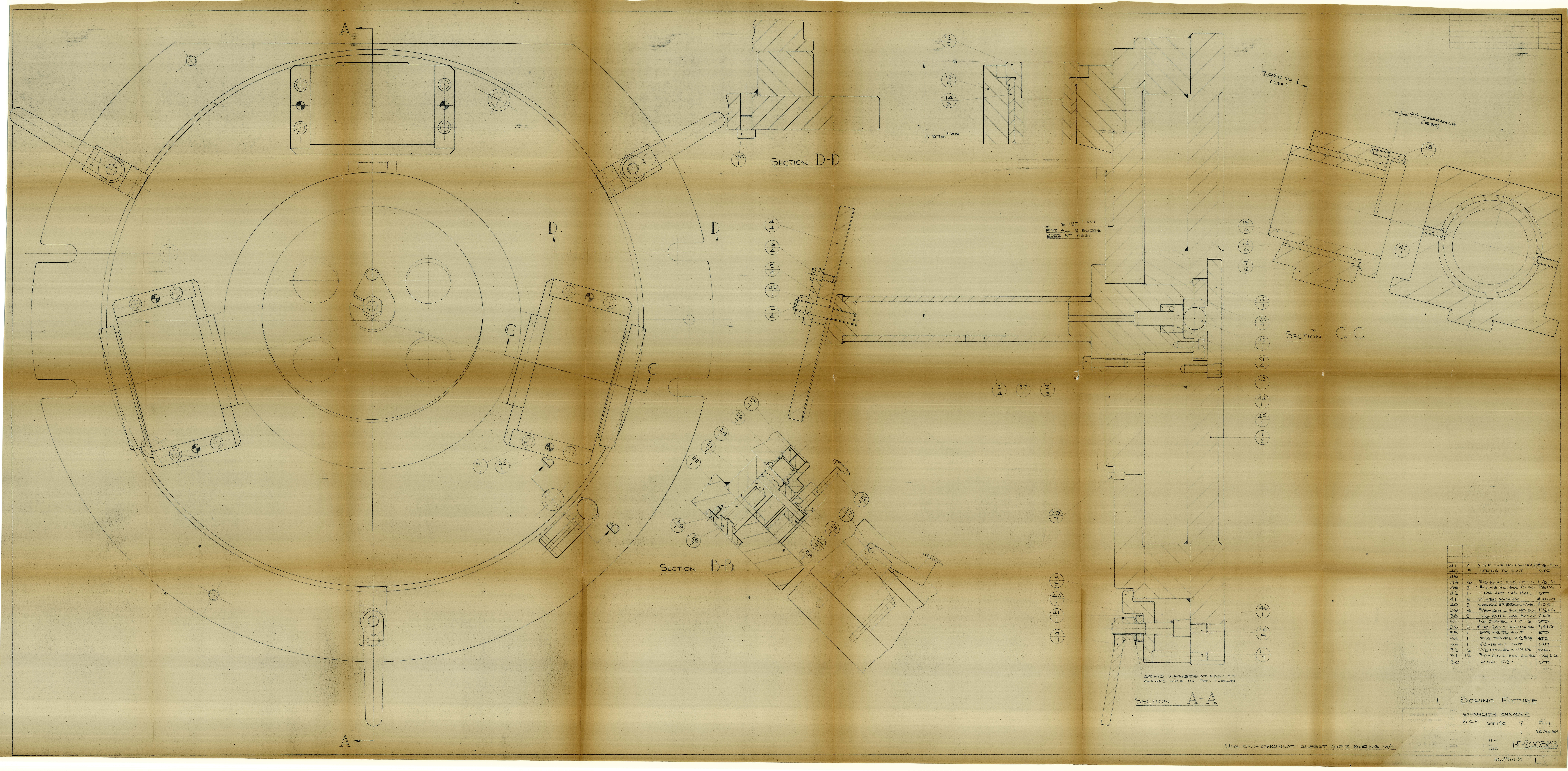




SECTION D-D

SECTION B-B

SECTION C-C

SECTION A-A

47	4	WIRE SPRING PLINGERS # 5-50	STD
46	3	SPRING TO SUIT	STD
45	1		
44	6	3/8 INCH SOC HD SC 1 1/2 LG	STD
43	3	5/16 INCH SOC HD SC 1 1/2 LG	STD
42	1	1 DIA HD STL BALL	STD
41	3	SIEMER WASHER #10 G3	STD
40	3	SIEMER SPHERICAL WASHER #10 G3	STD
39	3	3/8 INCH SOC HD SC 1 1/2 LG	STD
38	2	5/16 INCH SOC HD SC 2 LG	STD
37	1	1/4 CONEL X 1.0 LG	STD
36	3	#10-72 INCH PLINGERS 1/2 LG	STD
35	1	SPRING TO SUIT	STD
34	1	5/16 CONEL X 2 5/8	STD
33	1	1/2-13 NUT	STD
32	6	3/8 CONEL X 1/2 LG	STD
31	12	3/8 INCH SOC HD SC 1 1/2 LG	STD
30	1	R.T.D. G27	STD

BORING FIXTURE			
EXPANSION CHAMFER			
N.C.F.	G3720	7	FULL
			1 20X653
4-1			1F-200383
100			

USE ONLY CINCINNATI GILBERT HORIZ BORING M/C