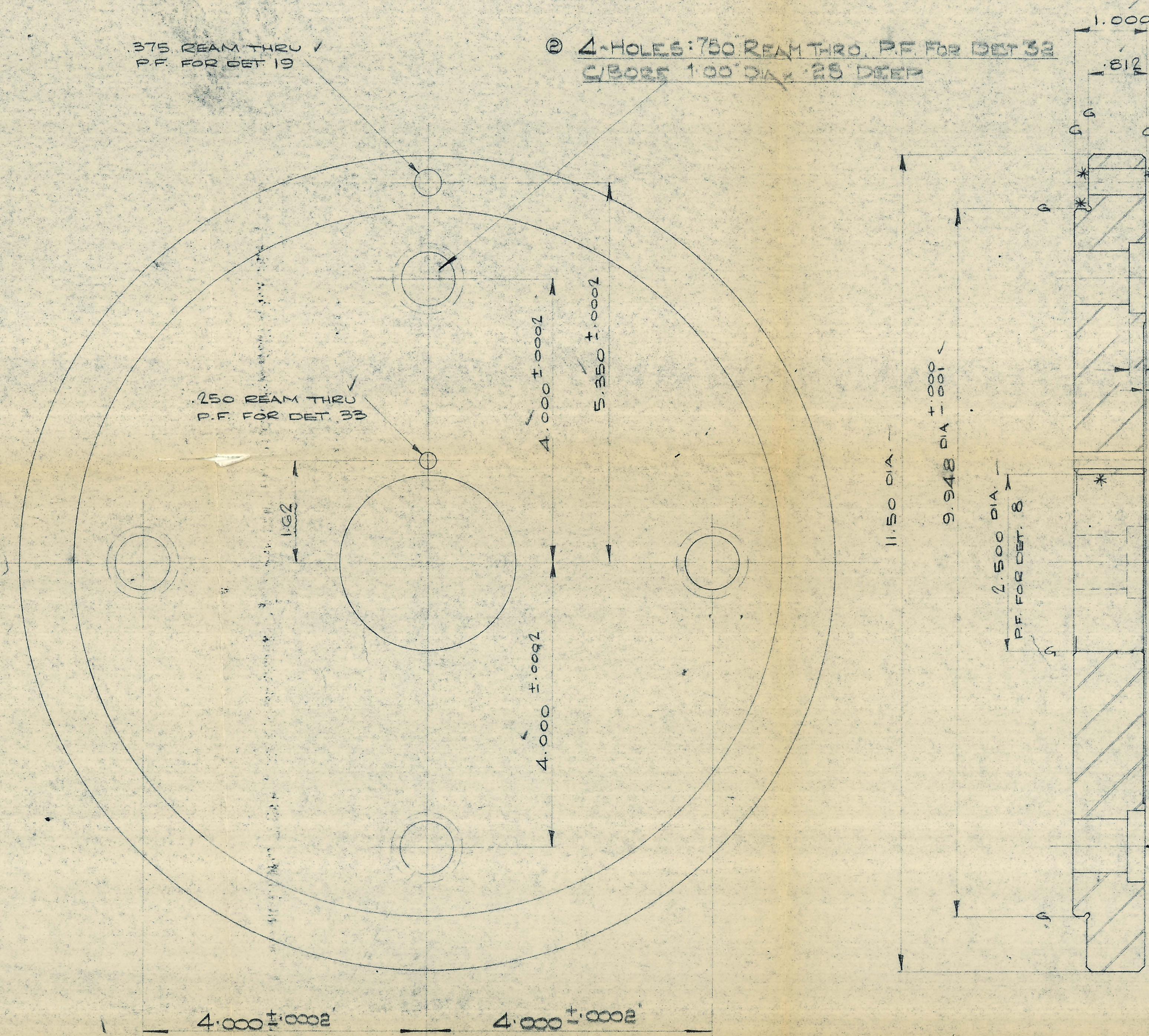
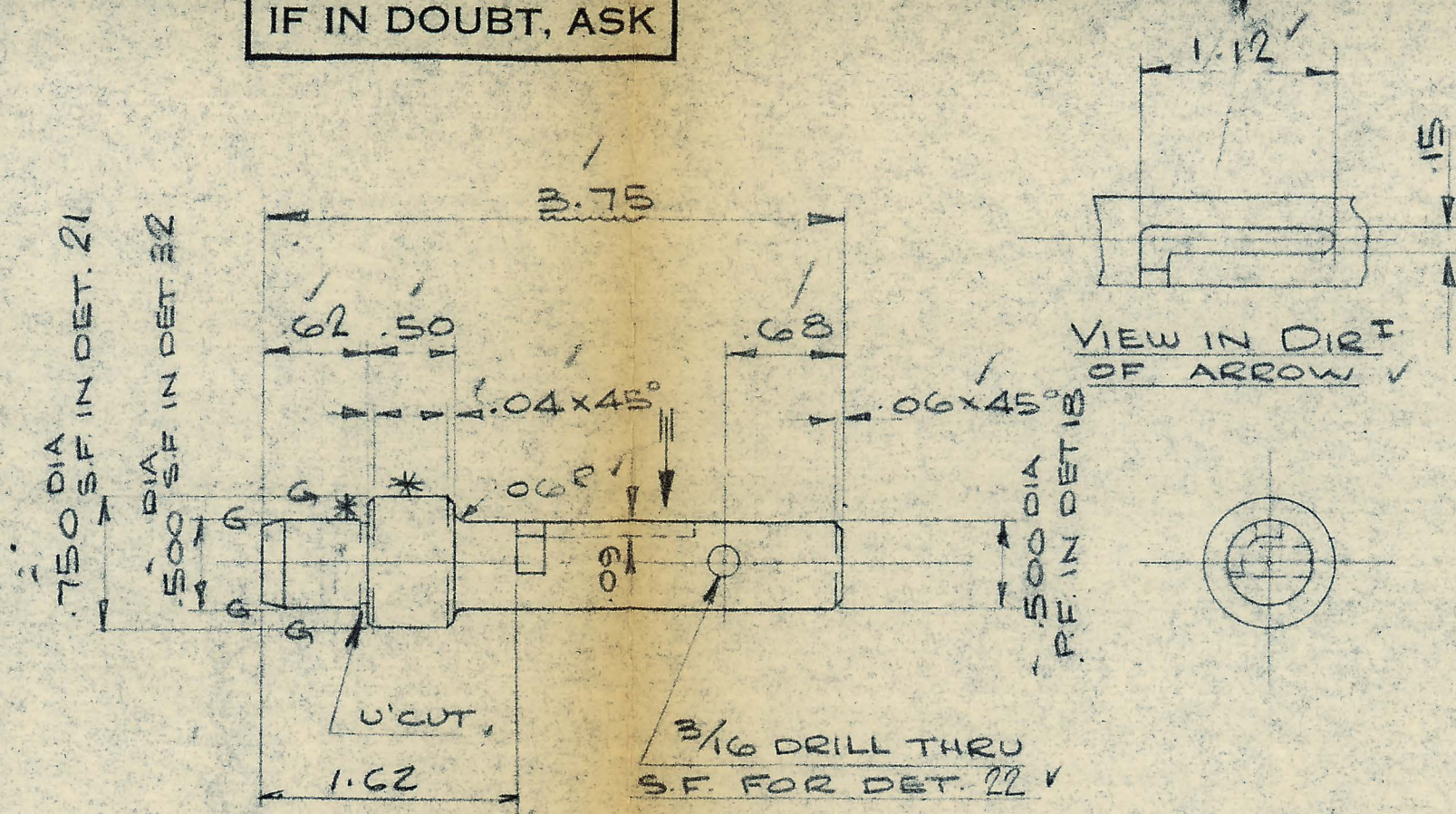




1 REQ'D MATL - M.S.
CARE. HEDN. & GRIND AT G. 04 CASE
SURFACES MARKED THUS TO BE CONCENTRIC
& SQUARE TO WITHIN $\pm .0005$ T.I.R.

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
2	REMOVE SHARP CORNERS	.0 ± .030
2	1-F-031948 5	.00 ± .010
		.000 ± .003

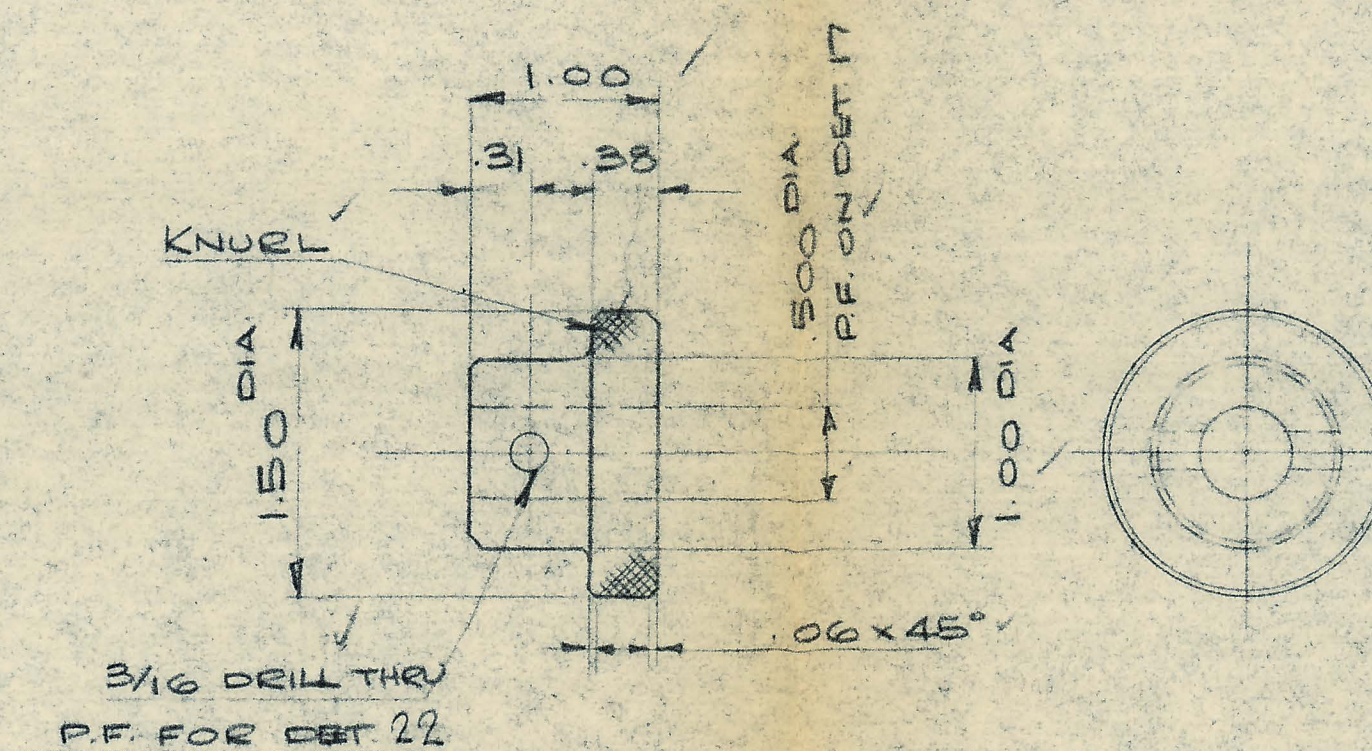
IF IN DOUBT, ASK



1 REQ'D MATL - M.S.
CARE. HEDN. & GR. AT G. 04 CASE

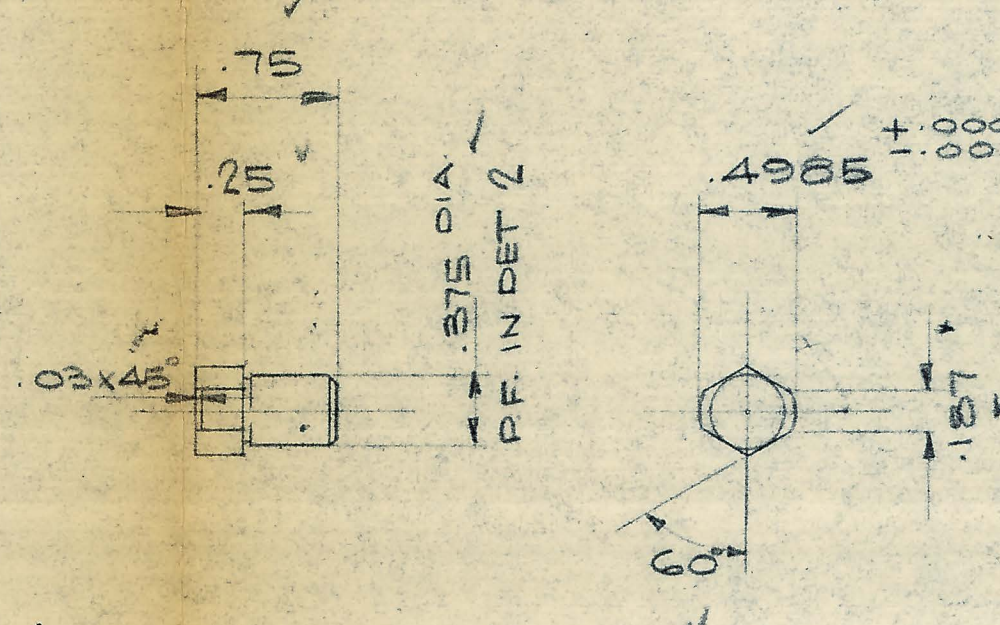
DIA'S. MARKED THUS TO BE CONCENTRIC
TO WITHIN $\pm .0005$ T.I.R.

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
17	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003



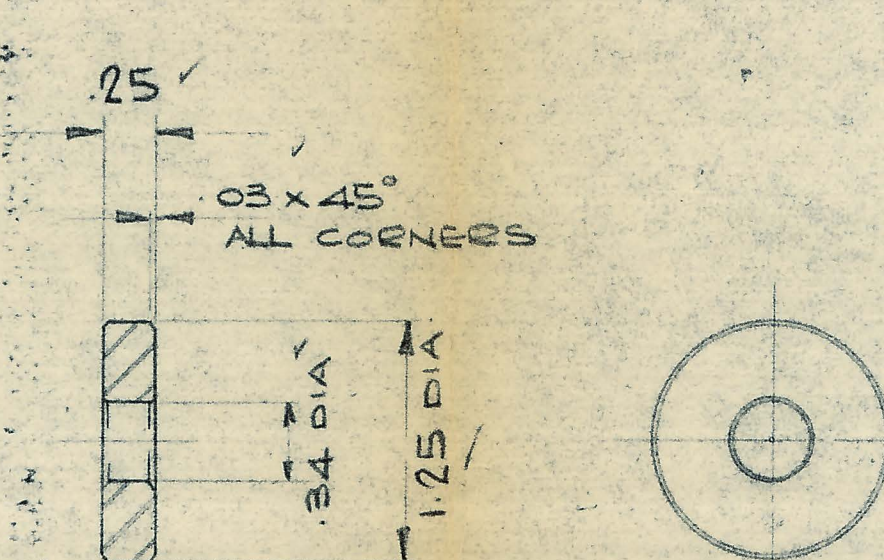
1 REQ'D MATL - M.S.

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
18	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003



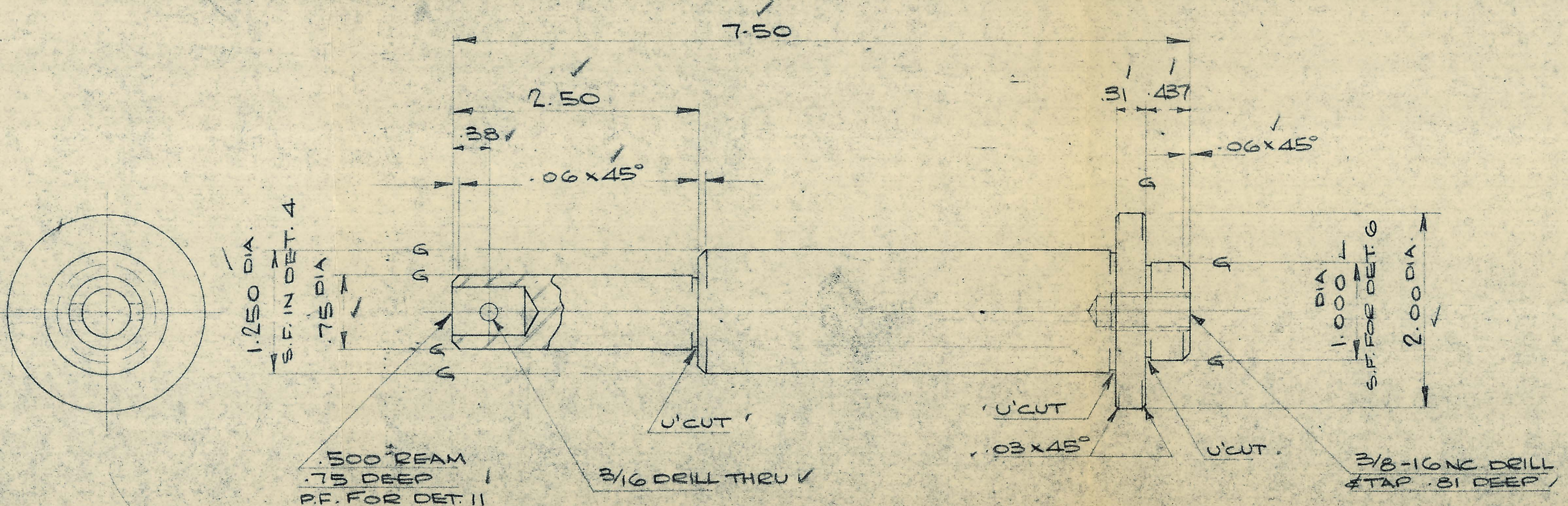
1 REQ'D MATL - KEEWATIN
HEDN. & GR. TO ROC 'C' 60-62

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
19	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003



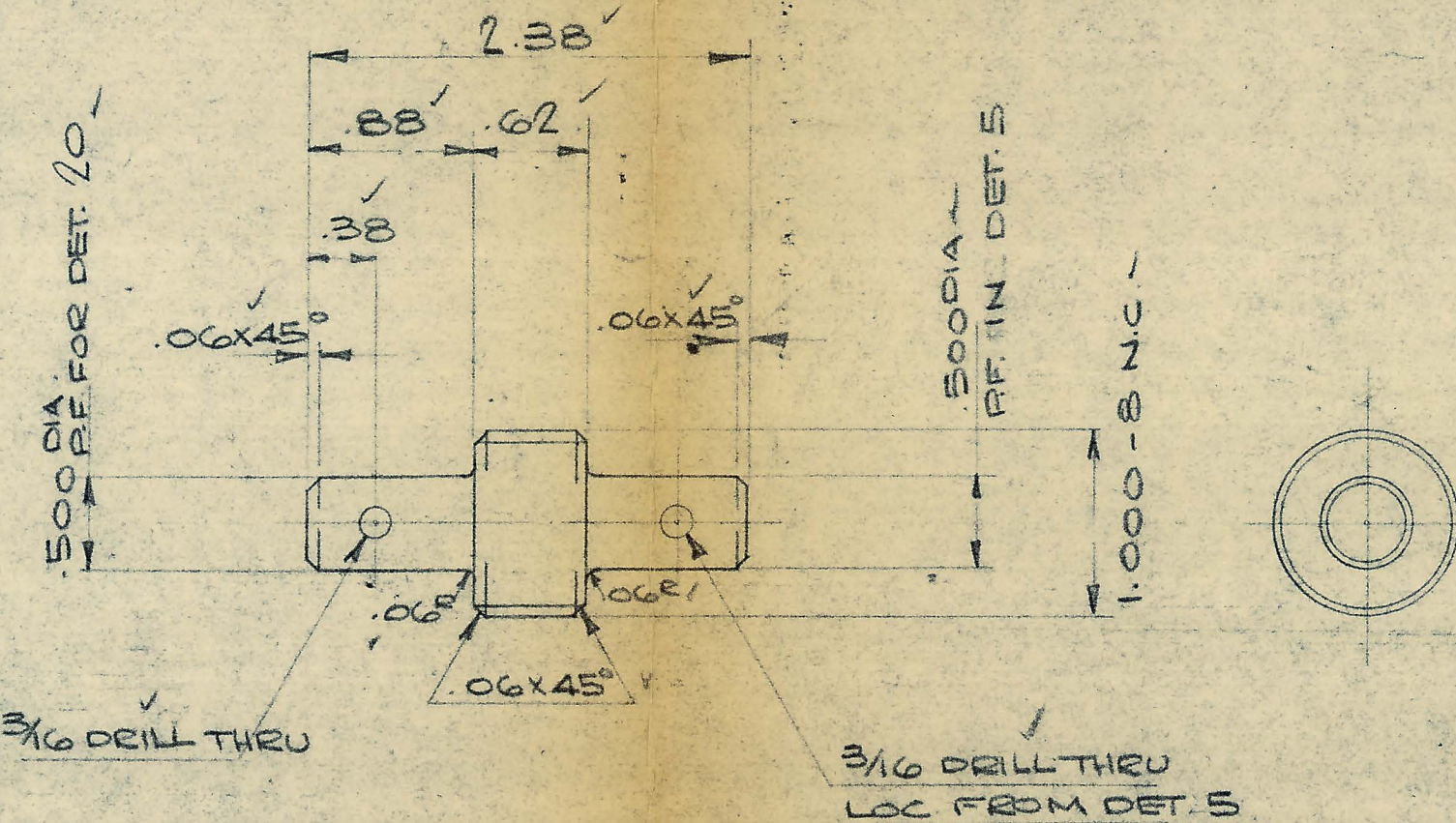
1 REQ'D MATL - M.S.

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
14	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003



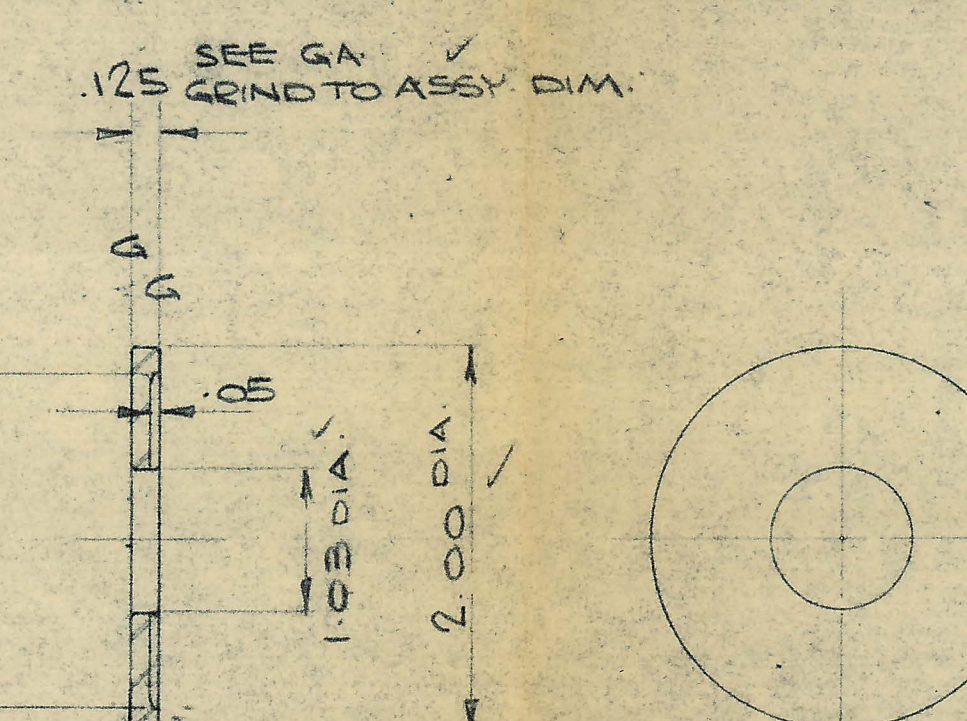
1 REQ'D MATL - M.S.
SURFACES MARKED G TO BE CARE. HEDN.
& GR. ALSO TO BE CONCENTRIC & SQUARE
TO WITHIN $\pm .0005$ T.I.R.

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
5	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003



1 REQ'D MATL - M.S.

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
41	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003



1 REQ'D MATL - KEEWATIN
HEDN. & GR. ROC 'C' 55-60

DETAIL No.	IF IN DOUBT - ASK	UNLESS NOTED TOLERANCES ARE
13	REMOVE SHARP CORNERS	.0 ± .030
1	1-F-031948 5	.00 ± .010
		.000 ± .003

NO.	AMENDMENTS	BY	DATE	CHKD.
2	DET. 2, 2 HOLES .750 REAM THRU, BECOMES 4 HOLES .750 REAM THRU.		10/19/48	
	ISSUE 1 BECOMES ISSUE 2			

1 MARK ON		TOOL NO. & ISSUE NO.		REMOVE SHARP CORNERS		UNLESS NOTED TOLERANCES ARE		DRAWING		ISSUE NO. 2	
DET. NO.	QTY. REQ'D.	TOOL NO.	ISSUE NO.	DET. NO.	QTY. REQ'D.	TOOL NO.	ISSUE NO.	DATE	BY	DATE	CHKD.

PRODUCTION TOOL DESIGN		MILLING FIXTURE - DETAILS		TUBING ROTOR SHAFT		TUBING ROTOR SHAFT		TUBING ROTOR SHAFT		TUBING ROTOR SHAFT	
DET. NO.	QTY. REQ'D.	TOOL NO.	ISSUE NO.	DET. NO.	QTY. REQ'D.	TOOL NO.	ISSUE NO.	DET. NO.	QTY. REQ'D.	TOOL NO.	ISSUE NO.