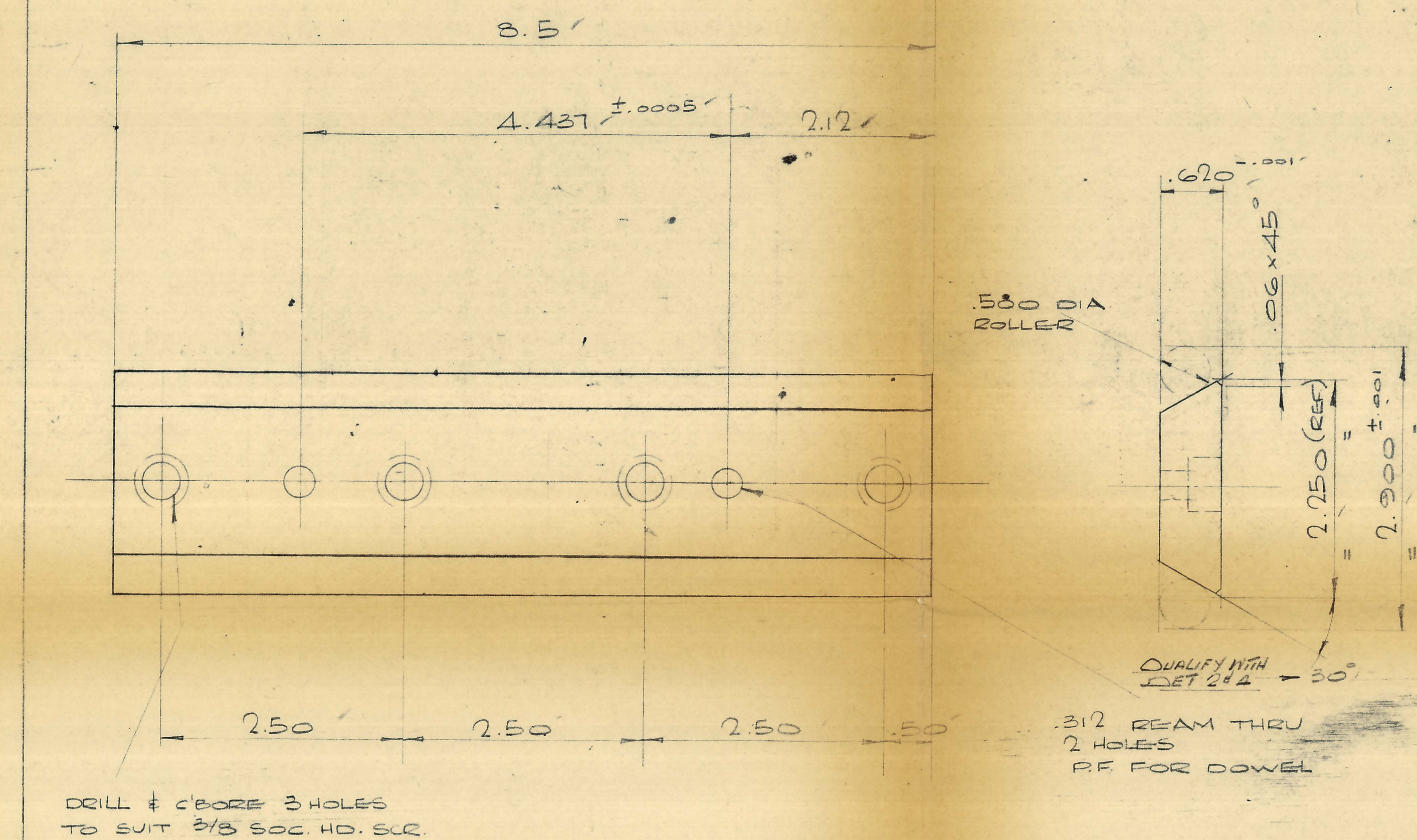
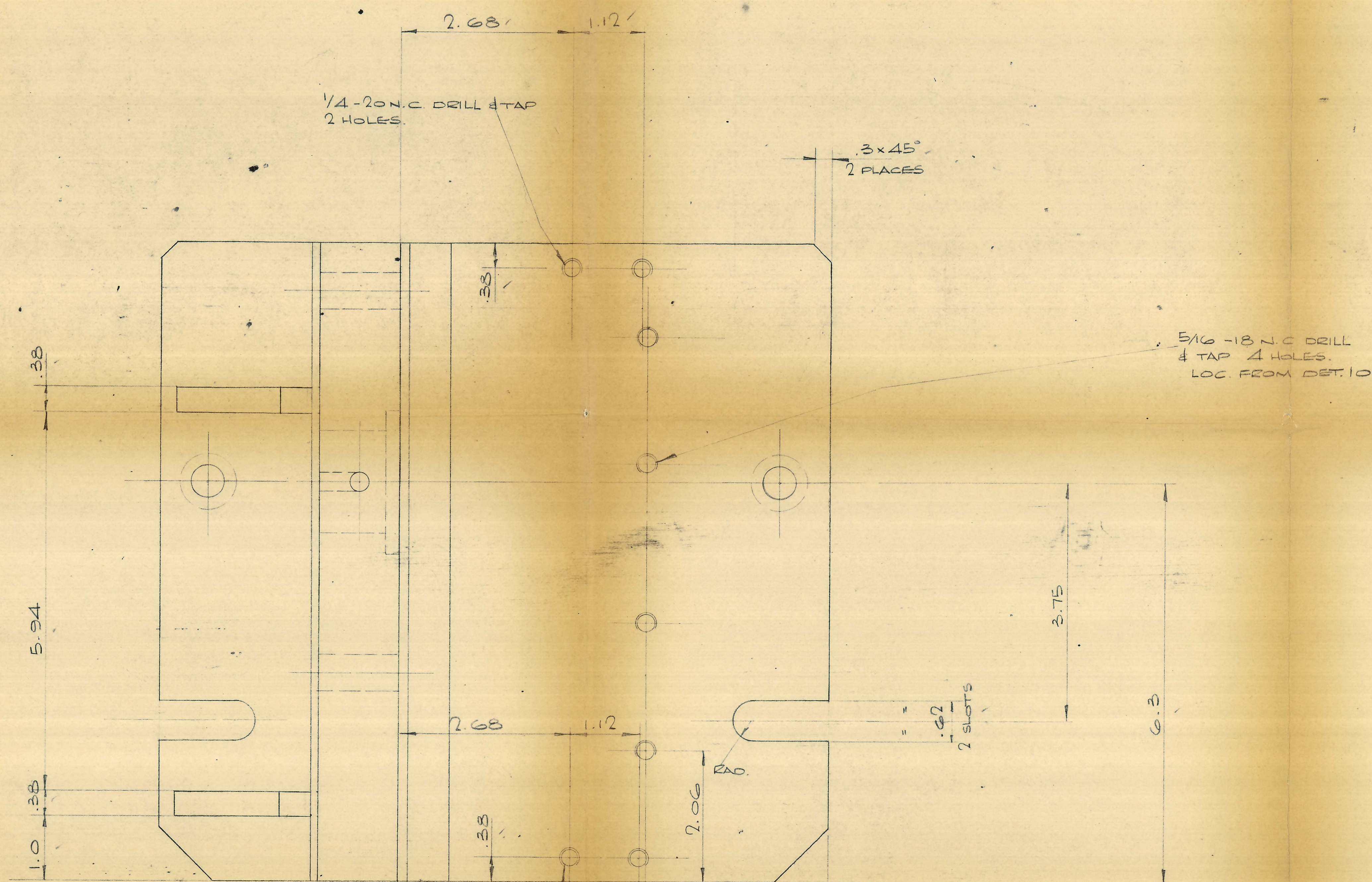
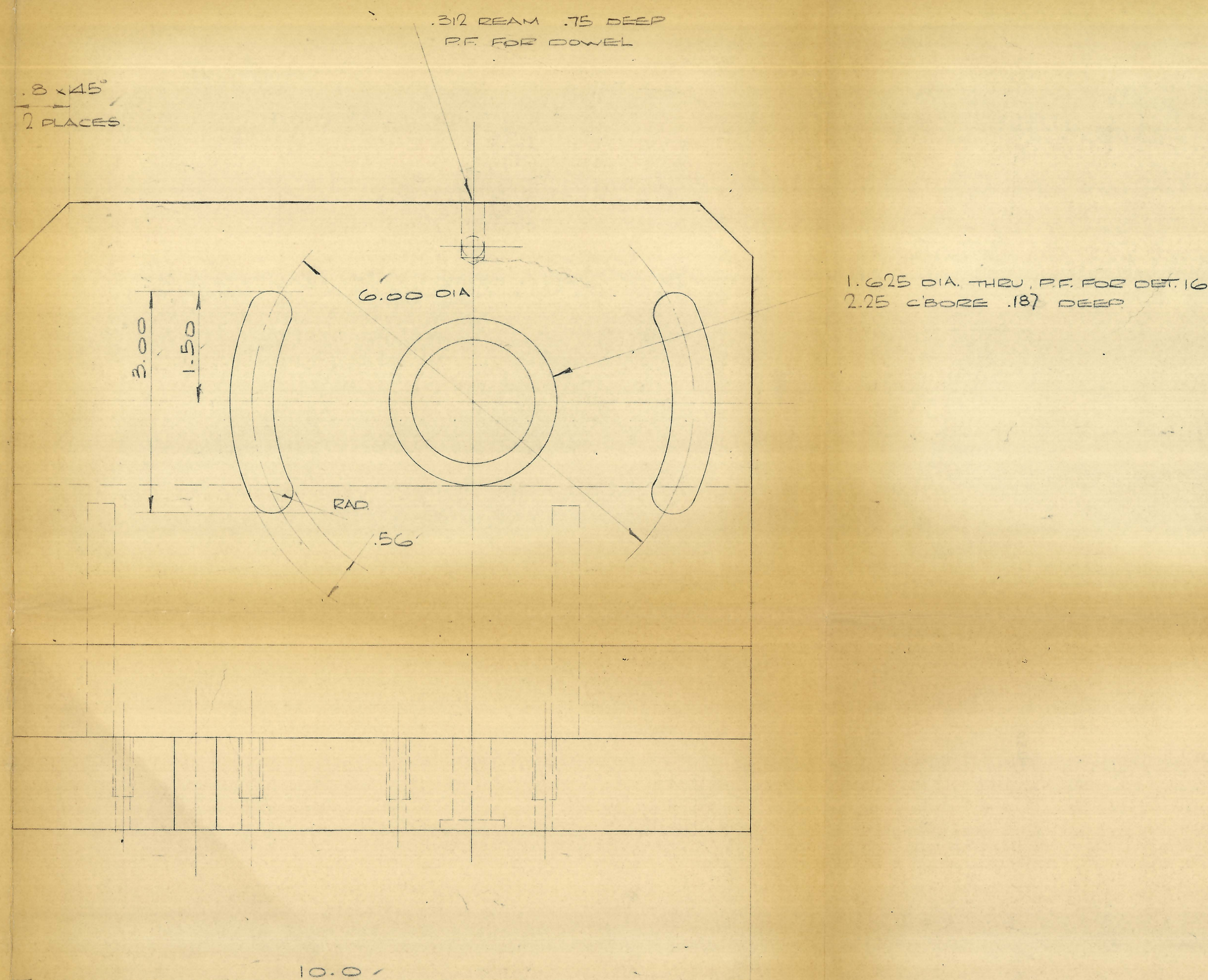
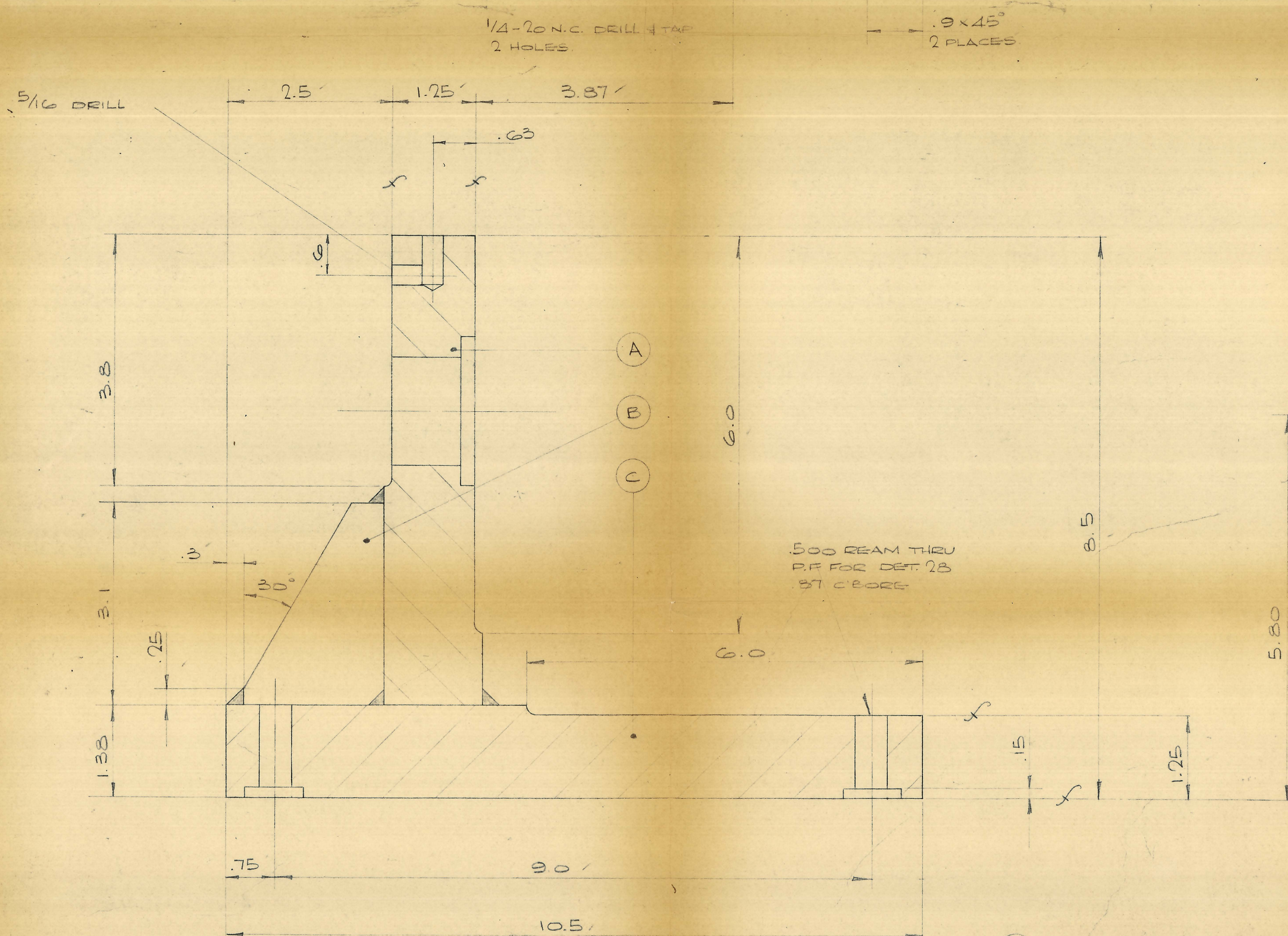


IF IN DOUBT, ASK



1 REQ'D MATL - MEEHANITE

ISSUE No.	IF IN DOUBT - ASK		UNLESS NOTED
3	REMOVE SHARP CORNERS		TOLERANCES ARE
			.0 ± .030
ISSUE No.	TOOL No.	SHT No.	.00 ± .010
1	F-461194	2	.000 ± .003



- (A) 1 REQ'D 1020 H.R.
- (B) 2 REQ'D 1020 C.E.
- (C) 1 REQ'D 1020 H.R.

1 REQ'D WELDED ASSY.
STRESS RELIEVE BEFORE FINISH M/C

DETAIL No.	IF IN DOUBT - ASK		UNLESS NOTED TOLERANCES ARE
1	REMOVE SHARP CORNERS		.0 ± .030
ISSUE No.	TOOL No.	SHT No.	.00 ± .010
1	F-461194	2	.000 ± .003

↑ MARK ON		
TOOL No. & ISSUE No.		
REMOVE SHARP CORNERS		
UNLESS NOTED		
TOLERANCES ARE		
.0	±	.030
.00	±	.010
.000	±	.003

1	15	ISSUE	NCF 606256
ISSUE	AMENDMENTS		BY DATE CHKD
		TOOL DESIGN ORENDA ENGINES LIMITED TOOLING MONTARIO	
TITLE		WHEEL DECESSES MANUFACTURING	
PART NAME		DURING BLADES	
DESIGNED BY	DATE	SCALE	PART NO.
WENTON	12-2-78	1:1	30-30
DRAWN			20-10
CHECKED	DATE	PROJECT NO.	TOOL NO.
Wenton	12-2-78		F-461194
APP'D.	DATE	DWG. SIZE	SHEET # OF SHEETS
		E	5 OF 5 SHEETS