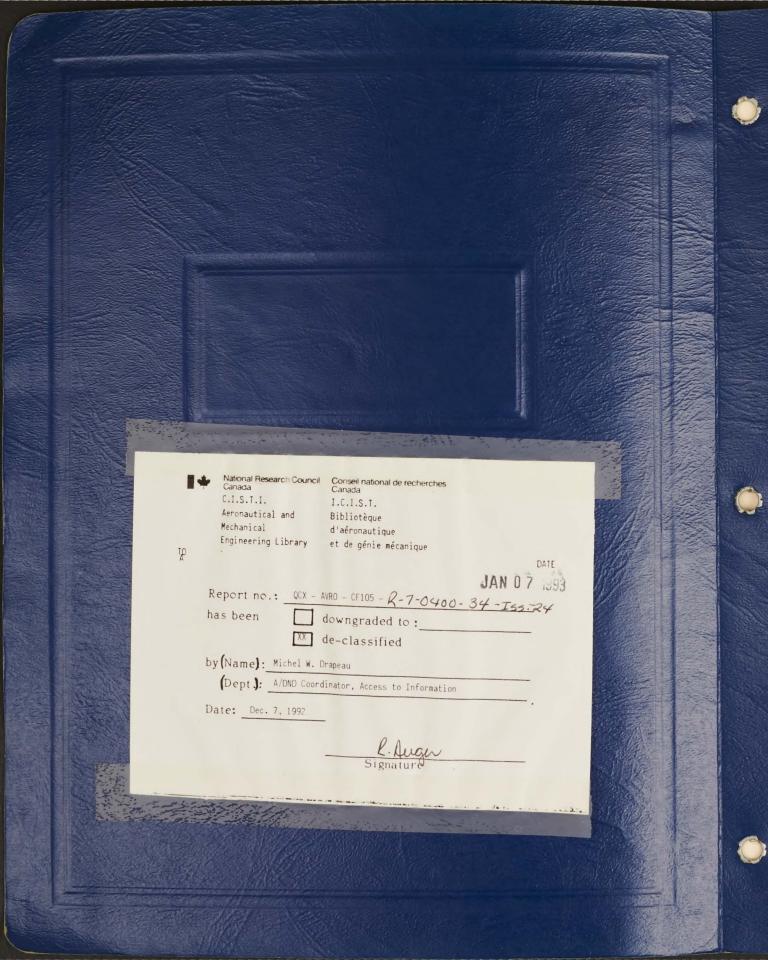
QCX Avro CF105 R-7-0400-7, Iss-24

FILE IN VAULT





CONFIDENCIASSIFIÉ
NOUM

AVRO AIRCRAFT LIMITED NOT INTER-DEPARTMENTAL MEMORANDUM

Ref: 4398/11/J

Date: 1 October, 1958
To: See Distribution

From: E.F. Burnett - Weights Supervisor

Subject: Arrow 2 Production A/C Weight and C.G. Summary Report 7-0400-34 Issue 24

Attached is a copy of Weight and C.G. Summary Report 7-0400-34 Issue 24 dated October 1, 1958, for your retention.

This report is revised monthly and is issued complete on the 1st of each month.

Classification cancelled / changed to: UNCLASSSIFIED

By authority of: DRDA 7/DARFT 5-8/DAS Eng 6-4-5

Date: 5 Nov 1992

Signature: B. aulieur

Unit / Rank / Appointment: DS/IS 3, Secretary CRAD HQ DRP

E.F. Burnett

EFB/ag

cc: Messrs. J.C. Floyd

R.N. Låndley

R. Marshall

C.V. Lindow F.P. Mitchell

T. Higgins
B.C. Alford

D. Wade

D.N. Scard A.R. Baley

F. Brame

W. Czerwinski

J. Lucas S. Kwiatkowski

A. Cornish T. Roberts C. Marshall

J. Zurakowski

A. Crust (6 copies

for R.C.A.F)

D. Inglis
D. Moore
R. Cairns

R. Brownridge



7-0400-31CLASSIFIE Report:

Aircraft: Arrow 2 Prod. A/C

: 1 October, 1958 Date

INDEX

Sheet

Content

Issue:

1-1 to 1-5

Introductory notes and explanation of Weight changes.

2-1 to 2-2

Weight & C.G. Summary

3

Horizontal C.G. Plot showing basic fixed points on flight envelope. The possible variations of C.G. with fuel used has been omitted until such time as fully approved fuel sequencing is established.

4-1 to 4-15

I.B.M. Detail sheet of Weight and C.G. s

CONFIDENTIAL

Report: 7-0400-345/F/F

Issue: 24
Sheet: 1-1

Changes

Tow 2 Production Aircraft
weight estimates available.
of September 1, 1958.

Resignates but will be Flight
that Statements for Aircraft
ater date.

Aircraft: Arrow 2 Prod. A/C

Date : 1 October, 1958

Introduction & Weight Changes

The following is a Weight and C.G. Summary of the Arrow 2 Production Aircraft serial No. 25237 and subsequent, based on the latest weight estimates available. All weight and C.G. changes are relative to issue 23 of September 1, 1958.

Early. Arrow 2 aircraft will not be as this summary designates but will be Flight Test vehicles with Instrumentation. Appropriate Weight Statements for Aircraft Serial Nos. 25206 through 25236 will be issued at a later date.

Gerneral:

a) Orenda PS13 engines comprise the Power Plant (4,500 lbs each, ref. EMS8, excluding Nose Bullet, Inlet Frame and AVRO installed accessories).

Early Arrow 2 Aircraft will be fitted with Orenda PS13 engines weight 4835 lb each excluding the above mentioned components.

- b) A package containing 4 "semi-submerged" Sparrow II missiles (432 lb each) forms the current Armament.
- c) The R.C.A. Astra I Radar system is installed. The unit weights quoted herein are as received from R.C.A. in their weight statement dated June 5th, 1958. This included the Infra Red Tracker system seeker head installed in its Fin Pod location.

(Total Weight of the installed system is 3336lb, including Missile actuation and firing system).

In addition the above, Minneapolis-Honeywell MH64 Damping System is installed.

Arrow 2 Aircraft 25206 to 25208, and some later serial numbers will have the "Astra Minus" system (Navigational and Communication equipment only).

d) Where actual weights of Arrow I parts that apply to Arrow 2 Aircraft have been obtained, these weights have been recorded in the Arrow 2 records, some weights for Arrow 2 parts have also been obtained.

On I.B.M. sheets in the report, immediately preceding the item title will be found a number varying from 0 to 100. This is the percentage actual weight recorded in the relevant item.

- e) To increase the long range capabilities of the Aircraft tailcone plugs have been introduced to restrict the exhaust area. Provision for carrying these plugs, which are jettisonable, will be made on all Mk 2 A/C. The plug may be installed for any mission, but would probably be jettisoned prior to combat. It is only recorded in this report for a ferrying mission.
- f) This issue incorporates a Lucas-Rotax Electrical Power System and the Westinghouse components are deleted.

CS/NFIDENTIAL

	\(\frac{1}{2}\)	,
	Prod. A/C Issue	()
Dat	Sheet: 1 October, 1958	· Tac ASSIE
Str	<u>ucture</u>	Weight 1b
a)	Wings	
	Structure Aft of Rear Spar - deletion of shear plates and shear blocks	- 0.36
	Dorsal Fairings - incorporation of actual weights Rib 10 - actual weight obtained	= 1.02 = 0.94
	Wing Weight Decreased	CIS 2.32
b)	Fin and Rudder	
	Deletion of hinge brackets for damper Additional hardware and brackets Additional seal for L/E and dorsal fairing brackets	- 2.03 + 1.07 + 1.30
	Fin and Rudder Weight Incre	ase + 0.84
c)	Fuselage Fwd Sta. 255 ins	
	Cockpit Formers - addition of flying controls and electri	cal + 1.37
	pick up brackets Top Longerons F.F addition brackets and hardware Windscreen - addition fibre glass glare shield Pilots Canopy - addition of brackets Navigators Canopy - addition of hardware	+ 2.01 + 1.46 + 0.53 + 0.21
	Front Fuselage Increase	+ 5.58
d)	Centre FuseLage Sta 255 - 485 ins	
	No weight change.	
e)	Duct Bay Sta 485 - 591.65 ins	
	Lower Forward Side Panels - addition of clips and harware	+ 0.44
	Duct Bay Increase	+ 0.44
f)	Engine Bay Sta 591.65 - 742.5 ins	
	No weight change.	
g)	Rear Fuselage Sta. 742.5 ins aft	
	Outer Skins - addition of pulley support for para. brake controls, and hardware Tailcones - addition of skin stiffeners addition of conduit and clips for electrics Centre Structure & Stinger - addition of seal and door lo indication	+ 0.79 + 1.43 + 1.98 ck + 0.26

Rear Fuselage IncreaseD | NON CLASTING

UNCLASSINFIDENTIAL

Report: 74-01-00-314 Issue: 24 CLASSIFIE Sheet: 1-3

Aircrait	A	rrow 2	
	P	rod. A/C	
Date :	1	October,	1958

h) Fuselage Joints	Wei	ght 1b
Joint Duct Bay to Engine Bay - addition of grounding pad and hardware Design change addition of heat exchanger mountings previously omitted.	+ +	0.25 7.05
Fuselage Joints Increase	+	7.30
Total Structural Increase	+	15.80
2. Landing Gear		
Main Gear - Design change heavy wheel assemblies now incorporated	4	16.00
Total Landing Gear Increase	+	16.00
N.B. Early Arrow 2 A/C will have a heavier Main Gear (approx. + 55.0 since existing forgings are to be used. The currently recorded for Arrow 2 Production A/C is 675 lb/leg (including drag stay bu wheel assemblies.	weig	ght
3. Power Plant & Services		
P.S. 13 Engines a) Troquois Engine incorporated at 4,500 lb each ref. EMS8 b) Structure - deletion of engine restrictor flaps addition of minor brackets and hardware c) Inlet Frame & Nose Bullet incorporation of Orenda estimate d) Power Take-Off Gear Box Previous weight assumed identical	cm (2.50 1.46 28.00
installation as for J 75 Engines now only gear box to adapt diagonal drive shaft is required ref. Orenda.	GES	79.55
e) Air Restrictor - Previously considered as an Avro supplied item and included in "Structure" now Orenda supplied.	+	20.00
f) Pneumatic Starter - Orenda quotes target weight (23.0 lb) g) Anti Icing Lines)	+	1.00
h) Alternator Support) No previous allowances j) Alternator Drive shaft)	+	14.00
k) Tacks Generator) Orenda quotations 1) L.P. high Temp Tacho.)	+	8.00
m) Installation Constant Speed Drives - both G.R. and Sundstrand	Perio	7 00

m) Installation Constant Speed Drives - both G.E. and Sundstrand -

Total Power Plant Decrease

n) Installation CSU Oil Lines - First production dwg. estimate

Accessories Gear Boxes on Fuselage - First production dwg estimate

Starters and Gear Boxes on Engines - see para. (d) above

quote 70.0 lb each.

7.00

1.15

2.06

C ENTIAL NON

Report: 7-0400 34 Issue: 24 Sheet: 1-4

Weight 1b

1.79

Aircraft: Arrow 2 Prod. A/C

Date : 1 October, 1958

4. Flying Controls Group Flying Controls Hydraulic

Flying Controls Hydraulics I/W - Return lines now steel (CST 162)
were alluminum alloy (CST 136)
Pressure lines increased in wall

thickness now CST 136 were CST135 + 17.24
Flying Controls Hydraulics O/W - Arrow 1 filters (steel) now fitted

were Arrow 2 alluminum alloy +
Return lines now steel were)
alluminum alloy) +
Pressure lines increase wall)

thickness

Flying Controls Hydraulics Fin - Filter element retainer now steel + 0.59

was alluminum alloy

Return lines now steel pressure

lines increase in wall thickness + 1.16

The above changes necessitated by Stress requirements ref. Assignment X 74.4063

Total Flying Controls Increase

+ 33.68

1.24

3.67

2.34

32.00

5. Equipment Fixed and Removable

Oxygen System - First production estimate. Quantity gauge duplicated in error already included in Panel E22 - Electrics Front Fuselage

Converter actual wt. 12.33 was 16.00 (based on Arrow 1)

Air Conditioning System - Addition of nitrogen pipe assy for

I.R. seeker +

Addition of silencersin cockpit +

Addition of silencersin cockpit + 9.91
Utility Hyd. F/Fuselage - incorporation of equipment & piping
for the Nose U/C door sequencing + 9.76

Nose U/C Door Sequencing Mechanism - this report is now cancelled - 27.00 see above.

The large weight decrease (-17.24 lb) in the two combined reports is due to design refinement and integration into basic utility hydraulic system. Previously an Arrow 1 "lash-up" allowance was carried.

Windscreen Demisting - First prod. estimate - deletion of cable

allowance now contained in Electrics Cables - 2.38
Electric C/Fuselage - Design change addition of 3 off + 5.46

Fire detection control units & resistor to Panel E 5

Electrics Duct Bay - Decrease in Clipping - 1.41

Design change - incorporated Lucas-Rotax

Power System instead of Westinghouse.

Transformer Rectifier unit 164 lb (Mnfrs quote

was 196 lbs (Mnfrs quote).

Electrics Engine Bay - Design change addition of 2 off + 3.50

Current Transformers (Lucas-Rotax)

Electrics Wing - First production estimate - 0.53
Electrics Rear Fuselage - addition of clipping of cables associated + 0.40

with tailcone plug jettison circuits NON CLASSIFIÉ

CONFÍNCENTIAL

CONFÍNCENTIAL

CONF. 7-0400 2315 SIFIE

Sheet: 1-5

Aircraft: Arrow 2 Prod. A/C Date : 1 October, 1958

5. Cont'd Electrics Tailcone Plug Jettison - New report incorporates equipment and wiring for actuation and indication circuits for the "explosive bolts.

8.09

Weight 1b

Total Equipment Group

28.77

6. Trapped Fuel

No weight change.

7. Useful Load

Engine & Accessories Gear Box Oil - addition of separate oil system for constant speed units

23.04

Total Useful Load Increase

SUMMARY

Weight Change - Aircraft Basic Weight

15.80 Structure 16.00 Landing Gear - 675.80 Power Plant Flying Controls 33.68 Equipment 28.77

Total - 639.09

Weight Change - Operational Weight Empty (A/C less Usable Fuel)

Operational Load Increase 23.04 lb

Issue 23 Issue 24

47,261.94 46,645.89 -616.05 lb

CONTED DENTIAL

Report: 7-0400-36/ASS/F/F

Issue: 24
Sheet: 2-1

Wt. & C.G. Summary Full Astra Installed

Aircraft: Arrow 2

Date

Prod. A/C: 1 October, 1958

Description	Weight	H. Arm	V. Arm
	lb	ins	ins
Structure	19,227.90	566.61	137.31
lings	10,038.79	642.93	142.18
in and Rudder	1,041.69	754.71	209.51
Tuselage Fwd Sta. 255 ins	2,604.20	184.54	128,61
Sta. 255 - 485 ins	1,715.13	375.75	129.90
Sta. 485 - 591.65 ins	1,160.68	538.42	105.64
Sta. 591.65 - 742.5 ins	1,576.20	659.72	110.61
Sta. 742.5 in aft	1,041.27	806.98	129.18
Marry - Up"	49.94	483.56	107.06
Landing Gear - Retracted	2,697.98	489.31	135.08
Main Landing Gear	2,048.67	538.68	141.00
Main Gear Doors & Fairings	287.98	538.52	138.40
Nose Landing Gear	333.81	170.81	99.70
lose Gear Door & Fairing	27.52	162.22	88.66
Power Plant & Services	10,770.92	671.51	121.74
	9,000.00	689.94	
Engines Bare PS 13	9,000,00		121.25
Engine Accessories (Inlet Frame etc)	388.05	617.84	118.34
Ingine Controls	32.32	379.90	117.49
Hear Boxes & Drives on Fuselage	291.87	608.57	103.28
ear Boxes & Starters on Engine	146.45	601.97	11.3.57
Fire Extinguisher System	73.58	686.35	131.21
Ingine Mountings	75.39	671.91	141.52
uel System	763.26	529.78	1.35.19
lying Controls Group	1,965.94	652.84	138.24
Mechanical Flying Controls	958.44	677.70	147.62
Hydraulic Flying Controls	1,007.50	629.19	129.32
Equipment Fixed & Removable	9,081.96	331.58	114.33
nstruments	34.61	167.52	138.92
Probe	15.25	∞23°71	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Jabin Consoles	17.28	174.66	124.33
Dxygen System	21.16	259.40	156.88
Cockpit Equipment	6.00	187.50	145.00
Sjector Seats	342.94	204.50	134.11
Air Conditioning System	888.56	345.34	1.36.28
Cockpit Insulation	14.31	187.48	132.00
Hydraulics Utilities System	641.33	498.85	118.15
Sech. Door Stops Main U/C Doors	3.02	516.00	120.00
Anti Skid Controls System	37.68		
Orag Chute		480.00 786.68	113.97
	91.07		143.19
Electrical System	1,235.29	433.94	113.07
Low Pressure Pneumatics	50.08	394.66	126.02
Surface Finish	100.00	591.52	140.20
Intake De-icing Boots	88.00	195.82	118.00
Canopy Actuation	64.92	221.99	154.35
Radar Door Actuation	10.00	268.00	95.00
Radio & Radar Removable	2,110.48	212.15	108.76
Radio & Radar Fixed	880,04	216.54	114.59
M 64 Damping System UNCLASSIFIED / NOI	CLAS 186 42	462.33	134.70
Sparrow Pack Structure	906.31	383.90	98.72

CASSIFIED ENTIAL Report: 7 20109-34
Report: 24
CLASSIFIE

Aircraft: Arrow 2 Prod. A/C

Date : 1 October, 1958

	DESTRUCTION STANDARD CONTRACTORS AND ADMINISTRATION OF THE PROPERTY OF THE PRO	provide and the second of the	Annie de la constante de la co	
Description	Weight	H. Arm	V. Arm	M.A.C.
Sparrow Pack Mechanisms	557.32	372.64	99.11	/0
Sparrow Pack Hydraulics	369.70	378.00	104.00	
Sparrow Pack Elec. & Electronics Fixed	188.73	336.09	110.00	
Sparrow Pack Air Conditioning	5.21	305.50	102.50	
Sparrow Pack L.P. Pneumatics	24.45	386.92	103.50	
Sparrow Pack Electronics Removable	186.80	326.19	100.00	
Trapped Fuel	213.80	548.26	141.79	Contract of Colored Advances in production of the Colored Advances in production of the Colored Advances in the Colored Advanc
U/C Up		542.78	128.67	
Aircraft Basic Weight	43.958.50	742010	1,2000	
U/C Down	-+2972-02-	545.13	124.79	Distance of the Control of the Contr
Useful Load (less usable fuel)	2,687.39	365.65	101.90	
Crew	390.00	194.00	186.50	
Engine Fire Ext. Fluid	25.00	730.00	129.00	As locat
oil	162.00	638.31	110.89	
Oxygen Charge	13.39	259.69	159.91	
Water for Air Conditioning	285.00	267.91	131.56	
Missiles	1,728.00		88.30	
Missile Cocoons	84.00	390.40	85.80	
U/C Up	A THE RESIDENCE OF THE PARTY AND ADDRESS OF TH	532.57	127.13	26.68
Operational Weight Empty	46,645.89	22-221		20,00
U/C Down	4 - y - 42 V - 7	534.79	123.47	27.29
Normal Combat Mission Fuel 0 (200	Name of the Owner	223012	The second secon	-10-/
Nav. miles 2267 gals 3 7.8 lb/gal)	17,684.00			
Normal Gross Weight	64,329.89	Company of the State of the Sta	and the first section in the section of the section	STATE OF STA
Half Combat Mission Fuel (1134 gal	The same of the sa	THE CASE OF THE STREET, STREET	and the same of th	
7.8 lbs/gal)	8.842.00			
Combat Weight (mission fuel)	55,487.89	A)	and the state of t	#39/30COV /Net conf land Confident Country Confidence
Max. Int. Fuel (2491 gal@ 7.8 lb/gal)	19,433.00	541.85	14.16	
U/C Up		535.30	132.14	27.43
Gross Weight (Max. Int. Fuel)	66.078.89			-1.047
U/C Down		536.87	129.55	27.87
Max. External Fuel (500 gal. @ 7.8	ODPORTED TO THE REAL PROPERTY.		The state of the s	
lb/gal + drop tank)	4,242,36	520.32	60.79	
Tailcone Plugs *	252.00	857.07	128.60	
U/C Up	CONTROL TO COMPANY AND DESCRIPTION OF STREET OF STREET	535.55	127.84	27.50
Max. Gross Wt. (Internal + Ext. Fuel)	70,573.25			41.00
U/C Down	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	537.01	125.42	27.90

Ref. Note e) in Introduction

Fuel weights in accordance with latest data issued by Performance group dated February 17, 1958 issue 13. Centres of Gravity have temporarily been omitted until a fuel sequencing system is finally established.

AVRO AIRCRAFT LTD.

WEIGHT AND C. OF G BY FUNCTIONAL

COMPON

MALTON, ONT. PROJECT__ COMP. REFERENCE NO. WEIGHT DESCRIPTION NO. FIN AND RUDDER GROUP 3000000 855177 FIN 201000083 FIN TO WING MARRY UP 2010001 49436 10757 FIN POD FOR IR TRACKER 201000283 91535 94 RUDDER 202000084 126348 12634

AVRO AIRCRAFT LTD. MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONAL COMPON

PROJECT_ REFERENCE NO. WEIGHT DESCRIPTION H SKINDB 304000156 62275 FORMERS D B 73355 304000256 304000356 4985 TOP LONGERONS 1905 BRKTS SIDE PANEL 304000456 LOWER LONGERONS 304000556 103015 72 MAIN FRAME STA 538 77 304000656 59805 304000756 38745 ACCESS PANELS 304000856 2175 LOWER PANEL ASSY 304000956 DROP TANK MTG STRUCTURE 8 4 1 5 107565 20 LOWER SIDE PANELS FWD 304001056 27915 LOWER CENTRE PANEL FWO 304001156 66985 LOWER SIDE PANELS AFT 304001256 LOWER CENTRE PANEL AFT 304001356 26095 FLOATING DUCT D B 304001456 455555 103872 3050000 ENGINE BAY 100 TOP LONGERONS 305000158 6746 84326 BOTTOM LONGERONS 305000258 ACCESS DOORS 305000358 136046 ENGINE 305000458 613246 ENGINE TUNNEL 71 ENG RAILS ATTACH TO FORM 305000558 29066 PANELS AT ENG ACCESS DOORS 305000658 111176 BOTTOM CTR PANEL FWD 305000758 46106 CTR PANEL CENTRE 305000858 41206 BOTTOM 76667 BOTTOM CTR PANEL AFT 305000958 86056 PANEL FRONT 305001058 SIDE 74746 PANEL 305001158 SIDE CENTRE 74537 SIDE PANEL 305001258 AFT HEAVY FORMERS 305001358 196356 41 157620 3060000 REAR FUSELAGE OUTER SKINS FIXED 306000159 56587 105097 FORMERS FIXED R F 306000259 306000359 25197 LONGERONS FIXED R 306000459 109947 TUNNEL FIXED R F ENGINE ACCESS DOORS R F 306000559 90237 28397 FAIRING UNDER RUDDER FIXED 306000659 306000759 516508 REMOV TAILCONES CENTRE STRUC AND STING REM 306000859 109358 104127 DIVE BRAKES
D B JOINT TO FUSELAGE 307000172 117905 3070002 4064 12196

AVRO AIRCRAFT LTD. MALTON, ONT.

WEIGHT AND C. OF G BY FUNCTIONA COMPOR

					Г	ES	C	RIF	- T I	0	N								REF	EF	EN	CE	N	0.	COMP NO.	V	VEIG	a h
	FL	Y	IN	G		01						G	RO	U	P						0							-
	ME	CI	u A	N	10	A 1		C	0.1	ha T	. 12	0	LS						-	0	1	00	0	0				
60	ME	CI	HA	N	1 C	AL	-	C	0 1	NT	R	0	LS		FC	F			6	0	1	00	0 (1	52		10	
70	ME	CI	HA	N	1 C	AI		C	() (NT	R	0	LS		-	IN			6	0	1	0 (0 (5	83		12	3
80	ME	CH	HA	N	10	AL		C	01	N T	. 6	0	L 8		0	79			6	0	1	0 0	0 0	7	64		30	
	ME	CI	A	N	16	AL		C	U	N I	K	U	LS		U	A				U	1	0 () ()	D			95	11
																											2	4
	FL					0 1							YIL				D	CS B	6	0	2	00	0 0	0	56		*	1 35
	FL	Y	IN	G	C	0 1	T		H	YD	15	A	UL	1	C	3	E	8 F	6	0	2	00	0 (2	58		3 9	
73 66	FL	Y	IN	G	C	0 1	VT		+4 1	10	R	A	UL	1	C	8	0	科	6	0	31	00	0 (4	62		27	
63	FL	Y	IN	G	C	00	VI		11	YD	R	A	UL	1	C	3		IN	6	0	2	00	0	6	83		1.4 (2)	,
	FL	Y	IN	G	C	0 1	T		71 1	/ D	R	A	UL	1	C	8	F	F	6	0	2	0 0	0	8	52		5	
	1 6	1	2.0	0	0	O I	* *		11 1	D	17	74	0 6	•	6	9	P.	,	-		Ex	13 %	10	3	7	7	00	
																										1.	00	
							Tay !																					
					-																							
									TY,																			
				73					11																			
		14			-						7																	
																								-				
-																												