SECURITY CLASSIFICATION-CONFIDENTIAL

ARROW I

MAINTENANCE INSTRUCTIONS

UNLIMITED

ELECTRICS - CANOPY ACTUATION

71/MAINT 11/5

11 Sept. 57

J. H. PARKIN BRANCH

JUN 8 1995

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For Maintenance and Reliability

Section

Approved:

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for Technical Design Group

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For ho tomen Design Group

Authorized:

Project Designer

ENGINEERING DIVISION, AVRO AIRCRAFT LIMITED, MALTON, ONTARIO

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National Research Council Conseil national de recherches Canada

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By: (Name) ......

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B.J. Petzinger

Date: 544. 9. 96

B.J. Petzinger / Deputy Coordinator Access to Information and Privacy

Signature



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### 1. DESCRIPTION

### 1.1 General

The front and rear canopies are opened and closed by individual electrical actuators operated by a power supply taken from the battery bus. The inflation and deflation of the canopy seals is controlled by a solenoid valve operated by a power supply taken from the emergency D=C bus. The canopies may be mechanically locked when in the closed position. For complete wiring details refer to drawing 7-1100-3, sheet 9.

### 1.2 Canopy Actuation

- 1.2.1 Each canopy is controlled by two double-pole, double-throw switches having OPEN-OFF-CLOSE positions. One switch is mounted in each cockpit and the other two are mounted externally on the canopy arch for ground operation.

  As a safety feature the cockpit canopy switches will energize interlocking relays and over-ride any selection of the canopy ground service switches
- 1.2.2 The canopy actuators are of the linear type and contain limit switches to cut off the electrical supply when the canopies are in the fully open or fully closed positions.
- 1.2.3 Limit switches actuated by the canopy latch lever prevent the D-C supply being fed to the actuators before the canopy latch lever is unlocked.
- 1.2.4 An emergency mechanical release is provided, which may be operated internally or externally.
- 1.2.5 The canopies should only be closed and opened once after each flight using the aircraft battery. If further operation is required, a ground power supply should be used.

### 1.3 Canopy Seal Inflation

1.3.1 The canopy seal inflation valve is solenoid-operated by micro-switches actuated by the canopy latch lever. The solenoid is energized and the canopy seals inflated when the second canopy latch lever is selected to the seal inflate position and de-energized to deflate the seals when the first canopy latch lever is selected to the locked position.

### 2. FUNCTION TESTING

### 2.1 Introduction

2.1.1 Normal opening and closing of the front and rear canopies constitutes a satisfactory functional check for maintenance purposes.



- 2.1.2 The operation of the canopy seal valve will be checked during the cockpit pressurization test. (See Maintenance Instructions Report 71/MAINT 18/1 Low Pressure Pneumatics)
- 2.1.3 The canopy ground service switches and the cockpit canopy switches are spring loaded to the OFF position.

## 2.2 Ground Test Equipment

2.2.1 A-C Ground Power Unit

### 2.3 Functional Test-Canopy Actuation

# 2.3.1 Freparation for Test

- 2.3.1.1 Connect the A-C ground power unit to the aircraft.
- 2.3.1.2 Ensure that the canopy control and canopy actuation circuit breakers, located on panel El, are closed.
- 2.3.1.3 Enter the front cockpit and select the MASTER ELECTRICS switch to the ON position.

### 2.3.2 Test Procedure

- 2.3.2.1 Select the front canopy switch to the CLOSE position.

  The front canopy actuator will be energized, closing the front canopy.
- 2.3.2.2 Select the front canopy latch lever to the LOCK position (Figure 1) This will de-actuate the front canopy actuation micro-switch.
- 2.3.2.3 To determine if the front canopy actuation microswitch has de-actuated, select the front canopy switch to the OPEN position. The front canopy should remain closed.
- 2.3.2.4 Select the front canopy latch lever to the UNLOCK position (Figure 1) This will actuate the front canopy actuation micro-switch.
- 2.3.2.5 Select the front canopy switch to the OPEN position. The front canopy actuator will be energized, opening the front canopy.
- 2.3.2.6 Two men are required to determine if the front canopy switch will over-ride the front canopy ground service switch. With a man in the front cockpit, the man outside will make a CLOSE selection on the front canopy ground service switch. The front canopy actuator will be energized moving the front canopy toward the closed position.



### 2,3,2,6 (continued)

The man in the front cockpit should be able to reverse the canopy actuation by making an OPEN selection on the front canopy switch.

2.3.2.7 Repeat the above procedure (Paras. 2.3.2.1 to 2.3.2.6 inclusive) for the rear canopy, reading "rear" for "front" in each step of the procedure.

### 2.4 Functional Test - Canopy Seal Control Valve

A satisfactory electrical check of the canopy seal control valve is accomplished by listening to the operation of the canopy seal control valve solenoid when the solenoid is energized and de-energized. It will be possible to hear this operation from the rear cockpit. With reference to Figure 1, carry out the following:

- 2.4.1 Select the front canopy latch lever to the SEAL INFLATE position. This will actuate the front canopy seal microswitch.
- 2.4.2 Select the rear canopy latch lever to the SEAI INFLATE position. This will actuate the rear canopy seal microswitch. At this point the canopy seal control valve solenoid should be energized.
- 2.4.3 Select the rear canopy latch lever to the LOCK position.
  This should de-actuate the rear canopy seal micro-switch and de-energize the canopy seal control valve solenoid.
- 2.4.4 Select the rear campy latch lever to the SEAL INFLATE position. This will actuate the rear campy seal microswitch and descripte the campy seal control valve solenoid.

### 2.5 Micro Switch Adjustment

To adjust the canopy actuation and canopy seal micro-switches, proceed as follows, with reference to Figure 1:

### 2.5.1 Canopy Actuation

- 2 %.1.1 Connect a test Tamp between the ground and "normally open" terminal of the canopy actuation micro-switch.
- 2.5.1.2 Move the canopy latch lever toward the UNLOCKED position. Check the amount of movement of the canopy actuation micro-switch arm after the light is illuminated. This movement should be from .025 to .075 inches.



2.5.1.3 If adjustment is required, loosen the micro-switch mounting screws and move the micro-switch until the micro-switch arm movement is within the correct limits.

### 2.5.2 Canopy Seal

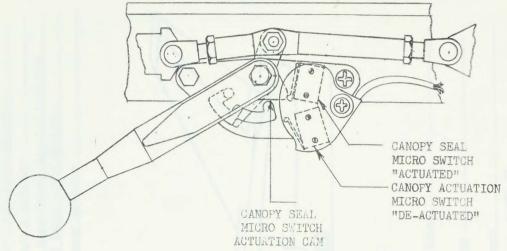
- 2.5.2.1 Connect a test lamp between the ground and "normally open" terminal of the canopy seal switch.
- 2.5.2.2 Move the canopy latch lever toward the SEAL INFLATE position. Check the amount of movement of the canopy seal micro-switch arm after the light is illuminated. This movement should be from .025 to .075 inches.
- 2.5.2.3 If adjustment is required, loosen the micro-switch mounting screws and move the micro-switch until the micro-switch arm movement is within the correct limits.

### 2.6 Completion of Tests

On completion of the functional tests, carry out the following:

- 2.6.1 Select the rear canopy ground service switch to the CLOSE position. The rear canopy actuation will be energized, closing the rear canopy.
- 2.6.2 Enter the front cockpit and select the MASTER ELECTRICS switch to the OFF position.
- 2.6.3 Select the front canopy ground service switch to the CLOSE position. The front canopy actuator will be energized, closing the front canopy.
- 2.6.4 Disconnect the A-C ground power unit from the aircraft,

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LEVER IN CANOPY SEAL INFLATE POSITION

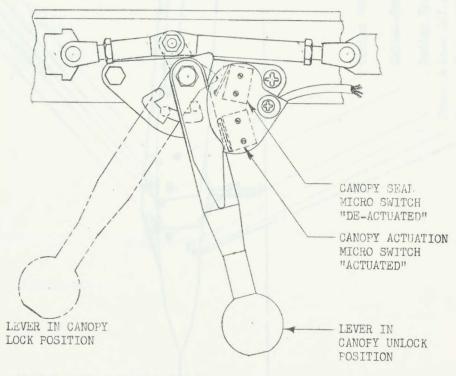
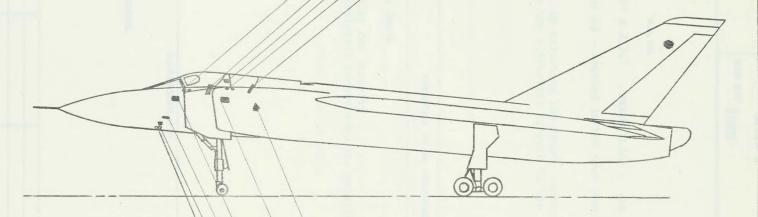


FIGURE 1: CANOFY LATCH LEVER

# FIGURE 2 COMPONENT LOCATION

Front C/P Latch Limit Switches
Front Canopy Actuator
Front & Rear Canopy Service Switches
Rear C/P Latch Limit Switches

Rear Canopy Actuator



Canopy Seal Control Valve

Switch Rear C/P Canopy

Switch Front C/P Canopy

Front & Rear C/P canopy relays PANEL E6

Front & Rear canopy service relays PANEL E3

Panel El Forward Power Circuit Breaker

		ATA RECORD	SYSTEM ELECTRICS	11-E	
AVRO AIRCRA		Engineering Div.	COMPONENT	1	J/ -4
S. Brown	DARD +	A/C TYPE -Arrow 1  EFF. A/C 25201	Relay - Front Coc canopy service	kpit	
MANUFACTURER'S PA	ART NO.		AVRO PART NO.		
MANUFACTURER'S NA	ALER		CS-R-122		
AVROCAN SPEC.	E.O.	NO.			
ENVELOPE SEE 2.	125" x 2.6" x 2	.34" WEIGHT 0.44 LB.	REF. DWGS.		
	*	located in the nose wheel	7-1100-3 Sht 9 7-1100-2 Sht 11		
FUNCTION When eservice switch, front canopy as	complete the	electing the front, canopy electrical circuit to the	REF. M.D.R.		
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THE STREET	CRAFT LTD.	Engineering Div.	ELECTRICS	11-E	6/12
DISTRIBUTION: ST	ANDARD +	A/C TYPE - Arrow 1		Relay -	
S. Brown		EFF. A/C - 25201	Front Cockpit Car	пору	
MANUFACTURER'S	PART NO.		AVRO PART NO.		A HATE
MANUFACTURER'S	NAME		CS-R-122		
AVROCAN SPEC.		E.O. NO.			
ENVELOPE SIZE	.125" x 2.6" x	x 2.34" WEIGHT 0.44 LB.	REF. DWGS.		
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AVRO AIRCRAFT LTD.	Engineering Div.	ELECTRICS	11-E6/14
DISTRIBUTION: STANDARD +	A/C TYPE TArrow 1 EFF. A/C -25201	Rear Cockpit Cand	эру
MANUFACTURER'S PART NO. MANUFACTURER'S NAME		AVRO PART NO.  CS~R-122	
AVROCAN SPEC.	E.O. NO.		
ENVELOPE SIZE 2.125" x 2.6"  LOCATION Mounting on panel	x 2.34" WEIGHT 0.44 LB.	REF. DWGS. 7-1100-2 Sht	10
FUNCTION When energized, be canopy switch, completes the rear canopy actuator.	y selecting the rear cockpit he electrical circuit to	REF. M.D.R.	
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		OVERHAUL LIFE 1500 WASTAGE Q.T.R.	HRS.
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AVRO AIRCRAF	T LTD.	Engineering Div.		11-E	10/2
DISTRIBUTION: STANDA		A/C TYPE -Arrow 1	COMPONENT		
q Brown			Switch-		
S. Brown		EFF. A/C - 25201	Pilot's canopy		
MANUFACTURER'S PAR			AVRO PART NO.		
MANUFACTURER'S NAM	cutler Ha	nmer			
AVROCAN SPEC.	E.C	o. No.			
ENVELOPE SIZE 1 5/	/16" x 075" x	1 13/64"weight 0.10 LB.	REF. DWOS.		
LOCATION Mounted	on panel E10	, located in front cockpit	7-1100-2 Sht 4		
runction To factopy actuator from	ilitate the a	ctuation of the pilot's can-	REF. M.D.R.		
			RELIABIL	ITY	
			OVERHAUL LIFE 1500 WASTAGE Q.T.R.		HRS.
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MAINT		DATA RECORD  Engineering Div.	SYSTEMELECTRICS	REF.	
S. Brown		A/C TYPE - Arrow 1 EFF. A/C - 25201	COMPONENT Switch - Rear cockpit	t canopy	
MANUFACTURER'S P. MANUFACTURER'S N. AVROCAN SPEC.	AME Cutler Ha	ammer	AVRO PART NO.		e stereol
LOCATION Mounte	d on panel El9	c 1.8125" WEIGHT 0.10 LB.	7-1100-2 Sht	t 8	
		tuation of the rear m the rear cockpit.	REF. M.D.R.		
			RELIA	BILITY	
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ISSUE

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CHECKED J. Ferguson
APPROVED R.F. Held

AVRO AIRCRAI		ATA RECORD	ELECTRICS	REF. 1	
S. Brown K. Knowlton	ARD +	A/C TYPE -AFFOW  L EFF: A/C - 25301	Front Canopy Serv	vice Swi	tch
MANUFACTURER'S PAI MANUFACTURER'S NAI AVROCAN SPEC.			AVRO PART NO.  CS-S-159-7	7	ì
LOCATION Between	n front and rea	75" WEIGHT (). 11 LB.  ar canopy - left side  r front canopy actuation	7=1052=572 7=1100=2 s 7=1052=5 s 7=1052=2 s 7=1052=565	sht 4 sht 3 sht 2	
			RELIABIL  OVERHAUL LIFE 1500  WASTAGE Q.T.R. Pending		HRS,
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		ACCESSIBILITY			
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M&UR	between pilo	ed access door on left hand t's and navigator's cockpit			
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		GROUND SUPPORT	EQUIPMENT	
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MAINTENANCE DATA RECOR	EDECTION
AVRO AIRCRAFT LTD.  DISTRIBUTION: STANDARD +  K. Knowlton S. Brown  A/C TYPE - Arrow  EFF. A/C - 25201	
MANUFACTURER'S PART NO. E1600N48-1  MANUFACTURER'S NAME Winnett Boyd (Airborne Access  AVROCAN SPEC. E-277 E.O. NO.	avro part no. 7-1152-9
envelope size 9.0" x 4.0" x 4.0" werent 2.39  Location Between canopy and bulkhead - Pilot St  Nav's Ste. 266	7-1100-3 sht 9
FUNCTION To open and close the canopy. Actuated appropriate canopy actuation switch.	E-141 - Front E-142 - Rear
	OVERHAUL LIFE 1500 HRS. WASTAGE Q.T.R.
INSPECTION OPERATION TO B	PERFORMED MEN X MINUT

INSPECT	NSPECTION TO BE PERFORMED		MEN X A	INUTES	
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PPROVED	G. Emmerson	R.F. Reid	R.F. Reid		

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A=C Ground	l'ower Unit		Cockpit Access	Stand	
INTERCHANGEABL	в Ж	REMOVAL INST	PUCTIONS	MEN × MI	NUTES
REPLACEABLE		REMOVALING	ROCTIONS	EST.	CTUA
Airframe 1. Remove 2. Withdra	l electrical con l nut and bolt se w "FIP" Pin, hold ot withdraw "PIP"	Remove and curing actuator to d	to seat bulkhead.canopy, until is	free.	
actuator.					

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MAINTENANCE DA	ATA RECORD	I/P Pneumatics	REF. NO. 18-2 11-E143	
G. Shaw S. Brown K. Knowl ton	A/C TYPE - Arrow 1 EFF. A/C - 25201	COMPONENT Canopy Seal Contro		
MANUFACTURER'S PART NO. 30098  MANUFACTURER'S NAME SURface Com  AVROCAN SPEC. E-332 E.O. NO.		AVRO PART NO. 7-1852-14		
ENVELOPE SIZE 5.0" X 5.12" X 2.0" WEIGHT 1.1 LB.  LOCATION Aft of Navigator's Seat Bulkhead		REF. DWGS. 7-1800-1 7-1852-19 7-1100-2 sht 13		
runction To pressurize and main in the canopy seals. Contro	rtain a constant pressure plied electrically.	REF. M.D.R.		
		RELIABIL	TY	
	distingui distribute	overhaul life 1500 wastage q.r.r. Pending		
INSPECTION	OPERATION TO BE PERFORME	D	MEN × MINUTE	
PERIOD	The state of the s		EST. ACT	

. 4

maps C1	TON	OPERATION TO BE PERFORMED				KINUTES
PERIC	a				EST.	ACTUAL
25 Hr Aicir	ame Check down: upst:	t for security, dama t operation of valve stream of control valve ream of control valves.	by attaching an a lve and applying a e.	rin biseans	2 x 10	
25 Hr Elect	s. Check	oy open. celectrical connect tion Check (See Main AINT 11/5			2 x 10	
	fuse] 3/16	ve air conditioning lage between station screws and disconne	access panel on ur s 22% and 225 by r cting antenna atts orage boltle.	removing %- whed to panel.		
		The state of the s	Remove and 1	eplace	1 x 80	<u></u>
Daue	• 1	2:	3	4		
DATE	April 12/56	Dec., 8/55	Mar. 25/57	20 Sept. 57		
COMPILED	WO2 Wentwort		D. Collingwood	WO2 Wentworth	<u></u>	
CHECKED	G. Emmerson	Sgt Foster	Sgt Foster	Sgt Foster		
APPROVED		R.F. Reid	R.F. Reid	R.F. Reid	,	

			LUBRICA	TION NIL			
APPLICATION	A	MATERIAL	SPECIFICATION	FREQUENCY	A	CCESS	
			19.0	Tall and the second			
DETAILS:							
· · · · · · · · · · · · · · · · · · ·			GROUND SUPPOR	T EQUIPMENT			
SPECIAL '	TOOLS	FOR AIRCRAF	T USE	SPECIAL TO	OLS FOR BENC	H USE	
	NIL				NIL		
GROUN	D TES	TING EQUIPME	NT	GROUND HA	ANDLING EQUIPA	ENT	
Compressed					· · · · · · · · · · · · · · · · · · ·		
Pressure Ga	auge			Cockpit Access		ral	
⊸C Ground Powe H/P Nitroge	n Ai	r Compress	or	Maintenance Pl	ationm 4G/1	590	
INTERCHANGEABLE	x	].	DENOVALI	NSTRUCTIONS		MEN X	мритея
REPLACEABLE			REMOTAL	NJINOCITONS		Bec	ACTUA
(Airframe)	2.	Remove co	ckpit exhaust du NP paeumatics	ota			
	3.	Disconnec	t i pipe line fr	om botile			
	40		botts from crad				
	5. 6.	Remove bo		ps holding bottle.			
	7.	Disconnec	t 2 pipe lines f	rom vaive.			
	8. 9.	Remove ya		bolts from valve.			4
				Remove and repl	lace	1 x 60	
(Electrics)	Digo	connect 1 s	electrical connec				
(220001200)							
				Remove and repla	ice	1 x 2	



MAINTENANCE DATA RECORD		SYSTEM	REF. NO.	
AVRO AIRCRAFT	TD. Engineering Div.	ELECTRICS	11-E145	
J. Brown K. Knowlton	+ A/C TYPE - ATTOW 1 EFF. A/C - 25201	COMPONENT Rear Canopy Service Switch		
MANUFACTURER'S PART N MANUFACTURER'S NAME AVROCAN SPEC.	o. CS-S-159-7 E.O. NO.	AVRO PART NO.	7	
	x 1.3° x 0.75° weight 0.11 lb.	7-1100-2 sht 4 7-1100-3 sht 9		
FUNCTION External	switch for rear canopy actuation.	REF. M.D.R.		
		RELIABIL	LITY	
		OVERHAUL LIFE 15 WASTAGE Q.T.R.	00 HRS.	
INSPECTION	OPERATION TO BE PERFORME	I.D.	MEN × MINUT	
PERIOD			Bom Acc	

		OPERATION TO BE PERFORMED		MEN X	MINUTES
PERIO	ac			EST.	ACTUA
	V1111			H-H-H-	
Primary		Check for security of mounting Function check. (See Maintenance Instructi 71/MAINT 11/5)	ons Report	1 x 2	
	1 2 15				
	5				
	7				
		ACCESSIBILITY			
		Through hinged access door on left hand si	de of A/C		
		Through hinged access door on left hand si between the front and rear cockpits.	de of A/C		
SSITE	, ( 5 9		de of A/C		
SSUE	5 1	between the front and rear cockpits.	de of A/C		
		between the front and rear cockpits.	de of A/C		
DATE	) 1 25 Sept	between the front and rear cockpits.	de of A/C		

	The land of the	LUBRICATI	DN NIL	STREET
APPLICATION	MATERIAL	SPECIFICATE N	FREQUENCY	ACCESS
THE STATE OF				
DETAILS:				
		GROUND SUPPORT	FOUIPMENT	
SPECIAL	TOOLS FOR AIRCRA			FOR BENCH USE
	NIL		NIL NIL	TOTO POLITIMENT
GROUP	ND TESTING EQUIPM	ENT	GROUND HAND	LING EQUIPMENT
A-C Grou	und Power Suppl	Ly	Cockpit Access Sta	and
INTERCHANGEABL	E XX	REMOVAL INS	TRUCTIONS	MEN × MINUTES
REPLACEABLE				EST. ACTUAL
2 Ren	nove 1 switch m	etrical connections	ve and Replace	1 x 15

ACTUA

MAINTENANCS	DAYA RECORD	ELECTRICS	REF. NO. 11-E1501/2
A. Brown	a/c type Arrow 1 Eup. a/c -25201	COMPONENT Limit switch latch front cockpit canopy seal	1-
EMEUPACTURER'S PART NO.  SMEUPACTURER'S RAISS  AVROCAN SPPC. 8	8. <b>0</b> . 972.	C S-S-152	
ENVELOPE SHEE, 937" X .80" X .  LOCATION On canopy latch loc  cockpit.		7-1100-2 Sht 7 7-1100-3 sht 9	
runction When selected, by ocking lever, closes the francopy seal valve	actuation of the canopy on cockpit circuit to the	REF. M.D.R.	
		RELIABILI OVERMAUL LIPE 1500 WASTAGE Q.T.R.	HRS.
mmpretion	operation to be perporme	D	MEN X MINUTES

MOPRCT	non operation to i	e Perpormed	MEN X	MINUTES
PERIO			EST.	ACTUAL
PRIMARY	Function check		1 x 1	
A # 2 #	Check switch for security and	ell m sen the color		
5 Hour	Check wiring for security	Ознако	1 x 2	
	Date of replece			
	ACCUSSIBILITY	house water the contract of th		7
	78 - A - A A A			1
	Unobstructed			
	Unobstructed			
	nioparingsag			
	nuopatrictod			
	nuopserictod			
EDUS DATE	2			
DATE	24 July 1957 * T6 Oct 57			•
The College Co	2			

		LUBRICAT	ION NIL	
PPLICATION	MATERIAL	SPECIFICATION	FREQUENCY	ACCESS
	Militar Laves of the			
ETAILS:		GROUND SUPPORT	EALID ME WT	
SPECIAL	TOOLS FOR AIRCRAF			LS FOR BENCH URE
	NIL		WI	
GROUI	ND TESTING EQUIPMEN	(T	GROUND HAI	ROLING EQUIPMENT
A/C On	round Power Unit		Cockpit access st	and
NTERCHANGEAUL	E X	nenoval III	1931#919NE	MEN X MINUTES
EPLACEABLE		REMOVAL IN	31 N O C 115 N 3	BET. ACTUAL
1. D: 2. Re	isconnect 2 elec emove 2 mounting		ove and replace	1 x 10
				hamiltonics ()

ACTUA

	ENANCE	DATA RECORD	GYSTEM	REF.	NO.
AVRO AIRCE		Engineering Div.	ELECTRICS	11-E	1501/3
STRIDUTION: STA	NDARD +	A/C TYPE - Arrow 1	COMPONENT Limit switch late	ch-	
S. Br	own	EFF. A/C - 25201	Front Canopy		
eanufacturer's p	ART NO.		AVRO PART NO.		
Cadupacturer's N	AME		CS-S-152		
AVROCAN SPEC.	E	.o. no.			
EMVELOPE SIZE .	937" x .80" x	:.356" WEIGHT 0.30 LB.	REF. DWGS.		
LOCATION On ca	nopy latch lo	cking lever in pilot's cock-	7-1100-2 Sht	. 7	
runction When stocking lever, from being en	prevents the	he actuator of the canopy front C/P relay E6/12	REF. M.D.R.		
			RELIABI	LITY	
			OVERHAUL LIFE 1500 WASTAGE Q.T.R.		
					HRS.
INSPECTION		OPERATION TO BE PERFORMED			HRS.
DISPECTION PERIOD		OPERATION TO BE PERFORMED		MEN X	
	Function ch				MINUTES
PERIOD	Check switch	neck.		EST.	MINUTE
PRIMARY	Check switch	leck.		EST.	MINUTE
PRIMARY	Check switch	neck.		est.	MINUTE

# ACCESSIBILITY Unobstructed ESUE 1 DATE 2/A July 1957 COMPILED WO2 Wentworth CNECKED J. Ferguson Approved M.F. Reid

		LUBRICATI	OHNIL		
APPLICATION	MATERIAL	SPECIFICATION	FREQUENCY	ACCESS	
DETAILS:					
Olicia (Charles and August and Au	G	ROUND SUPPORT	EQUIPMENT		
SPECIAL	L TOOLS FOR AIRCRAFT U	ISE	SPECIAL T	OOLS FOR BENCH USE	*********
	NIL		N	IIL	
GRO	UND TESTING EQUIPMENT		GROUND H	ANDLING EQUIPMENT	
A/C (	Ground Power Unit		Cockpit Access S		MINUTES
REPLACEABLE	ILE X	REMOVAL INS	TRUCTIONS	EST.	ACTUAL
	Disconnect 2 electr Remove 2 mounting b	olts	and Replace	1 x 10	

ACTUAL

	ENANCE	DATA RECORD	ELECTRICS	REF. NO. 11-E1502/2
BETRIBUTION: STAN S. Brown		A/C TYPE - Arrow 1 EFF. A/C - 25201	COMPONENT Limit Sw. itch lat pit Canopy seal	ch rear cock
MANUFACTURER'S NA			AVRO PART NO.  CS-S-152	
AVROCAN SPEC.	· E.	o. No.		
		356" WERRIT 0.30 LB.	7-1100-2 Sht.	8
runction When se ing lever, clos canopy seal va	ses the reart	ctuation of the canopy lock- cockpit circuit to the	REF. M.D.R.	
	HANDON SHERVER		RELIABILI	TY
		r province of the contract of	overhaul life 1500 wastage Q.T.K.	HRS.
INSPECTION		OPERATION TO BE PERFORMED	0	MEN × MINUTES
PERIOD				EST. ACTUA
PRIMARY 25 hours		ch for security and damage ng for security	dividuals C commons	1 x 1
		ACCESSIBILITY		
ISBUE	Unobstruct			
DATE July COMPILED WO2 W				

		LUBRICATI	ON NIL		
APPLICATION	MATERIAL	SPECIFICATION	FREQUENCY	ACCESS	
					THE REAL PROPERTY.
DETAILS:				.0	
range Sangara Can		GROUND SUPPORT	EQUIPMENT	,	
SPECIAL	TOOLS FOR AIRCRAFT			LS FOR BENCH USE	
	NIL		NII		
GROUI	ND TESTING EQUIPMEN	TT .	GROUND HAN	DLING EQUIPMENT	
A/C G	round Power Unit		Cockpit access sta	and	
INTERCHANGEABL	EX	REMOVAL INS	TRUCTIONS	MEN ×	MINUTES
REPLACEABLE		REMOVALING	1100110110	EST.	ACTUAL
	isconnect 2 elec emove 2 mounting		nd Replace	1 x 10	

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REF. NO. 11-1502/3 SYSTEM DATA RECORD MAINTENANCE ELECTRICS Engineering Div. AVRO AIRCRAFT LTD. COMPONENT A/C TYPE -Arrow 1 DISTRIBUTION: STANDARD + Limit Switch latch-EFF. A/C -25201 S. Brown Rear canopy AVRO PART NO. MANUFACTURER'S PART NO. CS-S-152 MANUFACTURER'S NAME AVROCAN SPEC. E.O. NO. REF. DWGS. LB. ENVELOPE SIZE .937" x .80" x .356" WEIGHT 0.30 7-1100-2 Sht 8 LOCATION On canopy latch locking lever in rear cockpit. REF. M.D.R. FUNCTION When selected, by the actuation of the canopy locking lever, prevents the rear C/P relay from being energized. RELIABILITY OVERHAUL LIFE 1500 HRS. WASTAGE Q.T.R. MEN X MINUTES INSPECTION OPERATION TO BE PERFORMED EST. ACTUAL PERIOD Function check PRIMARY Check switch for security and damage 25 Hours 1 x 2 Check wiring for security ACCESSIBILITY Unobstructed.

ISSUE	1	
DATE	July 24, 1957	
COMPILED	WO2 Wentworth	
	J. Ferguson	
APPROVED	R.F. Reid	

		LUBRICAT	ION NIL	
APPLICATION	MATERIAL	SPECIFICATION	FREQUENCY	ACCESS
DETABLE				
		4		
1		F1 F1		
		GROUND SUPPORT		
SPECIAL	TOOLS FOR AIRCRAF	T USE	SPECIAL TOO	DLS FOR BENCH USE
	NIL		NI	L
		The state of the		
	an manning motivities	NT.	GROUND HA	NDLING EQUIPMENT
GROU	ND TESTING EQUIPME	NI CONTRACTOR OF THE CONTRACTO	GROUND HA	TOWNS BY OF MENT
A/C G	round Power Unit	t	Cockpit access st	and
INTERCHANGEABL	EY			MEN X MINUTE
REPLACEABLE		REMOVAL IN	STRUCTIONS	EST. ACTU
1. D 2. R	isconnect 2 elemove 2 mountin	ctrical connection g bolts	ns	
		Remove an	nd Replace	1 x 10
	3			
	4			
	4			
	4			
	4			

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