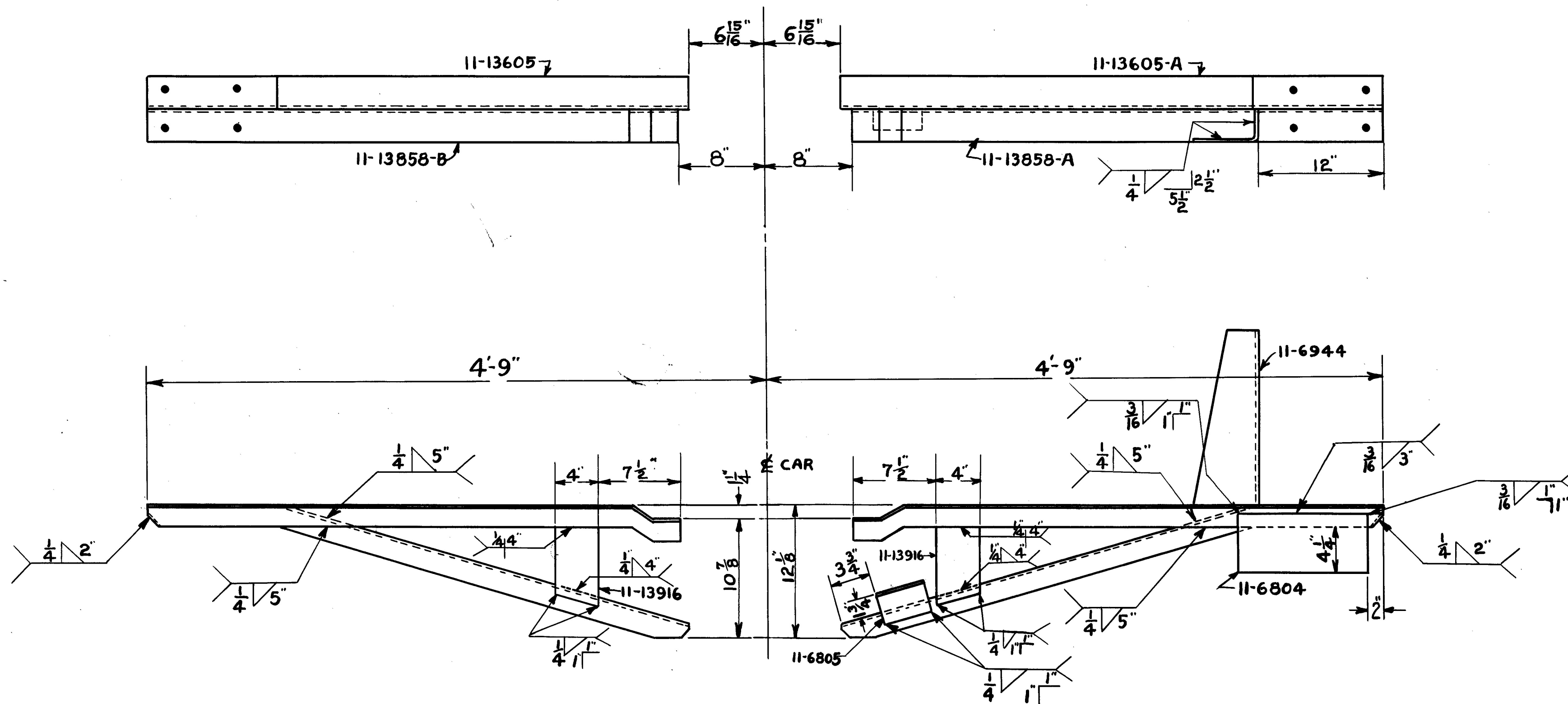




	SUB-ASSEMBLY PER UNIT		ERECTION PER UNIT	
	WELD	LENGTH	WELD	LENGTH
ANGLES TOGETHER	1/4 F.W.	1' 0"		
BOTTOM ANGLE TO CEN SILL			1/4 F.W.	0' 5 1/2"
TOP ANGLE TO INS JACKET SUPT ANGLE			1/4 F.W.	0' 6 1/2"
TOP ANGLE TO BRACE	1/4 B.W.	0' 4"		
BOTTOM ANGLE TO BRACE	1/4 F.W.	0' 8"		
TOTAL		2'-0"		1'-0"

	SUB-ASSEMBLY PER UNIT		ERECTION PER UNIT	
	WELD	LENGTH	WELD	LENGTH
ANGLES TOGETHER	1/4 F.W.	1' 0"		
BOTTOM ANGLE TO CEN SILL			1/4 F.W.	0' 5 1/2"
PLACARD SUPP TO TOP ANGLE	1/4 F.W.	0' 8"		
CARD HOLD BKT TO ANGLE	3/16 F.W.	0' 7"		
TRAIN LINE BKT TO ANGLE	1/4 F.W.	0' 4"		
TOP ANGLE TO INS JACKET SUPT ANGLE			1/4 F.W.	0' 6 1/2"
TOP ANGLE TO BRACE	1/4 B.W.	0' 4"		
BOTTOM ANGLE TO BRACE	1/4 F.W.	0' 8"		
TOTAL		3'-7"		1'-0"

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AMERICAN CAR AND FOUNDRY CO.
31-13919
SUB-ASSEMBLY
RUNNING BOARD SUPPORT
WELDED UNDERFRAME

NOV-20-1946

A.C.F.