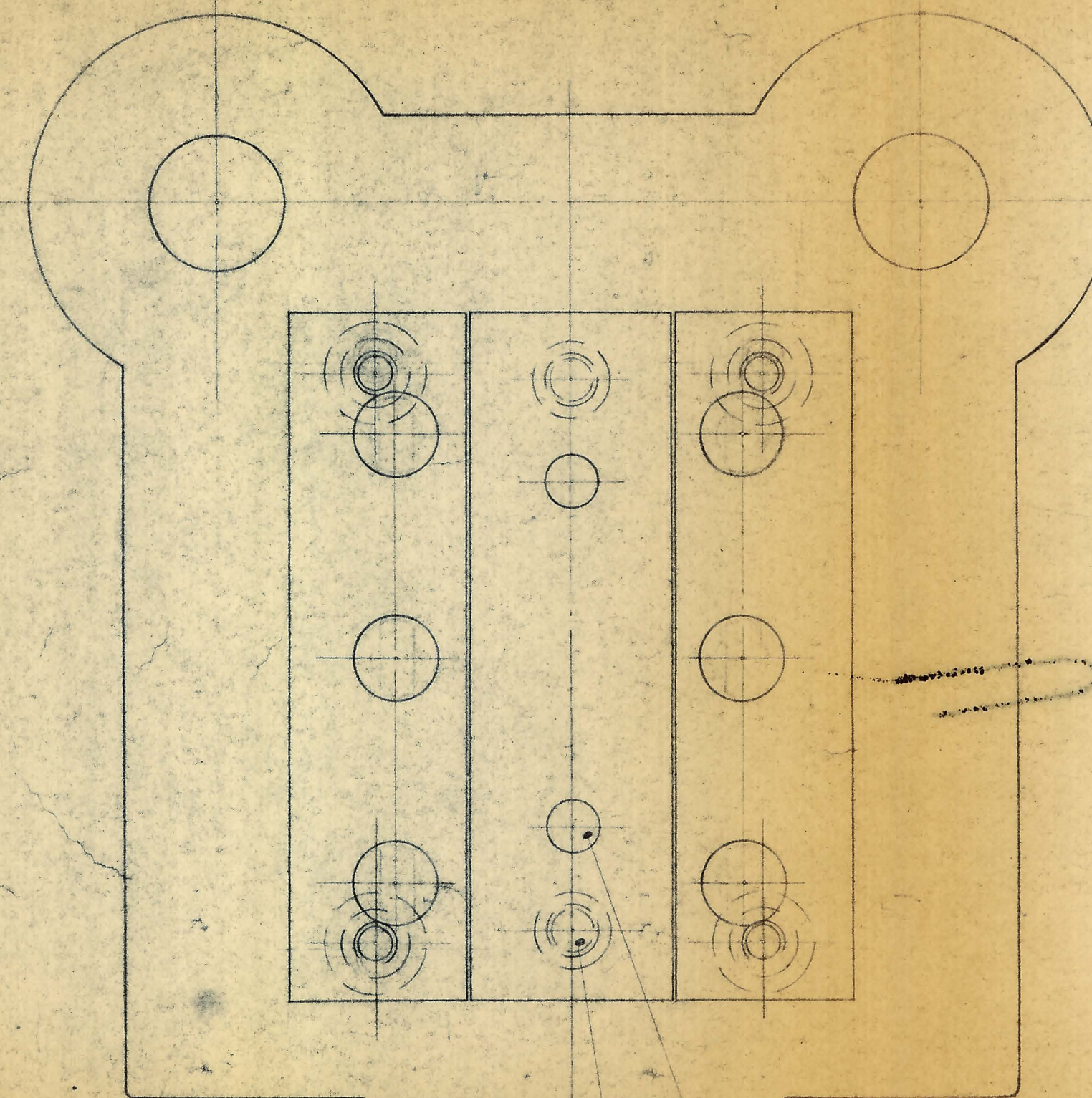
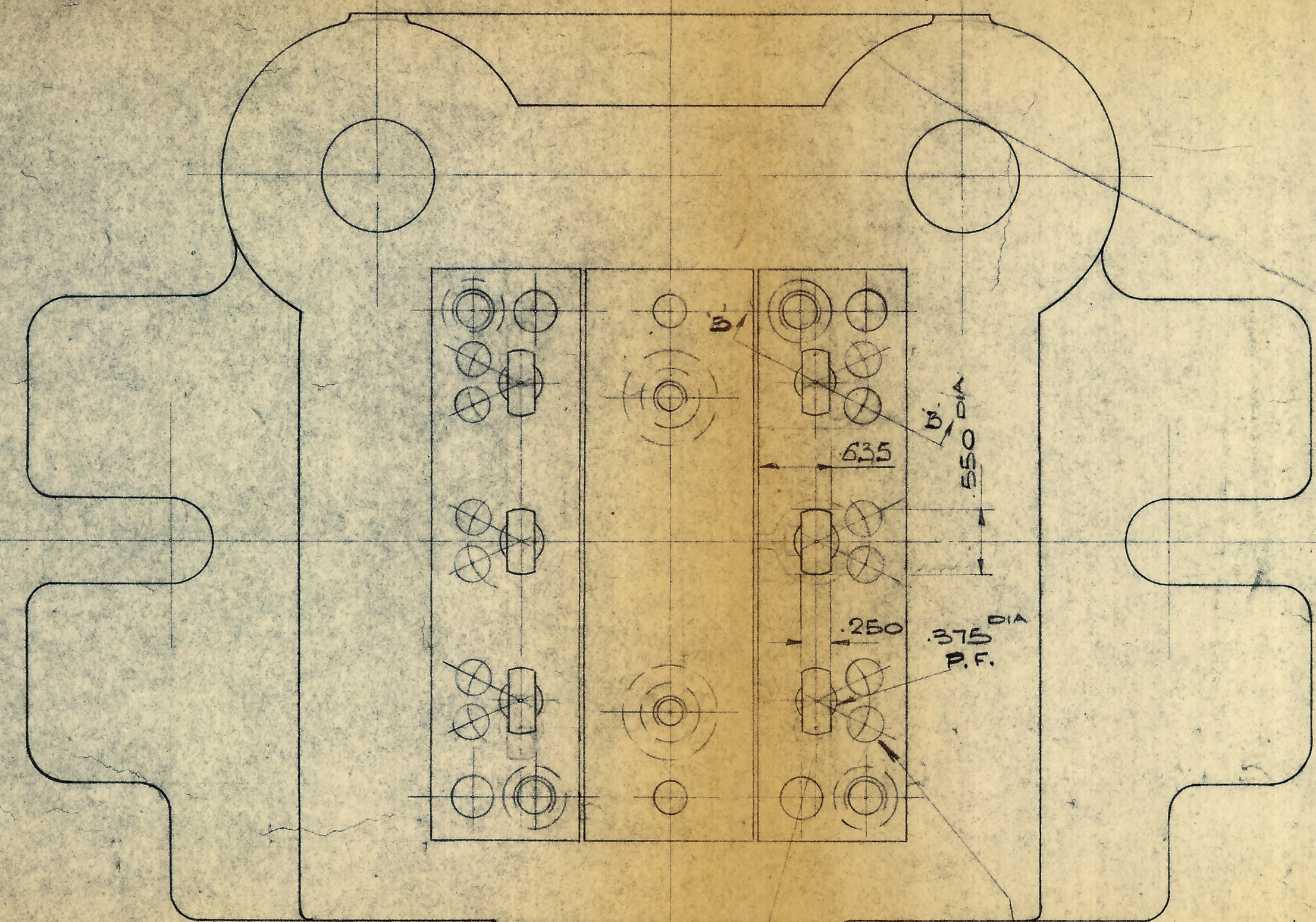
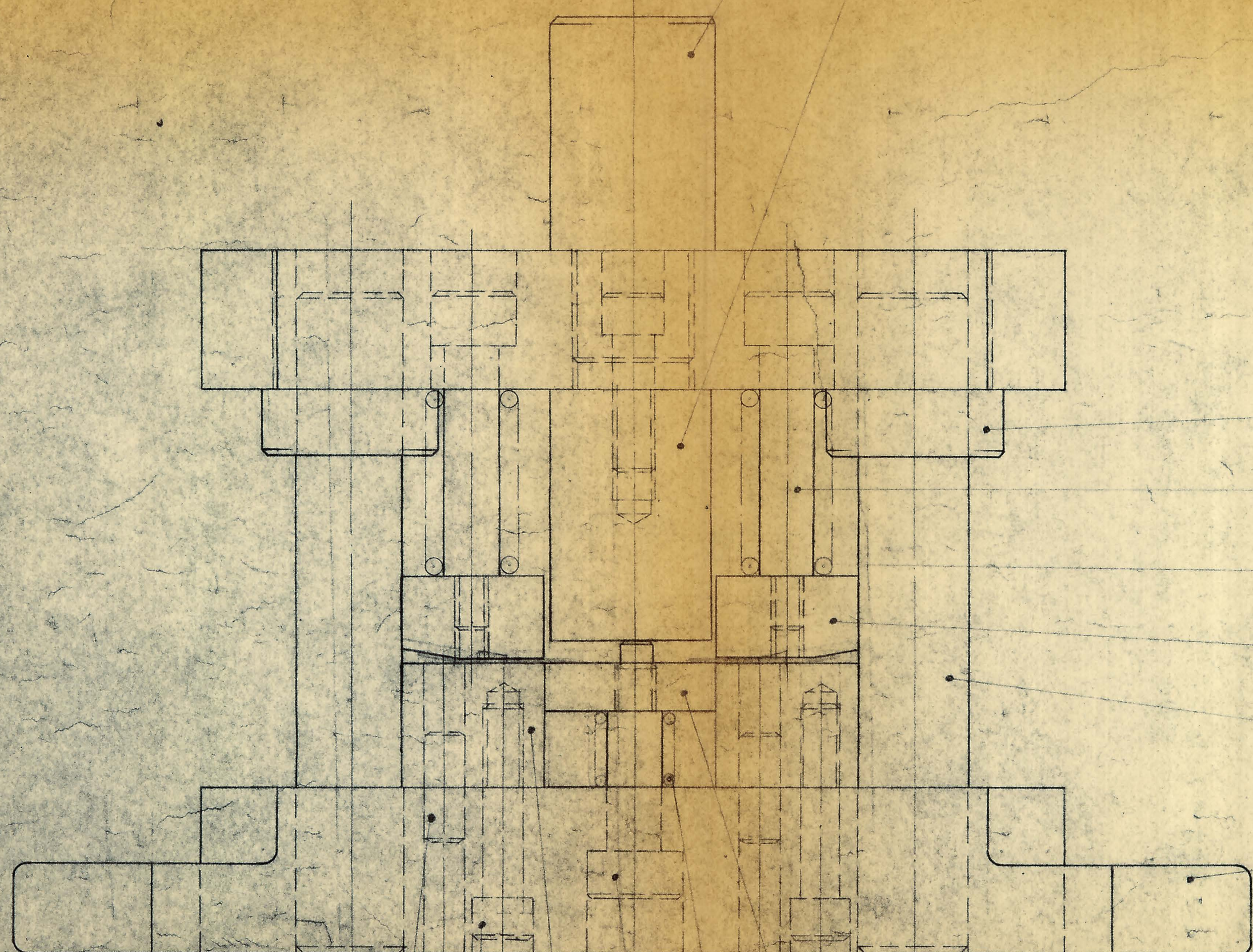


IF IN DOUBT, ASK



SECTION 'B-B'

3



DRAWN FROM A.G. SIMPSON CO. LTD.
SKETCH & VISUAL INSPECT OF EXISTING DIE
FOR RECORD PURPOSES ONLY. ORIGINALLY
DESIGNED BY A.G. SIMPSON CO THEN RE-
WORKED BY MERCURY TOOL CO.

USED ON # 20 C BLISS PRESS

NO.	AMENDMENTS	BY	DATE	CHKD.
2	REDESIGNED BY MERCURY TOOL CO.			R.
3	DET 18 & SECTION B-B ADDED - DEC 1909	HB	11 APR 1910	

NO.	QTY.	REO'D.	STOCK SIZE	MATERIAL
13	12			D.C.
17	2			STD.
16	2			SOC. HD SCREWS
15	2			SPRINGS TO SUIT
14	2			SHOULDER SCREWS
13	2			O.H.T.S.
12	4			SCREWS, SOC. HD
11	4			DOWEL
10	4			SPRINGS TO SUIT
9	1			1 1/2 DIA. SHANK
8	1			
7	1			O.H.T.S.
6	1			
5	4			SHOULDER SCREWS
4	2			M.S.
3	2			DANLY BUSHINGS # 6-08-2
2	2			DANLY DIE POSTS 6'LG #5-082A-1
1	1			DANLY DIE SET #6006-B1

↑ MARK ON TOOL NO. & ISSUE NO.		DET. NO.		CITY.		REO'D.		STOCK SIZE		MATERIAL	
REMOVE SHARP CORNERS											
UNLESS NOTED TOLERANCES ARE .0 ± .030 .00 ± .010 .000 ± .003											
DRAWING ISSUE No 3											
DESIGNED N. FENTON											
DATE 10 DEC 1909											
CHECKED H. H. HILL											
DATE 23/1/10											
APPROVED H. H. HILL											
DATE 23/1/10											
DWG. SIZE D											
SHEET 1 OF 1 SHEETS											

PRODUCTION TOOL DESIGN
GAS TURBINE DIVISION
MALTON A. V. ROE CANADA LIMITED ONTARIO
TITLE FORM DIE (SIX AT ONCE)
PART NAME WASHER TAB
SCALE N.T.S.
PART NO. 73205
OPER. NO. 20
TOOL NO. 1-D-260320
SHEET 1 OF 1 SHEETS