

QCX
Avro
CF105
R-7-0400-64
Iss-1

FILE IN VAULT

AR 0001 Report 7-0400-64
A/C 25202 Issue 1

WEIGHT & NO. G. SUMMARY

SECRET

May 1/58



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Report no.: QCX-AVRO-CF105-R-7-0400-64-155.1

has been ☐ downgraded to: _____

☒ de-classified

by (Name): Michel W. Drapeau

(Dept.): A/DND Coordinator, Access to Information

Date: Dec. 7, 1992

P. Auger
Signature

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AVRO AIRCRAFT LIMITED
INTER-DEPARTMENTAL MEMORANDUM

Ref: 8541/11/J
Date: 1 May, 1958
To: See Distribution
From: E.F. Burnett - Weight Supervisor
Subject: ARROW 1 A/C 25202 and 25203 - Weight and Balance

Attached is a copy of Weight and C.G. Summary, Report 7-0400-64 Issue 1 dated May 1, 1958, for your retention.

This report supercedes Report 7-0400-44 Weight and C.G. Summary ARROW 1 #25201 which is now covered by "Weight Statements for Flight Test".

Classification cancelled / changed to: UNCLASSIFIED

By authority of: DRDA 7/DARFT 5-8/DAS Eng 6-4-5

Date: 5 Nov 1992

Signature: B. Aubrey

Unit / Rank / Appointment: DS15 3, Secretary CRAD HQ DRP

E.F. Burnett
E.F. Burnett

EFB/ag

cc: Messrs.

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Aircraft: ARROW 1
A/C 25202 & 25203
Date: 1 May, 1958

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I N D E X

<u>Sheet</u>	<u>Content</u>
1-1 to 1-5	Introductory notes & explanations of Weight changes
2-1 to 2-2	Wt and C.G. Summary
3	Horizontal C.G. Envelopes for Flight conditions with fuel proportioners used.
4-1 to 4-15	I.B.M. Detail sheets of Weight and C.G.s

N.B.

Work has been cancelled on the fuel C.G. management system
for Arrow 1 aircraft due to the satisfactory functioning
of the proportioners.

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Aircraft: ARROW 1
A/C 25202 & 25203
Date: 1 May, 1958

Report: 7-0400-64
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INTRODUCTION & WEIGHT CHANGES

The following is a weight & C.G. summary for the second and third Arrow I Aircraft Nos. 25202 and 25203, with J75 P5 Engines, based on the latest information available. All weight and C.G. changes are quoted relative to 7-0400-44 Issue 16 of April 1st, 1958, which was the last similar summary issued for A/C 25201.

NOTE:

- 1) This summary will not apply for A/C 25204 and 25205 which are to be used for full Astra I Trial installations.
- 2) After Phase I of the flight test programme A/C 25203 will be fitted with a weapons pack trial installation, in lieu of the instrument package installed here.
- 3) In this summary the Aircraft is ballasted such that the aft C.G. shall not exceed 31% M.A.C. - which is the theoretical aft limit.

GENERAL:

- a) Pratt & Whitney J75 P5 Engines comprise the Power Plant for A/C's 25202 and 25203. (5850 lb each, Pratt & Whitney's latest brochure weight with their installation kit, confirmed by P & W actual weight recorded in engine inspection records).
- b) The Instrument Package containing Flight Instrumentation is installed. The Packages for A/C's 25201 to 25203 differ from those for A/Cs 25204 and 25205.

The weight recorded here is Flight Test Department's estimate of cable and instruments. An actual weight will be obtained as soon as a complete pack is available.

A relatively detailed estimate of other proposed Flight Test Installations throughout the Aircraft has been made. These installations amount to 1457 lb (figure partially confirmed by actual weights of some cable assys).

- c) In A/C 25201 Emergency Fire Protection, landing gear lowering etc were installed. These are no longer necessary in A/Cs 25202 and 25203 and have been deleted from the weight records.
- d) An Interim Radio & Radar System with Minneapolis-Honeywell MH64 Damping System is installed. Currently there is no Doppler or Tacan installation, though space provision for future installation of Doppler, which is not yet available, is made.
- e) The Mk 1A Tailcones and Stinger are fitted.

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Aircraft: ARROW 1
A/C 25202 & 25203
Date: 1 May, 1958

GENERAL: (Cont'd)

- f) On A/C 25202, the set of control surfaces modified structurally for "buzz damper" installation are fitted. The control boxes are already modified for all Mk. 1 A/C. If it is decided to fit a trial installation of the "buzz damper" system there will be the following additional wt to A/C 25202....

Buzz Damping Equipment + 124 lb

This weight report incorporates the modified surfaces as on A/C 25202, however, if A/C 25203 does not have a "buzz damper" installation then the following changes ensue:-

Elevators	- 11.07 lb/A/C
Ailerons	- 11.68 lb/A/C
Rudder	- 8.78 lb
	<u>- 31.53 lb</u>

When the split control surfaces are introduced this will entail a further weight increase, however, details of these amendments to the design are not yet available.

- g) Due to material substitutions and concessions introduced by Planning and Production Departments, there is a structural weight penalty of 72 lb approx. This is all recorded in the structural weight breakdown. No account has been taken of variations on machinings etc nor of shop repair schemes, since it is impossible to assess these, except where actual weights have been obtained.
- h) Several weighings of A/C 25201 have been made and the results obtained show good agreement with the estimated weights for that aircraft. However, at no time has it yet been possible to obtain a dry weight of the complete aircraft.

A considerable number of actual weights of parts and components have been obtained. Structural weights have checked within 0.5% of estimates of sub-assemblies etc. Equipment (most of which is now actual weight) has shown a consistent increase averaging about 11% over manufacturer's quotations or initial specification weights (excluding Engines and Gear Boxes). Preceding the report titles on the I.B.M. Tabulation sheets, will be found a number varying from 0 to 100, this is the percentage of actual weight recorded within the report.

A summary of actual weights obtained so far is as follows:-

Structure	72.33%
Landing Gear	98.75%
Power Plant	5.06%
Flying Controls	53.85%
Equipment	24.90%

i.e. 43.54% of the Basic Weight of A/C 25201

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A/C 25202 & 25203
Date: 1 May, 1958

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GENERAL: (Cont'd)

- j) The aircraft is ballasted such that the C.G. on a flight envelope (using fuel proportioners) does not travel aft of 31% M.A.C.
- k) No further work is being proceeded with on the fuel management system for Arrow I Aircraft. The fuel proportioners are functioning satisfactorily and it is not considered necessary to fit the fuel sequencing system.

1. STRUCTURE

WEIGHT (lb)

a) Wings

Elevator - the control surfaces modified structurally for fitment of buzz dampers are installed + 11.07
The elevators are to be split in the near future, but as details are not yet known, no weight allowance has yet been made.

Ailerons - modified for 'buzz damper' as elevators + 11.68

*
Wing Weight Change + 22.75

b) Fin & Rudder

Rudder - the rudder modified for "buzz damper" installations is fitted + 8.78

Fin Group Weight Increase * + 8.78

* These weight changes will not apply to A/C 25203, see General note (f) in the introduction.

c) Fuselage Fwd Sta 255"

No weight change

d) Centre Fuselage Sta 255" - 485"

No weight change

e) Duct Bay Sta 485" - 591.65"

No weight change

f) Engine Bay Sta 591.65" - 742.5"

Engine Tunnel - redesign of rear engine mtg access door + 0.41

Engine Bay Increase + 0.41

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1. STRUCTURE (Cont'd)

WEIGHT (lb)

g) Rear Fuselage aft Sta 742.5"

Tailcones - Mk. 1A tailcones in N155 fitted, these
replace the shorter tailcones on A/C 25201
(originally designed in titanium now steel)

+ 139.84

Centre Structure & Stinger - Mk. 1A design fitted

- 29.63

Rear Fuselage Increase

+ 110.21

Total Structural Increase

+ 142.15

2. LANDING GEAR

No weight change

3. POWER PLANT & SERVICES

Engines - J75 P5 engines replace the P3 engines that
were installed in A/C 25201 (5850 lb each whereas
P3 Engines were 6,175 lb each)

- 650.00

Act. wt. of engine can, etc.

- 1.29

Engine Nose Bullet - actual weights of P5 bullets obtained
- these are partially redesigned

+ 5.03

Engine Service Accessories - minor changes to oil
breather pipes, engine oil
fillet etc.

+ 2.81

Engine Controls - Misc. minor changes to tension
regulator mtgs. etc.

+ 0.92

Engine Gear Boxes & Starters - Production drawing ests.
made for constant speed
drive can

- 0.32

Total power Plant Group Decrease

- 642.85

4. FLYING CONTROLS GROUP

Flying Control Hydraulics - all production drawings for
Arrow 1 now estimated. various
design changes etc contributor
to the weight change
(which also applies to A/C 25201)

- 6.98

Total Flying Controls Decrease

- 6.98

5. EQUIPMENT GROUP

Emergency Fire Protection - not required for A/C 25202 etc.

- 174.78

Emergency Lowering Main Landing Gear - not required

- 8.53

Emergency Lowering Nose Landing Gear - not required

- 4.38

Total Equipment Decrease

- 187.69

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A/C 25202 & 25203
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SUMMARY

Weight Change - Aircraft Basic Weight

Structure	+ 142.15
Power Plant	- 642.85
Flying Controls	- 6.98
Equipment	- 187.69
	<u>- 695.37</u>

Weight Change - Operational Weight Empty (A/C less fuel)

UNBALLASTED CONDITION

<u>7-0400-44-16</u>	<u>7-0400-64-1</u>	
48,225.15	47,529.78	<u>- 695.37 lb</u>

N.B.

There is also a reduction in the theoretical ballast required. A/C 25201 (ref. report 7-0400-44-16), required 815 lb ballast to limit the calculated aft C.G. to 31% M.A.C.

A/C 25202 requires only 794 lb. Hence there is a further reduction in the ballasted Operational Wt. empty of 815 - 794 lb = 21 lb.

- °
- ° . Ballasted O.W.E. of A/C 25202 is 716.37 lb. lighter than ballasted O.W.E. of A/C 25201.

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Aircraft: ARROW 1
A/C 25202
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DESCRIPTION	WEIGHT lb	H. ARM ins	V. ARM ins
STRUCTURE	18,784.31	563.47	137.46
Wings	10,003.01	643.11	142.25
Fin & Rudder	1,034.63	754.84	209.36
Fuselage Fwd Sta 255"	2,661.52	181.74	128.18
Sta 255" - 485"	1,670.36	380.23	130.70
Sta 485" - 591.65"	1,010.63	533.81	104.49
Sta 591.65" - 742.5"	1,437.47	660.98	107.30
Sta 742.5" aft	912.38	807.53	128.96
"Marry-Up"	54.31	462.81	104.25
LANDING GEAR -RETRACTED	2,609.23	488.30	134.90
Main Landing Gear	1,966.41	539.55	141.01
Main Gear Doors & Fairings	282.34	537.60	138.37
Nose Landing Gear	333.81	170.81	99.70
Nose Gear Door & Fairing	26.67	161.77	88.25
POWER PLANT & SERVICES	13,770.66	652.46	120.35
Engines & Accessories J75 P5	11,913.81	665.32	119.78
Gear Box & Drives on Fuselage	276.70	603.71	103.24
Gear Box & Starter on Engine	286.80	589.18	105.54
Engine Controls	33.35	375.79	118.49
Engine Nose Bullets	75.61	562.69	115.11
Fire Extinguishing System	65.53	700.45	134.21
Engine Mountings	206.21	635.04	127.71
Fuel System	912.65	537.27	135.48
FLYING CONTROLS GROUP	2,007.17	652.13	137.12
Mechanical Flying Controls	952.63	675.92	147.59
Hydraulic Flying Controls	1,054.54	630.64	127.67
EQUIPMENT FIXED & REMOVALBE	9,437.39	402.95	113.56
Instruments	46.07	163.68	138.70
Probe	15.00	-38.14	108.00
Cockpit Pressure Sealing	5.00	186.00	130.00
Ejector Seats	342.94	204.50	134.11
Oxygen System	22.40	252.82	156.03
Air Conditioning System	822.07	339.45	134.46
Surface Finish	100.00	591.52	140.20
Cockpit Insulation	14.31	187.48	132.00
Drag Chute	90.99	786.18	143.17
Low Pressure Pneumatics	54.65	433.30	129.37
Electrical System	1,126.18	415.86	112.91
Intake De-Icing Boots	88.00	195.82	118.00
Canopy Actuation	65.86	222.01	154.36
Console Panels	17.45	174.76	124.34
MH64 Damping	99.08	450.83	140.34
Interim Radio & Radar	647.34	341.86	124.39
Hydraulics Utilities System	654.93	503.19	117.65
Nose U/C Door Actuation (wheel extended)	33.59	202.56	97.89
Instrument Pack Structure	686.80	385.81	94.68
Pack Instrumentation	3,048.00	394.00	95.00
Flight Test Installations	1,456.73	488.48	128.90

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Aircraft: ARROW 1
A/C 25202
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DESCRIPTION	WEIGHT lb	H. ARM ins	V. ARM ins	M.A.C. %
Aircraft Basic Weight	46,608.76	556.87	127.41	
USEFUL LOAD (less fuel)	921.02	366.58	132.34	
Crew	390.00	194.00	136.50	
Engine Fire Extinguisher Fluid	25.00	730.00	129.00	
Residual Fuel	218.40	553.98	134.04	
Oxygen Charge	13.39	259.69	159.91	
Water for Air Conditioning	140.00	268.00	132.00	
Oil	134.23	608.92	115.68	
BALLAST	794.00	84.86	116.50	
Operationsl Wt Empty	48,323.78	545.49	127.32	30.24
Max. Internal Fuel (2508 gals at 7.8 lb/gal)	19,562.00	540.99	141.09	30.80
Gross Weight (Max. int. fuel)	67,885.78	544.19	132.15	29.89
		545.63	129.77	30.28

N.B.

- 1) Aircraft Datum = 120 ins above an arbitrarily chosen ground line
- 2) The above figures are for the aircraft in the BALLASTED condition such that the aft C.G. on the horizontal C.G. envelope, using fuel proportioners, does not exceed 31% M.A.C. ie 303 lb on Former Sta. 68.5 and 491 lb on the Shear Panel.

These figures are theoretical requirements only and are not to be confused with full nose ballast normally installed (1,397 lb total).

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BY: Kathleen Giffon

HORIZONTAL C.G. ENVELOPE

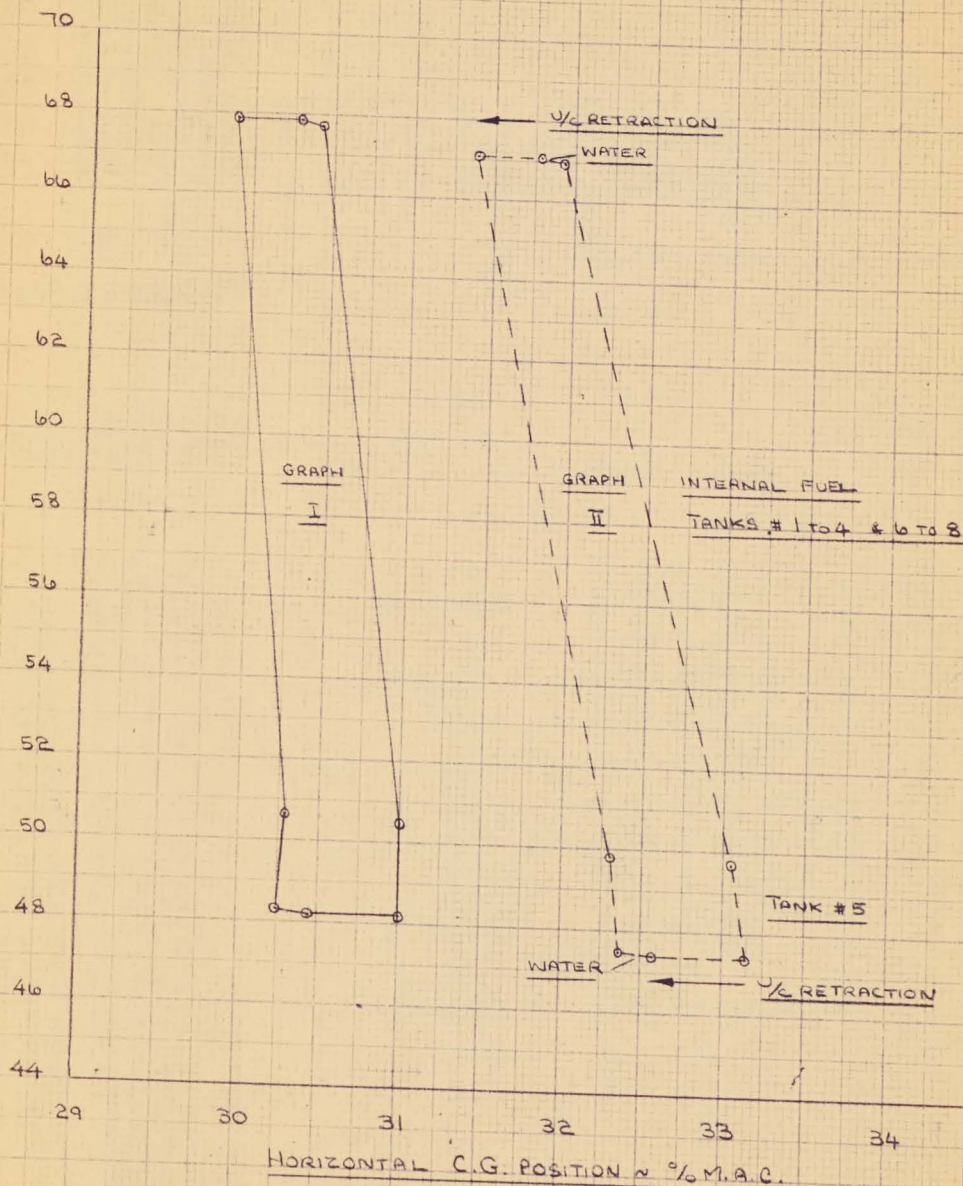
ARROW I - A/C 25202 & 25203

NORMAL FLIGHT CONDITIONS

FUEL PROPORTIONERS USED

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GRAPH I ~ A/C BALLASTED SUCH THAT AFT CG. DOES NOT EXCEED 31% M.A.C.
GRAPH II ~ NO BALLAST



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WEIGHT AND C. OF G BY FUNCTIONAL COMPO

PROJECT _____

DESCRIPTION		REFERENCE NO.				COMP. NO.	WEIGHT	
TOTAL WING GROUP		1	0	0	0	0		
OUTER FING		1	0	1	0	0		
100	OUTER FING SKINS	1	0	1	0	0	1	64
100	POSTS AND INTERCOSTALS	1	0	1	0	0	2	64
100	OUTER WING SPARS	1	0	1	0	0	3	64
100	OUTER WING RIBS	1	0	1	0	0	4	64
98	AILERON CONTROL BOX	1	0	1	0	0	6	64
100	RIB 12	1	0	1	0	0	7	64
100	O W AILERON JACK FITTING	1	0	1	0	0	9	64
AILERON JOINTS AND FAIRING		1	0	1	0	0	10	
BUZZ DAMP STRUC PROV O W		1	0	1	0	0	11	64
								198355
96 AILERON		1	0	2	0	0	0	74
								353807
								35380
95 ELEVATOR		1	0	3	0	0	0	82
95	ELEVATOR MARRY UP	1	0	3	0	0	0	1
								460077
								15977
								47604
INNER WING		1	0	4	0	0	0	0
96	MAIN U C STRUCTURE	1	0	4	0	0	0	1
100	FRONT SPAR I W	1	0	4	0	0	0	2
100	MAIN SPAR I W	1	0	4	0	0	0	3
100	FWD CENTRE SPAR I W	1	0	4	0	0	0	4
100	AFT CENTRE SPAR I W	1	0	4	0	0	0	5
100	REAR SPAR I W	1	0	4	0	0	0	6
100	I W STRUCTURE F S TO M S	1	0	4	0	0	0	7
100	STRUCTURE M S TO R S	1	0	4	0	0	0	8
100	STRUCTURE AFT OF REAR SPAR	1	0	4	0	0	0	9
40	ELEVATOR CONTROL BOX	1	0	4	0	0	1	0
25	TRANSP JOINT MARRY UP	1	0	4	0	0	1	1
100	INNER WING JOINTS	1	0	4	0	0	1	2
100	SKINS M S TO R S	1	0	4	0	0	1	3
100	STRUT PICK UP FITTINGS	1	0	4	0	0	1	4
100	RIBS 1 TO 9 INNER WING	1	0	4	0	0	1	6
74	DORSAL FAIRING I W	1	0	4	0	0	1	7
100	RIB 10	1	0	4	0	0	1	8
77	WING TO FUS JOINT I W	1	0	4	0	0	1	9
65	TRANSPORT JOINT O W TO I W	1	0	4	0	0	2	0
77	WING TO FUS JOINT C A	1	0	4	0	0	2	1
BUZZ DAMP STRUC PROV I W		1	0	4	0	0	2	2
74	DORSAL FAIRING C A	1	0	4	0	0	2	3
								665954

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

DESCRIPTION		REFERENCE NO.				COMP. NO.	WEIGHT		H
FIN AND RUDDER GROUP		2000000							
100	FIN	201	10000	083		8517074			
	BUZZ DAMP STRUC PROV FIN	201	10001	183		18580			
12	FIN TO WING MARRY UP	201	10002			483068			
						90185			
93	RUDDER	202	00000	084		1327881			
						13278			

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**WEIGHT AND C. OF G BY FUNCTIONAL
COMPON**

PROJECT _____

	DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	
	TOTAL FUSELAGE GROUP	3000000			
	FUSELAGE BASIC STRUCTURE	3010000			
100	RADOME	3010001	51	18100	
100	RADAR NOSE ACCESS DOORS	3010002	51	8008	
	NOSE STRUCTURE FWD STA 120	3010003	51	12207	
	SKIN F F	3010004	52	11054	1
88	SKIN C F	3010005	54	21263	3
	SKIN D B	3010006	56	5937	5
3	SKIN E B	3010007	58	17725	6
	FORMERS F F	3010011	52	10717	1
100	FORMERS C F	3010012	54	27824	3
	FORMERS D B	3010013	56	7491	5
	LIGHT FORMERS E B	3010014	58	13501	6
72	HEAVY FORMERS E B	3010015	58	21890	6
	LOWER CONGERONS F F	3010016	52	6969	1
	LONGITUDINAL MEMBERS E B	3010017	58	11067	
75	LOWER LONGERON E B	3010018	58	6842	6
	TOP LONGERONS E B	3010019	58	6386	
	LOWER SHEAR PANEL F F	3010020	52	2952	2
	TOP WING LONGERONS D B	3010021	56	4985	
66	LONGERONS C F	3010023	54	14453	4
43	LONGERONS F D B	3010024	54	12584	
43	LONGERONS A D B	3010025	56	8655	5
	ELECTRONICS BAY STRUCTURE	3010026	54	3570	2
59	LONGITUDINAL BEAMS D B	3010027	56	6570	5
	RADAR ACCESS DOOR C F	3010028	54	2160	2
72	MAIN FIAME AT STN 538 77	3010029	56	5980	5
	DIVE BRAKE ACCOMMODATIONS	3010030	56	3620	5
48	TOP LOEGERONS F F	3010031	52	1925	3
100	DUCT C F	3010032	54	3347	5
97	DUCT D B	3010033	56	3166	3
22	CANOPY ARCH	3010034	52	8659	2
4	ACCESS PANELS D B	3010036	56	3964	5
66	NOSE U C SUPPORT STRUCTURE	3010037	52	3343	2
3	CREW BULKHEADS	3010038	52	1290	3
51	EQUIPMENT BAY STRUCTURE	3010039	54	6211	2
86	WINDSCIEEN	3010041	52	1305	7
33	SERVICE ACCESS DOORS	3010042	58	6704	6
	TORSIOE BOX E B	3010043	58	6046	6
	DORSAL FAIRING AIR OUTLET	3010044	54	2143	2
66	INTERMEDIATE FORMERS	3010045	58	5154	6
3	ENGINE ACCESS DOORS	3010046	58	1473	9
	SEALING MISSILE BAY	3010047	54	7433	
100	MISCELCANEIOUS ITEM C F	3010048	54	3923	
98	ARMAMEET BAY ROOF	3010049	54	1332	6
	BULKHEAD AT STA 120	3010050	52	3144	1
	BULKHEAD STA 255	3010051	52	1047	3
100	BULKHEAD STA 485	3010052	54	1125	4
	ENGINE TUNNEL	3010054	58	4792	6
100	INTEGRAL FUS FUEL TANK CF	3010055	54	2116	8

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENT

PROJECT_____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT
UNDERCARRIAGE UP POSITION	4000000		
MAIN UNDERCARRIAGE GROUP	4010000		
100 MAIN UNDERCARRIAGE	4010100	92	1966415
89 MAIN U C DOORS FAIRINGS	4010200	62	282345
NOSE UNDERCARRIAGE GROUP	4020000		
100 NOSE UEDERCARRIAGE	4020100	91	333811
95 NOSE U C DOOR AND FAIRING	4020200	52	26671

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**WEIGHT AND C. OF G BY FUNCTIONAL
COMPONE**

PROJECT _____

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
ENGINE GROUP	5000000			
ENGINE J 75	5010000		118757866	
			1187578	
J 75 ENGINE SERV ACCESS	5010100		380362	
			3803	
ACC GEAR BOXES ON FUS D B	5020001	56	444557	
ACC GEAR BOXES ON FUS E B	5020002	58	2322560	
			27670	
ENGINE CONTROLS	5030000			
35 ENGINE CONTROLS F F	5030001	52	155816	
35 ENGINE CONTROLS C F	5030002	54	11726	
35 ENGINE CONTROLS E B	5030004	58	94663	
35 ENGINE CONTROLS I W	5030005	62	68949	
35 ENGINE CONTROLS ENG	5030006		2564	
			3335	
83 GEARBOX AND STARTER ON ENG	5040000		2868058	
			28680	
91 ENGINE ANTI ICING	5050000		756156	
			7561	
FIRE EGT SYSTEM	5060000			
FIRE EXTING SYSTEM D B	5060002	56	14655	
FIRE EXTING SYSTEM E B	5060003	58	640770	
			6553	
ENGINE MTGS AND BRACKETS	5070000			
64 ENG MOUNTING AND BRKTS	5070001		1465362	
ENGINE MTGS ACCESSORIES	5070002		520266	
ENGINE MTGS ACCESSORIES CA	5070003		76664	
			20621	

WEIGHT AND C. OF G BY FUNCTIONAL COMPON

PROJECT _____

[illegible]

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO

UNCLASSIFIED / NON CLASSIFIÉ

SHEET

REFERENCE NO.				COMP. NO.	WEIGHT		H. ARM	V. ARM	H. MOMENT		V. MOMENT	
P	6000000											
F F	6010000											
C F	6010001	52			10996	16316	11391		1794107		1252554	
FIN	6010002	54			1213	40097	11790		486377		143013	
I W	6010005	83			12423	78817	22159		9791436		2752813	
O W	6010006	62			39748	71845	14386		28556951		5718147	
C A	6010007	64			30237	77068	13562		23303051		4100742	
	6010008				646	70982	14338		458544		92623	
					95263				64390466		14059892	
AULICS	6020000											
CS D B	6020001	56			3243	56610	10123		1835862		328289	
CS E B	6020002	58			45023	65129	11005		29323030		4954781	
CS R F	6020003	59			48	75875	10824		36420		5196	
CS I W	6020004	62			27475	70357	14721		19330586		4044595	
CS O W	6020005	64			13086	74031	13587		9687697		1777995	
CS FIN	6020006	83			5564	76036	20808		4230643		1157757	
CS R N	6020008	51			3500	11309	10513		395815		367955	
CS F F	6020009	52			5595	16926	11000		947010		615450	
CS C F	6020010	54			1920	37329	11000		716717		211200	
					105454				66503780		13463218	

WEIGHT AND C. OF G BY FUNCTIONAL COMPONENTS

DESCRIPTION	REFERENCE NO.	COMP. NO.	WEIGHT	H.
REMOVABLE EQUIPMENT GROUP	8000000			
94 EJECTOR SEATS	801010052		3429420	
			34294	
RADAR REMOV GROUP	9020000			
DAMPING SYSTEM	8030000			
DAMPING SYSTEM F F	803010152		78417	
DAMPING SYSTEM C F	803010254		230332	
DAMPING SYSTEM E B	903010358		36963	
DAMPING SYSTEM I W	803010462		607052	
DAMPING SYSTEM O W	803010564		9574	
DAMPING SYSTEM R N	803010651		287 7	
			9908	
98 INSTRUMENT PACK	805080054		6868038	
			68680	
INSTRUMENTATION	805090054		30480039	
			304800	

WEIGHT AND C. OF G BY FUNCTIONAL GROUP COMPONENT

REPORT NO. _____

UNCLASSIFIED / NON CLASSIFIED

SHEET _____

GROUP	REFERENCE NO.	COMP. NO.	WEIGHT	H. ARM	V. ARM	H. MOMENT	V. MOMENT
	8000000						
	8010100	52	34294	20450	13411	7013123	4599168
			34294			7013123	4599168
	9020000						
	8030000						
	8030101	52	784	17201	12047	134856	94448
	8030102	54	2303	32213	10949	741865	252155
	9030103	58	3696	3242	13432	233363	49564
	8030104	62	6070	52781	15720	3203807	954204
	8030105	64	9574	855	14000	71112	13300
	8030106	51	287	7350	9340	21095	26806
			9908			4406098	1390477
	8050800	54	68680	38581	9468	26497431	6502622
			68680			26497431	6502622
	8050900	54	304800	39400	9500	120091200	28956000
			304800			120091200	28956000

