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TECHNICAL REPORT



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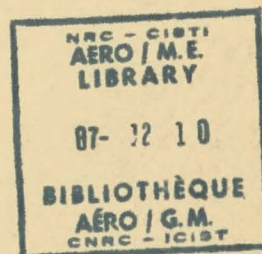
TECHNICAL DEPARTMENT (Aircraft)

ANALYZED

Classification cancelled / Changed to UNCLASS
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Date 27 Sept 96
Signature [Signature]
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TITLE: MAIN LANDING GEAR FORCING FUNCTION ANALYSIS BY MEANS OF A
CADAC COMPUTER

- Part 1 Preliminary Analysis
- Part 2 (a) Rigid Wing With No Spring Back
(b) Rigid Wing With Spring Back
- Part 3 Flexible Wing



PREPARED BY A. Grzedzielski DATE Jan./56
R. N. Shearly
CHECKED BY _____ DATE _____
SUPERVISED BY A. Grzedzielski DATE _____
APPROVED BY _____ DATE _____

ISSUE NO.	REVISION NO.	REVISED BY	APPROVED BY	DATE	REMARKS
<u>2</u>	<u>65</u>	<u>R. N. Shearly</u>		<u>1/5/96</u>	<u>Sheet 2-12 to 2-17 added</u>

FORM 1316A

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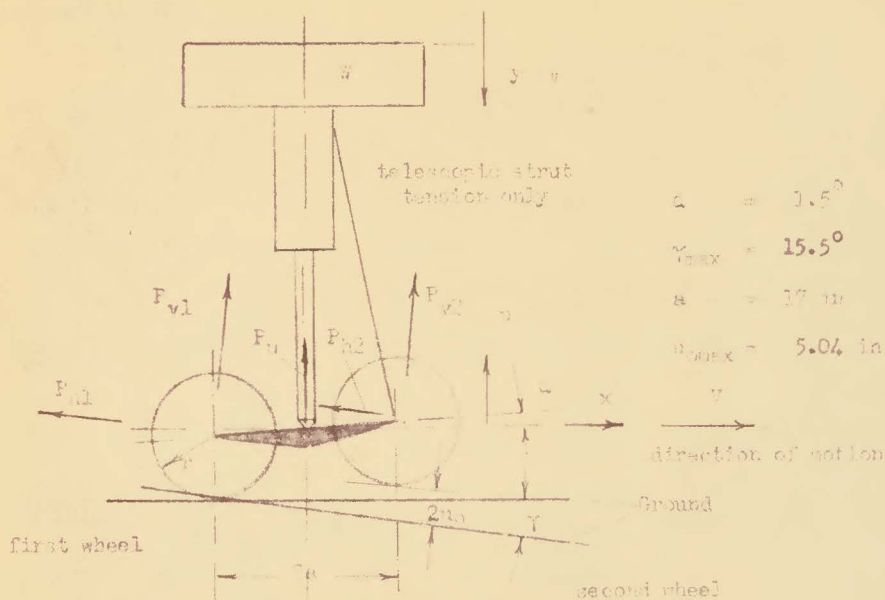


Fig.1.

References:

- 1) Ben. Milwitzky and Fr.E. Cook. Analysis of Landing Gear Behaviour. N.A.C.A. Report 1154, 1953.
- 2) Fr.E. Cook and Ben. Milwitzky. Effect of Interaction on Landing Gear Behaviour and Dynamic Loads in Flexible Airplane Structures. N.A.C.A. Technical Note 3467, 1955.
- 3) H. Levy and E.A. Baggott. Numerical Solutions of Differential Equations. Dover Publications, Inc.
- 4) Stress Report 7/0590/1. Prediction of Ground Reactions M/E.
- 5) Stress Report 7/0590/2006. Preliminary Particulars Main and Nose Undercarriage.
- 6) Dowty Equipment of Canada Ltd. Letter P.104-A/-X/1. 23Aug. 1965.

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1) INTRODUCTION.

When attempting to obtain a forcing function of the landing gear shown in Fig. 1, any automatic integration procedure is complicated by several formulations and side conditions appearing in terms of inequalities. In particular, two inequalities restrict the ground reactions of wheels to compression, two other enter in the spin up condition. One inequality restricts the load of the telescopic link to tension. All these are of the form: When a variable, say,

$$x > 0, \text{ then its function } F(x) = \begin{matrix} F_+(x) & \text{Const.} \\ F_-(x) & \text{Zero.} \end{matrix} \text{ or in part.}$$

Another side condition appears in the dash pot equation: If

$$Q(y, \dot{y}) > 0, \text{ then } \ddot{y} = \begin{matrix} +\sqrt{Q(y, \dot{y})} \\ -\sqrt{Q(y, \dot{y})} \end{matrix}$$

The above set up can be simplified considerably if it is known in advance, or the computation can be arranged so, that some ranges of the variable in question would be outside computation. For instance, if the computation is started at the instant the first wheel contacts the ground it is not necessary to restrict the ground reactions to positive values only, since negative values will anyhow be disregarded. However, this procedure can not be applied to the contact of the second wheel and to the spin up condition.

The telescopic link condition can be simplified on the assumption that the lower mass, i.e. wheel masses and boggy, can be neglected as small. Because in this case no appreciable pitching motion

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of the boggy can be anticipated, its action may be visualized as follows:

After the first wheel has contacted the ground, the boggy rotates around the second wheel axis until it is parallel to the ground. At this moment both wheel reactions are equal, or can be assumed as equal if one disregards the pitching inertial of the boggy and some insignificant effects due to the uneven spin up of wheels. Subsequently, the boggy moves parallel to itself and the telescopic link slackens. Thus the telescopic link carries no load after the shock absorber has closed by the quantity

$$u_0 = (\alpha + \gamma) a$$

where α and γ are defined in Fig.1. In the present design these two angles are quite small so the the above formula should be a fair approximation.

If this is accepted, then the displacement of the boggy with respect to the aircraft depends on one variable only, on the shock absorber closure (stroke) u . On the other hand, if the lower masses were kept in the computation, the condition that the telescopic link can develop tension only would have to be introduced with a great deal of complication of the program.

It appears from the above that for $u < u_0$, i.e. before the telescopic link has slackened, the ground reaction of the second wheel does not contribute anything to the shock absorber force. After this moment, however, both wheels make equal contributions to it. In other words, the link is a rigid body for $u < u_0$.

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In summing up: the wheel first to contact does not develop any ground reaction unless

$$y - 2u > 0,$$

the wheel second to contact unless

$$y - 2u_0 > 0,$$

then after u is larger than u_0 , both wheel contact only if

$$y - u - u_0 > 0.$$

Fig.2 represents the contact conditions with the help of a diagram in the plane y, u .

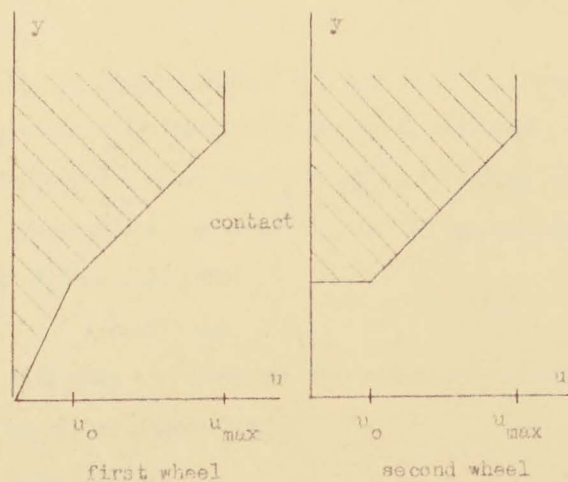


Fig.2.

Spin up and recoil conditions are discussed further below.

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2) EQUATIONS OF THE MAIN ACTION.

After the above explanation the ground reactions can be easily determined in terms of y , u , u_0 .

Case $u < u_0$.

First wheel to contact

$$P_{v1} = K_t(y - ku) \quad \text{positive or zero}$$

second wheel

$$P_{v2} = K_t(y - ku_0) \quad \text{positive or zero}$$

Case $u > u_0$.

Both wheels

$$P_{v1} = P_{v2} = K_t(y - u - u_0) \quad \text{positive or zero}$$

The total reaction is the sum of two wheel reactions. Since it is possible to design a convenient sub routine including all above restrictions and inequalities the total reaction is denoted subsequently by the symbol $P_v(y, u, u_0)$. Thus

$$P_v(y, u, u_0) = P_{v1} + P_{v2}$$

Similarly the shock absorber force is denoted by $P_u(y, u, u_0, f)$ and is given by the expressions

Case $u < u_0$.

$$P_u(y, u, u_0, f) = [P_{v1}][1 + f(u_0 - u)/a]$$

which is obtained by taking equilibrium of moments around the axis of the second wheel.

Case $u > u_0$.

$$P_u(y, u, u_0, f) = P_v(y, u, u_0)$$

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SUMMARY.

It is known that in the asymmetric landing of an aircraft with a wide landing gear tread, the impact on the gear second to contact the ground can be more severe than the impact on the gear first to contact. Before a large scale computation is attempted some estimation of the effect is presented by means of the impulse method. Thus the formulae derived below hold as long as no overlapping of the shock absorbing processes occurs, i.e. approximately for an initial roll angle β larger than the ratio: total landing gear closure to landing gear tread. Since in the case under consideration β is about $1/25$, a fair accuracy can be expected from the method, at least for two first landing shocks.

- 1) Assume that the aircraft, while airborne, is approaching the ground with a vertical velocity v_0 and a roll angle β_0 . The initial rolling velocity γ_0 is supposed to be zero. Also $\beta_0 > 1/25$, in radians.
- 2) Through a partially elastic shock L_1 , on the left hand gear say, the aircraft acquires a vertical velocity v_1 and a rolling velocity clockwise γ_1 . These can be computed from two conditions:
 - a) Due to the shock L_1 , vertical velocity at the left hand gear is changed from v_0 to $-kv_0$, k being the rebound factor about .45.
 - b) No change in the angular momentum of the aircraft can occur with respect to an instantaneous axis of rotation, situated, approximately, in the wing chord plane above the contacting gear.
- 3) Through a second partially elastic shock R_2 , on the right hand gear, the aircraft acquires a vertical velocity v_2 and a rolling velocity anti-clockwise γ_2 , which can be determined as in item 2), taking an appropriate

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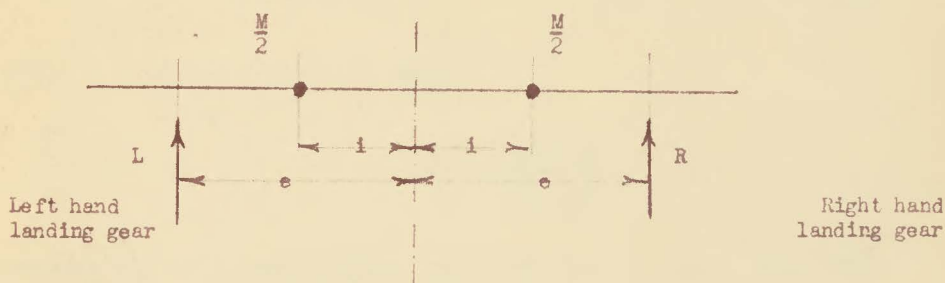
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axis of rotation. The procedure can be continued until no more shocks occur.

It should be noted that an airborne aircraft will rebound always. However, a free falling aircraft can not be treated by the impulse method because the contact time of gears with the ground is not specified. The successive impact and rebound velocities are computed as follows:



before contact v_0

$v_0, \gamma_0 = 0.$

contact L_1

after contact $v_1 - e\gamma_1$

$v_1, \gamma_1 (+)$

$v_1 + e\gamma_1$

before contact

contact R_2

before contact $v_2 + e\gamma_2$

$v_2, \gamma_2 (+)$

$v_2 - e\gamma_2$

after contact

contact L_3

after contact $v_3 - e\gamma_3$

$v_3, \gamma_3 (+)$

$v_3 + e\gamma_3$

before contact

contact R_4

before contact $v_4 + e\gamma_4$

$v_4, \gamma_4 (-)$

$v_4 - e\gamma_4$

after contact

contact L_5 if any

As shown below all velocities can be computed quite easily by means of the following formulae:

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rebound condition

$$v_{i+1} - e\gamma_{i+1} = -k(v_i + e\gamma_i)$$

momentum condition

$$v_{i+1} + e\gamma_{i+1} = v_i - e\gamma_i + m(v_i + e\gamma_i)$$

where $i = 0, 1, 2, 3, \dots$ and

$$m = (1+k) \frac{e^2 - 1^2}{e^2 + 1^2}$$

Assuming $e/1 = 2$ one obtains $m = .87$ for $k = .45$. Then the computation is organized as follows:

Left hand gear

Right hand gear

before contact $1.00 v_0$

$1.00 v_0$

1st contact

after contact $-.45 v_0$

$$[1.00 + .87 \times 1.00] v_0 = 1.87 v_0$$

2 nd contact

$$[-.45 + .87 \times 1.87] v_0 = 1.18 v_0$$

$-.84 v_0$

3 rd contact

$-.53 v_0$

$$[-.84 + .87 \times 1.18] v_0 = .17 v_0$$

4 th contact

$$[-.53 + .87 \times .17] v_0 = -.38 v_0$$

$-.08 v_0$

And the aircraft is lifting up with a velocity $\frac{1}{2}[-.38 + .08] v_0 = -.23 v_0$

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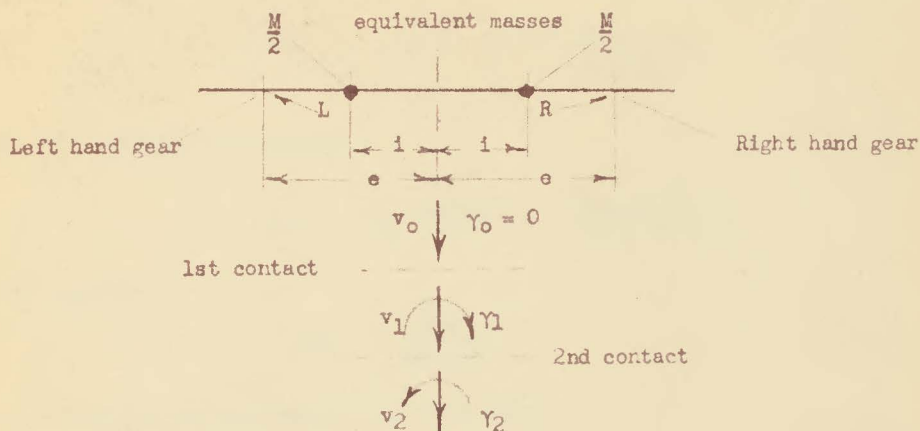
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DERIVATIONS.

Consider an aircraft approaching the ground with a vertical



velocity v_0 , with no roll velocity, and banking so that only the left hand landing gear contacts the ground, while the state of motion changes from v_0 to v_1, γ_1 .

Since no change of angular momentum occurs with L as centre rotation

$$[v_0 - v_1 + i\gamma_1](e - i)M/2 + [v_0 - v_1 - i\gamma_1](e + i)M/2 = 0$$

and after reduction

$$(v_0 - v_1)e - i^2\gamma_1 = 0$$

Second equation is provided by the property of the gear of absorbing a certain amount of energy

$$v_1 - e\gamma_1 = -kv_0$$

These two equations are solved for v_1 and γ_1 .

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Since L is moving up and R is moving down the second contact occurs with a velocity

$$v_1 + ey_1 = v_0 + (1+k) \frac{e^2 - i^2}{e^2 + i^2} v_0$$

The total change of momentum is

$$I_L = (v_1 - v_0) M = \frac{(1+k) i^2}{e^2 + i^2} M v_0$$

The quantity

$$M_r = \frac{i^2 M}{e^2 + i^2}$$

is called the reduced mass at the gear point.

A similar reasoning yields the change of motion due to the second contact. Since no change of angular momentum occurs with R as centre of rotation

$$(v_2 - v_1)e + (iy_2 + iy_1)i = 0$$

then the rebound condition yields

$$v_2 - ey_2 = -k(v_1 + ey_1)$$

these two equations, when solved for v_2 , y_2 , give the velocity before the third shock

$$v_2 + ey_2 = v_1 - ey_1 + (1+k) \frac{e^2 - i^2}{e^2 + i^2} (v_1 + ey_1)$$

Evidently the reduced mass is the same as found above.

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Main Undercarriage

The undercarriage as considered in this analysis is shown in Fig. 1.

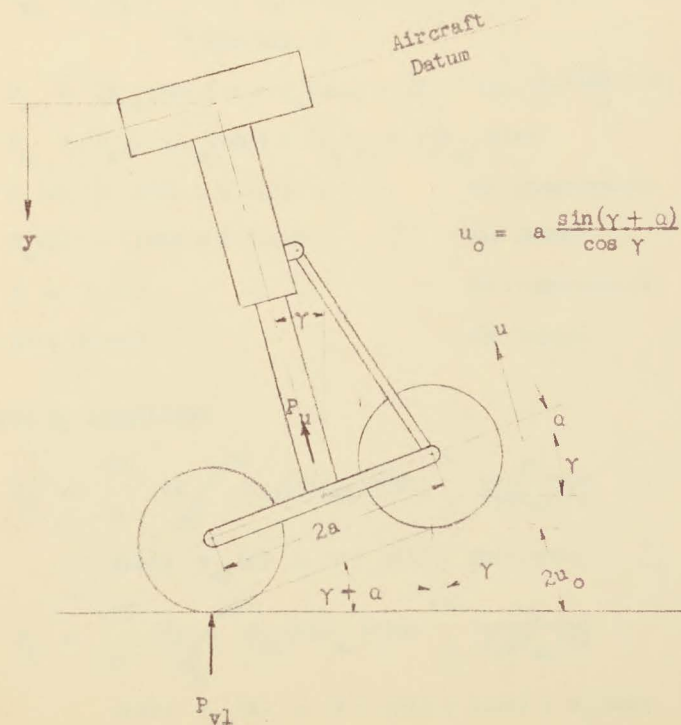


Fig. 1

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Continue the program until

$$\begin{aligned} & \text{(a) } y - (u + u_0) \cos \gamma \leq 0 \quad \text{For } u > u_0 \\ \text{or} & \text{(b) } y - 2u \cos \gamma \leq 0 \quad \text{For } u < u_0 \end{aligned}$$

Initial conditions: At $t = 0$; $y = 0$, $u = 0$, $v = v_0$ and as follows

Case		Airborne Nose Down No Drag	Airborne No Drag	Airborne Tail Down No Drag
g'	in./sec. ²	0	0	0
M	lb.sec. ² /in.	60.8808	60.8808	60.8808
γ	degrees	0	8	16
v_0	in./sec.	108	108	108
V	in./sec.	0	0	0

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Surface designated (1) represents ground reaction on first wheel.
Surface designated (2) represents ground reaction on second wheel.
Surface designated (1+2) represents total ground reaction on both wheels.

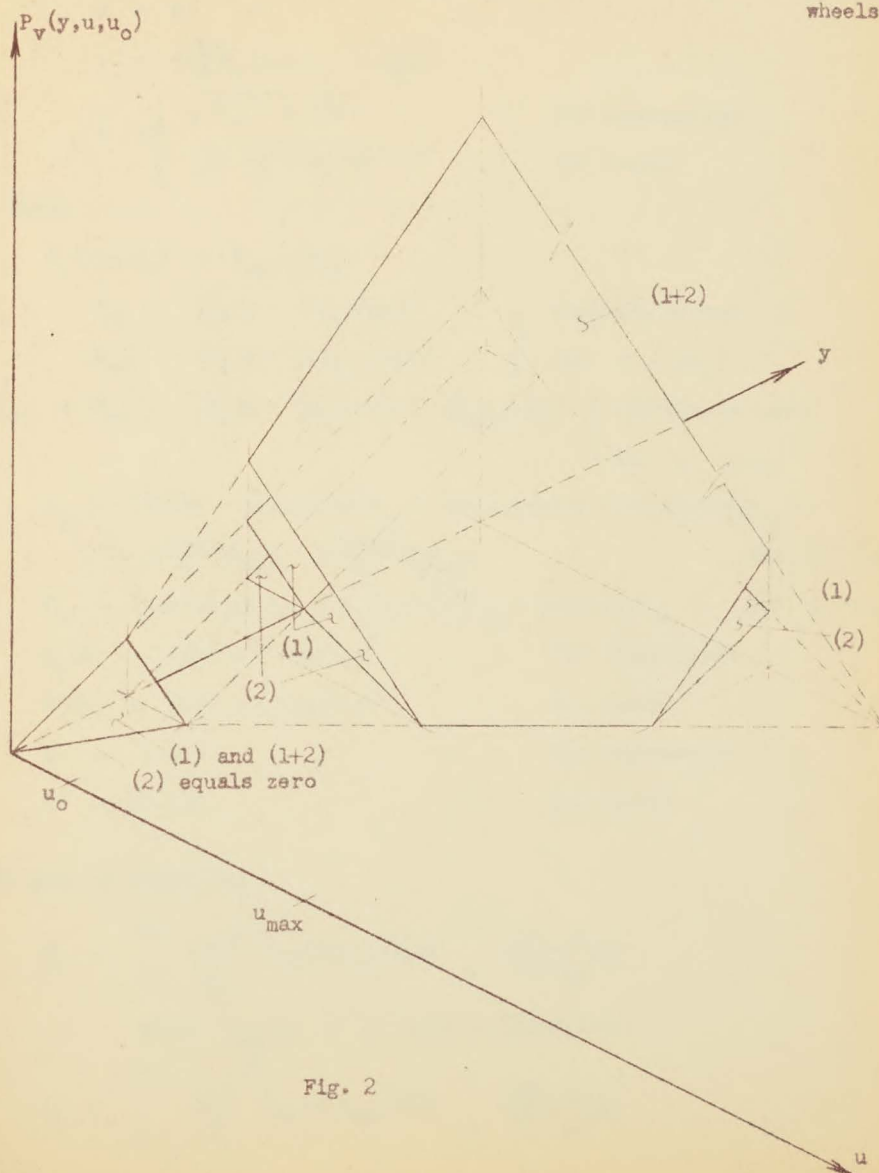


Fig. 2

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Rewriting putting the constants in brackets [].

$$\dot{y} = v$$

$$\dot{v} = -\left[\frac{1}{M}\right]P_v(y, u, u_o) + [g']$$

$$\dot{u} = \begin{cases} \sqrt{(P_u - S_u)/D} & \text{For compression} \\ -\sqrt{(-P_u + S_u')/D'} & \text{For recoil} \end{cases}$$

Where

$$P_v(y, u, u_o) = P_{v1} + P_{v2}$$

$$P_{v1} = [K_t]y - [2K_t \cos \gamma]u \quad \left. \begin{array}{l} \text{Positive or zero} \\ \text{For } u < [u_o] \end{array} \right\}$$

$$P_{v2} = [K_t]y - [2K_t u_o \cos \gamma]$$

$$P_{v1} = P_{v2} = [K_t]y - [K_t \cos \gamma]u - [K_t u_o \cos \gamma] \quad \left\{ \begin{array}{l} \text{Positive or zero} \\ \text{For } u > [u_o] \end{array} \right.$$

$$P_u = [2 \cos \gamma - 2 \sin \gamma \sin \alpha]P_{v1} + [2 \cos \gamma \tan \gamma + 2 \cos \gamma \sin \alpha]f_1 P_{v1} + \left[\frac{2 \sin \gamma}{a}\right]P_{v1}u - \left[\frac{2 \cos \gamma}{a}\right]f_1 P_{v1}u \quad \text{For } u < [u_o]$$

$$P_u = [\cos \gamma]P_v(y, u, u_o) + [\sin \gamma]f_1 P_{v1} + [\sin \gamma]f_2 P_{v2} \quad \text{For } u > [u_o]$$

$$S_u(u) = 1865 u + 5.333 u^3 \quad \text{For compression}$$

$$S_u'(u) = 1565 u + 4.480 u^3 \quad \text{For recoil}$$

$$D = 1.415 \quad \text{For compression}$$

$$D' = 22.640 \quad \text{For recoil}$$

With spin up conditions

$$f_1 = \begin{cases} .55 & \text{if } \int_0^t P_{v1}(\tau) r_{a1}(\tau) d\tau < \left[\frac{IV}{fg}\right] \frac{1}{r_{a1}(t)} \\ 0 & \text{if } \int_0^t P_{v1}(\tau) r_{a1}(\tau) d\tau \geq \left[\frac{IV}{fg}\right] \frac{1}{r_{a1}(t)} \end{cases}$$

$$\text{where } r_{a1}(t) = r - y(t) + [2 \cos \gamma]u(t)$$

$$f_2 = \begin{cases} .55 & \text{if } \int_{t_2}^t P_{v2}(\tau) r_{a2}(\tau) d\tau < \left[\frac{IV}{fg}\right] \frac{1}{r_{a2}(t)} \\ 0 & \text{if } \int_{t_2}^t P_{v2}(\tau) r_{a2}(\tau) d\tau \geq \left[\frac{IV}{fg}\right] \frac{1}{r_{a2}(t)} \end{cases}$$

$$\text{where } r_{a2}(t) = r - y(t) + [\cos \gamma]u(t) + [u_o \cos \gamma]$$

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Procedure for computation

Use 0.001 sec. time increments throughout.

Print every 0.020 sec..

Print values of v , u , y and $P_v(y, u, u_0)$.

Starting point

First wheel contacts.

Transition points (not necessarily in chronological order)

Spin up of first wheel ends.

Second wheel contacts.

Spin up of second wheel ends.

Shock absorber closure reaches a maximum and recoil commences.

Second wheel leaves the ground.

First wheel leaves the ground.

Note: The last two transition points may be replaced by one; namely, both wheels leave the ground at the same time.

Procedure for passing through the singularity at $\dot{u} = 0$.

When during the compression program one of the Q 's (the second one) becomes negative switch to the recoil program. Letting $Q = 0$, repeat this time interval; then continue letting $Q = 0$, sensing for the signs of the Q 's. As soon as both Q 's are positive the critical region is passed and the jump to the recoil branch of the liquid spring curve has been completed and Q can be taken as calculated and the recoil program continued.

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Numerical Computations:

Solve

$$\dot{y} = v$$

$$\dot{v} = - .0164255 P_v(y, u, u_0) \quad \text{where } P_v(y, u, u_0) = P_{v1} + P_{v2}$$

$$\dot{u} = \begin{cases} \sqrt{[P_u - (1865 u + 5.333 u^3)]/1.415} & \text{For compression} \\ -\sqrt{[-P_u + (1565 u + 4.480 u^3)]/22.640} & \text{For recoil} \end{cases}$$

Where for $\gamma = 0^\circ$

$$P_{v1} = 10865 y - 21730 u$$

$$P_{v2} = 10865 y - 9670$$

Pos. or zero $u < .44501$

$$P_{v1} = P_{v2} = 10865 y - 10865 u - 4835 \quad \text{Pos. or zero } u > .44501$$

$$P_u = 2 P_{v1} + .0523540 f_1 P_{v1} - .117647 f_1 P_{v1} u \quad u < .44501$$

$$P_u = P_v(y, u, u_0) \quad u > .44501$$

With spin up conditions

$$f_1 = \begin{cases} .55 & \text{if } \int_0^t P_{v1}(\tau) r_{a1}(\tau) d\tau < 0 \\ 0 & \text{if } \int_0^t P_{v1}(\tau) r_{a1}(\tau) d\tau \geq 0 \end{cases}$$

$$\text{where } r_{a1}(t) = r - y(t) + 2u(t)$$

$$f_2 = \begin{cases} .55 & \text{if } \int_{t_2}^t P_{v2}(\tau) r_{a2}(\tau) d\tau < 0 \\ 0 & \text{if } \int_{t_2}^t P_{v2}(\tau) r_{a2}(\tau) d\tau \geq 0 \end{cases}$$

$$\text{where } r_{a2}(t) = r - y(t) + u(t) + .44501$$

Continue program until

$$(a) \quad y - u - .44501 \leq 0 \quad \text{For } u > .44501$$

or

$$(b) \quad y - 2u \leq 0 \quad \text{For } u < .44501$$

Where for $\gamma = 8^\circ$

$$P_{v1} = 10865 y - 21518 u$$

$$P_{v2} = 10865 y - 60968$$

Pos. or zero $u < 2.83339$

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$$P_{v1} = P_{v2} = 10865 y - 10759 u - 30484 \quad \text{Pos. or zero} \quad u > 2.83339$$

$$P_u = 1.97325 P_{v1} + .330190 f_1 P_{v1} + .0163732 P_{v1} u - \quad u < 2.83339$$

$$- .116502 f_1 P_{v1} u$$

$$P_u = .990268 P_v(y, u, u_0) + .139173 f_1 P_{v1} + \quad u > 2.83339$$

$$+ .139173 f_2 P_{v2}$$

With spin up conditions

$$f_1 = \begin{matrix} .55 \\ 0 \end{matrix} \text{ if } \int_0^t P_{v1}(\tau) r_{a1}(\tau) d\tau \begin{matrix} < \\ \geq \end{matrix} 0$$

$$\text{where } r_{a1}(t) = r - y(t) + 1.98054 u(t)$$

$$f_2 = \begin{matrix} .55 \\ 0 \end{matrix} \text{ if } \int_{t_2}^t P_{v2}(\tau) r_{a2}(\tau) d\tau \begin{matrix} < \\ \geq \end{matrix} 0$$

$$\text{where } r_{a2}(t) = r - y(t) + .990268 u(t) + 2.80582$$

Continue program until

$$\begin{aligned} \text{(a)} \quad y - .990268 u - 2.80582 &\leq 0 & u > 2.83339 \\ \text{Or} \\ \text{(b)} \quad y - 1.98054 u &\leq 0 & u < 2.83339 \end{aligned}$$

Where for $\gamma = 16^\circ$

$$\left. \begin{aligned} P_{v1} &= 10865 y - 20888 u \\ P_{v2} &= 10865 y - 111082 \end{aligned} \right\} \text{Pos. or zero} \quad u < 5.31801$$

$$P_{v1} = P_{v2} = 10865 y - 10444 u - 55541 \quad \text{Pos. or zero} \quad u > 5.31801$$

$$P_u = 1.90809 P_{v1} + .601600 f_1 P_{v1} + .0324278 P_{v1} u - \quad u < 5.31801$$

$$- .113089 f_1 P_{v1} u$$

$$P_u = .961262 P_v(y, u, u_0) + .275637 f_1 P_{v1} + \quad u > 5.31801$$

$$+ .275637 f_2 P_{v2}$$

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t	v	u	z	Pv
Q000	+1080000	+0000000	+0000000	+0000000.
p0020	+1062642	+0114983	+0214982	+0012059
p0040	+1011858	+0295979	+0422743	+0017875
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p0079	+0875983	+0650428	+0801438	+0023144
p0099	+0796001	+0806605	+0968770	+0025568
p0119	+0707873	+0945487	+1119296	+0028098
p0120	+0703248	+0951952	+1126352	+0028227
oo460f-				
p0120	+0703248	+0951952	+1126352	+0028227
p0140	+0606303	+1071265	+1257448	+0030787
p0160	+0501094	+1170891	+1368323	+0033231
p0180	+0388271	+1249995	+1457378	+0035394
p0200	+0269033	+1307916	+1523203	+0037112
p0220	+0145075	+1344163	+1564677	+0038247
p0240	+0018432	+1357673	+1581057	+0038871
p0260	-0107554	+1357673	+1572037	+0036911
p0280	-0218698	+1353902	+1539044	+0030561
p0300	-0309767	+1327289	+1485881	+0024792
p0320	-0380753	+1287705	+1416472	+0018310
p0340	-0429598	+1238092	+1335056	+0011400
pQ360	-0455810	+1180328	+1246143	+0004631.

both off 0001

Wheel Geometry Identification:

t
 0000 : 1st wheel only down
 +0000 : both down, unequally deflected
 p0000 : both down, equally deflected

"both off" : indicates both wheels leave ground together

UDE2(a): 9-1-56

Airborne No Drag

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8 = 28

Feb. 3/56 SHC

t	v	u	z	Pv
0000	+1080000	+0000000	+0000000	+0000000.
0020	+1073067	+0095656	+0215414	+0002821
0040	+1062275	+0199204	+0428999	+0003744
p0060	+1043334	+0304836	+0639996	+0012504
p0080	+0985682	+0471538	+0843334	+0020818
p0100	+0911366	+0647789	+1033220	+0024153
p0120	+0827695	+0811424	+1207269	+0026762
p0140	+0735501	+0957262	+1363733	+0029379
p0160	+0634603	+1083376	+1500890	+0032046
p0180	+0525044	+1188643	+1616997	+0034624
p0200	+0407412	+1272225	+1710370	+0036928
p0220	+0282918	+1333468	+1779505	+0038773
p0240	+0153339	+1371884	+1823198	+0040001
p0260	+0020874	+1386645	+1840649	+0040617
p0280	-0110884	+1386645	+1831539	+0038637
p0300	-0227318	+1382901	+1797336	+0032010
p0320	-0322514	+1355704	+1742014	+0025841
p0340	-0396190	+1315045	+1669761	+0018890
p0360	-0446122	+1263999	+1585121	+0011482
p0380	-0471819	+1204534	+1492928	+0004244

both off 0001

Appendix: Details of 2nd wheel touch-down:

oo714-ddd400f oo455f-	106227500	19920400	42899900
0040	+1062275	+0199204	+0428999
0041	+1061656	+0204353	+0439618
0042	+1061029	+0209499	+0450232
0043	+1060395	+0214643	+0460839
0044	+1059754	+0219783	+0471440
0045	+1059105	+0224920	+0482034
0046	+1058449	+0230053	+0492622
0047	+1057785	+0235184	+0503203
0048	+1057113	+0240311	+0513777
0049	+1056434	+0245434	+0524345
0050	+1055748	+0250554	+0534906
0051	+1055054	+0255671	+0545460
0052	+1054352	+0260784	+0556007
+0053	+1053644	+0265893	+0566547
+0054	+1052737	+0270999	+0577080
+0055	+1051635	+0276101	+0587602
+0056	+1050338	+0281199	+0598112
p0057	+1048846	+0286291	+0608609
p0058	+1047165	+0291994	+0619089
p0059	+1045322	+0298208	+0629552
p0060	+1043334	+0304835	+0639996

oo760-754125041516

42022034176

101336001507

215100453711

oo701-f 105075341217

f

f

oo460f-

UDE 2(a): 9-1-56

Airborne, Tail Down, No Drag

 $\delta = 16^\circ$
Feb. 3/56 SHC

t	v	u	z	Pv
0000	+1080000	+0000000	+0000000	+0000000,
0020	+1072605	+0097556	+0215378	+0003023
0040	+1061114	+0204067	+0428802	+0003963
0060	+1046592	+0309356	+0639623	+0004875
0080	+1029084	+0413004	+0847240	+0005783
+0100	+1007923	+0514639	+1051053	+0009810
p0120	+0946572	+0649906	+1247278	+0024196
p0140	+0858907	+0816667	+1428066	+0028647
p0160	+0759810	+0971036	+1590100	+0031612
p0180	+0651353	+1104610	+1731370	+0034409
p0200	+0533829	+1215126	+1850037	+0037111
p0220	+0407839	+1301668	+1944337	+0039525
p0240	+0274696	+1363659	+2012696	+0041430
p0260	+0136390	+1400691	+2053871	+0042643
p0280	-0004665	+1411884	+2067072	+0043173
p0300	-0142823	+1411884	+2052145	+0039929
p0320	-0261860	+1404152	+2011262	+0032661
p0340	-0357931	+1372769	+1948898	+0025664
p0360	-0429464	+1328209	+1869723	+0017767
p0380	-0474278	+1273219	+1778894	+0009517
p0400	-0492415	+1209865	+1681791	+0001650.

both off 0001

Comparison with Single Wheel (see problem UDE ~~XL~~ 21-12-55 cubicDec28/55)Program UDE 2(a), but with $\alpha_0 = 0^\circ$, $\delta = 0^\circ$, $M=60$, $K=9575$ $D=L$ 1.4167

p0000	+1080000	+0000000	+0000000	+0000000
p0020	+1050783	+0141910	+0213779	+0013763
p0040	+0996802	+0324228	+0418776	+0018105
p0060	+0931810	+0503303	+0611785	+0020774
p0280	-0278803	+1207345	+1347037	+0026751

20.67072

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R. N. Shearly

Feb. 6/56

