment (Fixed & Remov.) (Cont				
8010100	Equipment (Fixed & Remov.) (Cont Ejector Seats	calculate .			
8010200	Emergency Provisions	204.00	200.10	136.25	
8020000	Radar Removable	16.95	166.01	130.65	
8000000		1,259.70	143.20	114.53	
8050100	Radio Removable & I.F.F. Missile Pack Structure	276.20	284.51	123.98	
8050200		676.17	385.26	95.61	-
8050300	Missile Pack Mechanisms	410.48	373.88	102.86	
8050400	Missile Pack Hydraulics	293.00	366.29	101.00	
5070400	Missile Pack Electronics	318.00	389.15	101.22	at .
	AIRCRAFT WEIGHT EMPTY	42,034.85	551.55	127.99	
9000000	USEFUL LOAD	17,165.67	521.91	138.96	
9010000	Crew	430.00	194.00	136.50	
020000	011	.85.08	611.71	135.00	_
050000	Alcohol for Radome De-icing	22.00	93.00	138.00	
060000	Engine Fire Extinguisher Fluid	25.00	730.00	129.00	`
070000	Residual Fuel	219.80	536.70	135.07	
090000	Fuel For Combat Mission	15,328.00	539.25	142.06	
030000	Missiles (Armament)	1,042.40	399.12	95.60	
040000	Oxygen Charge	13.39	259.69	159.91	
	U/C Up		542.96	131.17	29.55
	Normal Combat Mission	59,200.52	742670	ובסבעב	27.00
	U/C Down	3, 9200032	544.54	129.01	29.98
	Half Combat Mission Fuel	7,664.00	540.92	139.53	27.70
	981 @ 7.8 lb/gal.	.,,,	,400,2	-57.655	
	U/C Up		543.76	129.18	29.77
1	Combat Weight (Half Combat	51,536.52			
	Mission Fuel) U/C Down		545.58	126.70	30.27
	U/C Up		544.26	127.37	29.91
	Operational Weight Empty	43,872.52			~/0/=
	U/C Down		546.40	124.46	30.50
	U/C Up		547.79	128.14	30.88
	Operational Weight Empty	42,830.12	J-4. U. J	2000	70.00
	(Less Missiles) U/C Down	40,000	549.98	125.16	31.48
	Maximum Internal Fuel	19,843.00	538.88	144.32	
1	2,544 gal. @ 7.8 lb/gal.		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
	Water (Air-Conditioning System)	125.00	268.00	95.00	
	U/C Up		542.05	132.58	29.30
l	A.U.W. Max. Internal Fuel	63,840.52	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		~7000
	U/C Down	29-14-12-1	543.52	130.58	29.70
	Max. External Fuel, 500 gal.	4,210.00	528.88	62.00	
	@ 7.8 lb/gal. and Drop Tank	4,420,000	J. 1000		
	U/C Up		541.24	128.21	29.07
	A.U.W. Max. Internal and	68,050.52			~/001
1	External Fuel U/C Down		542.62	126.34	29.45
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