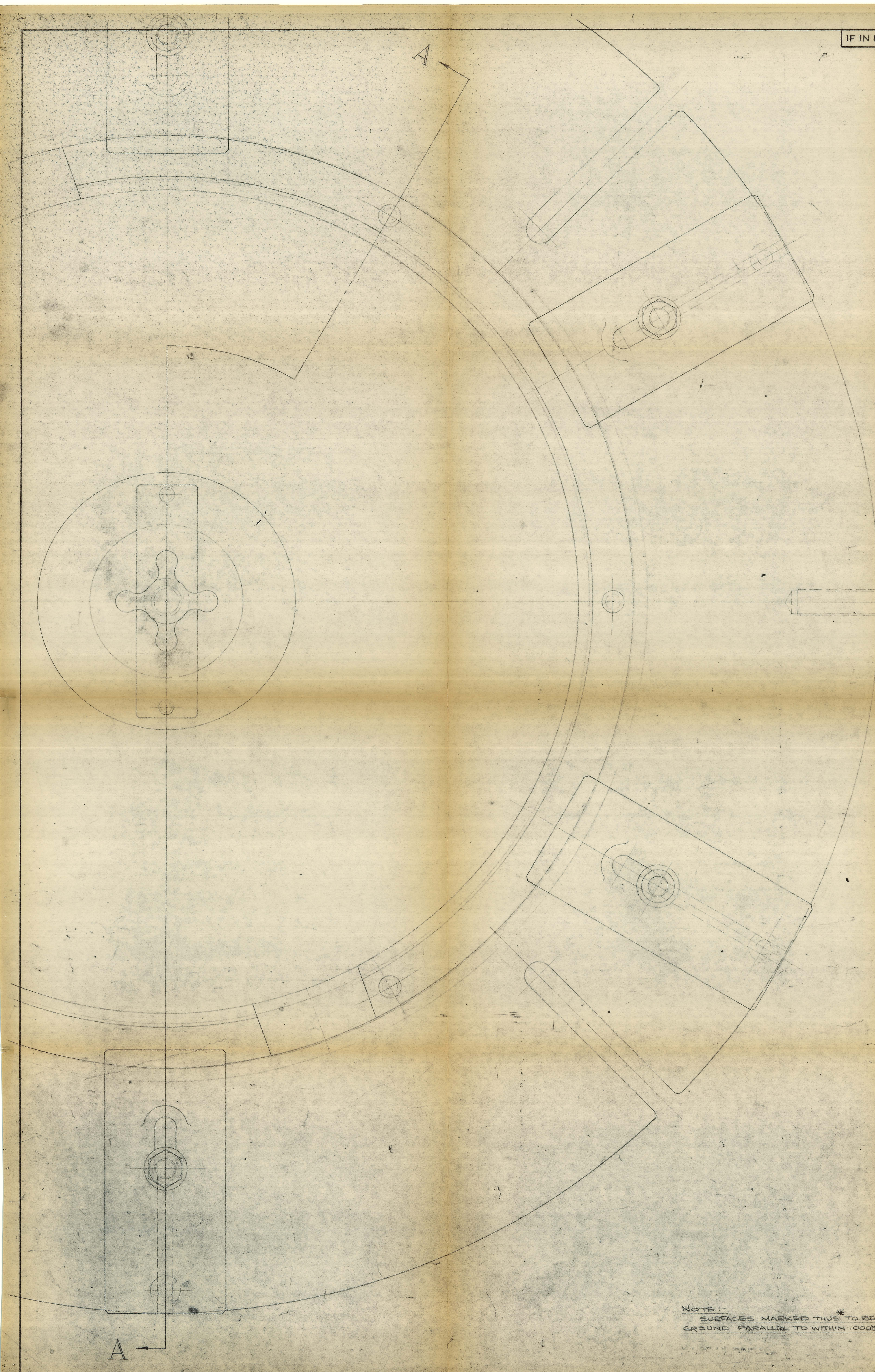


IF IN DOUBT, ASK

NO.	AMENDMENTS	BY	DATE	CHKD.

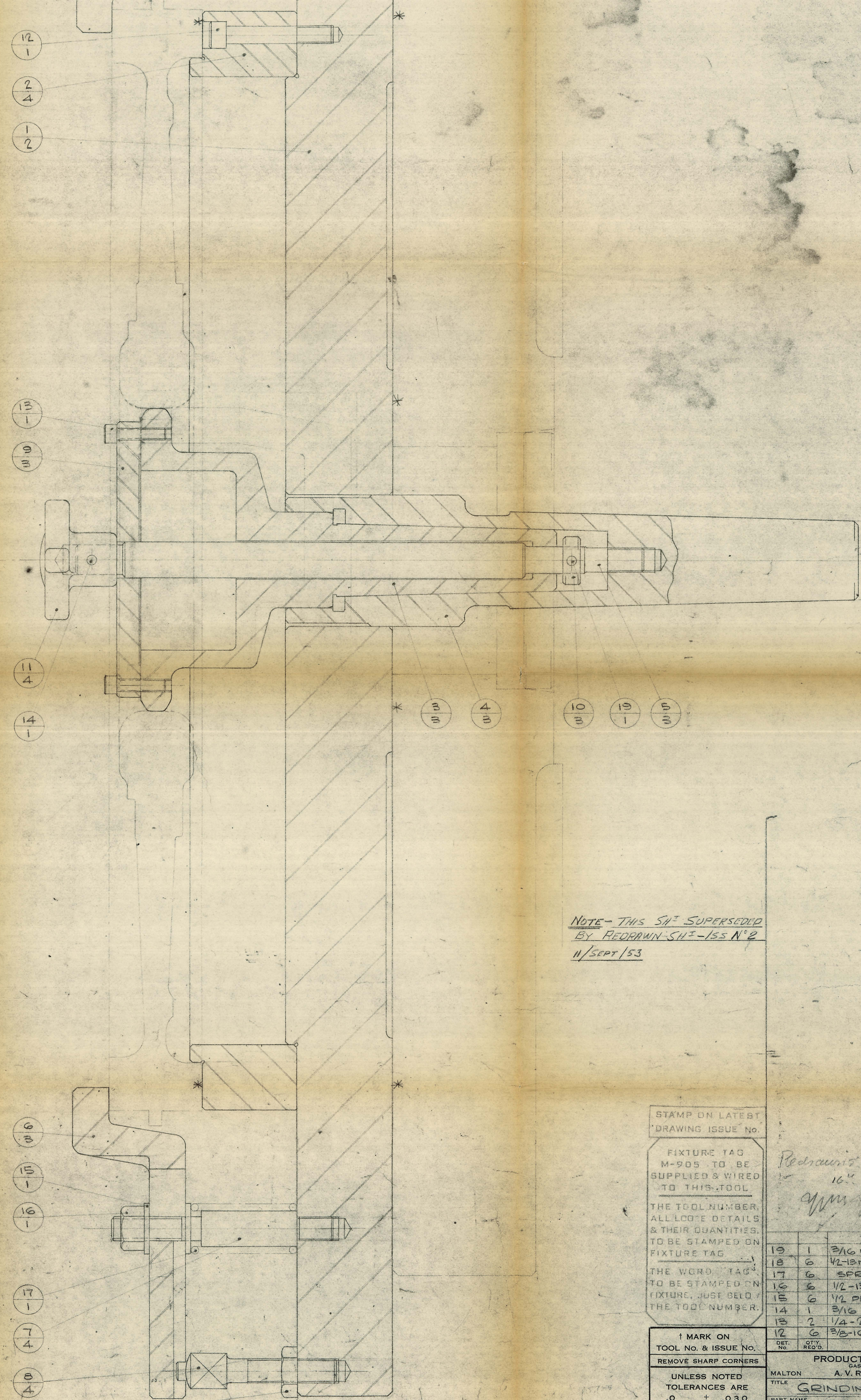


- 12-1
- 2-4
- 1-2

- 13-1
- 10-10

- 11-4
- 14-1

- 16-16
- 15-15
- 16-16
- 17-1
- 7-4
- 8-4
- 18-1



NOTE - THIS SH² SUPERSEDED
BY REDRAWN SH² - ISS N^o 2
11/SEP/53

STAMP ON LATEST
DRAWING ISSUE NO.

FIXTURE TAG
M-905 TO BE
SUPPLIED & WIRED
TO THIS TOOL

THE TOOL NUMBER,
ALL LOOSE DETAILS
& THEIR QUANTITIES,
TO BE STAMPED ON
FIXTURE TAG

THE WORD "TAG"
TO BE STAMPED ON
FIXTURE, JUST BELOW
THE TOOL NUMBER.

1 MARK ON
TOOL NO. & ISSUE NO.

REMOVE SHARP CORNERS

UNLESS NOTED
TOLERANCES ARE
.0 ± .030
.00 ± .010
.000 ± .003

*Redrawn by Redesign
16 Sept 53
Wm. W. W.*

QTY.	REQD.	STOCK SIZE	MATERIAL
19	1	3/16 DOWEL X 1 LG	STD.
18	6	1/2-13 NC HEX JAM NUT	STD.
17	6	SPRING TO SUIT	STD.
16	6	1/2-13 NC HEX NUT	STD.
15	6	1/2 PLAIN WASHER	STD.
14	1	3/16 DOWEL X 1 1/2 LG	STD.
13	2	1/2-10 NC SOG HD SCR	10 LG
12	6	3/8-10 NC SOG HD SCR	2 1/4 LG

PRODUCTION TOOL DESIGN			
MILTON A. V. ROE CANADA LTD. ONTARIO			
TITLE GRINDING FIXTURE			
PART NAME 1ST STAGE TURBINE DISC			
DRAWN	NCF	SCALE	FULL
CHECKED	W. W.	DATE	6/5/53
APPROVED	W. W.	DATE	6/5/53
TOOL No.			1F-032026
SHEET 1 OF 4 SHEETS			AC 1948-1735

NOTE -
SURFACES MARKED THUS * TO BE
GROUND PARALLEL TO WITHIN .005 TIR

SECTION A-A

FOR USE ON -
LANDIS GAP GRINDER