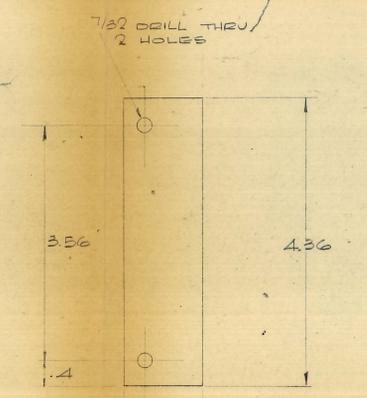
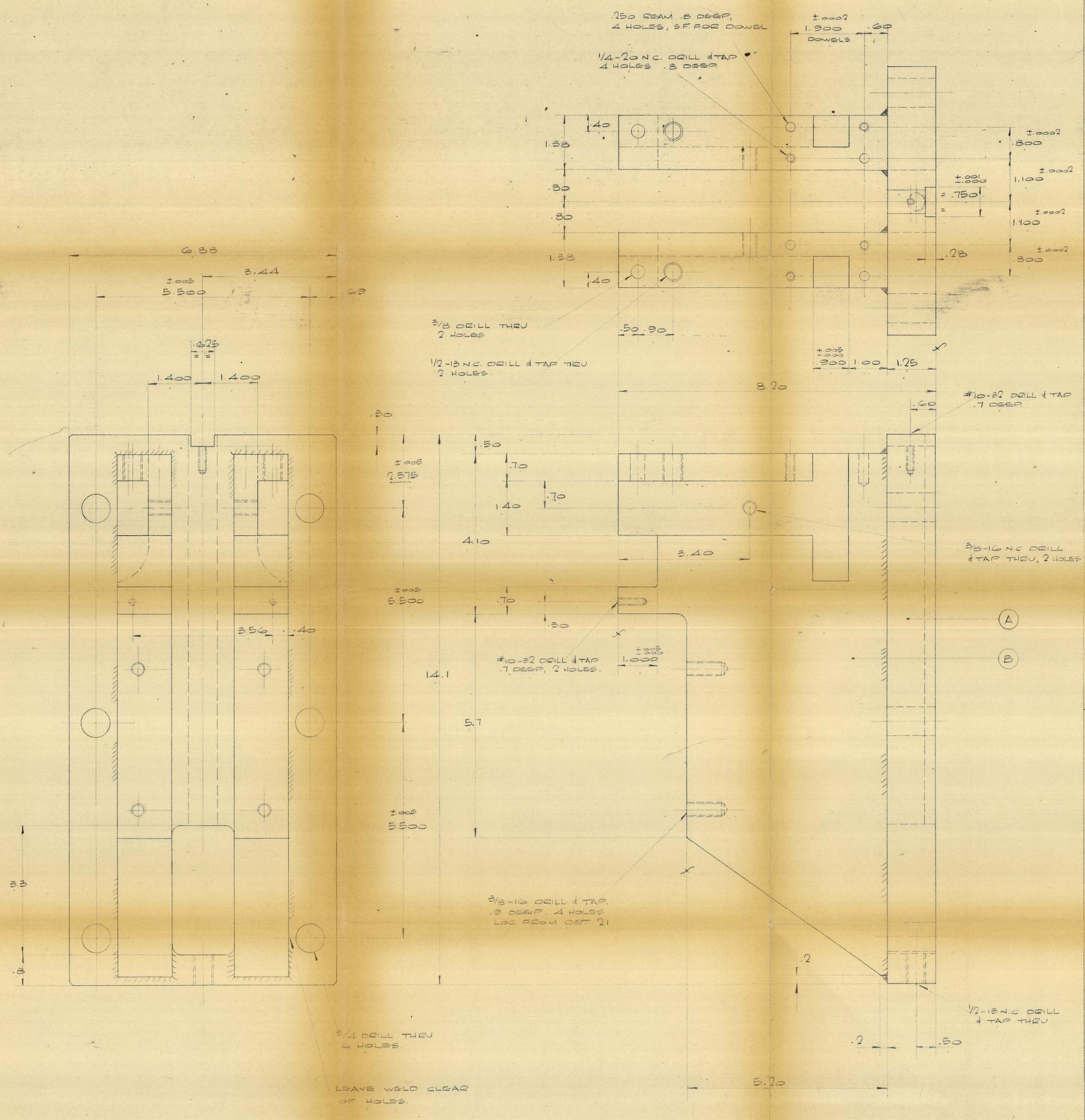
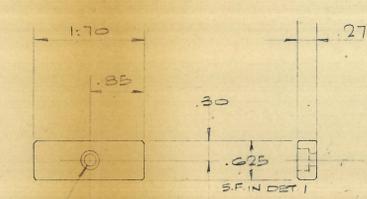


IF IN DOUBT, ASK.

DET. NO.	QTY. REQ'D	STOCK SIZE	MATERIAL
11	1	WELDED ASSY.	1020LR
A	1	15.0 x 7 1/2 x 1 1/2	1020LR
B	2	14.0 x 7 1/2 x 3/8	1020LR
5	1	2.0 x 1.0 x 3/8	3140
6	1	5.0 x 1 1/2 x 1/4	1020CR
7	2	1.0 DIA x 2.0 L.G.	3140

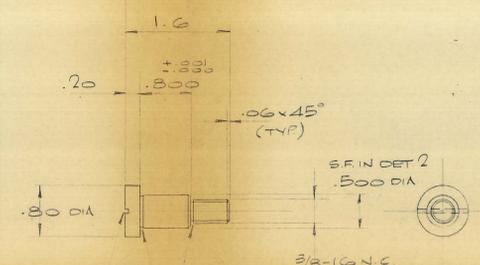


1 REQ'D MATE - 1020 CR
6
1 F461360 2



7/32 DRILL THRU & CHAMFER TO SUIT #10 500 SCR.
1 REQ'D MATE - 3140
HRDN. # 50 ROC C' 40-45

5
1 F461360 2



V CUT
.06 WIDE x .09 DR
2 REQ'D MATE - 3140
HRDN. # 60 ROC C' 35-40

7
1 F461360 2

1 REQ'D MATE - WELDED ASSY.
STRESS RELIEVE BEFORE FINISH M/C.

A 1 REQ'D MATE - 1020 HR

B 2 REQ'D 1020 HR

1 F461360 2

ISSUE	AMENDMENTS	BY	DATE	CHKD.
1				

TOOL DESIGN		EXPERIMENTAL	
ORENDA ENGINES LIMITED MALTON ONTARIO			
TITLE: BRACING FIXTURE			
PART NAME: 6.75 x 9" STATOC BLADES		SCALE: FULL	
DESIGNED BY: N. BENTON	DATE: 1/15/59	PROJECT NO.: 3152	DRAWING NO.: 80
DRAWN BY: J. TOWSKY	DATE: 2/FEB/59	TOOL NO.:	
CHECKED BY: J. TOWSKY	DATE: 2/FEB/59	DWG. SIZE: F461360	
APP'D. BY: J. TOWSKY	DATE: 2/2/59	SHEET 2 OF 4 SHEETS	