1956
Avro Aircraft

numbers in brackets denote staff count 8000 total
Source: 2627 The Avro Organization

- Directors, Officers and Officials
  - VP & GM
    - Public Relations
  - Management Committee
    - Engineering Division
      - R&D
        - Metallurgy
        - Structural, Mechanical and Systems Testing
        - Flight Testing
        - Armament and Electronics Testing
      - Design
        - Aerodynamics
        - Stress (80)
        - Design Office (>500)
      - Experimental Mfg.
        - Experimental Planning Section
        - Machine Shop
        - Jigs and Tools
        - Sub-Assembly
        - Sheet Metal Details
        - Woodshop
        - Model Shop
        - Plastics and Paint Shop
        - Electronics and Radio Section
      - Administrative
        - Planning & Scheduling
        - Standards
        - Photographic
        - Personnel Admin
        - Engineering Services
      - Special Projects
    - Manufacturing Division (6000)
      - Procurement Dept.
        - Material Assessment
          - Material Costing Group
          - Material Sales
          - Inventory Group
        - Purchasing
          - Raw Materials Section
          - Capital Equipment and Plant Services
          - Mill Supply Section
          - Statistics
          - Expediting Dept.
          - Customs and Traffic
          - Sub-contract
        - Storekeeping
          - Production Material Store
          - Mill Supply Store
          - Reclamation Section
          - Tool Stores Section
          - Employee Re-Sales Stores
          - Transport Section
          - Receiving and Shipping
      - Plant Engineering Dept.
        - Maintenance
          - Janitor Service
          - Fabrication Shop
          - Carpenters Shop
        - Plant Engineering Group
          - Layout and Equipment Handling Section
          - Mechanical Section
          - Electrical Section
          - Architectural Section
          - Equipment Section
          - Works Progress Section
        - Utilities
        - Fire Protection
      - Industrial Engineering Dept.
        - Time Study Section
        - Estimating Section
        - Standard Practices and Procedures Section
        - Long Range Planning Group
        - Program Planning Section
        - Operating Control Section
        - Budget Control Section
        - Estimating and Analytical Section
      - Production Control Dept.
        - Scheduling Group
          - Modification Progress
          - Overhaul and Repair Section
          - Spares Progress
          - Sub-Contract Progress
        - Order Issue and Scheduling Section
        - Finished Part Stores
        - Progress
        - Tool Control Section
      - Production Shops (3600)
      - Production Flight Test Dept.
        - Flight Test
      - Radio, Radar and Armament
      - Production Engineering Dept.
        - Tool Engineering Dept.
          - Planning Group
          - Methods and Processes Group
          - Tool Design Group
          - Production Engineering Services Group
            - Methods and Processes Group
            - Services Group
          - Lofting Group
        - Tool Manufacturing
        - Tool Inspection
        - Change Control Board
    - Secretary and Treasurer's Division
      - Office Services Dept.
        - Insurance
      - Legal
        - Accounting
          - Timekeeping
            - General Accounting
          - Budget Control
            - Cost Accounting
          - Contracts Estimating
            - Payroll
          - Employee Benefits Accounting
            - Material Accounting
    - Test Pilots Division
    - Industrial Relations Division
      - Personnel Records Dept.
        - Employment Dept.
      - Security Dept.
        - Wage and Salary Administration Dept.
      - Employee Services Dept.
    - Sales and Service
      - Parts Dept.
        - Military Sales Dept.
        - Contract Administration Dept.
      - Service Dept.
        - Service Serction
          - Technical Writing Section
        - Publications Production Section
          - Technical Illustrating Section