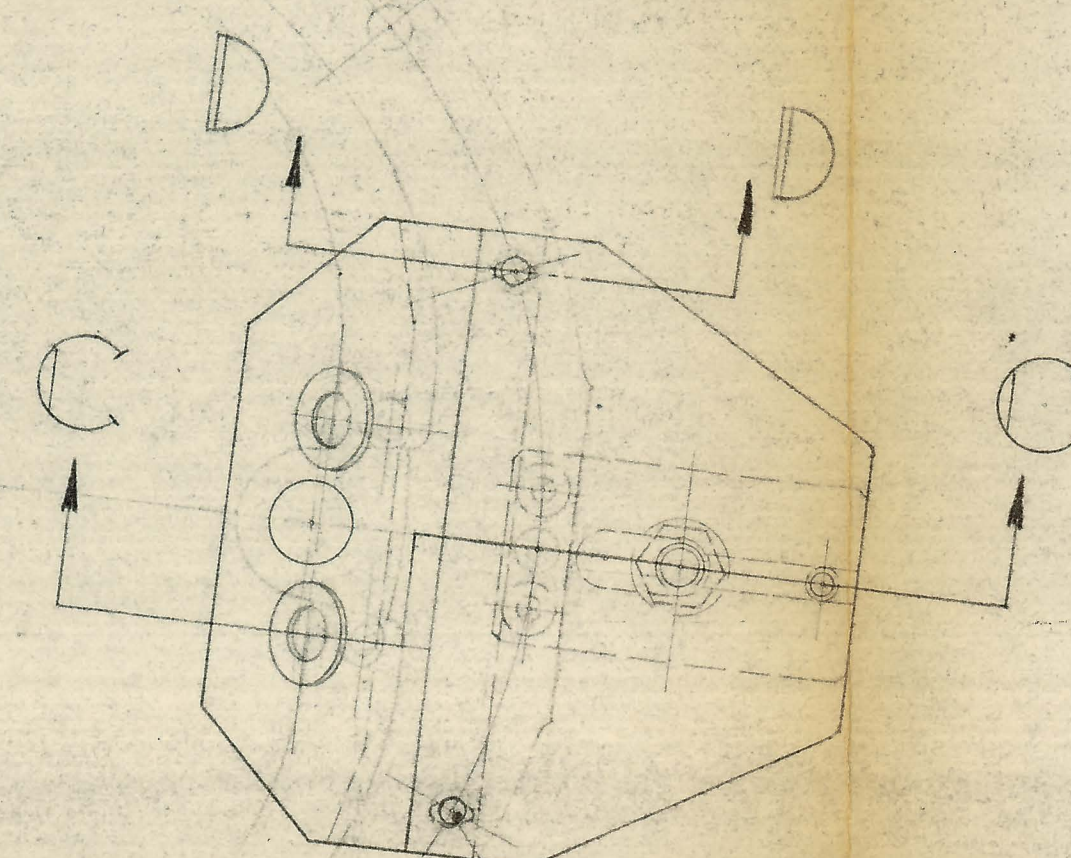
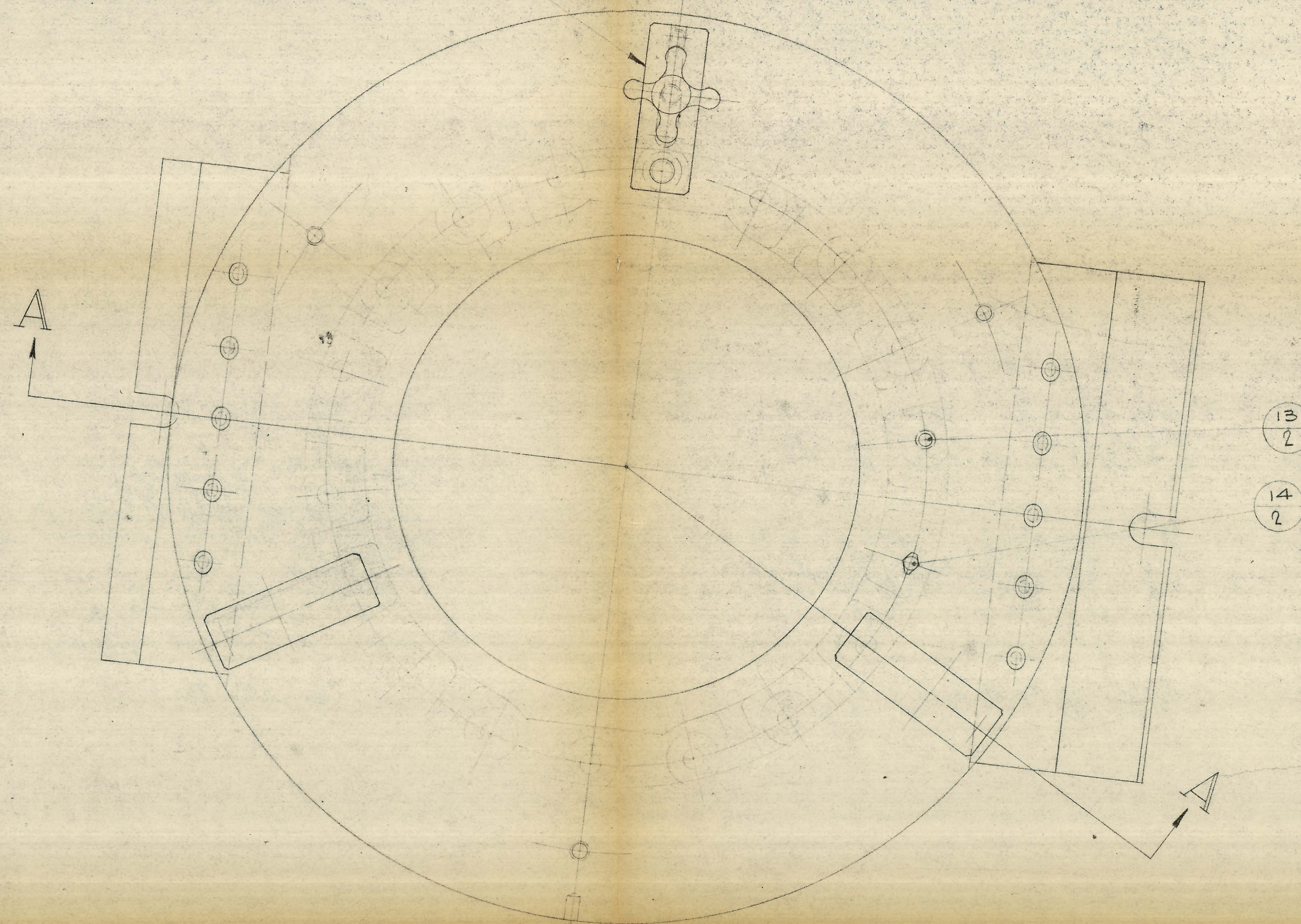


IF IN DOUBT, ASK

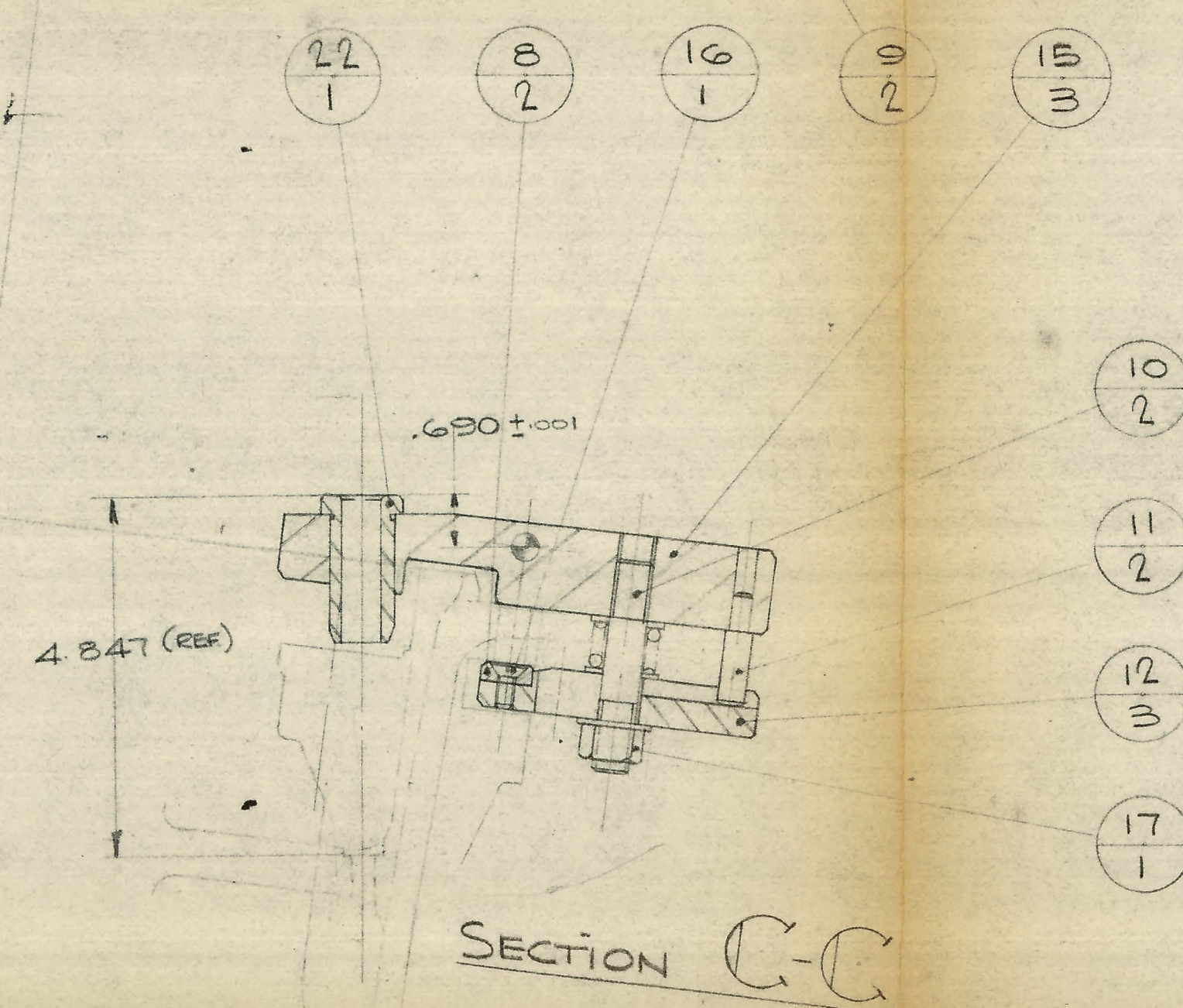
No.	AMENDMENTS	BY	DATE	CHKD.



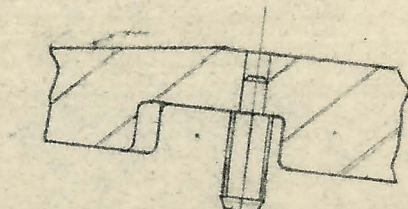
3 CLAMPS TYPICAL



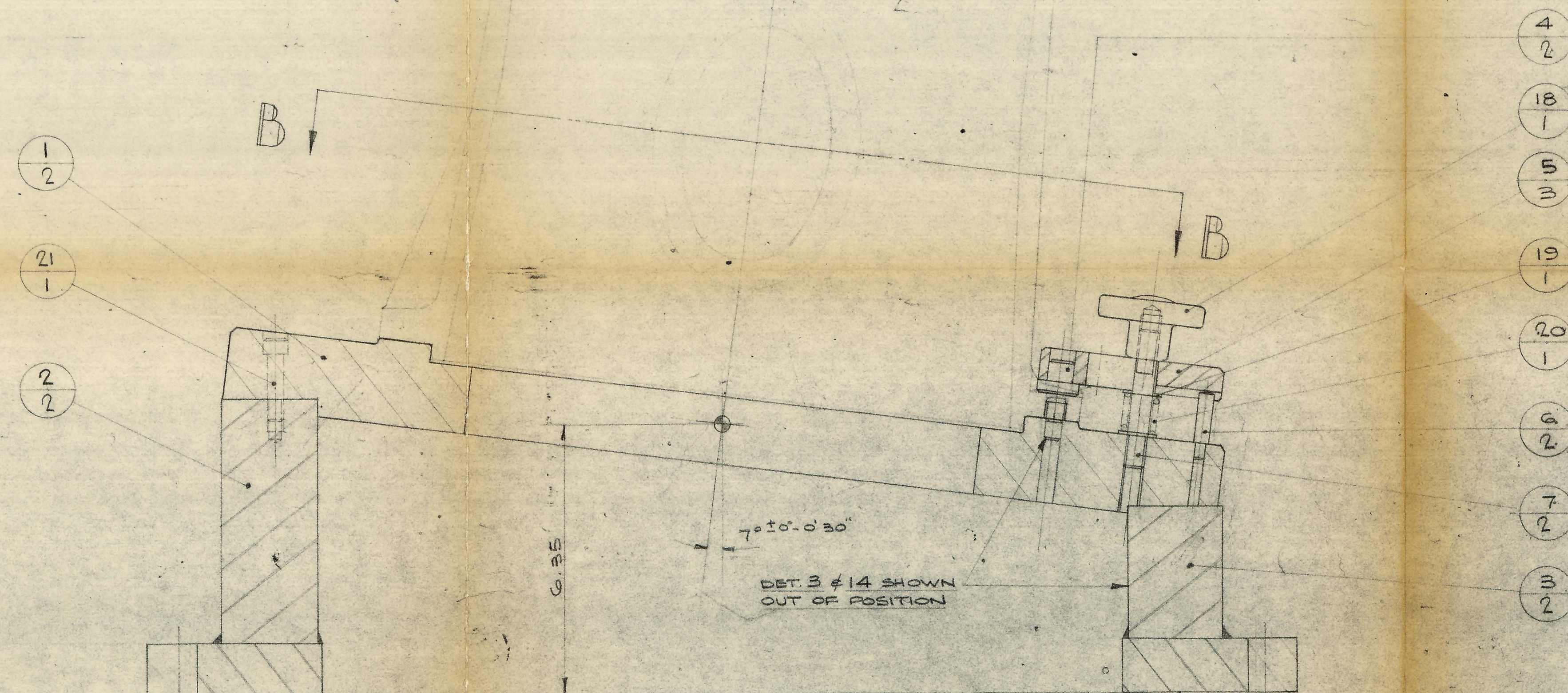
SECTION B-B



SECTION C-C



SECTION D-D



SECTION A-A

M/C THESE SURFACES
IN LINE TO ASSY. DIM.

22	2	BUSH HB-5625-56-25	STD.
21	10	3/8-16 N.C. EOC HD SCL	1 1/2 LG.
20	4	SPRING TO SUIT	STD.
19	3	1/2 WASHER	STD.
18	3	SEWICK HANDKNOB	#10.331
17	1	1/2-13 N.C. HEX. HD. NUT	STD.
16	2	1/4-13 N.C. FL. HD. W/C. SCL	3/8 LG.

I MARK ON TOOL NO. & ISSUE NO.		STOCK SIZE		MATERIAL	
REMOVE SHARP CORNERS		PRODUCTION TOOL DESIGN			
UNLESS NOTED TOLERANCES ARE		MALTON GAS TURBINE DIVISION A. V. ROE CANADA LTD. ONTARIO			
.0 ± .030		TITLE DRILL JIG			
.00 ± .010		PART NAME CASING - BACKBONE			
.000 ± .003		DATE 4/2/53			
DRAWING		PROJECT NO. 11-1			
ISSUE No 1		TOOL NO. 10115			
E		1-F-100389			
SHEET 1 OF 3 SHEETS		AC. 1798.17.28			