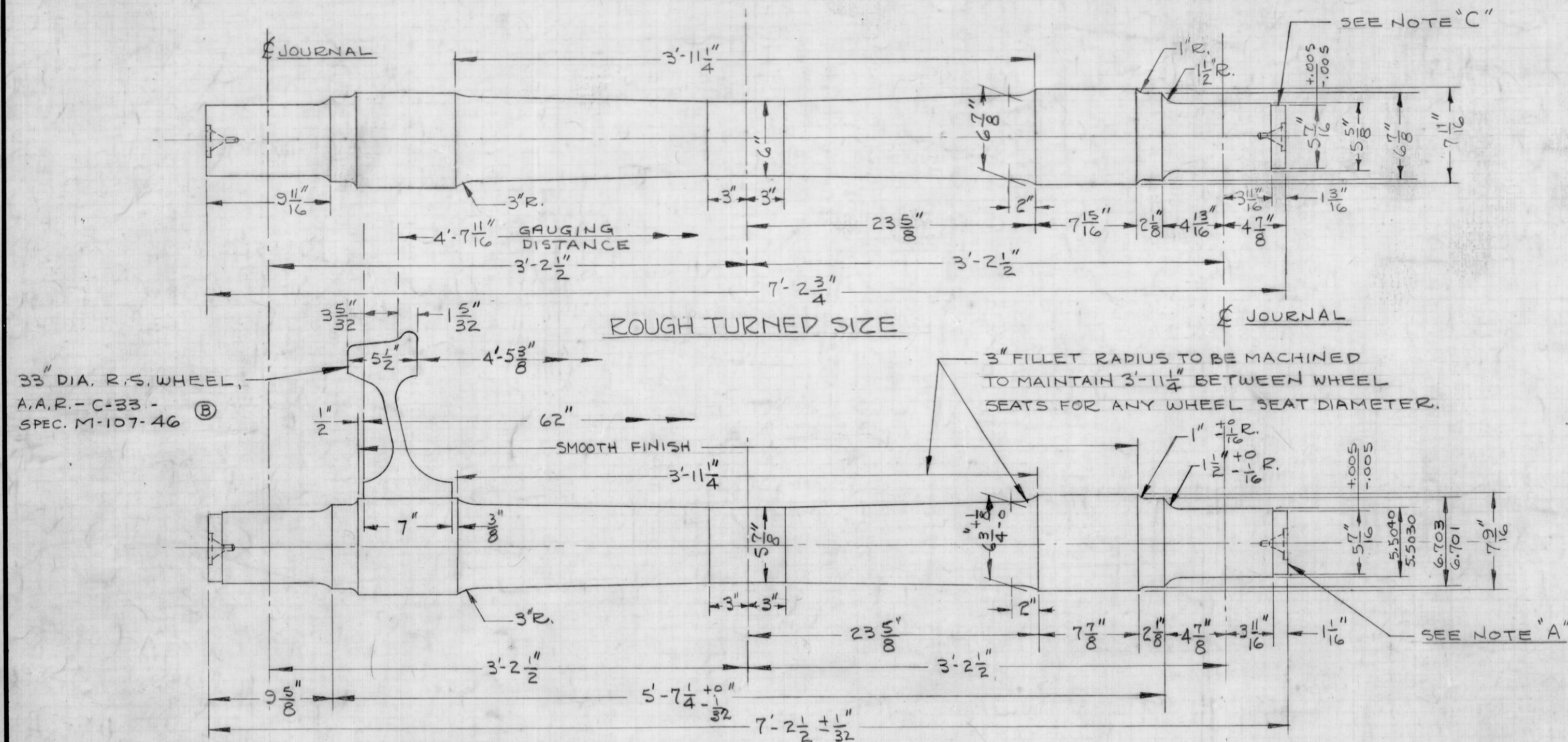


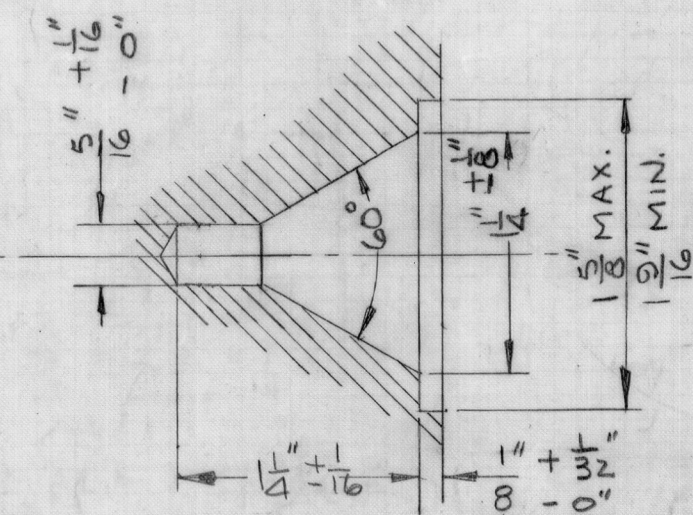


NOTE "A" - ENDS OF AXLE TO BE FACED OFF SQUARE WITH GROUND SURFACES AND MUST BE MACHINED SMOOTH & POLISHED FREE OF ALL TOOL MARKS. DO NOT STAMP IDENTIFICATION NUMBER ON END OF FINISHED AXLE.

NOTE "B" - BEARING SEAT TO BE GROUND TO A UNIFORM DIAMETER THROUGHOUT. TAPER NOT TO EXCEED .001" PER FOOT ON DIAMETER.

NOTE "C" - MANUFACTURER TO FINISH TURN ONE END OF AXLE FOR STAMPING. ALL AXLES TO BE LEGIBLY STAMPED ON ENDS AS INDICATED, AND AS PER INSTRUCTIONS BELOW, USING METAL STAMPS WITH CHARACTERS NOT LESS THAN 3/16" HIGH. ON ONE END: R.R. CO. SERIAL NO., MANUFACTURERS MELT NO., MONTH & YEAR MANUFACTURED, "C-N" (FOR CARBON STEEL, NORMALIZED & TEMPERED), MANUFACTURERS NAME OR BRAND, INSPECTORS STAMP, 5 1/2 (DIA. OF JOURNAL) ON OTHER END; MONTH & YEAR OF MOUNTING & "ACF - ST. CHAS." AFTER STAMPING, ALL ELEVATIONS OR IRREGULARITIES SHOULD BE GROUND OFF EVEN WITH SURFACE OF AXLE.

(A) NOTE "D" - ALL FINISHED AXLES TO BE MAGNAFLUX INSPECTED.



FULL SIDE VIEW OF FINISHED AXLE CENTER.

SMR 4-1-47 REV. C - NOTE "C" CORR. FOR SHOP LOCATION, ST. CHAS. WAS MAD.
 HP 1-2-47 REV. B - WHEEL NOTE CHANGED, C-33 WAS D-33.
 TEL 1-8-46 REV. A - ADDED NOTE "D".

THE STRUCTURE ILLUSTRATED IN THIS DRAWING IS PATENTED OR FOR USE IN A PATENTED STRUCTURE AND SHOULD BE PURCHASED OF AMERICAN CAR AND FOUNDRY COMPANY. THIS DRAWING IS THE PROPERTY OF AMERICAN CAR AND FOUNDRY COMPANY AND MUST NOT BE COPIED OR DUPLICATED.

AMERICAN CAR AND FOUNDRY CO.

31-14035

AXLE.

5 1/2" X 10" TRUCK.

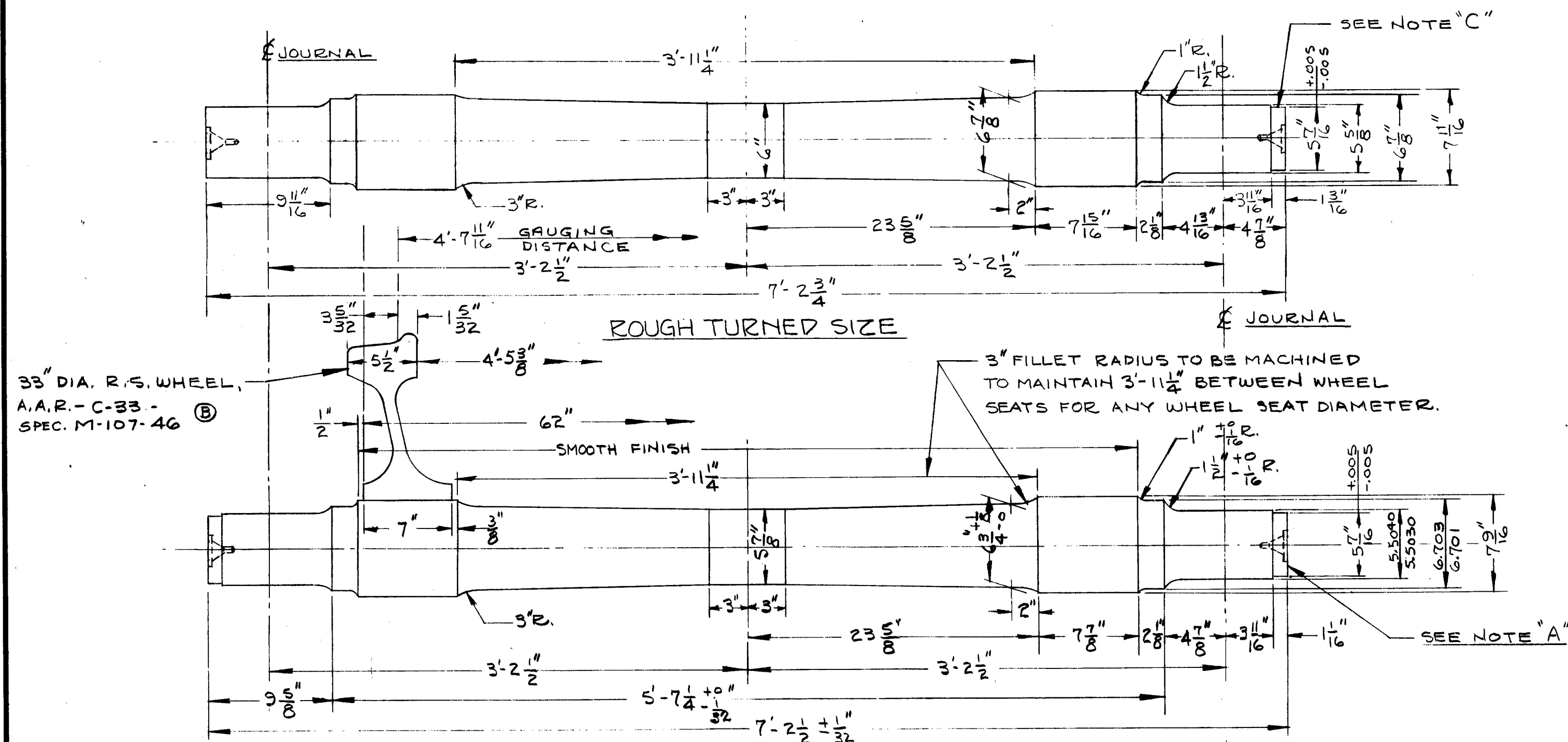
A.C.F.

11-29-46

RY. EX. A.

4	3221
4	3175
NO. PER CAR	LOT

SYM

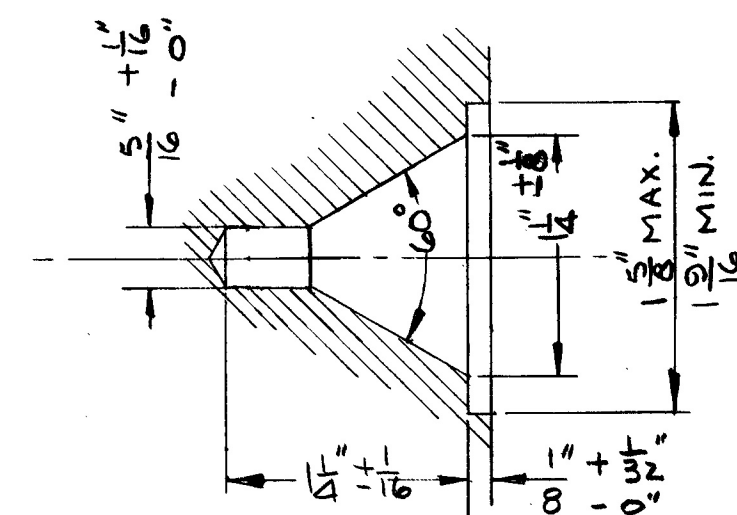


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FULL SIDE VIEW OF FINISHED AXLE CENTER.

REV. C - NOTE "C" CORR. FOR SHIP LOCATION, ST. CHAS. WAS MAD.
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31-14035

AXLE.

5 1/2 x 10 TRUCK.

A.C.F.

11-29-46

RY. EX. A.