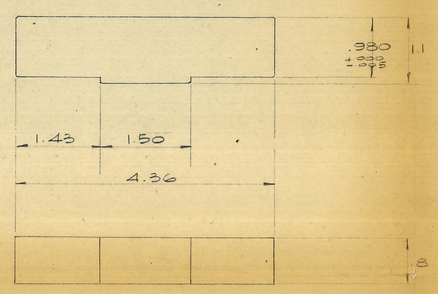
IF IN DOUBT, ASK

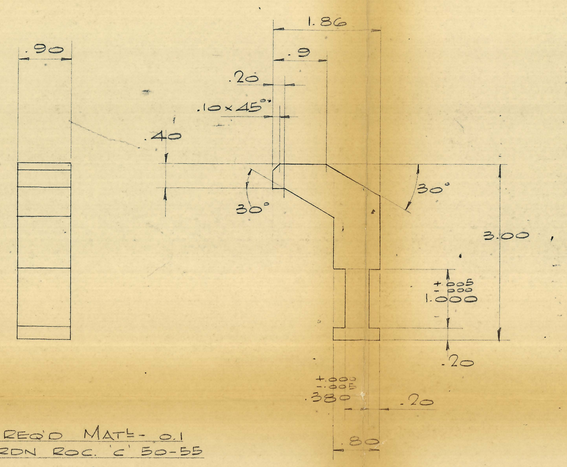
DET. No.	QTY. REQ'D.	STOCK SIZE	MATERIAL
2	2	6.0 x 1 1/2 x 1.0	3140
3	2	3 1/2 x 2 1/2 x 1.0	0.1
4	2	3.0 x 2.0 x 3/4	0.1
23	1	5.0 x 1 1/2 x 1.0	3140



1 REQ'D MAT'L - 3140
HRDN. ROC. 'C' 35-40

23

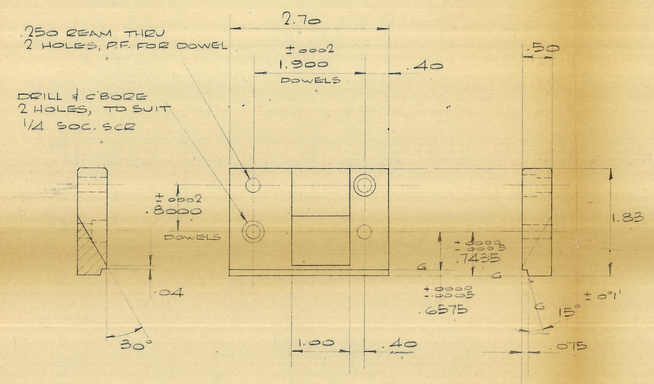
1 F-461360 4



2 REQ'D MAT'L - 0.1
HRDN ROC. 'C' 50-55

3

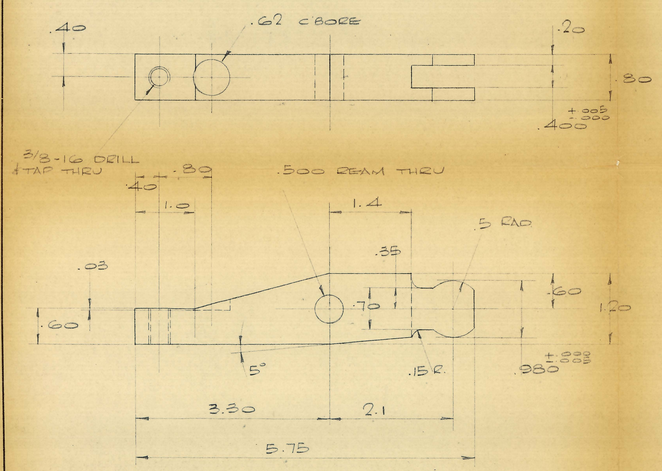
1 F-461360 4



2 REQ'D MAT'L - 0.1
HRDN. & GR. ROC. 'C' 60-62

4

1 F-461360 4



2 REQ'D MAT'L - 3140
HRDN ROC. 'C' 35-40

2

1 F-461360 4

ISSUE	AMENDMENTS	BY	DATE	CHKD.
1		N.C.F.	28 JAN 59	

† MARK ON TOOL No. & ISSUE No.

REMOVE SHARP CORNERS

UNLESS NOTED TOLERANCES ARE
.0 ± .030
.00 ± .010
.000 ± .003

ORENDA — TOOL DESIGN — ORENDA ENGINES LIMITED, MALTON ONTARIO

EXPERIMENTAL / MANUFACTURING

TITLE: BROACHING FIXTURE

PART NAME: 6, 7, 8 & 9TH STATOR BLADES

DESIGNED N. FENTON	DATE 2 JAN 59	SCALE FULL	PART No. 8, 9, 6, 7, 8 & 9	OPER. No. 30
DRAWN "	DATE "	PROJECT No.	TOOL No. F-461360	
CHECKED LITOWSKY	DATE 2 FEB 59			
APP'D.	DATE	DWG. SIZE E	SHEET 1 OF 1 SHEETS	
APP'D.	DATE			

OEL-27A

AC. 1998.17.41