

March 1958

73/INT.AERO/10

MARK III INTAKE DESIGN
PART II

Prepared by:

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UNCLASSIFIED



AVRO AIRCRAFT LIMITED

MALTON • ONTARIO

TECHNICAL DEPARTMENT (Aircraft)

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MARK III INTAKE DESIGN

PART II

EFFECT OF INTAKE AND EJECTOR GEOMETRY

ON THRUST AND FUEL CONSUMPTION

PREPARED BY L. Allen
B. McCarter

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INTRODUCTION

An investigation has been made of the effect of capture area and ejector geometry on thrust and fuel consumption for the Mark III aircraft. This report is a continuation of the preliminary intake design presented in 73/Int.Aero/5. Various ejector configurations have been considered and comparison with a convergent - divergent nozzle plus door arrangement is included. An indication is also given of the effect of replacing the air driven fuel pumps of the Series II engine with mechanical pumps.

The calculations have been made for maximum R.P.M. A/B ON conditions and Mach. 92 cruise. Under these conditions sufficient bypass area should be available at all times to pass the required mass flow.

The values of thrust and fuel flow given are intended for comparative purposes only. When the intake and ejector systems are finalized a more accurate determination of performance will be feasible.

A summary of the configurations considered is given below:-

FIGS	DOOR	BYPASS	EJECTOR THROAT	EXIT	SHOWING
1 - 6	none	fixed	variable	variable	Effect of Exit Diameter
7 - 8	"	variable	"	"	Effect of variable vs fixed D_s & D_e
9 -10	"	fixed	"	fixed	Effect of pressure recovery & capture area
11-12 Nozzle-Ejector-	variable none	none fixed	none variable	variable variable	Comparison of nozzle plus door with
13-14 Nozzle-Ejector-	variable none	none variable	none variable	fixed fixed	ejector plus bypass " " "

The curves show the jumps from subcritical to super critical inlet operation occurring at Mach 2.5. This is for convenience of calculation. The actual jump will probably be at Mach 2.4.



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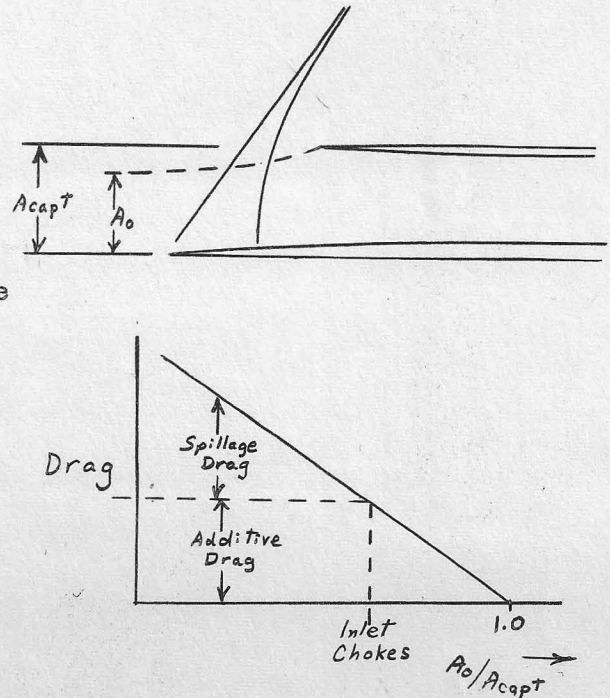
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TERMINOLOGY

Spillage and Additive Drag:

When the inlet is running in the choked condition the drag associated with spillage will be called "additive drag". When the mass flow is reduced below choking, the increase in drag will be called "spillage drag."



F_N = Net Thrust. Gross thrust minus momentum and spillage drag.

F'_N = Net Thrust minus additive drag.

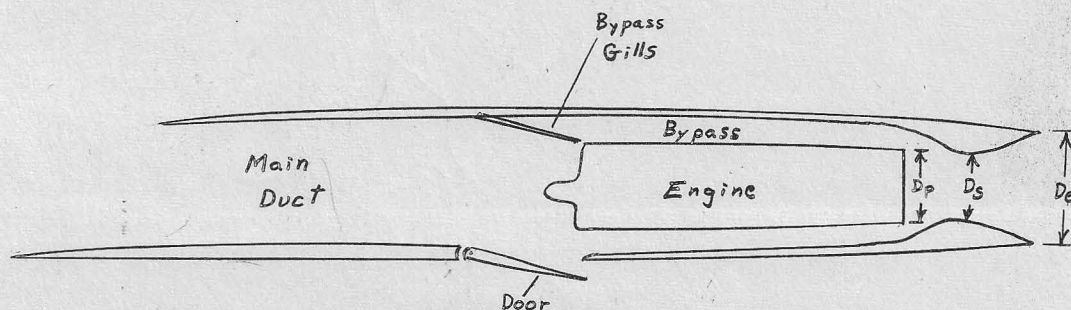
Variable Bypass - a bypass with variable gills preferably at the bypass entrance, to control the amount of air going down the bypass.

Variable Door - a door in the main duct (or in the forward section of the bypass) which can be opened to dump air outside the aircraft.

D_p = Engine nozzle diameter

D_s = Ejector throat diameter

D_e = Ejector exit diameter





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DISCUSSION:

1. Variation of Exit Diameter:

To produce maximum thrust an ejector should expand the primary and secondary mass flows down to ambient pressure at the exit. As the exit diameter deviates from design there is a fall off in thrust. Optimum exit diameters are plotted against Mach number in figure 15.

The ejector throat diameter has a large effect on pumping but a fairly small effect on thrust. Indications are that for a given μ and P_p/P_a the maximum thrust occurs with the smallest D_s that will pass the required flow. In figure 1-6 the ejector throat has been varied to provide the correct pumping in all cases. In figure 7 and 8 a variable bypass is required to regulate the flow.

A fixed exit diameter of 53" is excellent for A/B ON operation between Mach 1.2 and 2.5 and reasonable up to Mach 3.0. However, if it is used for A/B OFF, Mach .92 cruise, there is a large loss in performance. If a fully variable ejector is not possible a good compromise would be a 2 position ejector regulated by A/B setting, so that:

A/B ON $D_e = 53"$ and D_s about 39"

A/B OFF $D_e = D_s = 33"$

This arrangement would still require some sort of variable "door" in the main duct to handle the reduced R.P.M. cases.

2. Pressure Recovery and Capture Areas:

Two pressure recovery curves are considered. These are given in figure 13 of 73/Int.Aero/5. The "High" pressure recovery curve is obtained from the calculated shock structure, and the "Low" curve assumes additional losses. The "Low" curve is shown dotted in figure 13. At Mach 3.0 the engine requires a capture area of 11.6 ft², using the high pressure recovery, or 10.6 ft² using the low pressure recovery. If the low capture area is combined with the high pressure recovery the inlet operates satisfactorily up to about 2.7 Mach number. Above this the inlet starves the engine.

The results of figure 9-10 are summarised below:

				PERFORMANCE	
				Below M=2.7	Above M=2.7
High capture area	=	High pressure recovery	poor	best	
"	"	"	=	Low pressure recovery	poor
Low capture area	=	High pressure recovery	best	fair	
"	"	"	=	Low pressure recovery	good
				poor	



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Since an accurate determination of pressure recovery will be possible only after wind tunnel tests are made, a safe approach is to choose a low capture area. A compromise would be to choose a capture area mid-way between the two limits, with the view that this corresponds to a probable pressure recovery value.

3. Nozzle vrs Ejectors

In figures 11-14 the thrust and fuel consumption of a convergent - divergent nozzle is compared with that of an ejector. In figures 11 and 12 the exit diameters of both are considered variable. The nozzle configuration controls the inlet flow by means of a variable door in the duct, and the ejector does so by varying D_3 (and hence bypass flow.) In figures 13 and 14 the exit diameter of both are fixed at 53". The nozzle configuration again regulates the flow by means of a door, but the ejector has a fixed throat of 41" and must regulate bypass flow by means of a variable bypass entrance or restrictor area.

The ejector gives better performance in all cases. Furthermore a nozzle with door is apt to interfere with both the internal air flow in the duct and the external air flow around the aircraft.

The ejector and nozzle thrust curves do not coalesce at Mach 3.0 where the bypass flow is zero. This is because air is still required to drive the fuel pumps and has been disposed of: down the bypass in the case of the ejector, or through the side of the aircraft in the case of the nozzle. The mass of air required to drive the fuel pumps is small ($3\% W_E$), but the corresponding momentum drag at Mach 3.0 is large. A considerable improvement in performance is achieved by going to mechanically driven fuel pumps at high Mach numbers, as is shown by the dotted lines in figures 11-14. An allowance of $\frac{1}{2}\%$ gross thrust was made for driving the mechanical pumps.

Calculations using mechanical pumps were made only at Mach 2.5 and 3.0. All other calculations consider air driven fuel pumps.



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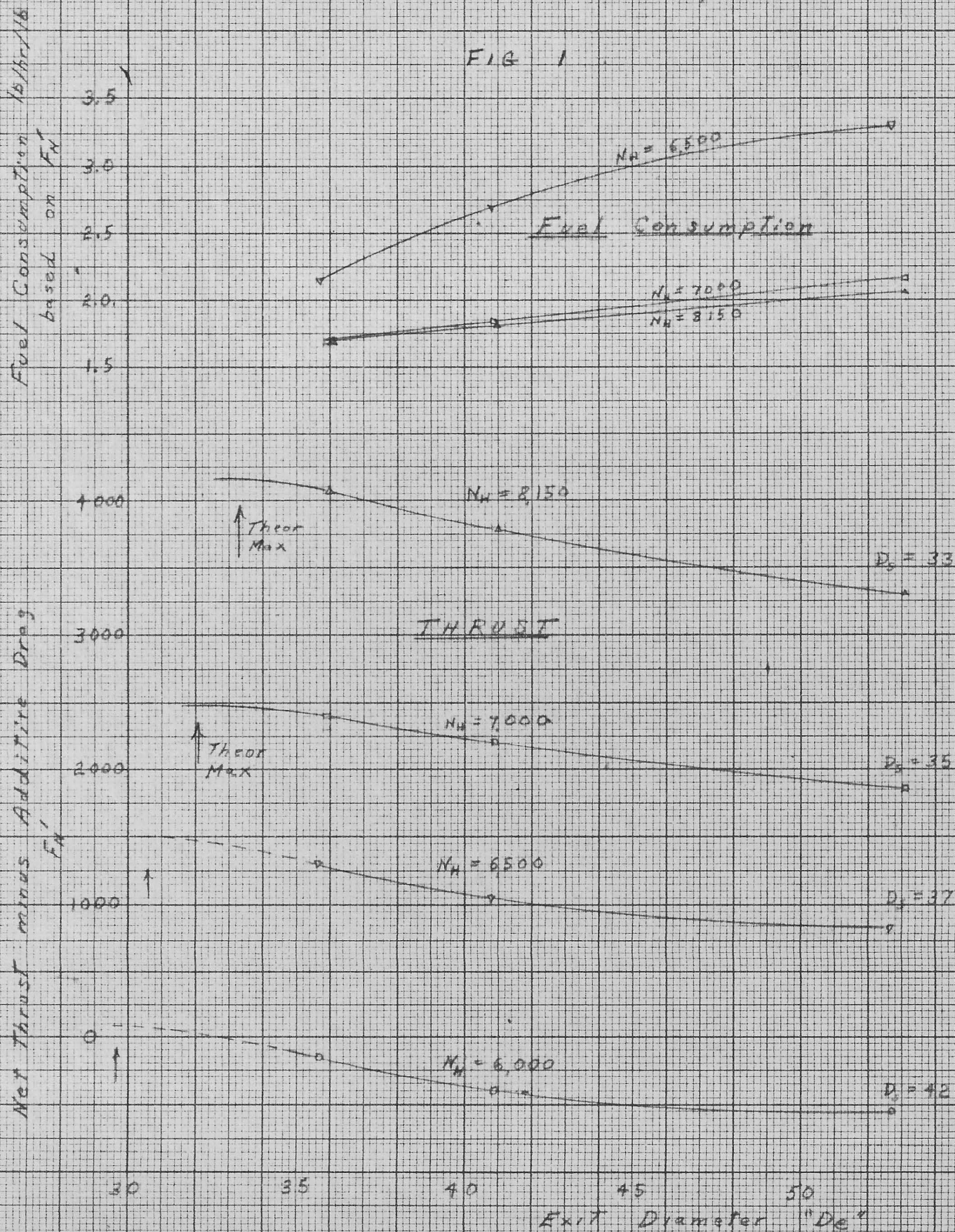
CONCLUSIONS:-

1. A variable exit area is required to avoid serious losses in thrust at either .92 cruise or Mach 3.0
2. The capture area should be as small as possible consistent with thrust requirements at Mach 3.0. In view of the range of possible pressure recovery values a mean capture area of about 11.0 ft² appears reasonable .
3. The ejector with bypass gives much better performance than the nozzle with door.
4. There is considerable gain in performance at high Mach numbers in using mechanical rather than air driven fuel pumps.

EFFECT OF EJECTOR DIAMETER "De"

M = .92 40,000' A/B OFF $A_{eject} = 10.5 \text{ ft}^2$

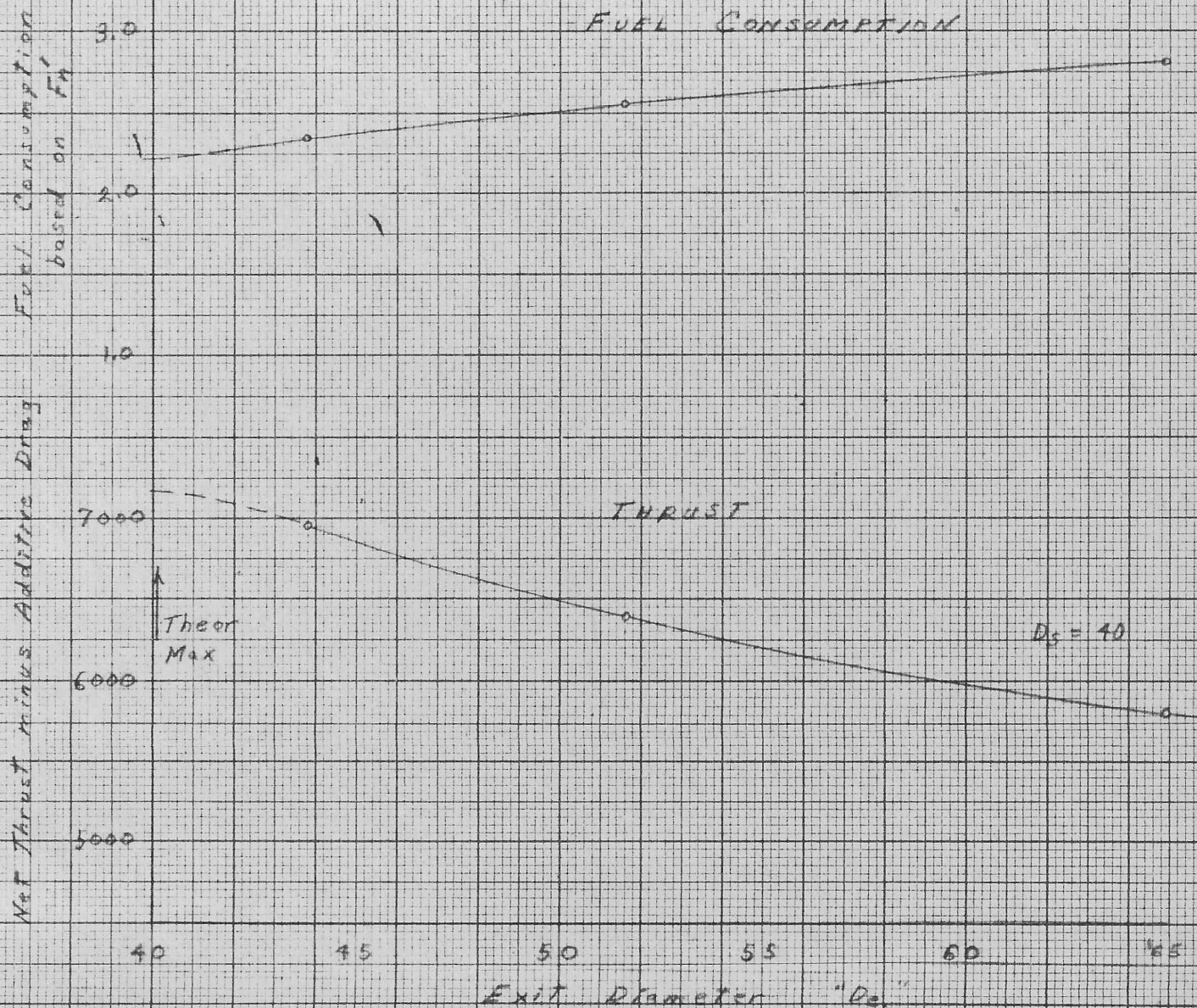
FIG 1



EFFECT OF EJECTOR DIAMETER "D_e"

M = .92 40,000' A/B ON A_{capt} = 10.6 ft²

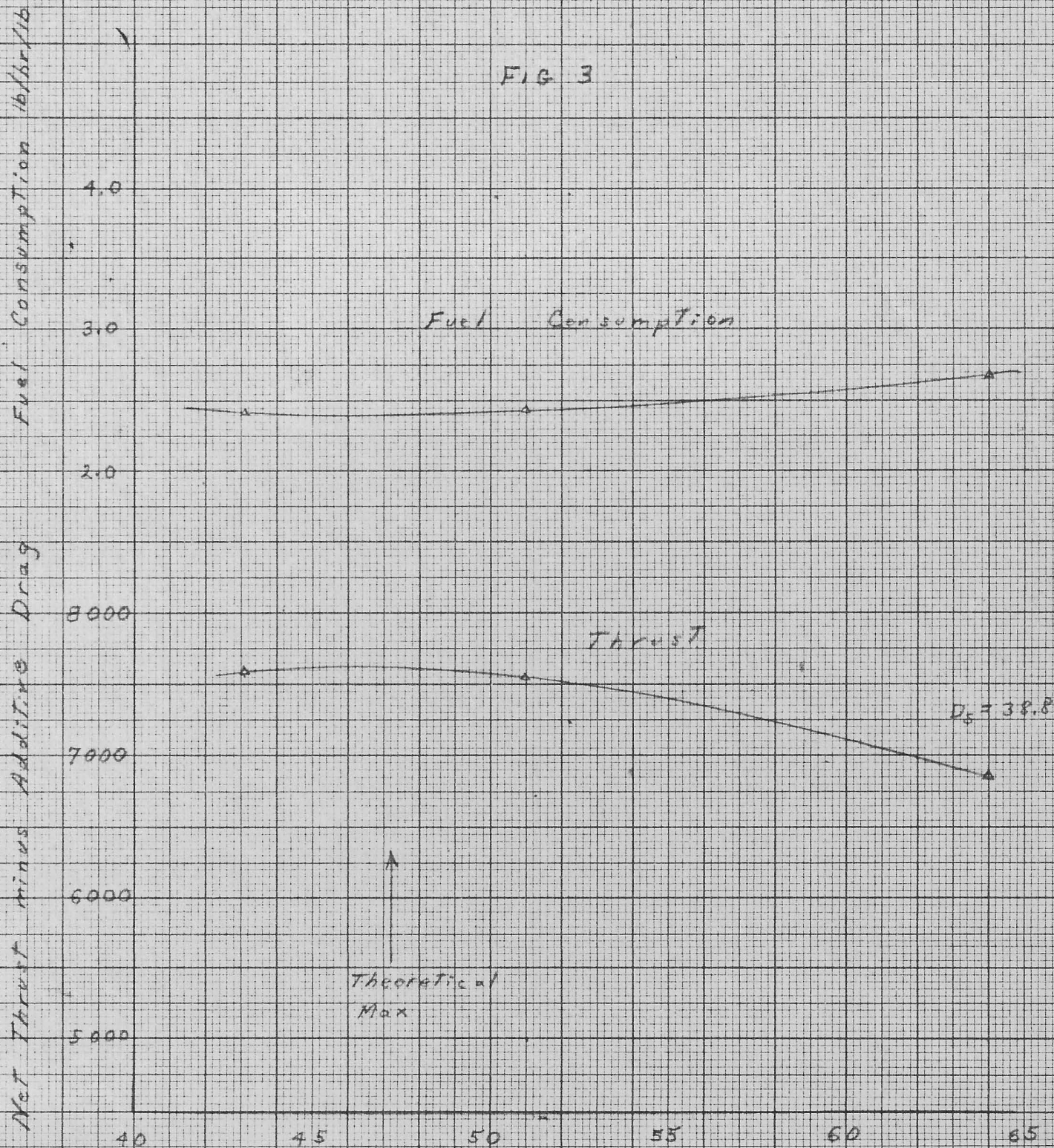
FIG. 2



EFFECT OF EJECTOR DIAMETER " D_e "

$M = 1.50$ $50,000'$ A/B ON $A_{capt} = 10.6$

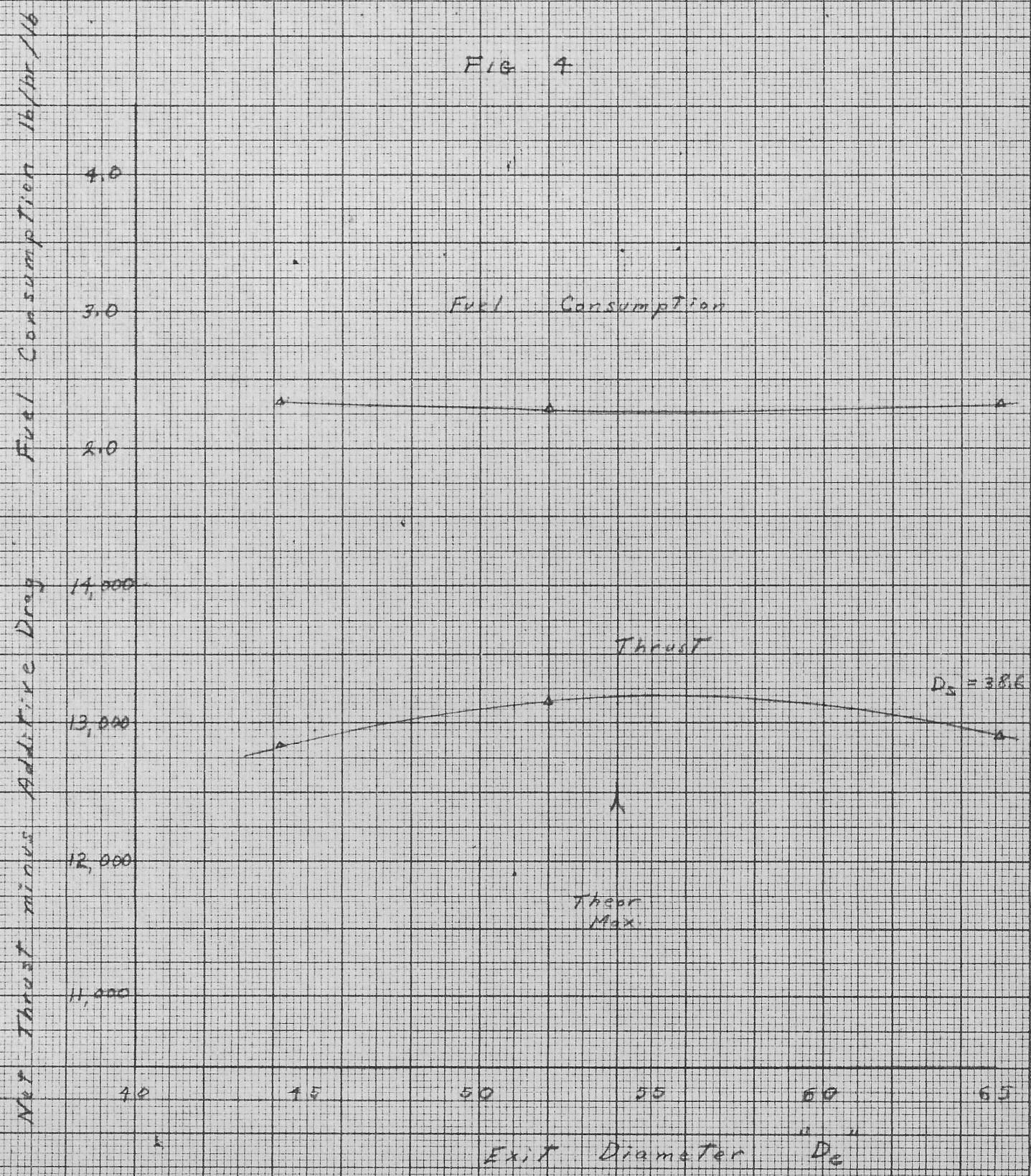
FIG 3



EFFECT OF EJECTOR DIAMETER "De"

M=2.00 50,000' A/B ON $A_e = 10.5$

FIG 4



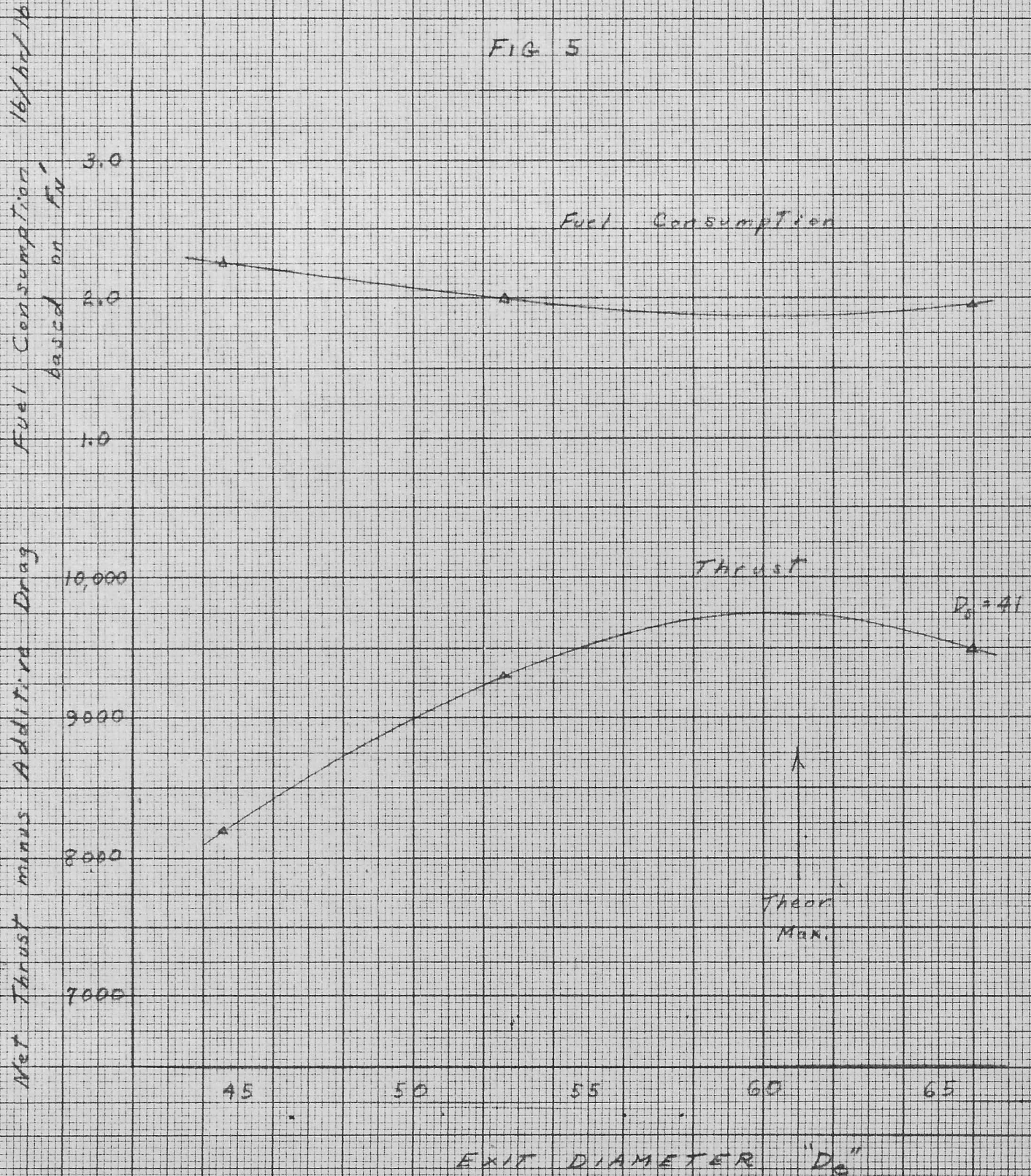
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10 X 10 TO THE 1/8 INCH
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EFFECT OF EJECTOR DIAMETER "D_e"

M=2.50 65,000' A/B ON A₀=12.0 (supercritical)

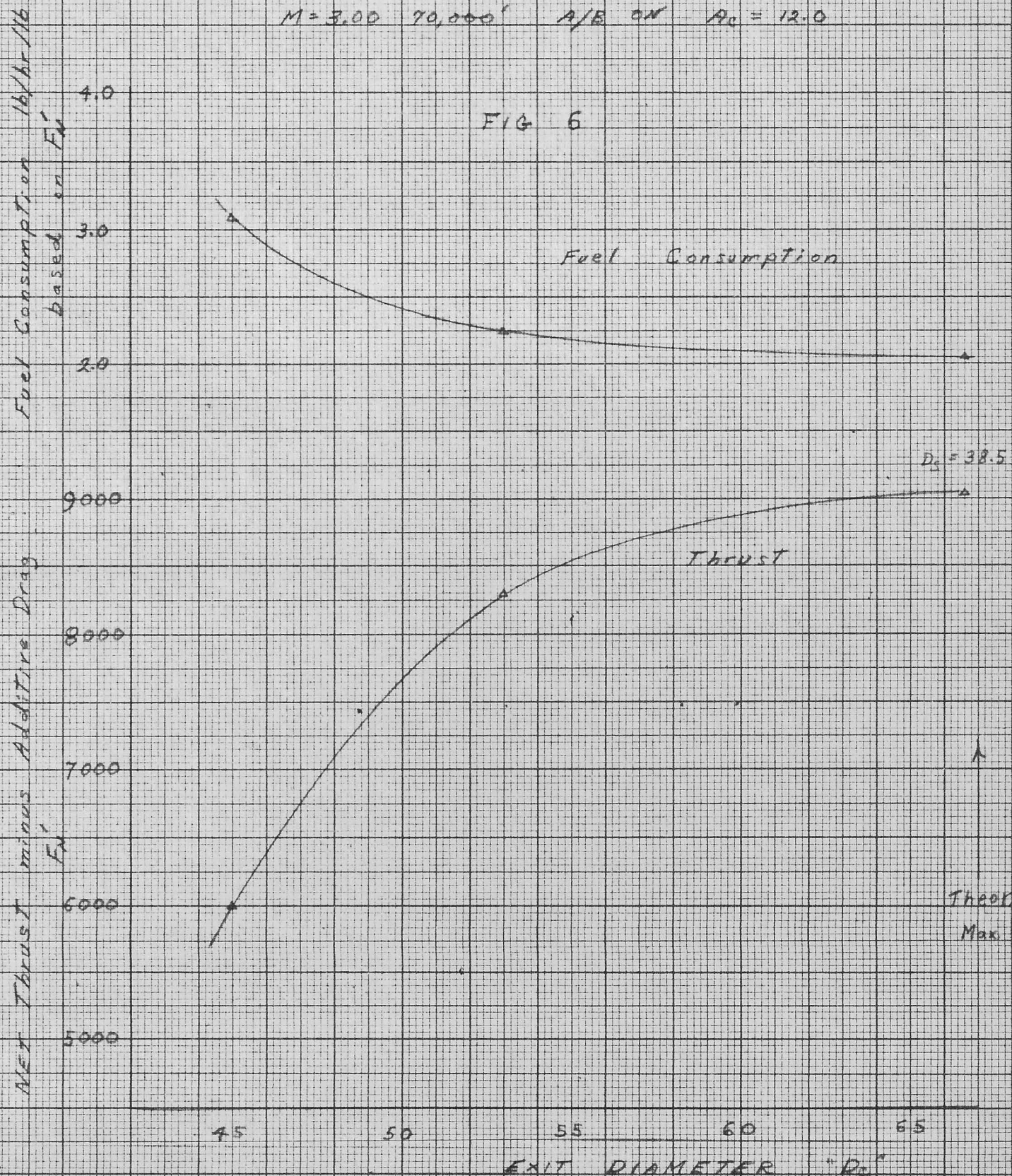
FIG 5



EFFECT OF EJECTOR DIAMETER

$M = 3.00$ 70,000' A/E ON $A_0 = 12.0$

FIG 6



EFFECT OF NOZZLE GEOMETRY ON THRUST

FIG 7

A/B ON A/Capt = 10.6 Low P/P₀

with variable bypass

Δ Infinitely variable D_S and D_E (at optimum)

— D_S = 41" variable D_E

— variable D_S D_E = 53"

— D_S = 41" D_E = 53"

..... Mark II Aircraft

M = .92 CRUISE

A/B OFF

N_H = 8150

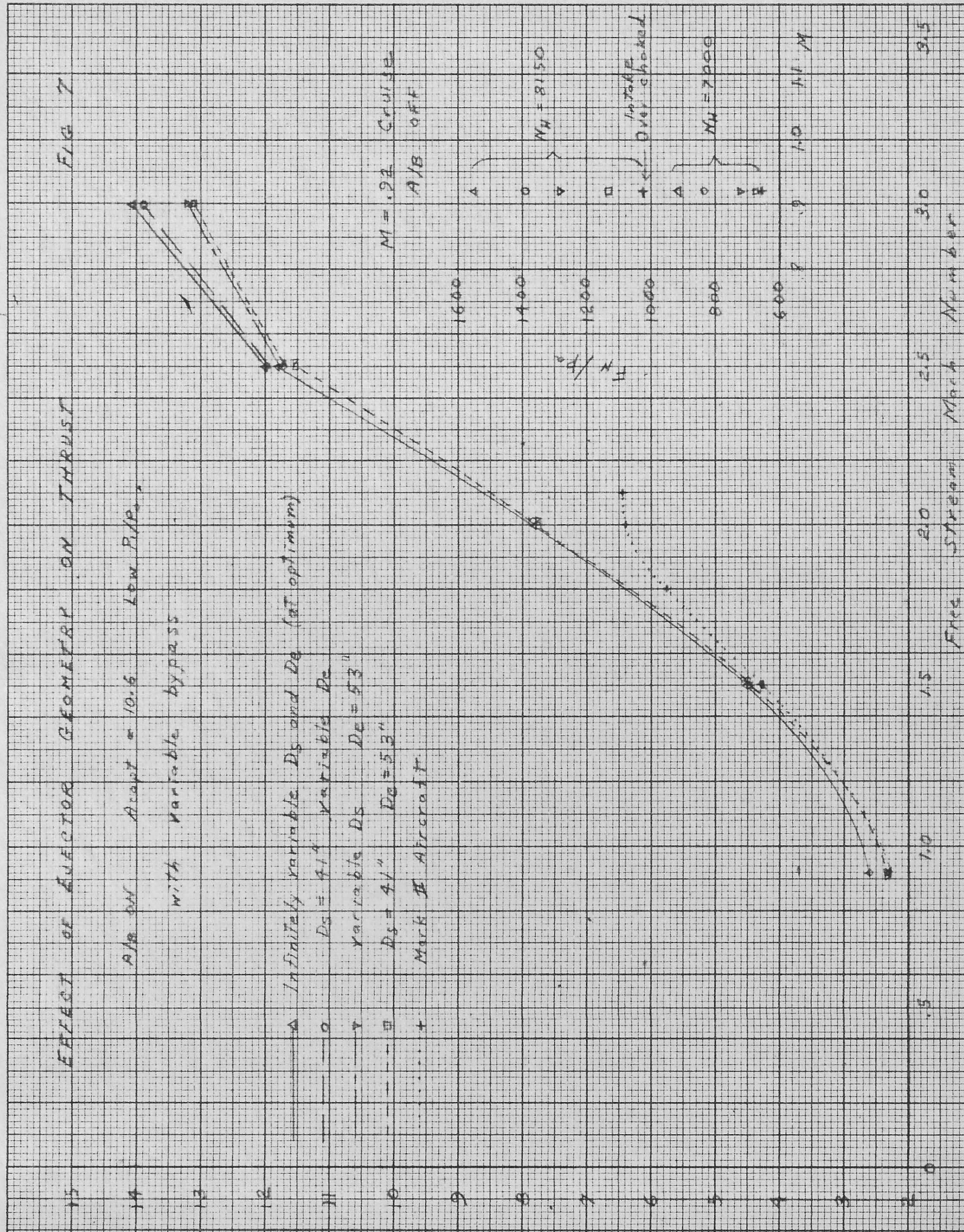
Intake Over choked

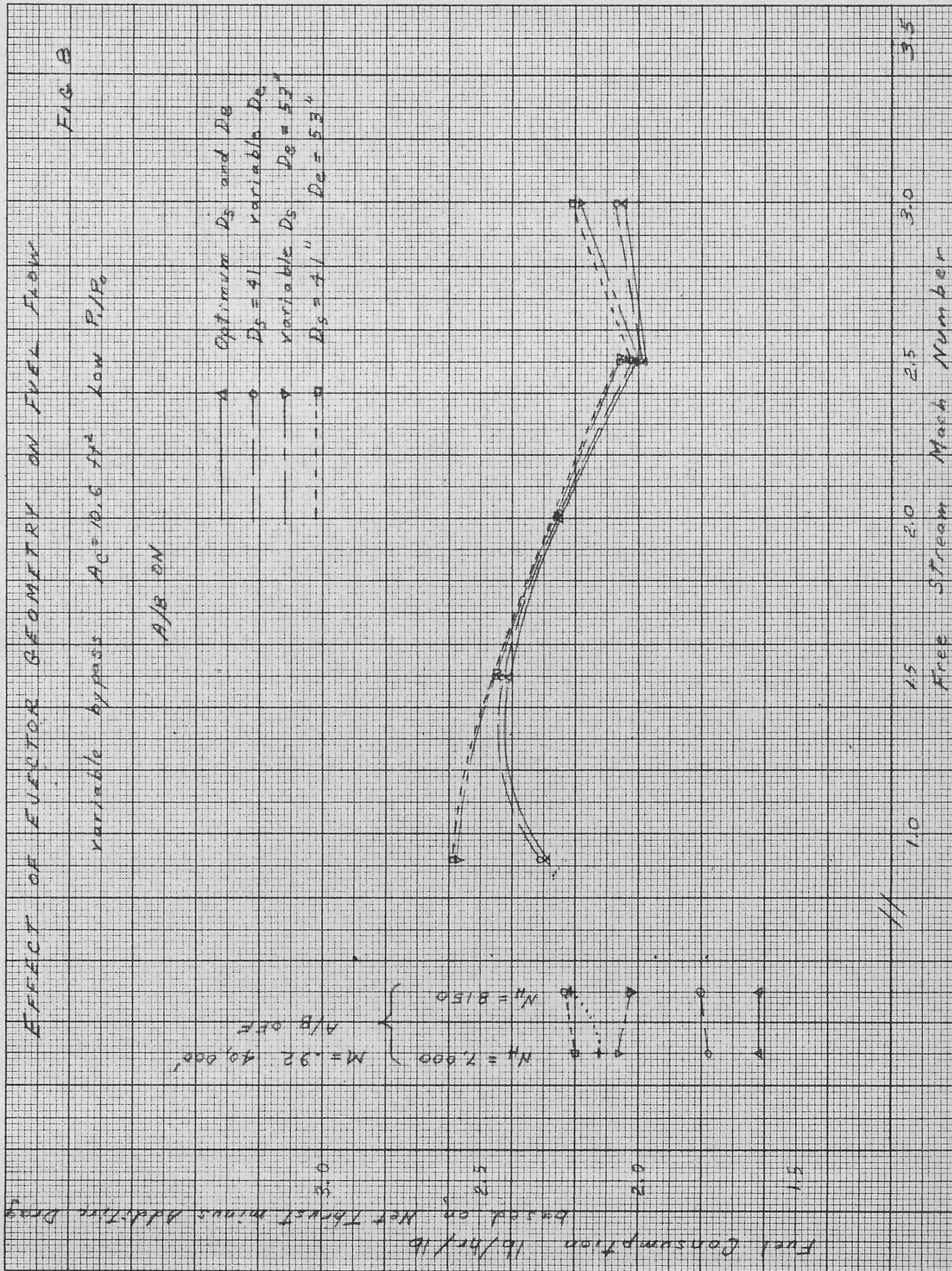
N_H = 7000

1.0 M

NET THRUST MINUS ADDITIVE DRAG / AMBIENT PRESSURE (1000)

Free Stream Mach Number





VARIATION OF THRUST

WITH

CAPTURE AREA & PRESSURE RECOVERY

$D_c = 53"$

Max Engine RPM

A/B ON

High P/P_0 $A_c = 11.6$ *
" " $A_c = 10.6$
Low P/P_0 $A_c = 11.6$
" " $A_c = 10.6$ *

Mark II Aircraft

* On design at $M=0.9$

FIG 9

NET THRUST MINUS ADDITIVE DRAG / AMBIENT PRESSURE (1000)

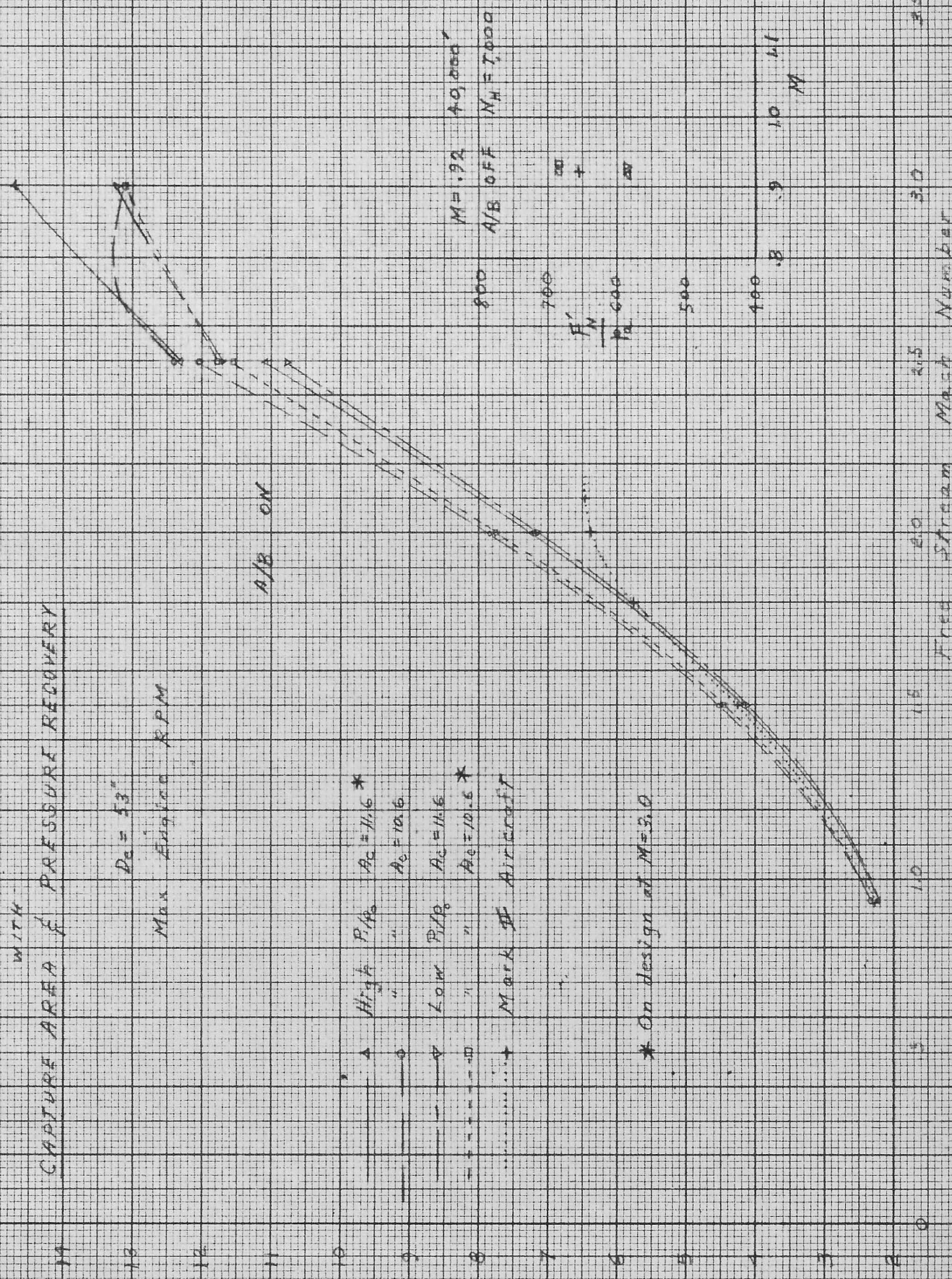


FIG 10

VARIATION OF FUEL CONSUMPTION
WITH
CAPTURE AREA AND PRESSURE RECOVERY

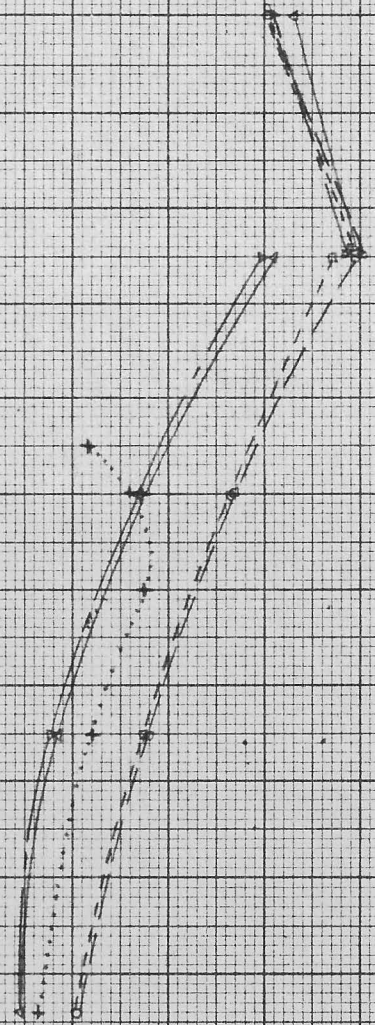
$D_0 = 53"$

Max Engine R.A.M.
A/E ON

$NH = 7000$ $M = 1.92$ $40,000'$
A/E OFF

FUEL CONSUMPTION lb/hr/lb
Based on Fu mines
Additive Drag

High P/P_0 $A_0 = 11.6$ ft^2
" " $A_c = 10.6$
Low P/P_0 $A_0 = 11.6$
" " $A_c = 10.6$
..... Mark II Aircraft



Free Stream Mach Number
1.0 1.5 2.0 2.5 3.0 3.5

COMPARISON OF CONVERGENT-DIVERGENT NOZZLE AND EJECTOR THRUST

FIG. 11

Ejector - Both D_s and D_e are infinitely variable

Nozzle - Infinitely variable D_e plus variable door which ejects excess air at local duct Mach number

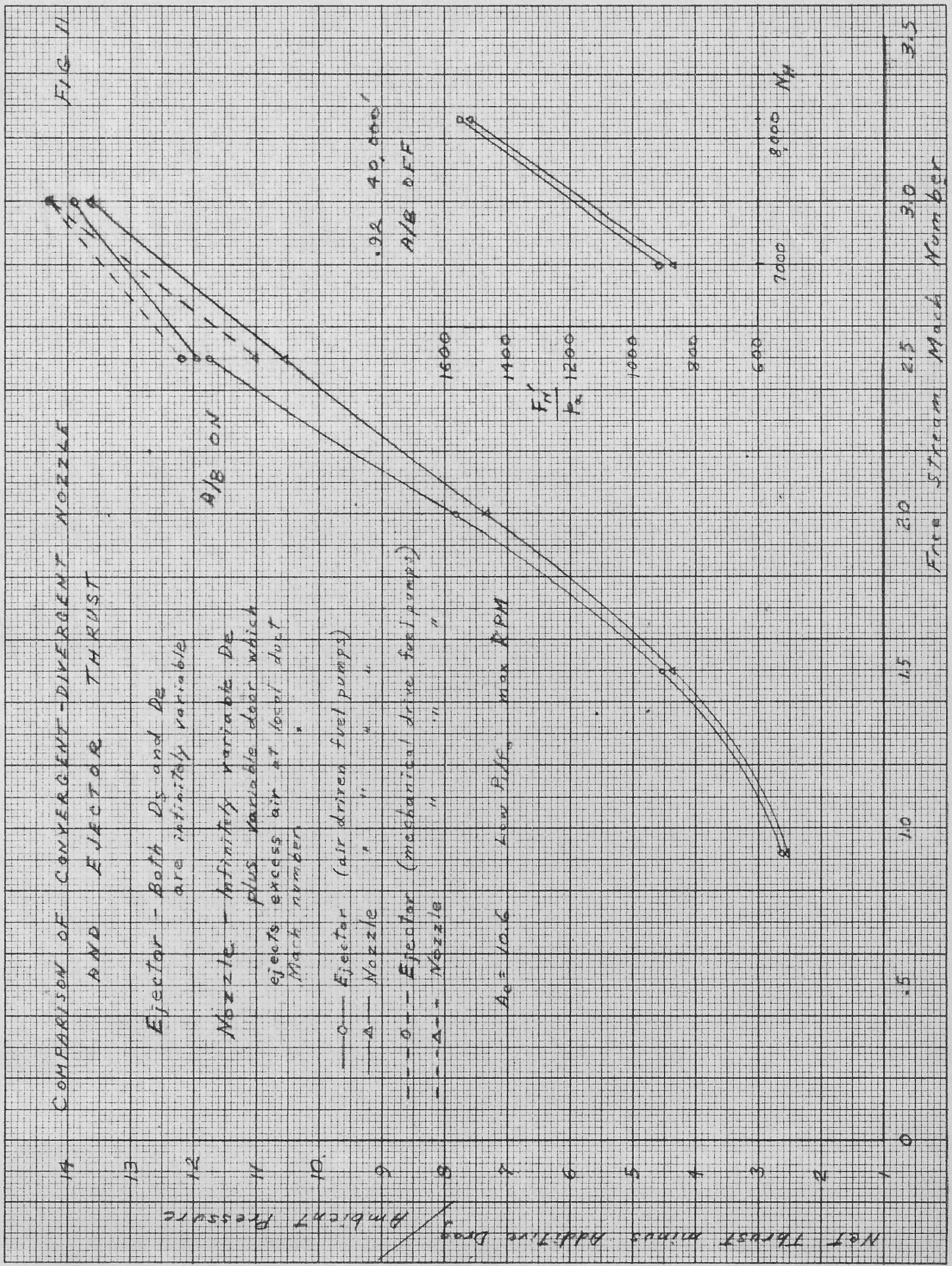
- Ejector (air driven fuel pumps)
- - - Nozzle " " "
- - - Ejector (mechanical drive fuel pumps)
- - - Nozzle " " "

$A_e = 10.6$ Low R_{fr} max RPM

Net Thrust minus Additive Drag Ambient Pressure

.92 40,000' A/B OFF

A/B ON



FUEL CONSUMPTION
lb/hr/lb
based on Net Thrust minus Additive Drag

COMPARISON OF CONVERGENT-DIVERGENT NOZZLE AND EJECTOR FUEL FLOWS

Infinitely variable D_e (and D_s)

Notation the same as Fig 11

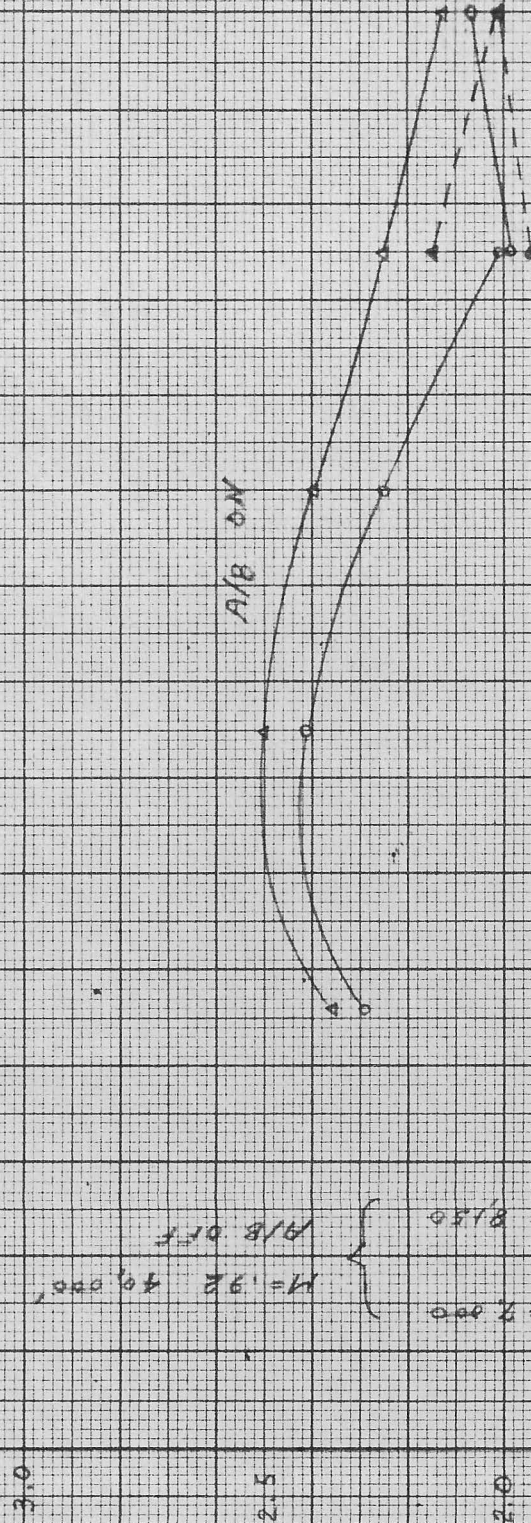
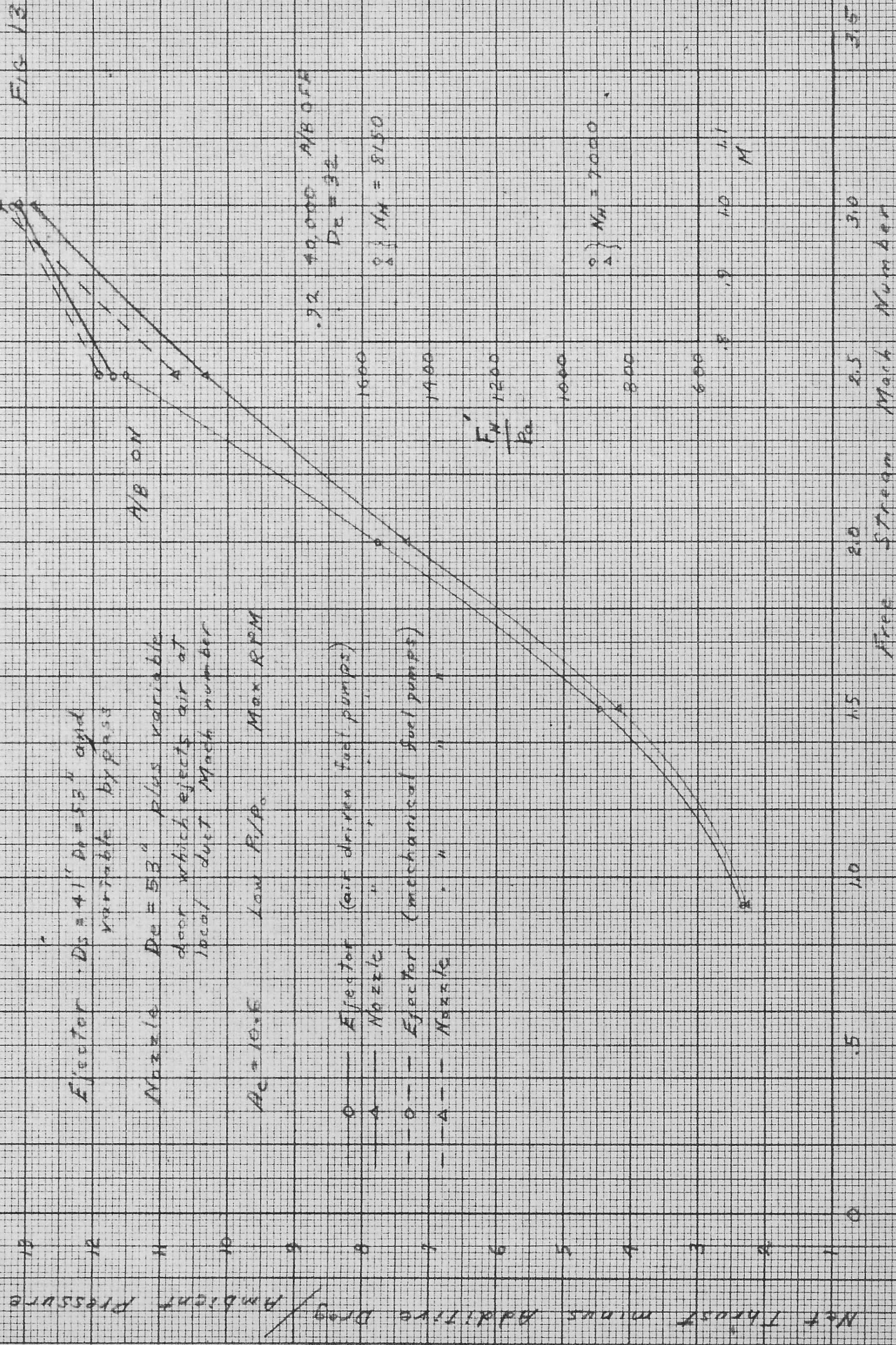


FIG 12

COMPARISON OF CONVERGENT-DIVERGENT NOZZLE AND EJECTOR THRUST

Net Thrust minus Additive Drag / Ambient Pressure



COMPARISON OF CONVERGENT-DIVERGENT NOZZLE AND EJECTOR FUEL CONSUMPTION

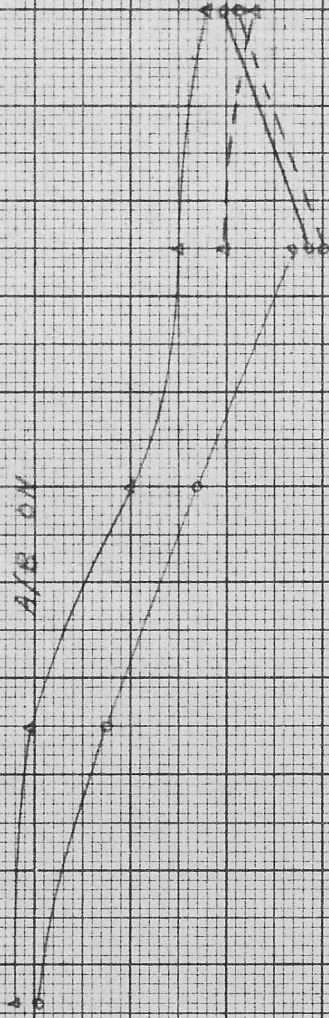
FIG 14

fixed D_p and D_e

FUEL CONSUMPTION lb/hr/lb
Based on FN minus additive drag

$N_A = 7000$
 $M = .92$ $40,000$
 $N_A = 8150$
 A/B OFF $D_e = 32$

Notation the same as Fig 13



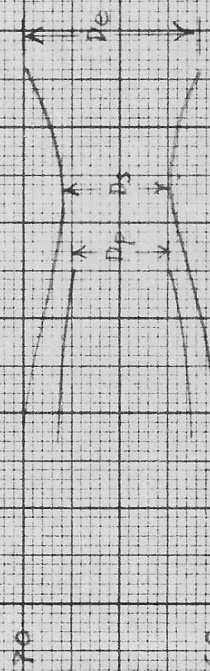
Free Stream Mach Number

FIG 15

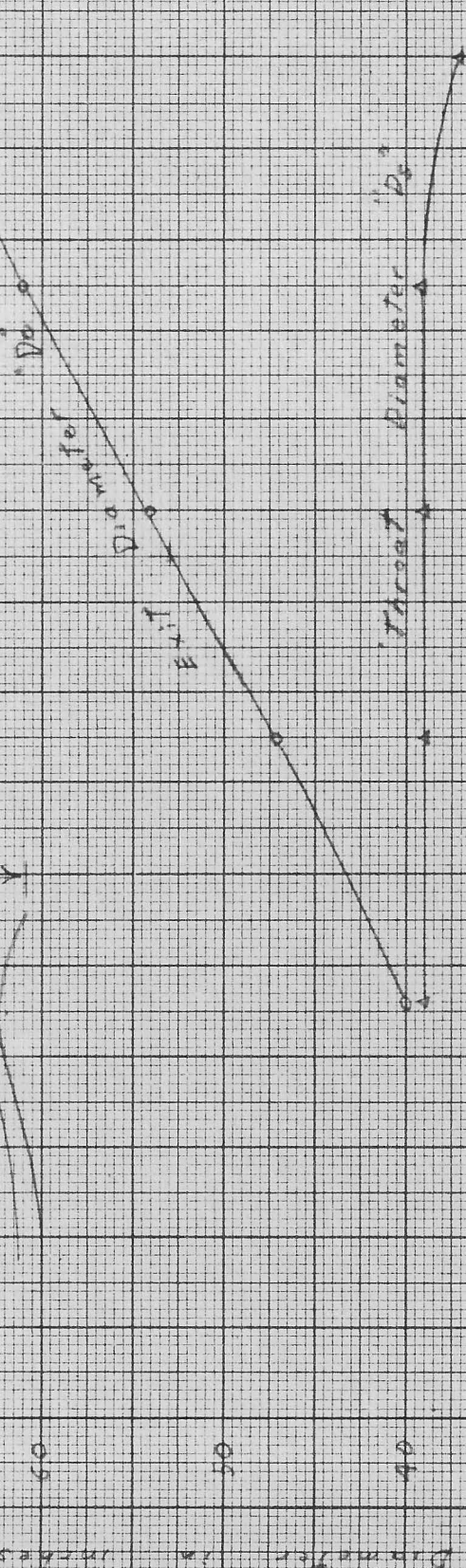
EJECTOR GEOMETRY FOR MAXIMUM THRUST

NO. ENGINE R.P.M.

$$\gamma = 1.33$$



A/B AN



A/B OFF

FIG 16

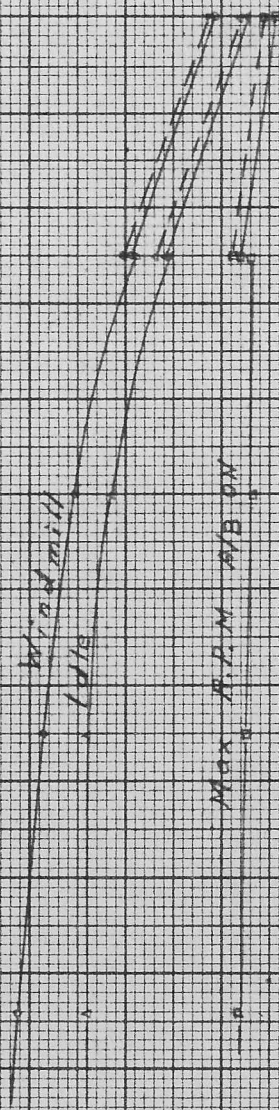
EJECTOR THROAT DIAMETERS

Note: Below $M=2.5$ Inlet Throat always just shaded
Above $M=2.5$ Inlet capture flow shaded

$$A_{inlet} = 10.6 \text{ ft}^2$$

$$A_{throat} = 11.0 \text{ ft}^2$$

Below $M=2.5$ Capture Area has no effect



$A_{inlet} = 6600$
 $A_{throat} = 7000$
 $A_{inlet} = 8150$

A/B OFF

Ejector Throat Diameter "D_g"

Free Stream Mach Number

FIG 17

BYPASS MASS FLOWS

WE/WF x 100

% Bypass Flow

High P_1/P_0 $A_0 = 11.6$
" " $A_0 = 10.6$
Low P_1/P_0 $A_0 = 11.6$
" " $A_0 = 10.6$

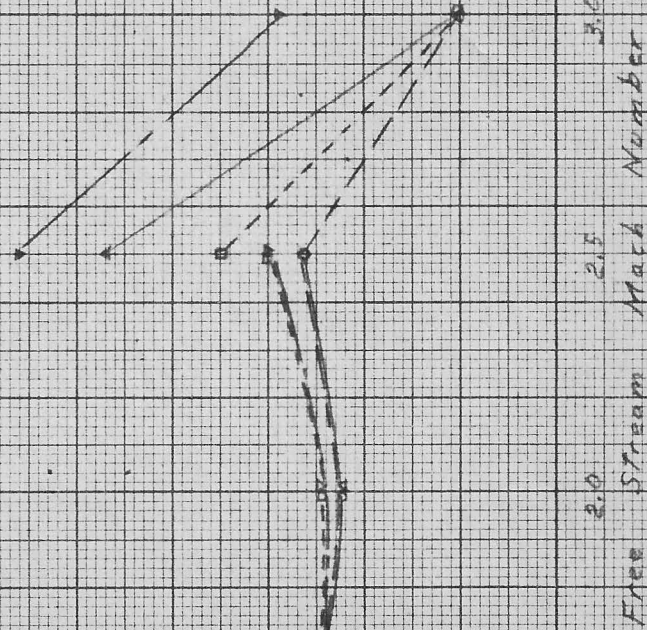


FIG 18

BYPASS ENTRANCE AREAS

Bypass Choked
Flow coefficient 1.00

--- $A_{opt} = 10.5 ft^2$

--- $A_{opt} = 11.0 ft^2$

Below $M = 2.4$ Capture area
has no effect

