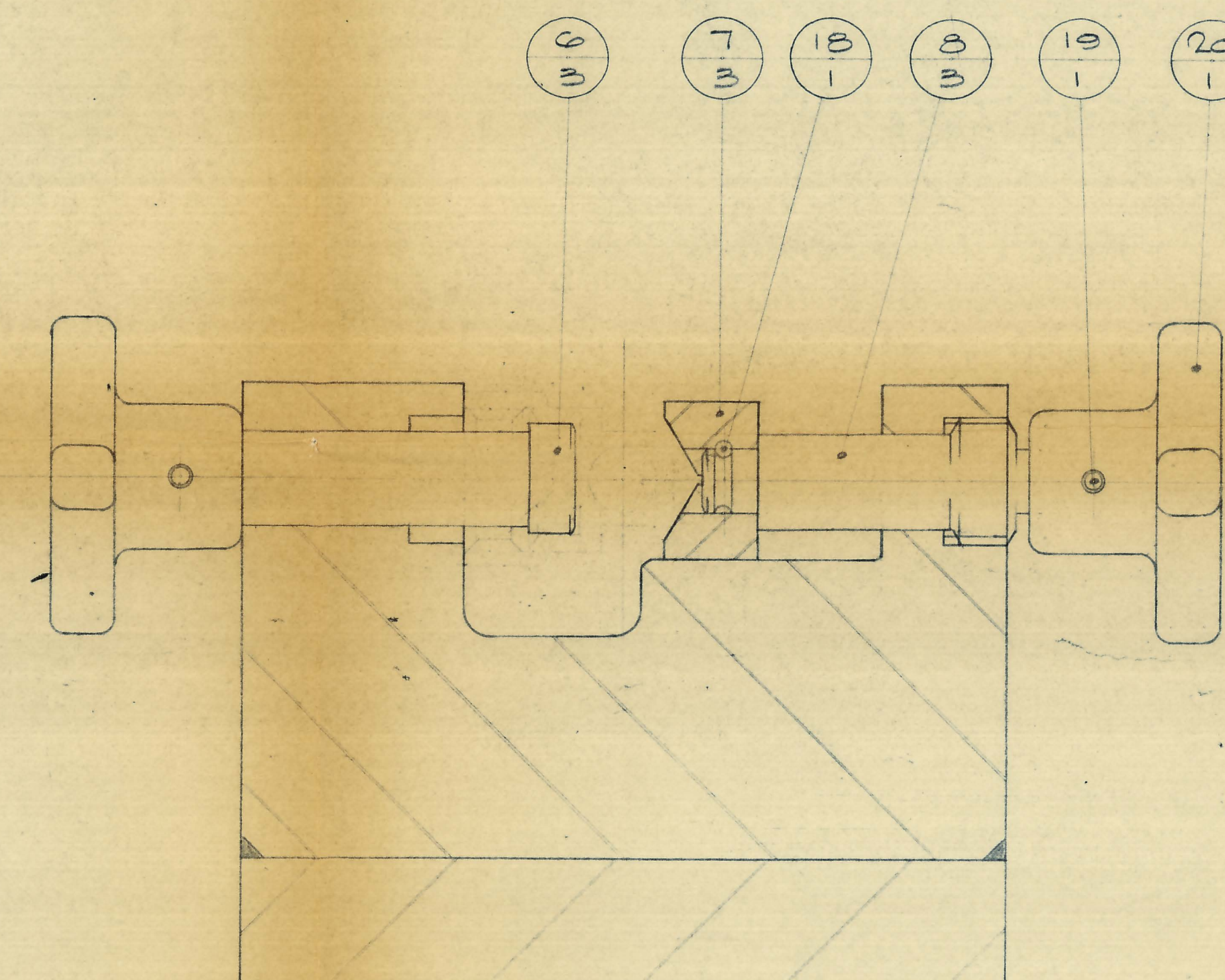
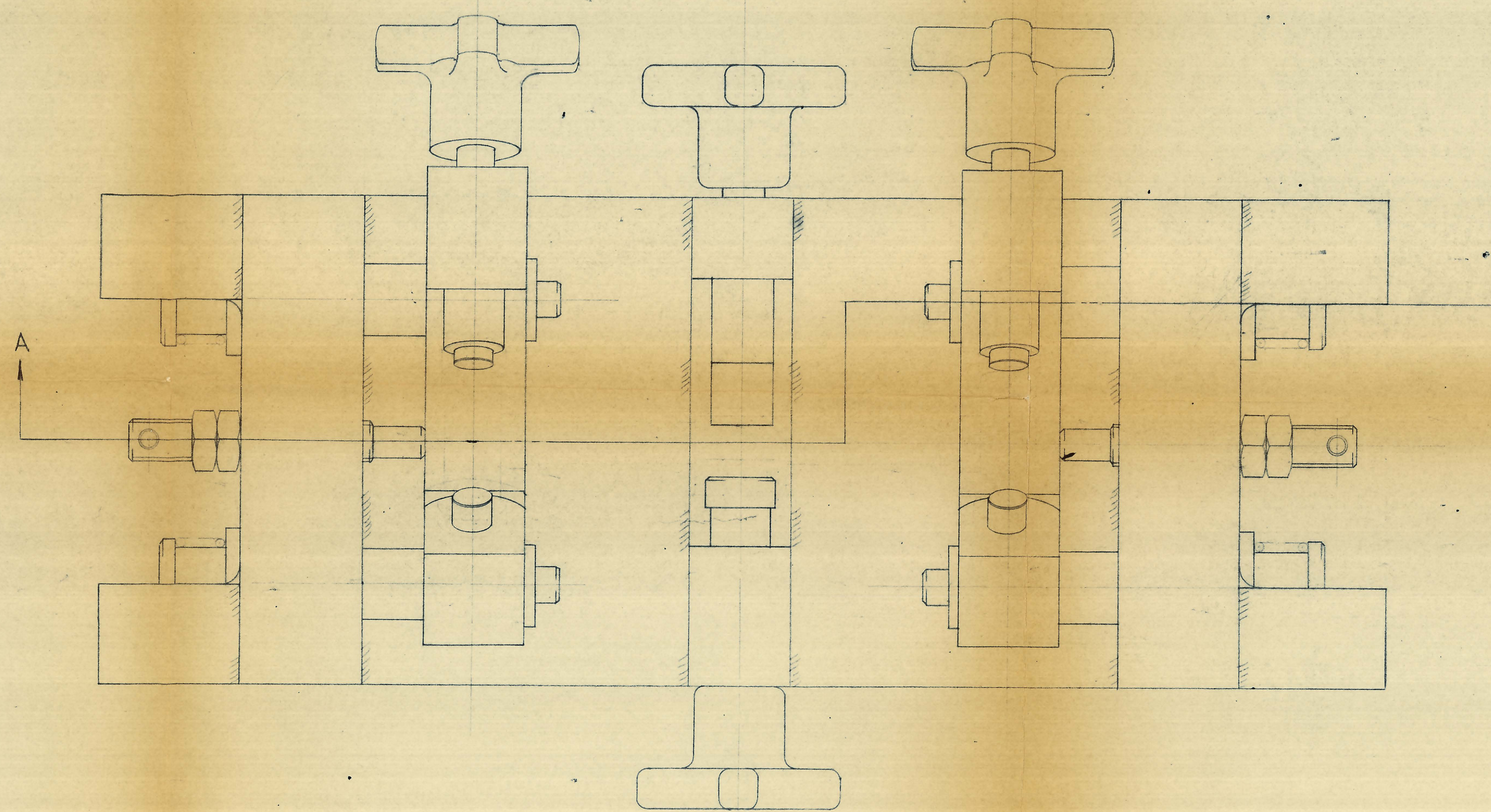
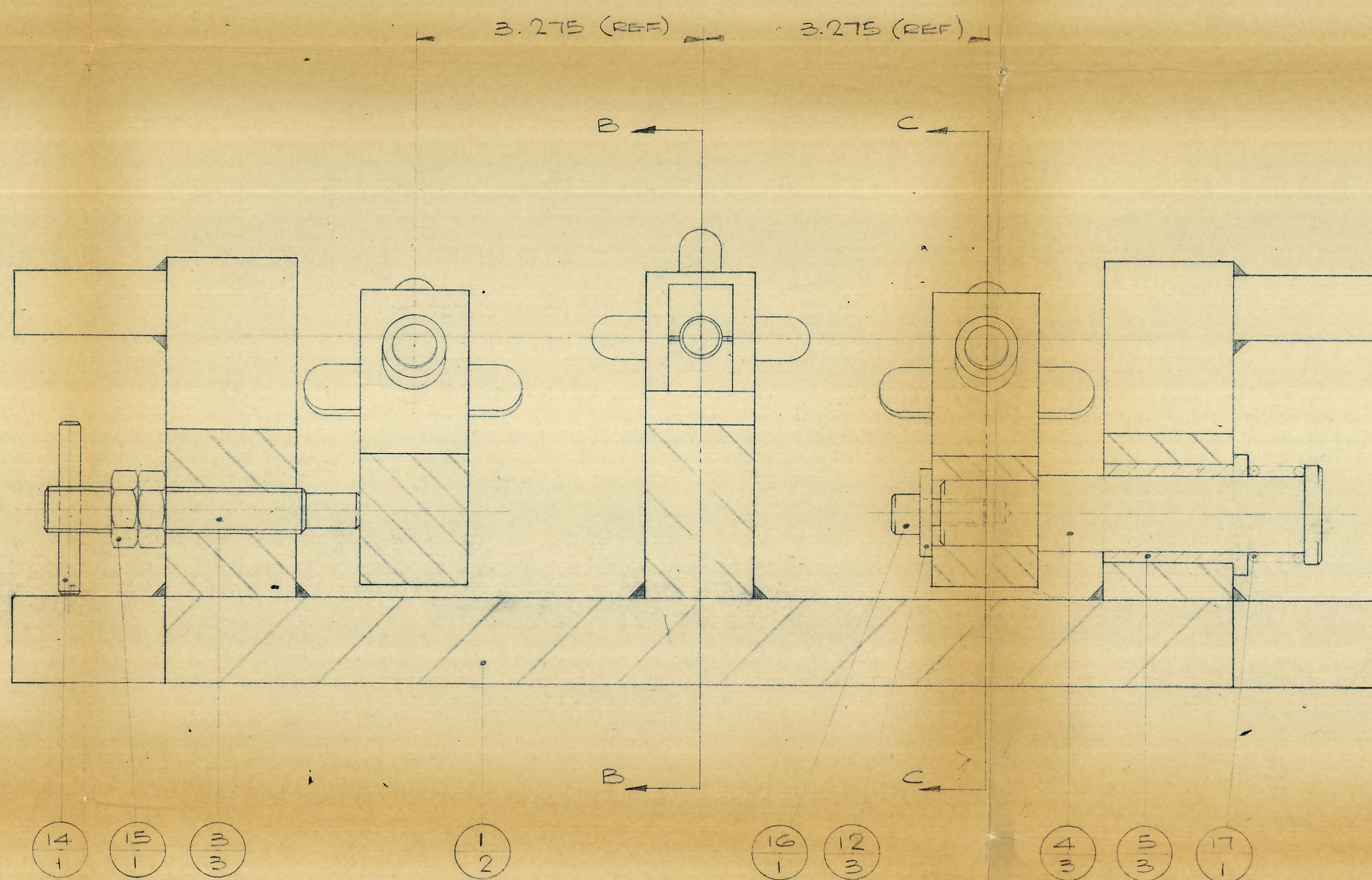
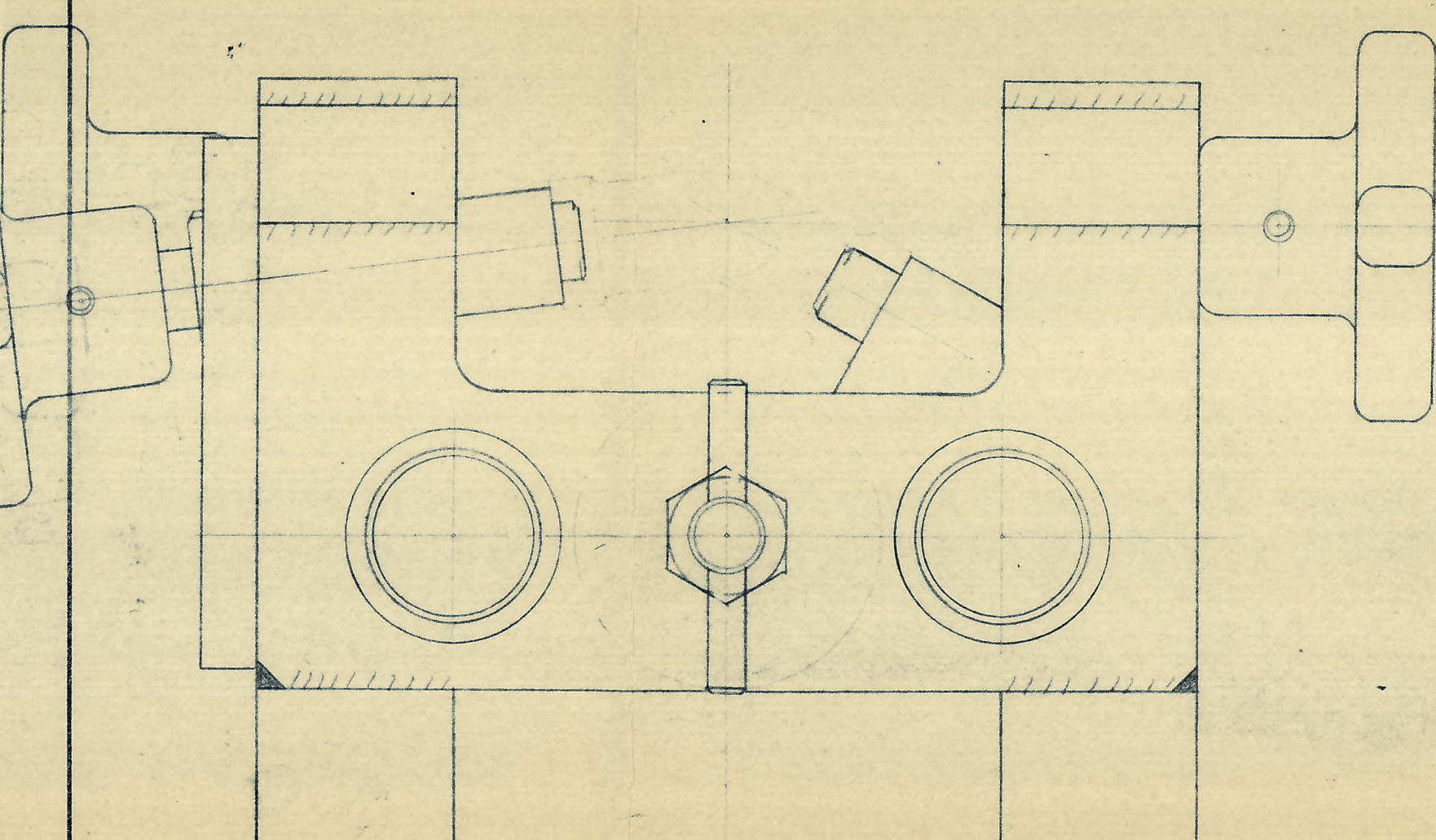


IF IN DOUBT, ASK

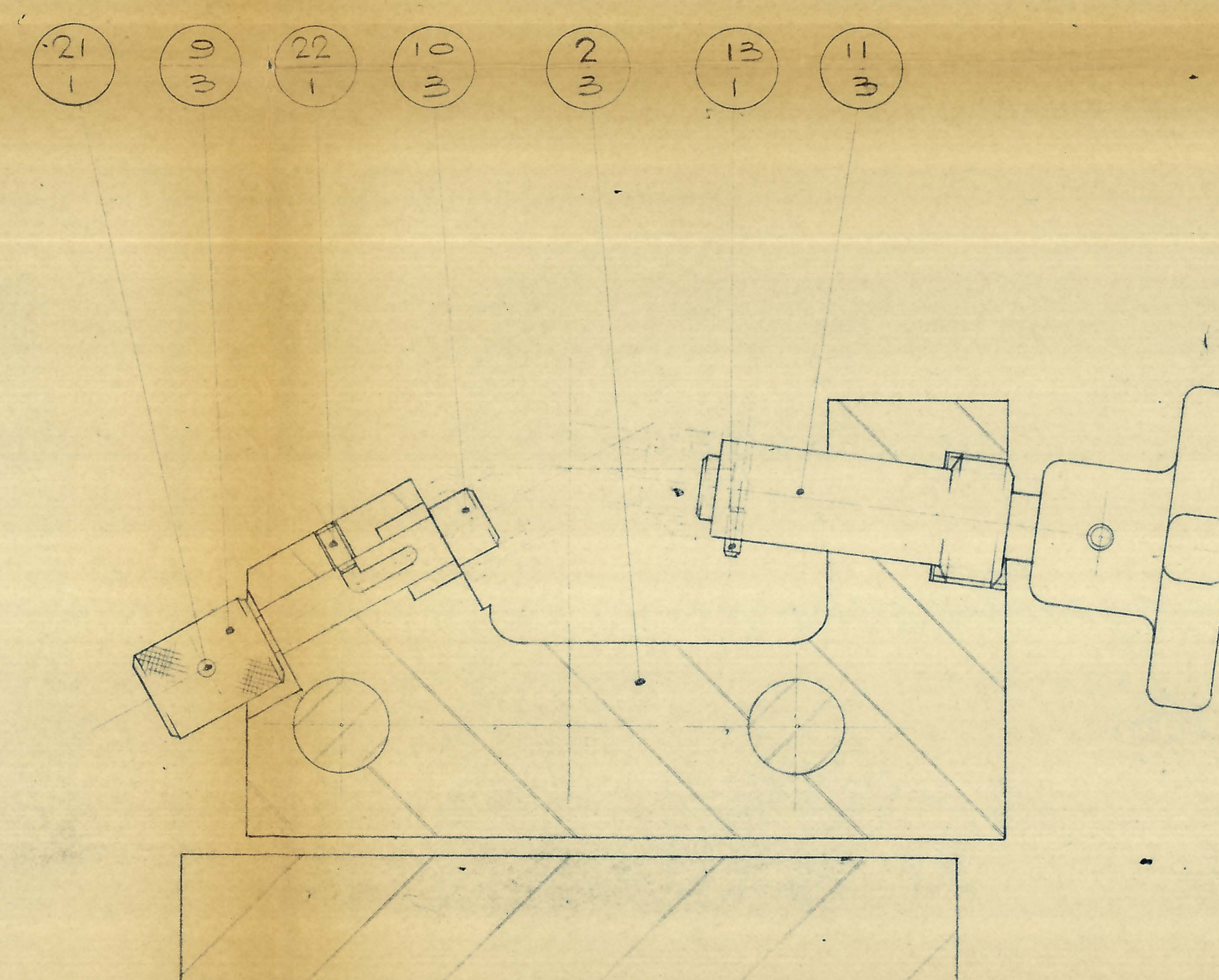
NO.	AMENDMENTS



SECTION B-B



SECTION A-A



SECTION C-C

13	2	1/8 DOWEL X 3/8 LG	STD
22	1	SEE SHT. FOR MOD	
21	2	3/32 DOWEL X 3/4 LG	STD.
20	1	SEE SHT FOR MOD	
19	4	3/16 DOWEL X 1/8 LG	STD.
18	1	1/8 DOWEL X 3/4 LG	STD.
17	4	SPRING TO SUIT	STD.
16	4	5/16 INCH SEC. HD. CARBIDE 3/4 LG	
15	4	1/2-13 NC. HEX. JAM NUT	STD.
14	2	1/4 DOWEL X 2.0	STD.

DET. NO.	QTY. REQ'D.	STOCK SIZE	MATERIAL

PRODUCTION TOOL DESIGN			
MILTON A. V. ROE CANADA LTD. ONTARIO			
TITLE BRAZING FIXTURE			
PART NAME	DATE	SCALE	PART NO.
INLET VALVE SUB-ASSY.	1948	FULL	70885
DESIGNED BY	DATE	PROJECT NO.	TOOL NO.
DRAWING		F-261171	
ISSUE No 1		E	