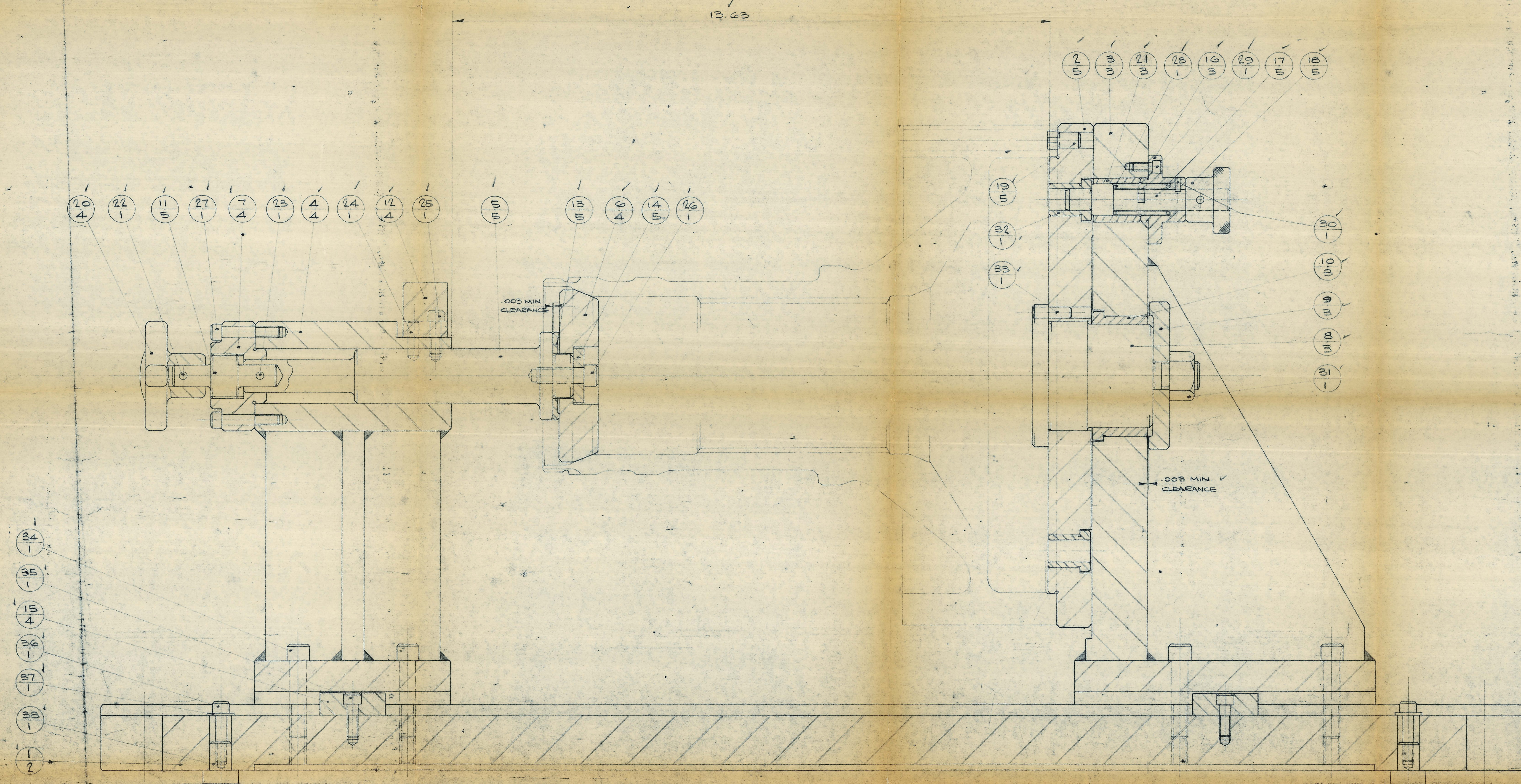
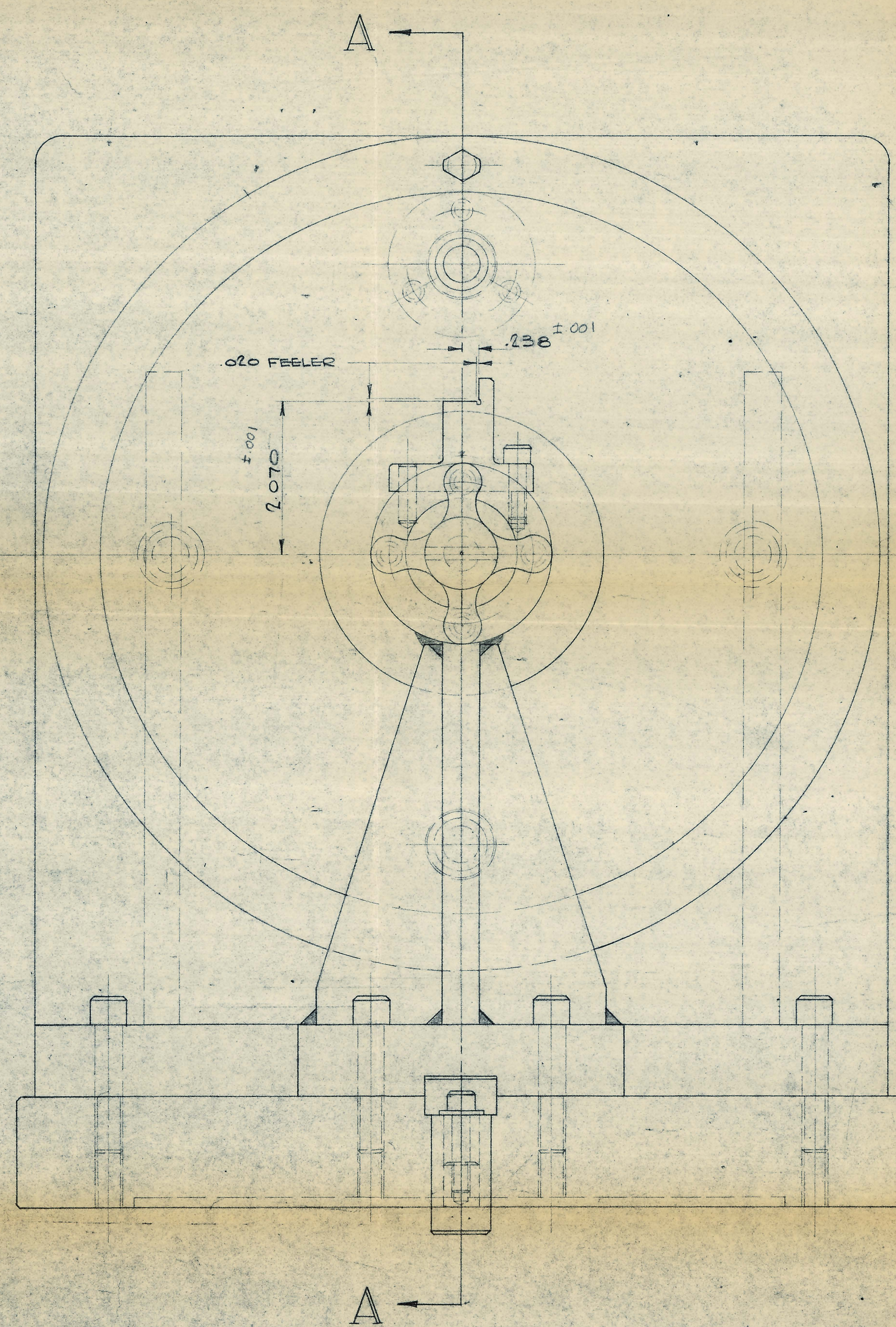




SECTION A-A

| QTY | NO. | DESCRIPTION          | STOCK SIZE | MATL.     |
|-----|-----|----------------------|------------|-----------|
| 2   | 2   | STD. GGT             |            | STD.      |
| 2   | 31  | 1/4 PLAIN WASHER     |            | STD.      |
| 2   | 36  | 1/4-20 NC SOCHD CAP  |            | 1 LG.     |
| 2   | 35  | 1/4-20 NC SOCHD CAP  |            | 3/4 LG.   |
| 2   | 34  | 1/4-20 NC SOCHD CAP  |            | 1 1/4 LG. |
| 1   | 33  | 1/2 DOWEL X 7/8 LG   |            | STD.      |
| 4   | 37  | BUSH. HB #5000-42-12 |            | STD.      |
| 1   | 31  | 3/8-11 NC HEX. NUT   |            | STD.      |
| 1   | 30  | 1/8 DOWEL X 3/16 LG  |            | STD.      |
| 1   | 29  | 3/8-11 NC SOCHD CAP  |            | 1/2 LG.   |
| 1   | 28  | SPRING TO SUIT       |            | STD.      |
| 4   | 27  | 1/4-20 NC SOCHD CAP  |            | 1 1/4 LG. |
| 1   | 26  | 3/8-11 NC SOCHD CAP  |            | 1 LG.     |
| 2   | 25  | 1/4-20 NC SOCHD CAP  |            | 3/4 LG.   |
| 2   | 24  | 1/4 DOWEL X 1 1/8 LG |            | STD.      |
| 1   | 23  | 3/16 DOWEL X 3/4 LG  |            | STD.      |
| 2   | 22  | 3/16 DOWEL X 1 LG    |            | STD.      |

DRAWING  
ISSUE NO. 2

DATE  
10-10-60  
10-10-60  
10-10-60

PRODUCTION TOOL DESIGN  
GAS TURBINE HPD DIVISION  
A. V. ROE CANADA LTD.  
MILLING FIXTURE  
TUBINE ROTOR SHAFT  
NCF 70136  
11  
1-F-031948  
220

FOR USE ON #3 CINCINNATI MILLING M/C