

Arrow 2
A/C 25206

Report: 7-0400-82
Issue : 3

WEIGHT & C.G. SUMMARY

1 Nov/58

8

AVRO AIRCRAFT LIMITED
INTER-DEPARTMENTAL

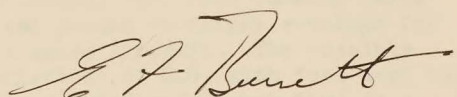
ANALYZED

Ref: 5289/11/J
Date: 1 November, 1958
To: See Distribution
From: E.F. Burnett - Weight Supervisor
Subject: Arrow 2 - A/C 25206 Weight & C.G. Summary Report: 7-0400-82 Issue 3

Classification cancelled / changed to Unclassified
By authority of AVRO Arrow Declassif. Board
Date 28 Jul 87
Signature Bailey, Co-Chairperson
Unit / Rank / Appointment DSIS 3

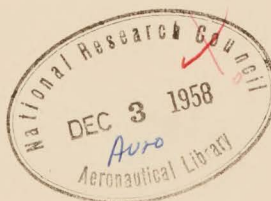
Attached is a copy of Weight and C.G. Summary, Report: 7-0400-82 Issue 3 for your retention.

This report will be revised and issued monthly until an actual weighing of the aircraft has been obtained.


E.F. Burnett

EFB/ag

cc: Messrs. J.C. Floyd F. Brame W. Potocki
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C.V. Lindow J. Lucas (6 copies R.C.A.F.)
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R. Marshall C. Marshall



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8795369

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Aircraft: Arrow 2
A/C 25206
Date : 1 November, 1958

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Date...28 Jul. 87
Signature...*Baibrey*...Co-Chairperson
Unit / Rank / Appointment...DSIS-3

Sheet

Content

1-1 to 1-4

Introductory notes and explanations
of weight changes relative to Mk 2
A/C 25206 defined in Weight Report
7-0400-82 Issue 2.

2-1 to 2-2

Weight and C.G. Summary

3-1

Horizontal C.G. Plot showing basic
fixed points on flight envelope for
ballasted Aircraft. The possible
variations of C.G. with fuel used have
been omitted until such time as a
fully approved fuel sequencing is
established.

4-1 to 4-15

I.B.M. detail sheets of Weights and
C.G.'s.

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Aircraft: Arrow 2
A/C 25206
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Introduction and Weight Changes

The following is a weight and C.G. summary for Arrow 2 Aircraft No. 25206, based on the latest weight estimates available. All weight and C.G. changes are relative to issue 2 of this report dated October 1st, 1958.

Note:

1. This summary is for the Aircraft as at first flight. Future changes e.g. possible fitment of Weapons Pack etc. will be dealt with as Flight Test Statements at the applicable time, if required.
2. This statement is applicable to Aircraft 25206 only.

General:

- a) Orenda PS 13 Engines comprise the Power Plant. These will be early production versions, weight 4835 lb each, ref. Orenda Engines Ltd. letter AWS/SAW dated, August 21, 1958.
- b) An Instrument package containing Flight Test Instrumentation with an approximate weight complete of 3100 lbs is installed.

A detailed estimate of Flight Test Installations within the airframe has been made. This amounts to 624 lb including Auto-Observer.
- c) A Partial Electronics System is installed as defined by Report: 72/AIREQ/13/2-7, dated October, 1958.

Minneapolis-Honeywell MH 64 Damping System is incorporated.
- d) For early flights of A/C 25206 additional emergency fire extinguishing equipment will be installed.
- e) Where actual weights of Arrow 1 parts that apply to Arrow 2 Aircraft have been obtained, these weights have been recorded in the Arrow 2 records. Some weights of Arrow 2 parts have also been obtained.

On I.B.M. sheets in the report, immediately preceeding the item title will be found a number varying from 0 to 100. This is the percentage actual weight recorded in the relevant item.

Aircraft: Arrow 2
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Date : 1 November, 1958

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1. Structure

Weight lb

a) Wings

Inner Wing Spars - actual weights incorporated

1) Front Spar inb'd (2 x 2.9)	+	8.05
2) Misc. 2.25)		
Centre Line Joints - actual weights incorporated	-	8.19
Strut Pick-Up Fittings	-	4.24
Structure for Main U/C	-	0.98
Ribs 1 - 9	-	1.02
<u>Wing Weight Decrease</u>	-	<u>6.38</u>

b) Fin & Rudder

No Weight change

c) Fuselage Fwd. of Sta. 255 ins

Radar Nose Structure - deletion of Astra shockmounts (-9.00)		
add misc. items for improving cooling (+ 1.27)	-	7.73
Crew Bulkheads - add. brackets for pick-up of aileron servo and feel, trim and booster	+	1.61
Shear Panel below Nav's Arch. mod to temp controller mounting	+	0.31
Cockpit Formers - add. misc. brackets for air cond. & controls	+	1.61
Misc. items F.F. - add. brackets for mounting panels, controls control lines and toe guards	+	5.34
<u>Front Fuselage Increase</u>	+	<u>1.14</u>

d) Centre Fuselage Sta. 255 - 485 ins

Fuselage Fuel Tank - re-estimate - refinement of hardware	-	0.21
Structure below Lower Longeron - add. of accelerometer brackets	+	0.51
Dorsal Fairing over Fuel Tank - add. pick-ups for air cond. exhaust cover	+	0.47
<u>Centre Fuselage Increase</u>	+	<u>0.77</u>

e) Duct Bay Sta. 485 - 591.65 ins

Lower Panels Aft D.B. - actual wt. of exhaust ducts +2.06		
additional brackets +0.86	+	2.92
Heat Exchanger Mountings new report was included in Joint D.B. to E.B. see Fuselage Joints	+	7.05
<u>Duct Bay Increase</u>	+	<u>9.97</u>

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Aircraft: Arrow 2
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1. Structure (Cont'd)

Weight lb

f) Engine Bay Sta. 591.65 - 742.5 ins

No Weight Change

g) Rear Fuselage Sta. 742.5 in - aft

Removable Nacelles R.F. (Tailcone) Assign X74.4158 introduces repair scheme which adds two new formers per side to prevent skin buckling

+ 42.98

h) Fuselage Joints

Joint Duct Bay to Engine Bay add. electrics mtg. channel
(+ 0.21) heat exchanger mountings
now deleted see new report under
Duct Bay Structure (- 1.05)

- 6.84

Fuselage Joints Decrease

- 6.84

Total Structural Increase

+ 41.64 lb

2. Landing Gear

Main Landing Gear - MK 1A gear with light brakes now fitted to
A/C 25206, Mk 2 was previously incorporated

- 100.00

Total Landing Gear Decrease

- 100.00

3. Power Plant & Services

Gear Boxes & Drives on Engine - Increase of 3.5 lb each in weight
of Constant Speed Drives

+ 7.00

Total Power Plant & Services Increase

+ 7.00

4. Flying Controls Group

No weight change.

5. Equipment Fixed and Removable

Probe - incorporation of manufacturer's estimate

- 0.39

Cabin Consoles - add. brackets for Nav's foot guard

+ 0.40

Windscreen Demisting - target weight of system transformer
increased due to failure on vibration

+ 1.40

Flight Test Installations - add. of gyro & accelerometer mounting
in dorsal area (+26.71)
add of Auto Observer (+80.17)

+ 106.88

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Aircraft: Arrow 2
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5. Equipment Fixed and Removable (Cont'd)

Weight lb

Pack Instrumentation incorporation of Flight Test Estimation of
equipment and ballast for early flights
Partial Electronics - Electronic system ammended to agree with
report 72/AIREQ/13/2/7, October, 1958.
Anti skid controls system deleted

+ 682.00

- 75.60

- 31.68

Total Equipment Group Increase

+ 677.01

Partial Title change was "Partial Astra"

6. Trapped Fuel

No weight change.

7. Useful Load

Addition of Residual Fuel

+ 287.00

8. Ballast

+1294.00

Summary

Weight Change - Aircraft Basic Weight

Structure	+	41.64
Landing Gear	-	100.00
Power Plant	+	7.00
Equipment	+	677.01
Ballast	+	1,294.00

Total + 1,919.65

Weight Change Operational Weight Empty

Useful Load

Water for Air Conditioning reduced by	-	60
Ballast deleted now part of Basic Weight	-	1597
Residual Fuel added	+	287

Total

-1370

Issue 2

45,756.76

Issue 3

46,306.41

+ 549.65

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Aircraft: Arrow 2
 A/C 25206
 Date : 1 November, 1958

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Weight & C.G. Summary

Description	Weight lb	H. Arm ins	S.M.C. %
Structure	19,257.74	566.95	137.20
Wings	10,032.41	642.79	142.18
Fin & Rudder	1,030.94	754.65	209.00
Fuselage Fwd Sta 255. ins	2,605.34	184.49	128.61
Sta 255 - 485 ins	1,715.90	375.75	129.89
Sta 485 - 591.65 ins	1,169.60	538.70	105.52
Sta 591.65 - 742.5 ins	1,576.20	659.72	110.61
Sta 742.5 ins aft	1,084.25	807.90	129.11
"Marry-Up"	43.10	468.39	109.67
Landing Gear Retracted	2,707.98	491.07	135.10
Main Landing Gear	2,058.67	540.76	141.00
Main Gear Doors & Fairings	287.98	538.52	138.40
Nose Landing Gear	333.81	170.81	99.70
Nose Gear Door & Fairing	27.52	162.22	88.66
Power Plant & Services	11,547.92	675.36	121.78
Engine Bare PS13	9,670.00	690.47	121.21
Engine Access. (Inlet Frame Etc)	388.05	683.99	121.73
Engine Instrumentation (Orenda Supplied)	100.00	690.00	121.25
Engine Controls	32.32	379.90	117.49
Gear Box & Drive on Fuselage	291.87	608.57	103.28
Gear Box & Starter on Engine	153.45	601.97	113.57
Fire Extinguisher System Basic	73.58	686.35	131.21
Engine Mountings	75.39	671.91	141.52
Fuel System	763.26	529.78	135.19
Flying Control Group	1,965.94	652.84	138.24
Mechanical Flying Controls	958.44	677.70	147.62
Hydraulic Flying Controls	1,007.50	629.19	129.32
Equipment Fixed & Removable	8,216.64	394.41	113.13
Instruments	34.61	167.52	138.92
Probe	14.86	-34.07	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Oxygen System	21.16	259.40	156.88
Cabin Consoles	17.68	175.29	124.49
Ejector Seats	342.94	204.50	134.11
Air Conditioning System	874.00	339.80	135.32
Cockpit Insulation	14.31	187.48	132.00
Hydraulic Utility System	641.33	498.85	118.15
Mechanical Door Stops Main U/C Doors	3.02	516.00	120.00
Drag Chute	91.07	786.68	143.19
Electrical System	1,236.69	433.67	113.06
Low Pressure Pneumatics	50.08	394.66	126.02
Surface Finish	100.00	591.52	140.20
Intake De-icing Boots	88.00	195.82	118.00
Canopy Actuation	64.92	221.99	154.35
MH 64 Damping System	99.08	450.83	140.34
Partial Electronics	613.40	348.11	120.48
Instrument Pack Structure	692.00	384.86	93.56
Pack Instrumentation	2,408.00	382.28	95.00
Flight Test Installations	623.88	479.34	128.48
Additional Fire Protection	180.61	398.87	108.63

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Description	Weight lb	H. Arm ins	V. Arm ins	M.A.C. %
Trapped Fuel	213.80	548.26	141.79	
Ballast	1,294.00	100.00	114.00	
U/C Up		549.02	128.16	
Aircraft Basic Weight	45,204.02			
U/C Down		551.20	124.51	
Useful Load (less usable fuel)	1,102.39	369.12	131.54	
Crew	390.00	194.00	136.50	
Engine Fire Ext. Fluid	25.00	730.00	129.00	
Oil	162.00	638.31	110.89	
Residual Fuel	287.00	508.14	135.33	
Oxygen	13.39	259.68	159.91	
Water for Air Conditioning	225.00	267.91	131.56	
U/C Up		544.74	128.24	30.04
Operational Weight Empty	46,306.41			
U/C Down		546.87	124.68	30.63
Max. Internal Fuel (2455 gals @ 7.8 lb/gals)	19,146.00	542.36	144.29	
U/C Up		544.04	132.93	29.84
Gross Wt. (Max. Internal Fuel)	65,452.41			
U/C Down		545.55	130.42	30.26
Max. External Fuel (500 gal @ 7.8 lb/gal + drop tank)	4,242.36	520.32	60.79	
U/C Up		542.60	128.54	29.45
Max. Gross Wt. (Int. & Ext. Fuel)	69,694.77			
U/C Down		544.01	126.18	29.84

- N.B. 1. Aircraft Datum = 120 in above an arbitrarily chosen ground line.
2. Aircraft is ballasted with 1294 lb at Sta. 100 in such that the aft C.G. on a typical flight envelope (see sheet 3) does not exceed 31% M.A.C.

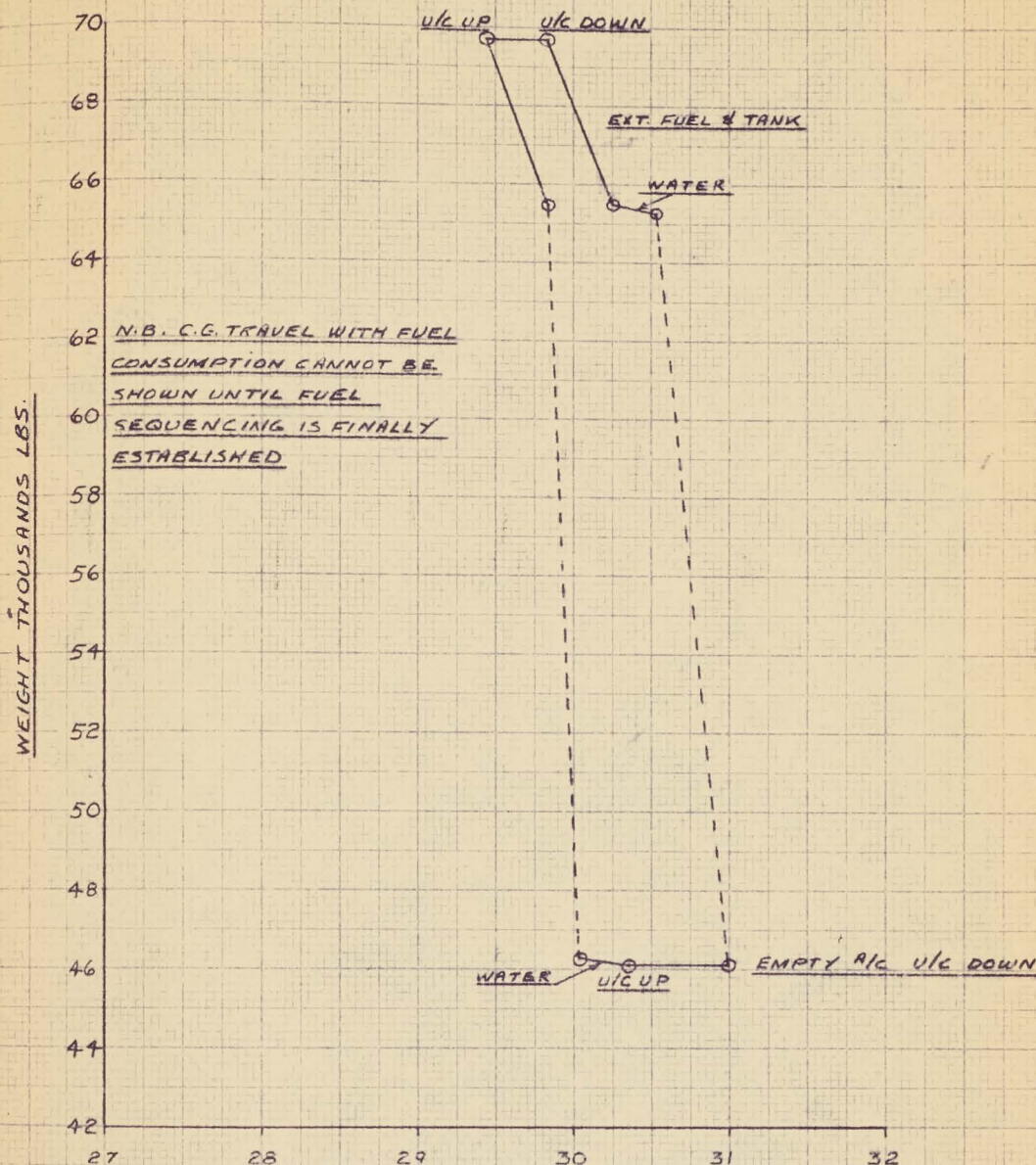
DATE NOV. 1ST. 1958

SHEET 3

BY J. M. Pearson

HORIZONTAL C.G. PLOT OF FIXED
POINTS ON ARROW 2 A/C 25206
FLIGHT ENVELOPE

A/C WITH 1294 LBS. BALLAST AT STN. 100 INS.



HORIZONTAL C.G. POSITION - % M.A.C.

AVRO AIRCRAFT LTD.
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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT Arrow 2 A/C 25206

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V
TOTAL WING GROUP	1000000				
OUTER WING	1010000				
100 OUTER WING SKINS	1010001	64	92910	70646	1
100 POSTS AND INTERCOSTALS	1010002	64	2436	73207	1
100 OUTER WING SPARS	1010003	64	39258	70608	1
100 OUTER WING RIBS	1010004	64	13456	69506	1
18 AILERON CONTROL BOX	1010006	64	37920	77409	1
100 RIB 12	1010007	64	76266	48731	1
100 O W AILERON JACK FITTING	1010009	64	10467	27911	1
AILERON JOINTS AND FAIRING	1010010		32937	87261	1
			197945		
100 AILERON	1020000	74	33600	79213	1
			33600		
20 ELEVATOR	1030000	82	44638	75618	1
20 ELEVATOR MARRY UP	1030001		15977	38101	1
			46235		
INNER WING	1040000				
81 MAIN U C STRUCTURE	1040001	62	33217	57748	1
95 INNER WING SPARS	1040002	62	41917	57902	1
5 I W STRUCTURE F S TO M S	1040007	62	109730	49924	1
I W STRUCTURE M S TO R S	1040008	62	15130	60868	1
STRUCT AFT OF REAR SPAR	1040009	62	31603	72041	1
40 ELEVATOR CONTROL BOX I W	1040010	62	42838	72470	1
25 TRANSP JOINT MARRY UP	1040011		7065	63621	1
61 CENTRE LINE JOINTS	1040012	62	58264	66233	1
INNER WING SKINS	1040013	62	25107	62727	1
63 STRUC PICK UP FITTINGS	1040014	62	12316	61654	1
62 RIBS 1 TO 9	1040016	62	48516	61133	1
DORSAL FAIRING I W	1040017	62	11348	2701	1
100 RIB 10	1040018	62	10706	63683	1
49 FUSELAGE HINGE JOINT I W	1040019	62	12628	61688	1
25 TRANSP JOINT	1040020	62	12942	63071	1
49 FUSELAGE HINGE JOINT	1040021		39355	32341	1
DORSAL FAIRING C A	1040023		59135	67401	1
SHUT OFF VALVE OPERAT MECH	1040024	62	51354	2651	1
LEADING EDGE I W	1040025	62	22138	46841	1
			694591		
LEADING EDGE O W	1050000	65	30870	63013	1
			30870		

EIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

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SHEET 5 to 15

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	1000000						
	1010000						
	1010001	64	92910	70646	13597	65637199	12632973
	1010002	64	2436	73207	13410	1783323	326668
	1010003	64	39258	70608	13579	27719289	5330844
	1010004	64	13456	69506	13650	9352727	1836744
	1010006	64	37920	77409	13508	29353493	5122234
	1010007	64	7626	64873	13832	4947215	1054828
TING	1010009	64	1046	72791	13670	761394	142988
AIRING	1010010		3293	78726	13224	2592447	435466
			197945			142147087	26882745
	1020000	74	33600	79213	13556	26615568	4554816
			33600			26615568	4554816
	1030000	82	44638	75618	14260	33754363	6365379
	1030001		15977	73810	14260	1178746	227732
			46235			34933109	6593111
	1040000						
	1040001	62	33217	57748	13984	19182153	4645065
	1040002	62	41917	57902	14321	24270781	6002934
M S	1040007	62	109730	49924	14391	54781605	15791244
R S	1040008	62	15130	60868	14563	9209328	2203382
P A R	1040009	62	31603	72041	14887	22767117	4704739
I W	1040010	62	42838	72470	14328	31044699	6137829
	1040011		7065	63621	13876	4494824	980339
	1040012	62	58264	66233	15028	38589995	8755914
	1040013	62	22510	762727	14469	141202868	32570732
S	1040014	62	12316	61654	14580	7593307	1795673
	1040016	62	48516	61133	14513	29659286	7041127
	1040017	62	11348	27016	15150	54545	18250
	1040018	62	10706	63683	13835	6817902	1481175
I W	1040019	62	12628	61688	13790	7789961	1741401
	1040020	62	12942	63071	13710	8162649	1774348
	1040021		3935	53234	14364	2094758	565223
	1040023		5913	56740	15963	3355036	943892
MECH	1040024	62	5135	49651	14180	281970	72743
	1040025	62	22138	46841	14423	10369661	3192964
			694591			421722445	100418974
	1050000	65	30870	63013	13561	19452113	4186281
			30870			19452113	4186281

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

[illegible]

EIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
2000000						
201000083		855177500321150			64140316	18086846
2010001		49436851015356			3386449	759047
		90460			67526765	18845893
202000084		126348131621374			10273463	2700391
		12634			10273463	2700391

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
	TOTAL FUSELAGE GROUP	3000000				
	RADAR NOSE STRUCTURE	3010000				
	RADOME	3010001	51	15958	3992	1107
	RADAR NOSE STRUCTURE C A	3010002		270	12000	1120
	RADAR NOSE STRUCTURE R N	3010003	51	16259	9517	1131
				32487		
	FRONT FUSELAGE STRUCTURE	3020000				
	SKIN F F	3020001	52	8264	19296	1230
	COCKPIT FORMERS	3020002	52	10724	18259	1202
	LOWER LONGERONS F F	3020003	52	6837	18460	904
31	TOP LONGERONS F F	3020004	52	18947	19430	1476
66	NOSE U C SUPPORT STRUCT	3020005	52	33432	1049	918
	CREW BULKHEADS	3020006	52	13224	20528	1237
	BULKHEAD STA 120	3020007	52	3110	12000	1147
	BULKHEAD STA 255	3020008	52	10921	25500	1192
	COCKPIT FLOOR	3020009	52	5881	17695	1156
	SHEAR PANEL BELOW NAV ARCH	3020010	52	2057	25706	1535
3	MISC STRUCTURE F F	3020011	52	1600	18821	1207
	LOWER SHEAR PANEL	3020012	52	3141	23423	890
22	CANOPY ARCHES	3020013	52	8553	22594	1602
58	WIND SCREEN	3020014	52	13285	13828	1500
				109887		
	CENTRE FUSELAGE STRUCTURE	3030000				
	SKIN C F	3030001	54	22112	36736	1442
	FORMERS C F	3030002	54	28749	37520	1331
5	BULKHEAD STA 485	3030003	54	12815	48500	1033
66	LONGERONS C F	3030004	54	14453	41038	1214
	STR BELOW LOWER LONGERONS	3030005	54	4887	27466	932
	RADAR ACCESS DOOR	3030006	54	2418	27908	901
	FWD DORSAL FAIRING	3030008	54	2969	28927	1640
	DEFLECTOR SHIELD	3030009	54	2045	33739	1640
	DORSAL OVER FUEL TANK	3030010	54	4185	41268	1420
	PACK MTG STRUCTURE	3030011	54	2280	29289	1028
	SEALING MISSILE BAY	3030012	54	559	29616	1107
	MISC ITEMS C F	3030013	54	1216	37000	1250
	ARAMENT BAY ROOF	3030014	54	12432	38370	1142
	FUSELAGE FUEL TANK	3030015	54	22644	39454	1453
	DUCT C F	3030016	54	31867	35898	1296
	EQUIPMENT BAY STRUCTURE	3030017	54	5959	28506	1354
				171590		
	DUCT BAY STRUCTURE	3040000				

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP
COMPONENT

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
	SKIN D B	30400001	56	62275	53483	112
5	FORMERS D B	30400002	56	73355	53530	114
	TOP LONGERONS	30400003	56	4985	53899	135
	MTG BRKTS SIDE PANEL	30400004	56	1905	51866	130
	LOWER LONGERONS	30400005	56	10301	52236	99
72	MAIN FRAME STA 538 77	30400006	56	59805	53877	103
	ACCESS PANELS	30400007	56	38745	52818	99
	LOWER PANEL ASSY	30400008	56	2175	54557	89
	DROP TANK MTG STRUCTURE	30400009	56	8415	58554	88
20	LOWER SIDE PANELS FWD	30400010	56	10756	50854	92
	LOWER CENTRE PANEL FWD	30400011	56	26865	51389	88
16	LOWER SIDE PANELS AFT	30400012	56	69905	56790	88
	LOWER CENTRE PANEL AFT	30400013	56	26095	56600	87
	FLOATING DUCT D B	30400014	56	45555	55363	117
	HEAT EXCHANGER MTG	30400015	56	7055	57950	90
				104764		
	ENGINE BAY	30500000				
100	TOP LONGERONS	30500001	58	6746	66778	139
84	BOTTOM LONGERONS	30500002	58	84326	5911	99
	ENGINE ACCESS DOORS	30500003	58	13604	64040	90
	ENGINE TUNNEL	30500004	58	61324	65622	121
71	ENG RAILS ATTACH TO FORM	30500005	58	29066	68763	113
	PANELS AT ENG ACCESS DOORS	30500006	58	11117	65021	92
	BOTTOM CTR PANEL FWD	30500007	58	46106	61780	89
	BOTTOM CTR PANEL CENTRE	30500008	58	41206	67078	92
	BOTTOM CTR PANEL AFT	30500009	58	76667	72063	95
5	SIDE PANEL FRONT	30500010	58	86056	61609	116
5	SIDE PANEL CENTRE	30500011	58	74746	67063	119
32	SIDE PANEL AFT	30500012	58	74537	72146	121
41	HEAVY FORMERS	30500013	58	19635	66058	109
				157620		
	REAR FUSELAGE	30600000				
	OUTER SKINS FIXED	30600001	59	56587	77270	137
	FORMERS FIXED R F	30600002	59	105097	77990	137
	LONGERONS FIXED R F	30600003	59	25197	77159	128
	TUNNEL FIXED R F	30600004	59	109947	77552	132
	ENGINE ACCESS DOORS R F	30600005	59	90237	77505	98
	FAIRING UNDER RUDDER FIXED	30600006	59	28397	78214	155
	REMOV TAILCONES	30600007	59	55948	82637	127
	CENTRE STRUC AND STING REM	30600008	59	109358	3325	139
				108425		
	DIVE BRAKES	30700001	72	117905	50884	90
	D B JOINT TO FUSELAGE	30700002		4064	48794	93
				12196		

AVRO AIRCRAFT LTD.
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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION		REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
AIR INTAKES		3080001	55	77039	21132	118
				77039		
FUSELAGE JOINTS		3090000				
JOINT AIR INTAKES TO F F		3090001		663	22000	120
JOINT F F TO C F		3090002		1028	25711	122
JOINT D B TO C F		3090003		428	47940	115
JOINT D B TO E B		3090004		1467	58957	91
JOINT AT STA 742 50		3090005		724	74250	115
				4310		
CANOPIES		3100000				
28	PILOTS CANOPY	3100001	53	24484	17693	159
	NAVIGATORS CANOPY	3100002	53	16637	23248	162
				41121		

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
UNDERCARRIAGE UP POSITION	4000000				
MAIN UNDERCARRIAGE GROUP	4010000				
MAIN UNDERCARRIAGE	4010100	92	211067	54012	1410
			211067		
80 MAIN U C DOORS FAIRINGS	4010200	62	28798	53852	1380
			28798		
NOSE UNDERCARRIAGE GROUP	4020000				
100 NOSE UNDERCARRIAGE	4020100	91	33381	17080	990
			33381		
NOSE U C DOOR AND FAIRING	4020200	52	2752	16222	880
			2752		
STARTER AND GEARBOX					
STARTER AND GEARBOX ENG					
FIRE EXT SYSTEM					
ENG FIRE EXT SYSTEM L					
ENG FIRE EXT SYSTEM R					
ENG FIRE EXT SYSTEM ENG					
ENGINE HOOD AND BRACKETS					
ENGINE HOOD					
FUEL SYSTEM					
FUEL SYSTEM C					
FUEL SYSTEM D					
FUEL SYSTEM E					
FUEL SYSTEM F					

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
ITION	4000000						
ROUP	4010000						
	4010100	92	2110675	4012	14100	114001508	29760447
			211067			114001508	29760447
NGS	4010200	62	2879853	852	13840	15508299	3985643
			28798			15508299	3985643
ROUP	4020000						
	4020100	91	33381	17080	9970	5701475	3328086
			33381			5701475	3328086
RING	4020200	52	2752	16222	8866	446429	243992
			2752			446429	243992

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COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
ENGINE GROUP	5000000				
PS 13 ENGINES	5010000		1005500	69023	1212
ENGINE INSTRUMENTATION	5010001		10000	69000	1212
PS 13 ENGINES C A	5010002		305	65853	1030
			1015805		
ACC GEAR BOX ON FUS D B	5020001	56	3676	57768	944
ACC GEAR BOX ON FUS E B	5020002	58	23533	61295	1030
ACC GEAR BOX ON FUS C A	5020003		800	61550	970
ACC GEAR BOX ON FUS I W	5020004	62	1178	61270	1395
			29187		
ENGINE CONTROLS	5030000				
ENGINE CONTROLS F F	5030001	52	1576	16723	1236
ENGINE CONTROLS C F	5030002	54	109	26444	1180
ENGINE CONTROLS E B	5030004	58	889	66633	990
ENGINE CONTROLS I W	5030005	62	658	52142	1275
			3232		
STARTER AND GEARBOX	5040000				
STARTER AND GEARBOX ENG	5040001		14645	60197	1135
			14645		
FIRE EXT SYSTEM	5060000				
ENG FIRE EXT SYSTEM E B	5060001	58	5985	71074	1358
ENG FIRE EXT SYSTEM D B	5060002	56	1231	56856	1123
ENG FIRE EXT SYSTEM ENG	5060003		142	67960	997
			7358		
ENGINE MGS AND BRACKETS	5070000				
ENGINE MOUNTS	5070001		7539	67191	1415
			7539		
FUEL SYSTEM	5080000				
17 FUEL SYSTEM C F	5080001	54	11280	39995	14090
18 FUEL SYSTEM D B	5080002	56	15735	53738	10957
4 FUEL SYSTEM E B	5080003	58	1836	61392	11024
39 FUEL SYSTEM I W	5080004	62	47280	55432	14346

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	5000000						
	5010000		1005500	69023	12123	694026265	121896765
ON	5010001		10000	69000	12125	6900000	1212500
	5010002		305	65853	10306	200852	31433
			1015805			701127117	123140698
D B	5020001	56	3676	57768	9442	2123552	347088
E B	5020002	58	23533	61295	10307	14424552	2425546
C A	5020003		800	61550	9700	492400	77600
I W	5020004	62	1178	61270	13950	721761	164331
			29187			17762265	3014565
	5030000						
	5030001	52	1576	16723	12368	263554	194920
	5030002	54	109	26444	11800	28824	12862
	5030004	58	889	66633	9904	592367	88047
	5030005	62	658	52142	12751	343094	83902
			3232			1227839	379731
	5040000						
ENG	5040001		14645	60197	11357	8815851	1663233
			14645			8815851	1663233
	5060000						
E B	5060001	58	5985	71074	13583	4253779	812943
D B	5060002	56	1231	56856	11237	699897	138327
ENG	5060003		142	67960	9970	96503	14157
			7358			5050179	965427
KETS	5070000						
	5070001		7539	67191	14152	5065529	1066919
			7539			5065529	1066919
	5080000						
	5080001	54	11280	39995	14090	4511436	1589352
	5080002	56	15735	53738	10957	8455674	1724084
	5080003	58	1836	61392	11024	1127157	202401
	5080004	62	47280	55432	14346	26208250	6782789

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT_____

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT_____

DESCRIPTION					REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
FLYING CONTROLS GROUP					6000000				
MECHANICAL CONTROLS					6010000				
60	MECHANICAL CONTROLS F F				6010001	52	10694	16454	1141
	MECHANICAL CONTROLS C F				6010002	54	1290	39654	1172
70	MECHANICAL CONTROLS F IN				6010005	83	12443	78819	2215
71	MECHANICAL CONTROLS I W				6010006	62	40234	71800	1438
80	MECHANICAL CONTROLS O W				6010007	64	30520	77053	1356
	MECHANICAL CONTROLS C A				6010008		663	70984	1433
							95844		
FLYING CONTROLS HYDRAULICS					6020000				
	FLYING CONT HYDRAULICS D B				6020001	56	3184	56630	1011
	FLYING CONT HYDRAULICS E B				6020002	58	39853	64788	1116
	FLYING CONT HYDRAULICS R F				6020003	59	48758	75108	2
73	FLYING CONT HYDRAULICS I W				6020004	62	27988	70369	1471
66	FLYING CONT HYDRAULICS O W				6020005	64	13170	74034	1358
63	FLYING CONT HYDRAULICS F IN				6020006	83	5581	76008	2079
	FLYING CONT HYDRAULICS R N				6020007	51	3500	11309	1051
	FLYING CONT HYDRAULICS F F				6020008	52	5506	16928	1100
	FLYING CONT HYDRAULICS C F				6020009	54	1920	37329	1100
							100750		
HYDRAULICS MAIN SYSTEM									
26	UTILITY HYDRAULICS F F								
4	UTILITY HYDRAULICS C F								
19	UTILITY HYDRAULICS F IN								
25	UTILITY HYDRAULICS I W								
30	UTILITY HYDRAULICS O W								
28	UTILITY HYDR ROSE O C								
33	UTILITY HYDR ROSE I C								
ANTI SKID SYSTEM W F									
ANTI SKID SYSTEM W F									
WAS DOOR STOPS									
CABIN INSULATION									

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
P	6000000						
	6010000						
F F	6010001	52	10694	16454	11411	1759591	1220292
C F	6010002	54	1290	39654	11727	511537	151278
FIN	6010003	583	12443	78819	22157	9807448	2756996
I W	6010006	62	40234	71800	14382	28888012	5786454
O W	6010007	64	30520	77053	13561	23516576	4138817
C A	6010008		663	70984	14338	470624	95061
			958.44			64953788	14148898
AULICS	6020000						
CS D B	6020001	56	3184	56630	10114	1803099	322030
CS E B	6020002	58	39853	64788	11161	25819962	4447993
CS R F	6020003	59	487	5875	10824	36420	5196
CS I W	6020004	62	27988	70369	14716	19694876	4118714
CS O W	6020005	64	13170	74034	13586	9750278	1789276
CS FIN	6020006	83	5581	76008	20795	4242006	1160569
CS R N	6020007	51	3500	11309	10513	395815	367955
CS F F	6020008	52	5506	16928	11000	932056	605660
CS C F	6020009	54	1920	37329	11000	716717	211200
			100750			63391229	13028593

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP
COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V.
FIXED EQUIPMENT GROUP	7000000				
INSTRUMENTS	7010000				
INSTRUMENTS	7010000152		3261	16430	13
NAVIG TABLE AND STOWAGE	7010000452		200	22000	13
			3461		
COCKPIT SEALING	702000052		500	18600	13
			500		
OXYGEN SYSTEM	7030000				
OXYGEN SYSTEM	7030000152		2116	25940	15
			2116		
AIR CONDITIONING SYSTEM	7040000				
AIRCONDITIONING F F	7040000152		4106	17798	11
AIRCONDITIONING C F	7040000254		52410	28838	13
AIRCONDITIONING D B	7040000356		10345	17621	12
AIRCONDITIONING C A	70400005		28326	43447	13
AIRCONDITIONING ENG	70400006		1453	67100	14
AIRCONDITIONING I W	7040000762		7152	22471	15
			87400		
HYDRAULICS MAIN SYSTEM	7050000				
28 UTILITY HYDRAULICS F F	7050000152		9602	20241	10
4 UTILITY HYDRAULICS C F	7050000254		4362	43003	10
19 UTIL&TY HYDRAULICS D B	7050000356		21795	54920	10
68 UTILITY HYDRAULICS E B	7050000458		10839	60754	11
30 UTILITY HYDRAULICS I W	7050000562		14441	55240	14
28 UTILITY HYDR NOSE U C	7050000691		114	18860	9
30 UTILITY HYDR MAIN U C	7050000792		29805	43251	14
ANTI SKID SYSTEM C F	7050000854		3134	47200	10
ANTI SKID SYSTEM MUC	7050000992		6345	15001	14
			67901		
MUC DOOR STOPS	706000056		3025	16001	12
			302		
CABIN INSULATION	707000052		1431	18748	13
			1431		

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WEIGHT AND C. OF G BY FUNCTIONAL GROUP
COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. A
BRAKE PARACHUTE	70800000				
BRAKE PARACHUTE F F	70800001	52	455	16913	12
BRAKE PARACHUTE R F	70800005	59	85288	2205	143
BRAKE PARACHUTE I W	70800006	62	12462	2022	145
			9107		
ELECTRICAL SYSTEM	70900000				
ELECTRICAL WIRING R N	70900001	51	129	9285	120
ELECTRICAL WIRING F F	70900002	52	2966	19977	112
ELECTRICAL WIRING C F	70900003	54	2354	39703	110
ELECTRICAL WIRING A I	70900004	55	12742	1984	120
ELECTRICAL WIRING D B	70900005	56	9015	52769	99
ELECTRICAL WIRING E B	70900006	58	645	9500	92
ELECTRICAL WIRING I W	70900008	62	9236	53995	139
ELECTRICAL WIRING FIN	70900009	83	352	79754	300
ELECTRICAL WIRING NUC	70900010	91	330	18600	98
ELECTRICAL WIRING ENG	70900011		2002	60683	100
ELECTRICAL WIRING C A	70900012		13746	33473	112
ELECTRICS F F	70900013	52	15240	15765	113
ELECTRICS C F	70900014	54	7877	45178	101
ELECTRICS E R	70900015	58	1020	64774	114
ELECTRICS ENG	70900016		18772	58913	115
ELECTRICS C A	70900017		7186	1350	120
ELECTRICS FIN	70900018	83	448	9050	288
ELECTRICS I W	70900019	62	2275	62053	145
ELECTRICS CAW	70900020		1206	7488	136
ELECTRICS MUC	70900021	92	745	1600	137
20 ELECTRICS A I	70900022	55	4900	22079	139
ELECTRICS D B	70900023	56	26710	51734	102
ELECTRICS R F	70900024	59	1768	0759	116
55 WINDSCREEN DEMISTING	70900025	52	3466	19954	106
ELECTRICS TAILC PLUG JETT	70900026		809	55200	110
			123669		
L P PNEUMATICS	71000000				
L P PNEUMATICS F F	71000001	52	1993	19586	122
L P PNEUMATICS C F	71000002	54	796	32397	116
L P PNEUMATICS FIN	71000005	83	414	74966	252
L P PNEUMATICS R N	71000006	51	199	7067	92
L P PNEUMATICS ENG	71000008		1403	63897	99
L P PNEUMATICS I W	71000009	62	203	52880	159
			5008		
INTAKE DE ICING	71200000	55	8800	19582	118
			8800		
29 CANOPY ACTUATION	71600000	52	6492	22199	154
			6492		

PROJECT.

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AVRO AIRCRAFT LTD.
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WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM
REMOVABLE EQUIPMENT GROUP	8000000				
94 EJECTOR SEATS	8010100	52	34294	20450	134
			34294		
RADIO RADAR PART ELECT R N	8020101	51	118	105.10	91
RADIO RADAR PART ELECT F F	8020102	52	13446	181.64	116
RADIO RADAR PART ELECT C F	8020103	54	21484	270.05	96
RADIO RADAR PART ELECT D B	8020104	56	3694	516.81	114
RADIO RADAR PART ELECT FIN	8020105	83	3249	761.79	251
RADIO RADAR PART ELECT C A	8020106		15505	405.34	123
RADIO RADAR PART ELECT I W	8020108	62	2795	588.36	154
RADIO RADAR PART ELECT O W	8020109	64	1049	746.42	137
			61340		
DAMPING SYSTEM F F	8030101	52	784	172.01	120
DAMPING SYSTEM C F	8030102	54	2303	322.13	109
DAMPING SYSTEM E B	8030103	58	369	632.42	134
DAMPING SYSTEM I W	8030104	62	6070	537.81	157
DAMPING SYSTEM O W	8030105	64	95	748.55	140
DAMPING SYSTEM R N	8030106	51	287	735.0	93
			9908		
INSTRUMENTATION	8050900	94	240800	38228	95
			240800		
INSTRUMENT PACK STRUCTURE	8051000	54	69200	38486	93
			69200		
ADDITIONAL FIRE PROTECTION	8090000		18061	39887	108
			18061		

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PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V
OPERATIONAL LOAD	9000000				
CREW MEMBERS	9010000	52	39000	19400	1
			39000		
ENGINE OIL	9020000				
ENGINE OIL DRAINABLE ENG	9020001		9290	64000	1
ENGINE OIL DRAINABLE E B	9020002	58	4110	65640	
ENGINE OIL TRAPPED D B	9020003	56	753	58176	
ENGINE OIL TRAPPED E B	9020004	58	2047	61512	1
			16200		
OXYGEN CHARGE	9050000				
OXYGEN CHARGE F F	9050001	52	722	0493	1
OXYGEN CHARGE C F	9050002	54	1267	26280	1
			1339		
ENGINE FIRE EXT FLUID	9060000		2500	73000	1
			2500		
TRAPPED FUEL	9080000				
TRAPPED FUEL C F	9080001	54	2430	41426	1
TRAPPED FUEL D B	9080002	56	690	49400	1
TRAPPED FUEL I W	9080003	62	18260	56814	1
			21380		
BALLAST	9090000		131800	10000	1
			131800		
WATER FOR AIR CONDITIONING	9100000	54	26000	26800	1
UNUSABLE WATER FOR AIRCOND	9100001	54	2500	26700	1
			28500		

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

SHEET _____

	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	9000000						
	9010000	52	39000	19400	13650	7566000	5323500
			39000			7566000	5323500
	9020000						
E ENG	9020001		9290	64000	11940	5945600	1109226
E E B	9020002	58	4110	65640	9769	2697804	401506
D B	9020003	56	753	58176	9677	438065	72868
E B	9020004	58	2047	61512	10398	1259151	212847
			16200			10340620	1796447
	9050000						
	9050001	52	722	20493	13200	14755	9504
	9050002	54	1267	26280	16150	332968	204621
			1339			347723	214125
D	9060000		2500	73000	12900	1825000	322500
			2500			1825000	322500
	9080000						
	9080001	54	2430	41426	13106	1006652	318476
	9080002	56	690	49400	13350	340860	92115
	9080003	62	18260	56814	14353	10374236	2620858
			21380			11721748	3031449
	9090000		131800	10000	11400	13180000	15025200
			131800			13180000	15025200
TIONING	9100000	54	26000	26800	13200	6968000	3432000
AIRCOND	9100001	54	2500	26700	12700	667500	317500
			28500			7635500	3749500

